SUSPENSION

4411-01/4420-01/4510-01/

SUSPENSION

GENERAL

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CONFIGURATION AND FUNCTION

4411-01 FRONT SUSPENSION

(double wishbone)4

REMOVAL AND INSTALLATION

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| SUSPENSION | 17 |
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| (5 LINK TYPE) | 28 |





SUSPENSION

4510-01

GENERAL

1. SPECIFICATIONS OF SUSPENSION

| Description | | Specification |
|--|-----------------------------|------------------------------------|
| Suspension type | Front | Double wishbone |
| | Rear | 5-Link |
| Spring type | • | Coil spring |
| Shock absorber type | | Cylindrical double tube (gas type) |
| Stabilizer type | | Torsion bar |
| Height "H" (When tightening absorber yoke nut) | g upper arm/lower arm/shock | 86.5 ± 5 mm |

2. WHEEL ALIGNMENT

| Description | Specification | | |
|---------------------------|----------------------------|-------------------------------------|--|
| Toe-in | 2 ± 2 mm (0.13 ± 0.13 deg) | | |
| Camber | -0.14 ± 0.25° (LH) | The difference between both ends is | |
| تال تعمیرکاران خودرو در ا | -0.34 ± 0.25° (RH) | should be below 0.5°) | |
| Caster | 4.4 ± 0.4° (LH) | The difference between both ends | |
| | 4.5 ± 0.4° (RH) | should be below 0.5°) | |

ACTYON

CONFIGURATION AND FUNCTION

4411-01 FRONT SUSPENSION (DOUBLE WISHBONE)

1) System Overview

The suspension is the device to connect the axle and vehicle frame. It absorbs the vibrations and impacts from road surface, which enhances the comforts, driving force, braking force and drivability.

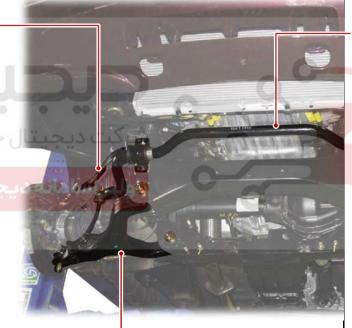
- 1. Suspension type: Double Wishbone
- 2. Components

Knuckle, upper arm assembly, lower arm assembly, coil spring, shock absorber assembly and stabilizer

Upper Arm Assembly



The upper arm is mounted to the frame and the knuckle and it relieves the load delivered from the tire to the knuckle. This enables to absorb the various impacts according to the load shapes and to ensure the drivability.



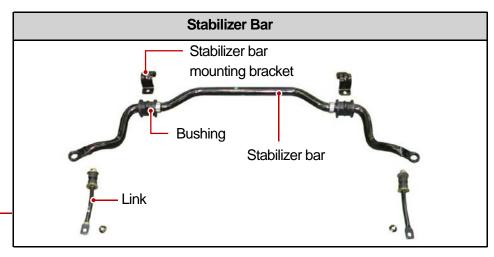
Lower Arm Assembly



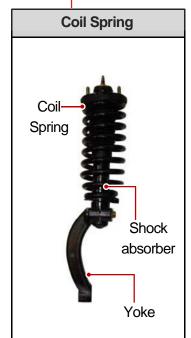
The lower arm is mounted to the knuckle, the shock absorber and the lower arm assembly. It relieves the load delivered from the tire to the knuckle. This enables to absorb the various impacts according to the load shapes and to ensure the drivability.

SUSPENSION

| Modification basis | |
|--------------------|--|
| Application basis | |
| Affected VIN | |



A transverse mounted spring steel bar controls and minimizes body lean or tipping on corners. This is a round bar which connects the left wheel suspension assembly with the right side. The main function is to keep both wheels rolling at the same rate when meeting bumps, but it also affects handling.

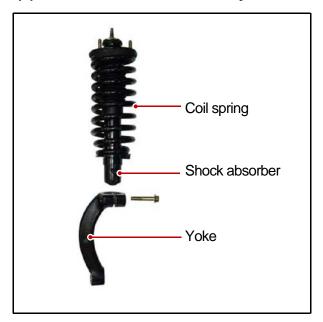


A section of spring steed rod is wound in a spiral pattern or shape coil provides a cushion to absorb road imperfections and returns the vehicle to a predetermined right height. It is a major contributor to a vehicle's handling balance and ride quality. Higher spring rates and shorter overall lengths are commonly used to lower the vehicle's ride height for enhanced appearance and improved handling.

4411-01



(1) Shock Absorber Assembly

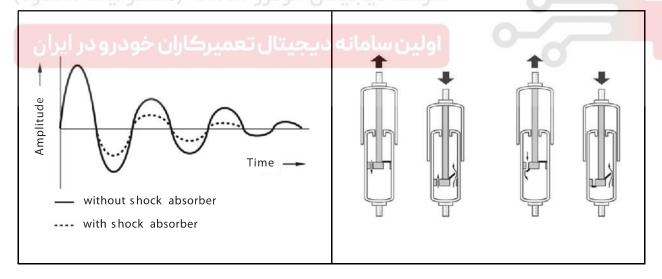


 This vehicle uses the strut type shock absorber. This shock absorber is connected to the piston rod in the strut. This relieves the vertical vibrations of vehicle to provide ride comforts, prevents the spring break, enhances drivability, and extends the life span of steering components.

2. The shock absorber consists of a tube with piston and rod, and a cylinder tube. The piston has an orifice and valve and the cylinder is filled with oil.

This double tube type shock absorber restrains the vibrations by using oil resistance. This provides better drivability even though the structure is complicated.

This vehicle uses the gas shock absorber with cylindrical double tube.



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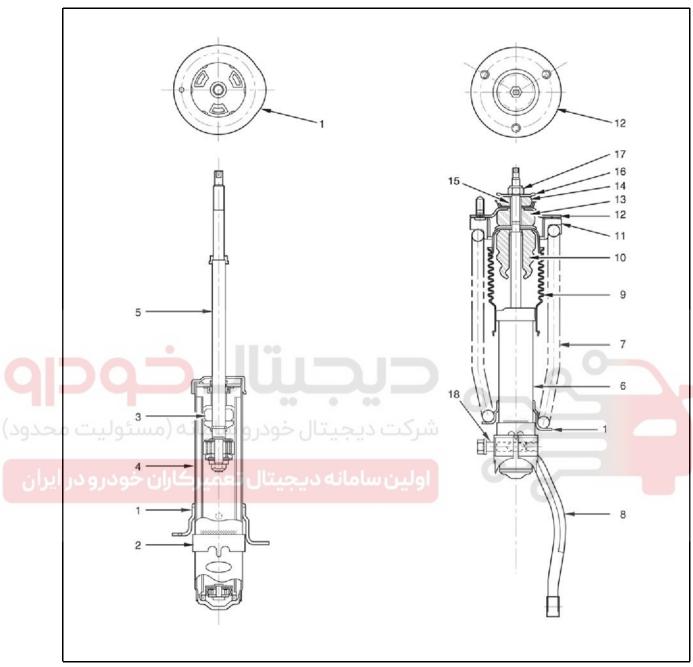
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(2) Sectional Drawing of Shock Absorber



- 1. Lower spring seat
- 2. Yoke bracket
- 3. Rebound stopper
- 4. Cylinder
- 5. Piston
- 6. Shock absorber assembly
- 7. Spring
- 8. Yoke
- 9. Boot

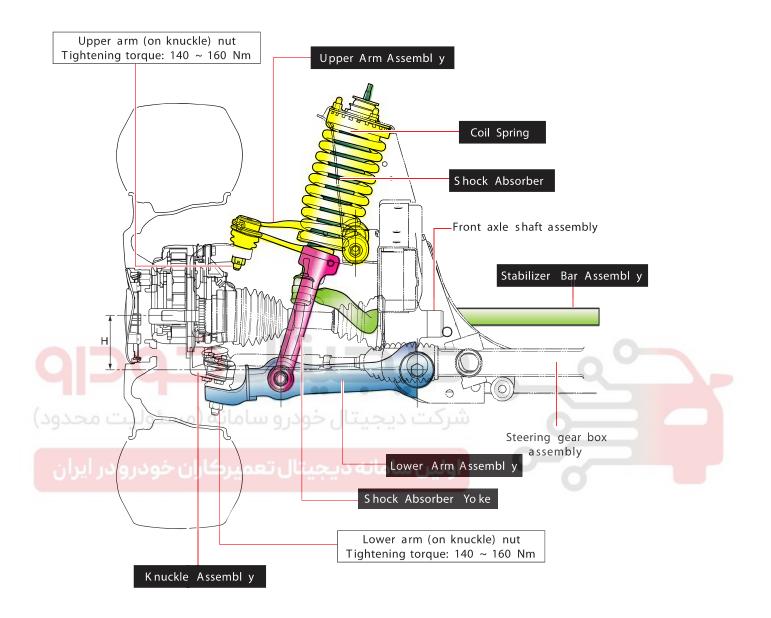
- 10. Bumper stopper
- 11. Spring seat rubber
- 12. Upper spring seat
- 13. Rubber
- 14. Rubber
- 15. Spacer
- 16. Washer
- 17. Nut
- 18. Bolt

| Modification basis | |
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| Application basis | |
| Affected VIN | |

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ACTYON

2) System Layout



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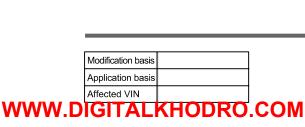
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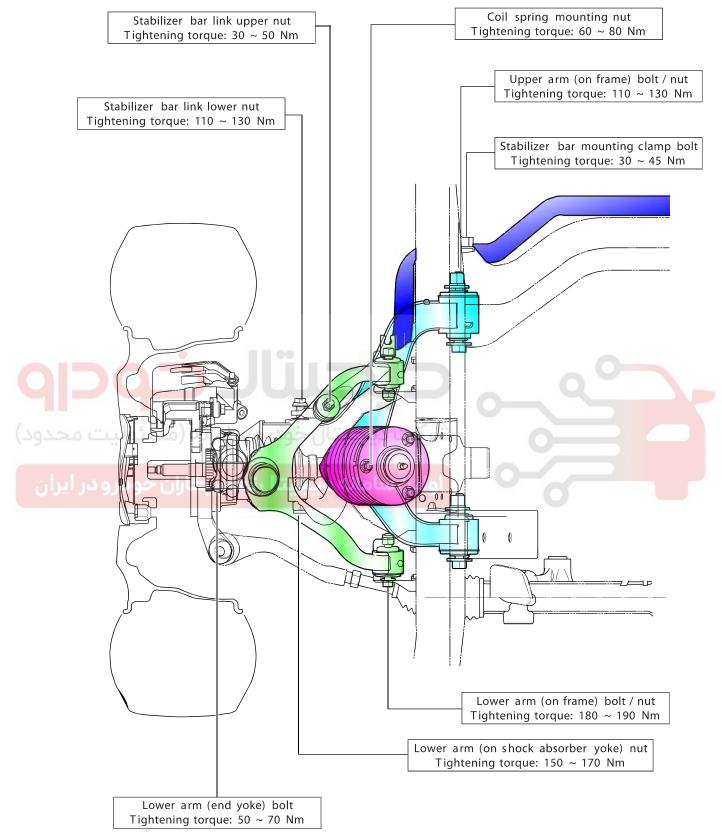
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SUSPENSION

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ACTYON

4510-01 REAR SUSPENSION(5-LINK TYPE)

1) System Overview

The rear suspension is to keep the ride comforts and drivability as the front suspension and this vehicle uses 5-link suspension system. It consists of coil springs on both sides, shock absorber, upper and lower arm, lateral rod and stabilizer bar.

Stabilizer Bar

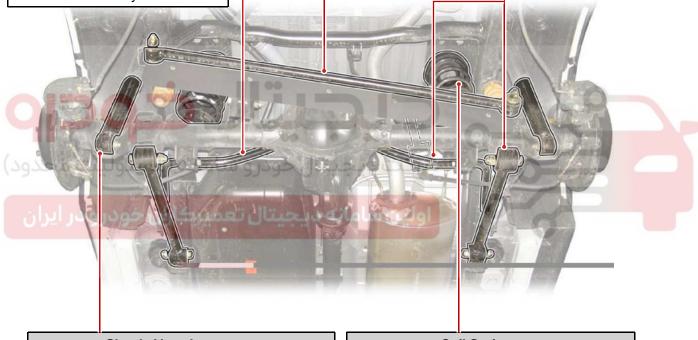
It maintains the balance of the vehicle when turning, and minimizes the vehicle's slope when the wheels are moving up and down separately to maintain the vehicle's stability.

Lateral Rod

It compensates the transverse load to the vehicle.

Upper/Lower Arm

It compensates the longitudinal load to the vehicle.



Shock Absorber

It absorbs the vertical vibration of the vehicle

It enhances the ride comforts and prevents the fatigue break of the spring.

Coil Spring

It is installed between the rear axle and body frame. It relieves the vibrations and impacts delivered from wheels to vehicle body.

SUSPENSION **ACTYON 2012.12**

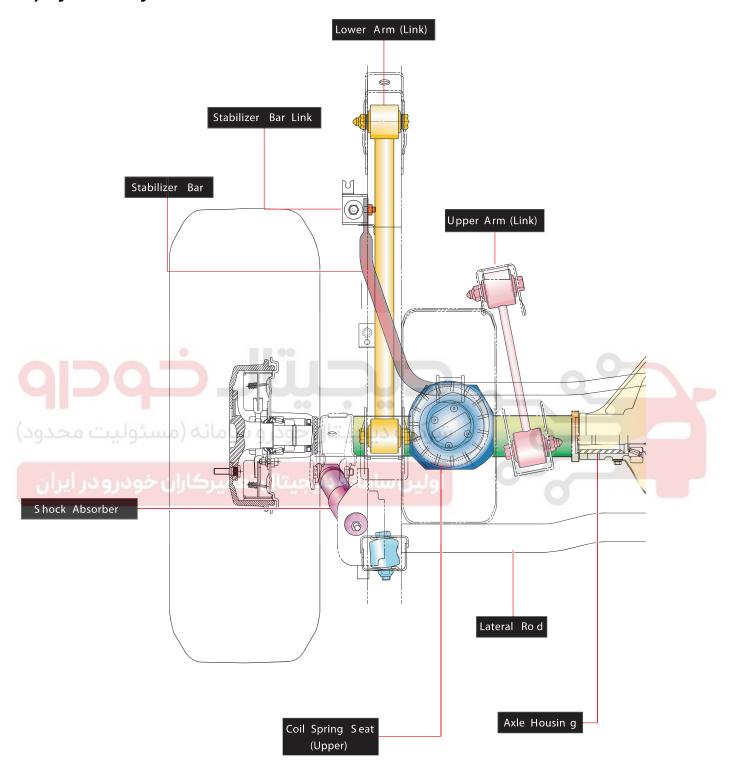
| Modification basis | |
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| Application basis | |
| Affected VIN | |

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ACTYON

2) System Layout



SUSPENSION

Lower arm (22 mm) 165 Nm

Upper arm (22 mm)

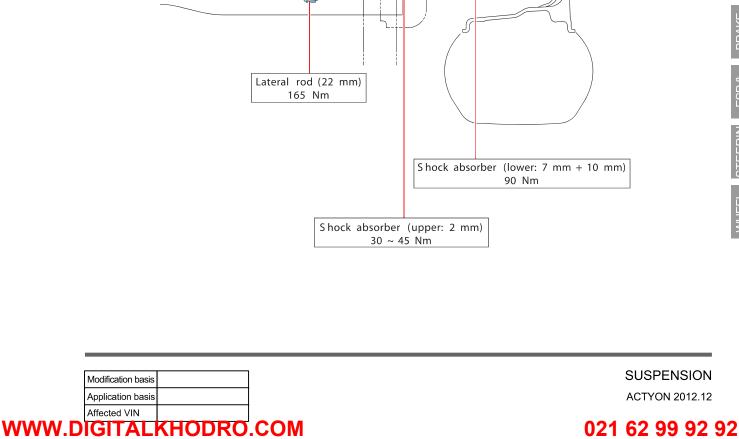
165 Nm

Stabilizer bar link (lower- 17 mm + 12 mm): 38 Nm

Stabilizer bar link (lower- 17 mm + 12 mm): 38 Nm

Stabilizer bar link

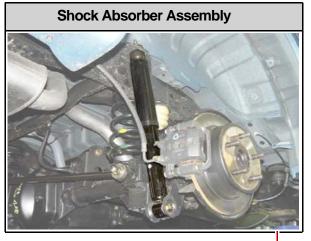
(upper- 17 mm + 14 mm): 38 Nm



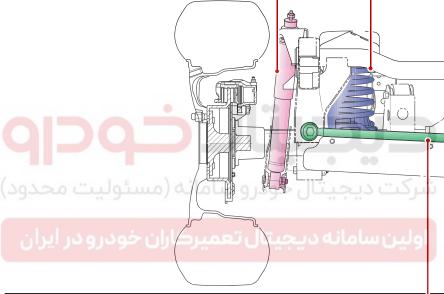
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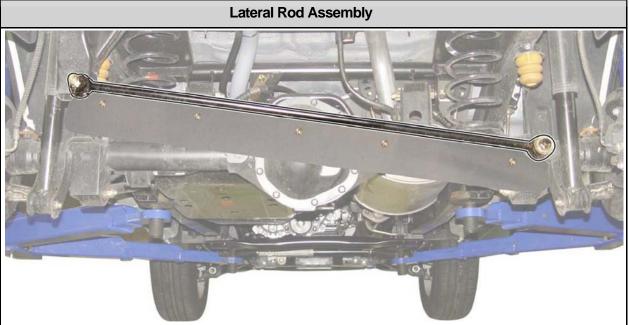
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3) Location









SUSPENSION ACTYON 2012.12 Modification basis Application basis Affected VIN

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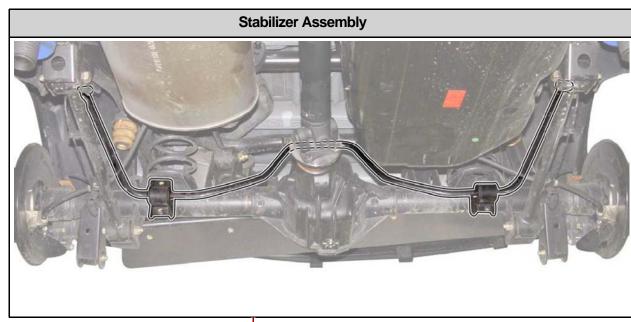
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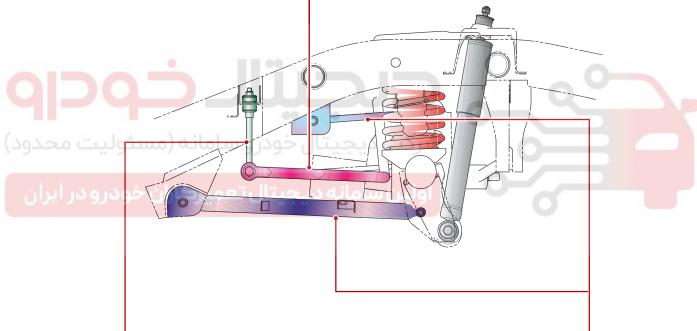
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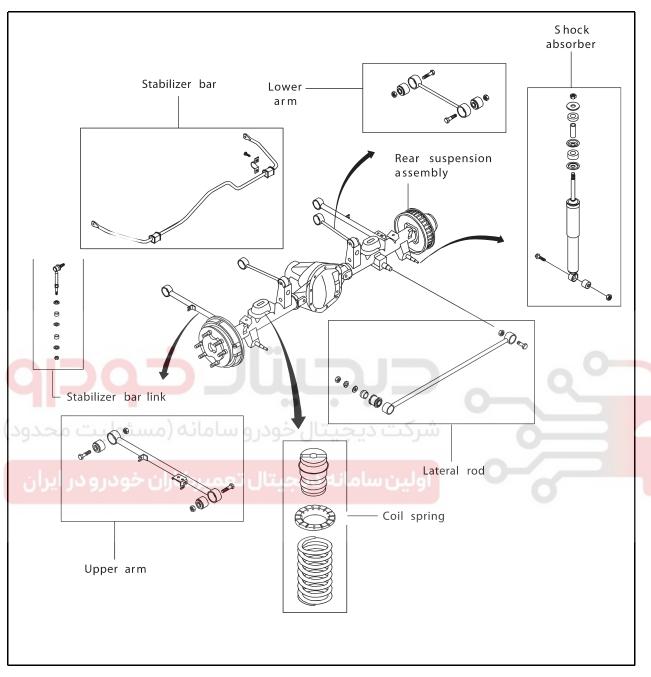




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ACTYON

4) System Compsitons



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REMOVAL AND INSTALLATION

4510-01 TROUBLE DIAGNOSIS OF REAR SUSPENSION

| Symptom | Cause | Actio n |
|--------------------------------|--|-------------------------------------|
| Vehicle rolling | Broken stabilizer bar | Replac e |
| | Faulty shock absorber | Replac e |
| Abnormal noise | Loosened mountings | Re-tighten |
| | Damaged or worn wheel bearin g | Replac e |
| | Damaged shock absorber | Replac e |
| | Damaged tire | Replac e |
| Poor riding comfort | Over inflated tire | Adjust pressure |
| | Faulty shock absorber | Replac e |
| | Loosened wheel nut | Tighten to specified torque |
| | Bent or broken coil spring | Replac e |
| | Damaged tire | Replac e |
| | Worn bushing | Replac e |
| Vehicle pulls to right or left | Deformed arm assembly | Replac e |
| | Worn bushing | Replac e |
| | Bent or broken coil spring | Replac e |
| Hard steering | Excessive resistance of lower arm ball joint | Replac e |
| سامانه (مسئولیت ه | Insufficient tire pressure | Replac e |
| | Faulty power steering | Adjust |
| Steering instability | Worn or loosened lower arm bushing | Re-tighten or repl <mark>ace</mark> |
| Vehicle bottoming | Worn or broken coil spring | Replac e |

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ACTYON

4410-01 FRONT SUSPENSION-UPPER ARM

A CAUTION

Remove the upper arm assembly according to the sequences shown below and keep the specified tightening torque when reinstalling it.

Preceding Works

1. Remove the tires.

Remove the wheel cap and loosen the wheel nuts in several steps.

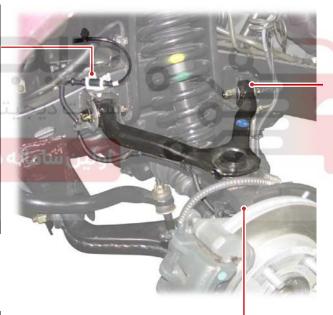
Tightening torque 120 ∼ 140 Nm



Wheel speed sensor cable



1. Remove the wheel speed sensor cable and the connector from the upper arm.



Upper arm nut (19 mm, knuckle side)



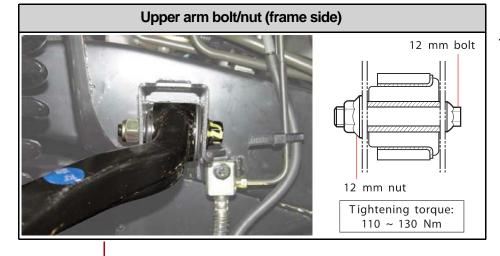
2. Remove the cotter pin first and then remove the castle nut.

A CAUTION

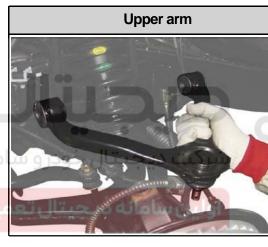
Replace the cotter pin with new one when installing.

SUSPENSION

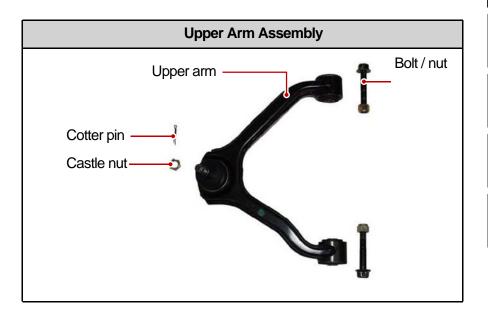
| Modification basis | |
|--------------------|--|
| Application basis | |
| Affected VIN | |



1. Remove the upper arm mounting bolts and nuts (LH/RH) from the frame.



4. Separate the upper arm from the frame first, and then separate it from the knuckle with a special tool.



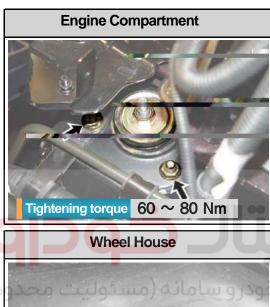


4411-01 FRONT SUSPENSION- COIL SPRING & SHOCK ABSORBER ASSEMBLY

Preceding Work

Remove the tire and the upper arm.

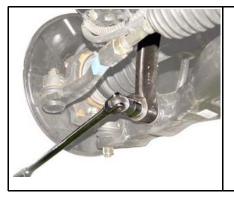
- 1. The upper mounting nuts of the coil spring/shock absorber assembly (14 mm 3 EA)
 - : At first, unscrew the two upper mounting nuts in engine compartment.

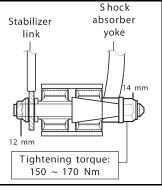




: Unscrew the upper mounting nut (14 mm) of the coil spring shock absorber in wheel house cover.

2. The lower nut of the coil spring/shock absorber yoke (24 mm - 1 EA)





: Unscrew the lower nut of coil spring/shock absorber yoke from the lower arm. Do not completely remove the nut.

SUSPENSION **ACTYON 2012.12**

| Modification basis | |
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 Remove the coil spring/shock absorber.
 Unscrew all the mounting nuts on the coil spring/shock absorber and separate the coil spring/shock absorber.



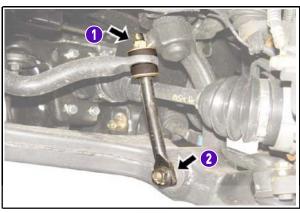


4420-01 FRONT SUSPENSION-STABILIZER BAR

Preceding Work

Remove the tires.

1. Remove the stabilizer bar link.



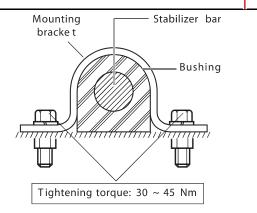
: Unscrew the lower mounting nut (1) (12 mm) and upper mounting nut (2) (10 mm) to remove the stabilizer bar link assembly.

Tightening torque 30 ∼ 50 Nm

Tightening torque 110 ∼ 130 Nm

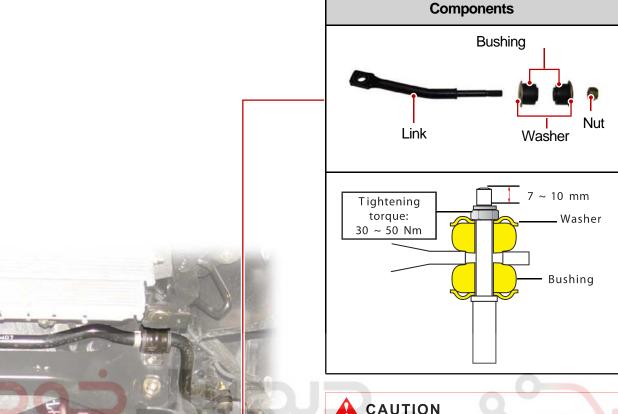
2. Unscrew two bracket mounting bolts (14 mm) and remove the stabilizer bar assembly.





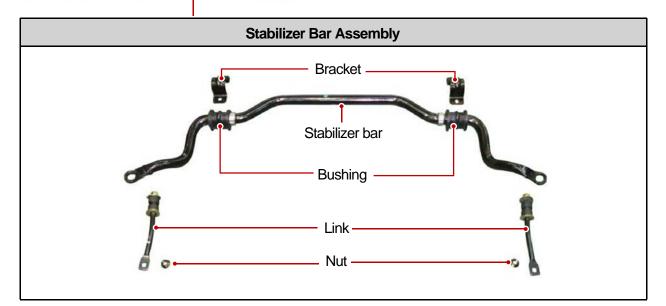
SUSPENSION

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CAUTION

- 1. Be cautious of the direction of the bushing and washer when installing.
- 2. Be cautious of the marks on the front stabilizer bar (LH/RH) when installing. LH: yellow mark RH: white mark



Modification basis Application basis Affected VIN

SUSPENSION ACTYON 2012.12

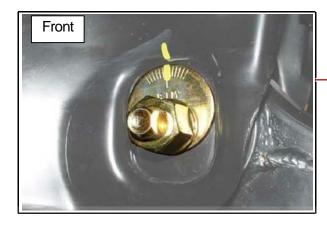
10-24 4410-01

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4410-01 FRONT SUSPENSION-LOWER ARM

- Preceding work 1. Remove the tires.
 - 2. Make an alignment mark on the camber adjusting bolt of lower arm (frame side).

1) Wheel Alignment





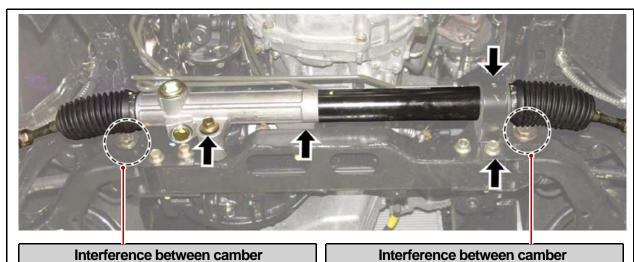




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3. Loosen the steering gear box by unscrewing the steering gear box mounting bolts (arrows) and remove the camber adjusting bolts.





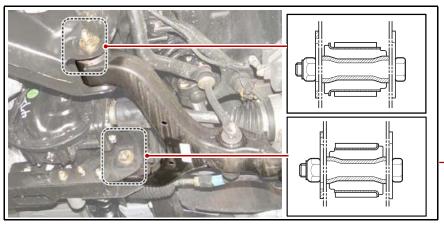


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2) Front Suspension-Lower Arm

1. The lower arm mounting bolts/nuts on the frame (LH/RH)



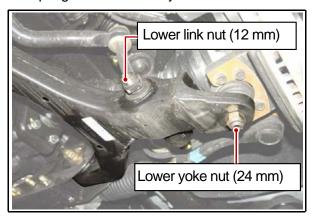
: Before removing nuts and bolts of lower arm assembly, make the alignment marks on the mounting nuts (14 mm, LH/RH) and the camber adjusting bolts (14 mm, LH/RH).

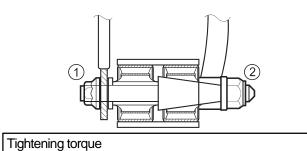


A CAUTION

Always perform the wheel alignment procedures after removing and reinstalling the lower arm assembly.

2. Unscrew the lower nut of stabilizer bar link and the lower nut of coil spring/shock absorber yoke.





- 1. Lower link nut (110 ~ 130 Nm)
- 2. Lower shock absorber yoke nut (150 ~ 170 Nm)

SUSPENSION

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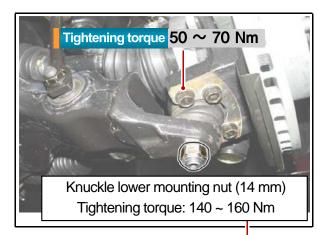
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Unscrew the lower mounting nut (14 mm) and remove the lower arm from knuckle end bolt with special tool.

4. Place a safety jack under the lower arm and unscrew the lower shock absorber yoke bolt. Remove the yoke while raising the lower arm with the safey jack.



5. Remove the lower arm assembly from the body.



Modification basis
Application basis
Affected VIN

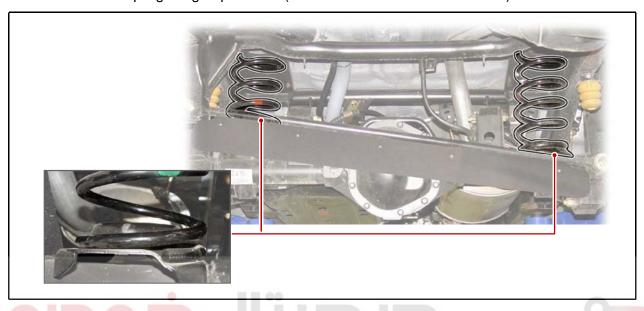
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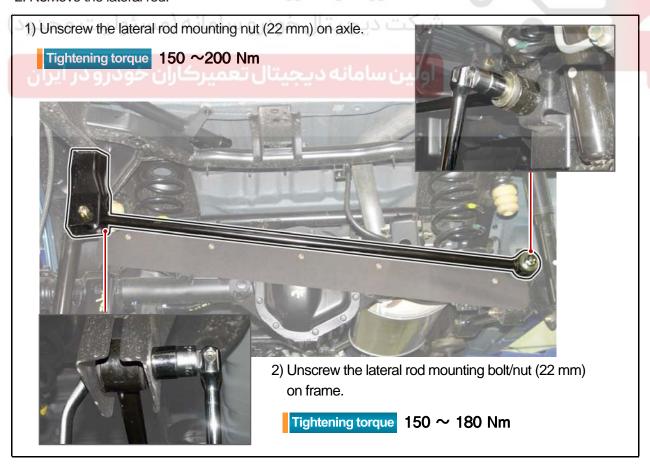
4510-01 REAR SUSPENSION(5 - LINK TYPE)

Remove the rear suspension components in order.

1. Remove the coil spring using a special tool (Be careful of the installation direction).



2. Remove the lateral rod.



SUSPENSION **ACTYON 2012.12** Modification basis Application basis Affected VIN

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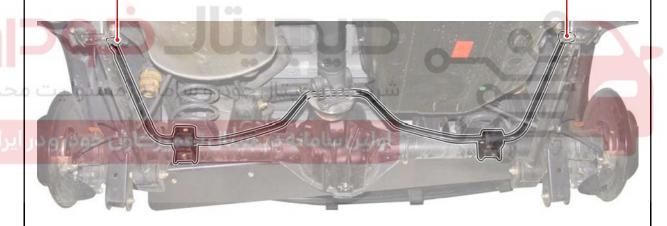
3. Disconnect the link and the bracket from the stabilizer bar to remove the stabilizer bar.

1) Unscrew the stabilizer bar link mounting nuts (upper/lower) and remove the link.

| Tightening torque | 38 Nm |
|--------------------------|-----------|
| Protrusion of upper bolt | 7 ~ 12 mm |







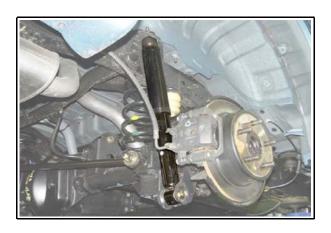


2) Remove the mounting cap bracket and bushing from the stabilizer bar (LH/RH).

Tightening torque 30 ∼ 45 Nm

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4. Remove the shock absorber between the frame and the axle.



1) Remove the upper mounting nut (17 mm) and the shock absorber bolt (6 mm) as shown in the figure.

| Tightening torque | 30 ~ 45 Nm |
|--------------------------|------------|
| Protrusion of upper bolt | 6 ~ 9 mm |



2) Remove the lower bolt/nut (17 mm).

Tightening torque 80 ~ 100 Nm

SUSPENSION ACTYON 2012.12

5. Remove the upper arm from frame and axle.



A. Unscrew upper arm mounting bolt/nut (22 mm) on axle.



Tightening torque 150 ∼ 180 Nm

B. Unscrew upper arm mounting bolt/nut (22 mm) on frame.



Tightening torque 150 ∼ 180 Nm



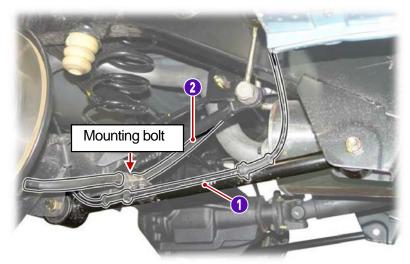
A CAUTION

The fuel tank should be removed before removing the rear left bolts (upper arm and lower arm).

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ACTYON

- 6. Remove the lower arm from the frame and the axle.
 - 1) Remove the wheel speed sensor cable (1) and the parking cable (2) mounting bolt (12 mm) when removing the lower arm.





2) Unscrew lower arm mounting bolt/nut (22 mm) on frame.

Tightening torque 150 ~ 180 Nm

اولین سامانه



3) Unscrew lower arm mounting bolt/nut (22 mm) on axle.

Tightening torque 150 ∼ 180 Nm

SUSPENSION ACTYON 2012.12