

## ENGINE CONTROL SYSTEM

1135-39/1221-21/1430-00/1430-05/1430-07/1430-09/  
1430-14/1430-20/1444-01/1490-01/1538-50/1629-04/  
1742-00/1742-07/1890-02/2010-01/2211-00/2211-03/

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### ENGINE CONTROL SYSTEM

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## ENGINE CONTROL SYSTEM

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**ENGINE CONTROL SYSTEM****1490-01****GENERAL INFORMATION****1. ENGINE ECU SPECIFICATIONS**

Items		X100 GSL	Remarks
Engine		G16DF	-
Injector		Solenoid injector (DEKA7)	-
Ignition coil		1 by 1	-
Emission compliance		OBD	-
ECU terminals		Connector A: 50-pin	-
		Connector B: 94-pin	-
CPU		32-bit SPC563 single chip	-
Flash Memory	Internal	1.5 MB	-
Electronic throttle body		Yes	H-Bridge
CVVT (Intake)		Yes	PWM
CVVT (Exhaust)		Yes	PWM
MAP sensor (T-MAP)		Yes	-
Intake air temperature sensor (T-MAP)		Yes	NTC
Coolant temperature sensor		Yes	NTC
Cam position sensor		Yes	Camshaft - 3-tooth type
Crank position sensor		Yes	Trigger ring 60-2
Knock sensor		Yes	2-pin
Oxygen sensor		Yes	Front/rear oxygen sensor
Fuel pump		Yes	-
Trip computer (CAN)		Yes	-
Fuel tank shut-off valve		Yes	OBD
Fuel tank pressure sensor		Yes	OBD
Purge control solenoid valve (PCSV)		Yes	-
Accelerator pedal sensor		Yes	6-pin (Potentiometer No. 1, No. 2)
Switchable engine mounting control		No.	-

Modification basis	
Application basis	
Approval basis	

ENGINE CONTROL SYSTEM

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Items		X100 GSL	Remarks
Immobilizer (SKM)		Yes	CAN
Start control		Yes	HSD and LSD for ISG
Malfunction indicator lamp (MIL)		Yes	CAN
Idle start & go (ISG)		Yes	EU
Cruise control	ACC/SET	Yes	-
	DEC/RES	Yes	
	CANCEL	Yes	
	ON/OFF	Yes	
Alternator control (EEM)		Yes	EU
On board diagnostic (OBD)		Yes	-
CAN diagnosis		Yes	UDS
Neutral switch / Clutch switch		Yes	A vehicle with M/T
Vehicle speed		Yes	ABS & ESP
Cooling fan		Yes	Resistor type
Variant coding		Yes	-
Refrigerant pressure sensor		Yes	-
Blower switch input		Yes	-
A/C compressor control		Yes	Relay control

## 2. ENGINE SENSOR DATA LIST

Data	Unit	Value
Engine coolant temperature	°C	0.436 V (at 130°C) to 4.896 V (at -40°C)
Intake air temperature	°C	-40 to 120°C (varies with ambient temperature and engine mode)
Engine rpm	rpm	At idling: 700±50 (P/N)
Intake air flow	mg/stk	At idling: approx. 130.0 mg/stk
Intake manifold pressure	bar	At idling: approx. 0.44 bar
Intake manifold voltage	V	At idling: approx. 1.86 V
Engine torque	Nm	At idling: approx. 36.0 Nm
Injection time of injector	ms	At idling: approx. 3.1 ms
Battery voltage	V	13.5 to 14.1 V
Throttle position sensor 1 voltage	V	At idling: approx. 0.6 V
Throttle position sensor 2 voltage	V	At idling: approx. 4.4 V
Front oxygen sensor voltage	mV	0 to 800 mV
Intake/Exhaust CVVT duty	%	At idling: approx. 70%
VIS operation	Short runner/ Long runner	At idling: Short runner
ignition time	°CRK	At idling: 1.8 to 3.0°CRK
Knock control level	V	At idling: 0.37 to 0.58 V
Fuel tank level	%	0 to 100%
VOP operation	Operating/not operating	-
Brake switch	Operating/not operating	-
Clutch switch	Operating/not operating	-
A/C compressor	Operating/not operating	-
Fuel pump relay	Operating/not operating	-
Cooling fan relay	Low/High speed	-

Modification basis	
Application basis	
Effective date	

### 3. CODING ITEMS FOR ELECTRICAL UNITS REPLACEMENT

#### ► Vehicles with SKM

Category	EMS registration	Variant coding	Smart key & Transponder coding
When replacing ECU	carried out under SKM menu	-	-
When replacing BCM	-	carried out under BCM menu	-
When replacing smart key	-	-	carried out under SKM menu
When replacing SKM	carried out under SKM menu	-	carried out under SKM menu

#### ► Vehicles with REKES key

Category	EMS registration	REKES key coding	Transponder coding	Variant coding
When replacing ECU	carried out under BCM menu	-	-	-
When replacing REKES key	-	carried out under BCM menu	carried out under BCM menu	-
When replacing BCM	carried out under BCM menu	carried out under BCM menu	carried out under BCM menu	carried out under BCM menu

### 4. ECU SELF-DIAGNOSIS ITEMS

Catalytic monitoring system	Engine cooling system monitoring
Misfire monitoring system	Low-emissions at cold start mechanism monitoring
Evaporative system monitoring	CVVT monitoring
Fuel system monitoring	Other components monitoring
Oxygen sensor monitoring	

## OVERVIEW AND OPERATING PROCESS

### 1. OVERVIEW

The ECU receives signals from various sensors. Then, it analyzes and modifies them to allowable voltage level to control various actuators. The ECU can control the engine power and exhaust gas precisely because the micro processor in the ECU calculates the injection duration, injection timing, and injection volume based on the engine piston speed and crankshaft angle using input data and a stored map. The output signal from the ECU microprocessor drives the solenoid valve of the injector to control the fuel injection volume and injection timing and control the ignition timing of the ignition coil so as to control various actuators in response to the changes in the engine condition. In addition, many auxiliary functions are added to the ECU in order to reduce emissions, improve fuel economy and ensure safety, riding comfort and convenience. Some examples of such functions include cruise control (auto cruise) and immobilizer. The ECU uses the CAN communication system to facilitate data exchange with other electric systems such as A/T, braking device, and steering system. When servicing a vehicle, a diagnostic equipment can be used to check the vehicle conditions and perform diagnosis. The normal operating temperature for ECU ranges from  $-40$  to  $+85^{\circ}\text{C}$ . The ECU must be protected from oil, moisture, electromagnetic interference, and external mechanical impact.

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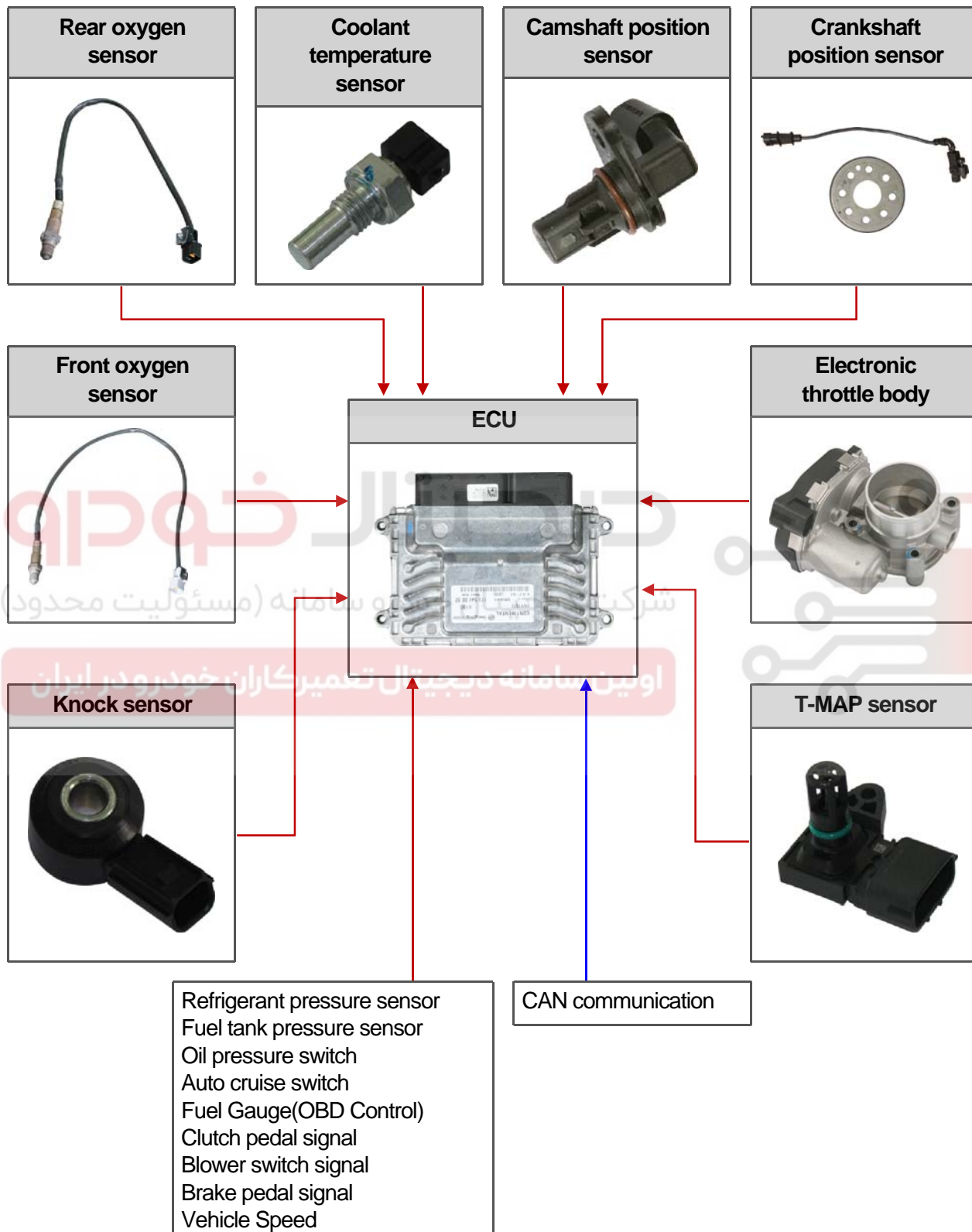
ENGINE  
GENERALENGINE  
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SYSTEMIGNITION  
SYSTEMINTAKE  
SYSTEMEXHAUST  
SYSTEMLUBRICA  
TIONCOOLING  
SYSTEMCHARGIN  
GSTARTIN  
GCRUISE  
CONTROENGINE  
CONTRO

E E M

Modification basis	
Application basis	
Effective date	

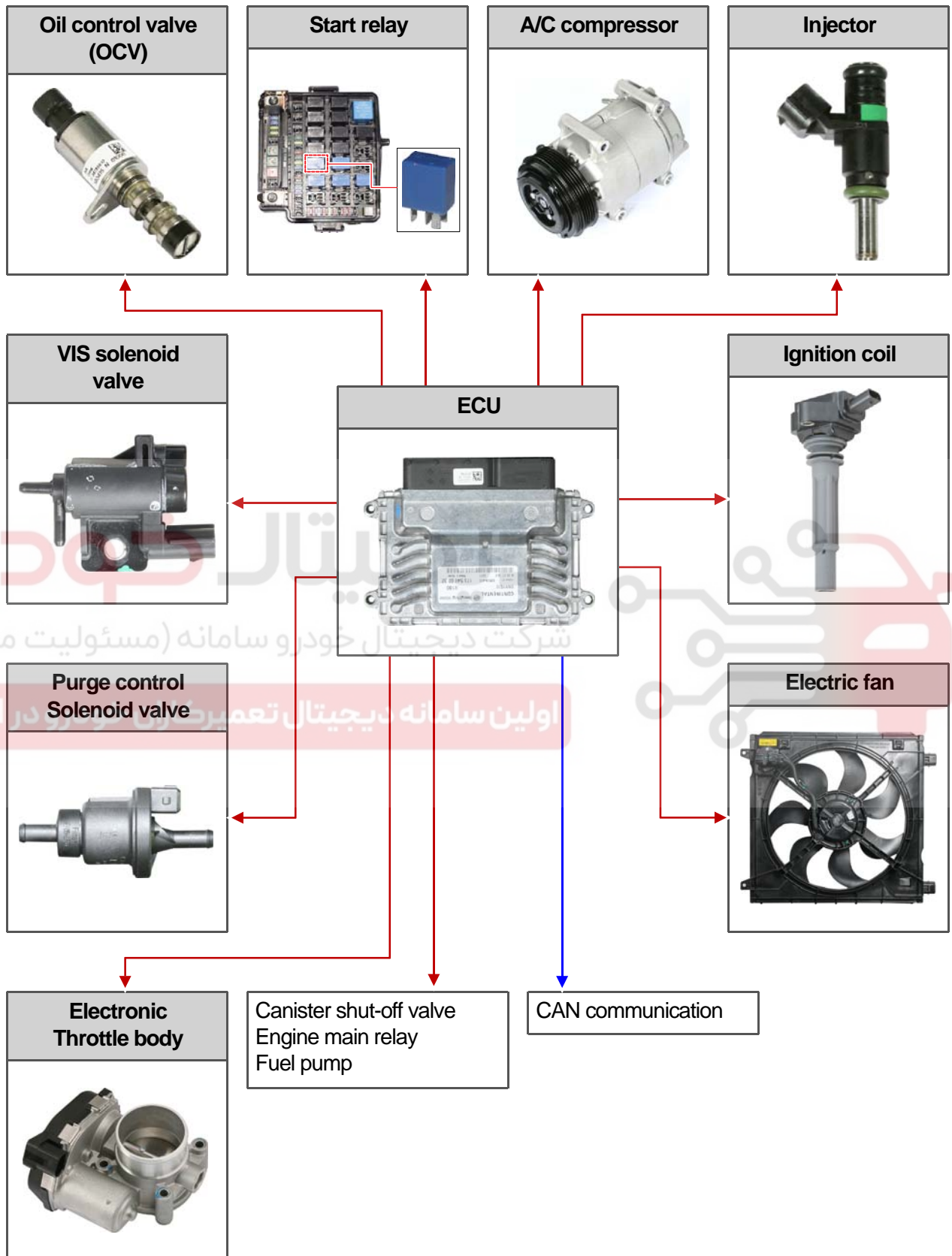
## 2. MAJOR COMPONENTS

### 1) ECU Input Components





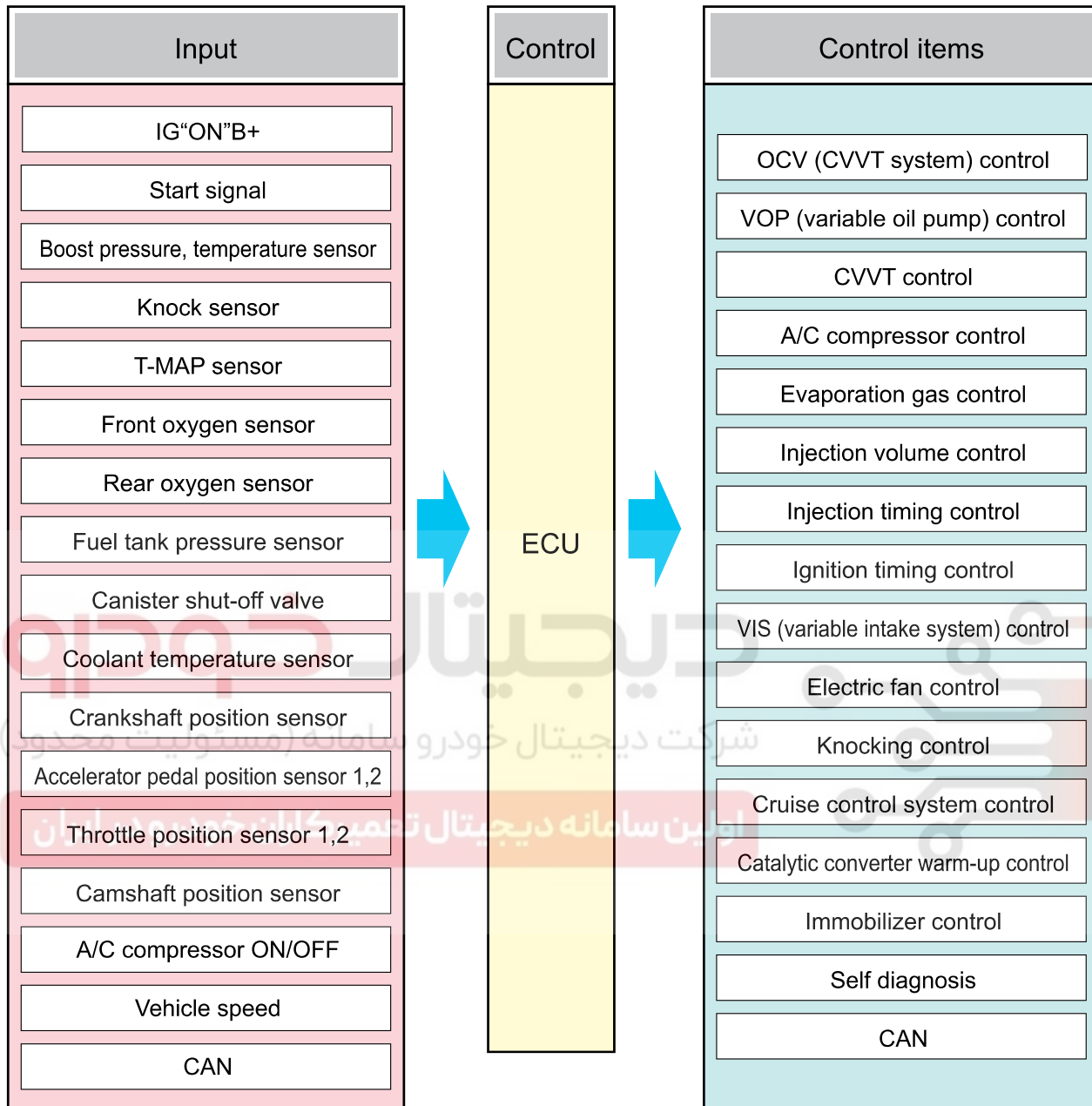
## 2) ECU Output Components



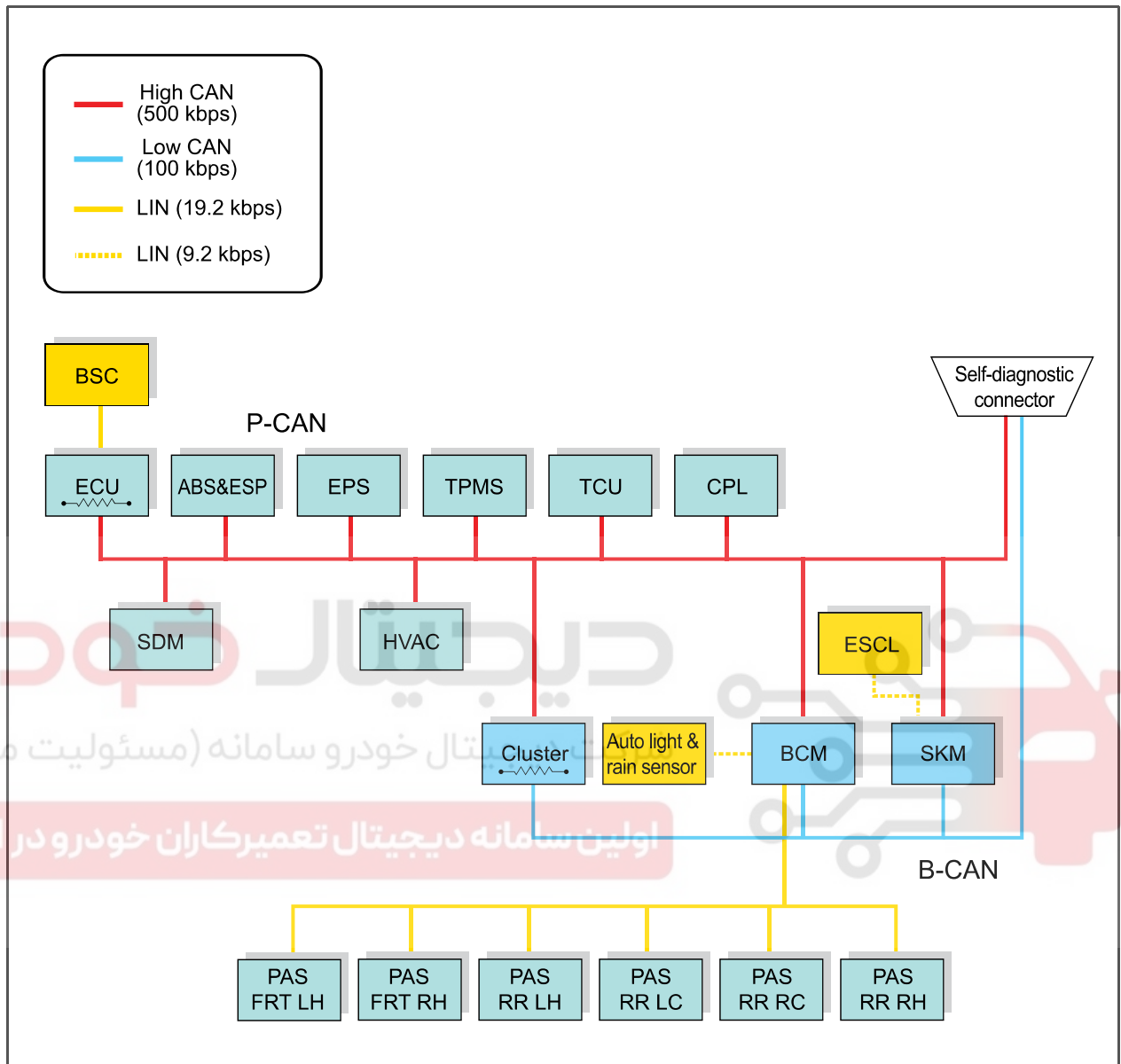
Modification basis	
Application basis	
Approval basis	



### 3) Engine ECU Inputs/Outputs (Control Items)



### 3. CAN COMMUNICATION CONFIGURATION



The CAN topology communicate with system units. There are 2 types of CAN communication according to the communication speed: P-CAN and B-CAN. Communication speed of the former is faster than that of the latter.

The SKM, instrument cluster, BCM, and diagnostic connectors use both CAN communications to communicate with other units. Other components such as ECU, ABS with ESP, TCU, EPS unit use only P-CAN. Terminating resistors are installed in ECU and instrument cluster.

Modification basis	
Application basis	
Approval basis	

## 4. CAN INPUT/OUTPUT ELEMENTS

### ► ABS with ESP

Input	Control	Output
<p><b>ABS &amp; ESP</b></p> <p>Warning and indicator lamp, brake lamp switch, LH and RH front wheel speed, LH and RH rear wheel speed, LH wheel speed (cruise control), cruise control off, system status, hill start assist fault and ON indicator, drive torque control (Active), engine torque control (Dynamic), engine torque control (Parody), Reducing engine torque (ASR), Increasing engine torque (MSR), engine torque request (MAX mod), engine torque request (MIN mode), engine torque request (torque bit), engine torque request longitudinal acceleration (G sensor), average value of brake pressure sensors</p>	<p><b>E C U</b></p>	<p>Amount of accelerator pedal depression, cruise control (activate), ESP torque request (available), engine torque value, target engine torque value, engine torque after calibration, throttle position signal, torque loss value in TCU, HAS deactivation request, engine RPM, start motor rotation (SKM), engine RPM signal ever, engine torque (drag), clutch status (interlock), variant value state, engine code (variant), platform code (variant), transmission code (variant), transfer case (variant), TPMS (variant), domestic/export (variant)</p> <p><b>ABS &amp; ESP</b></p>

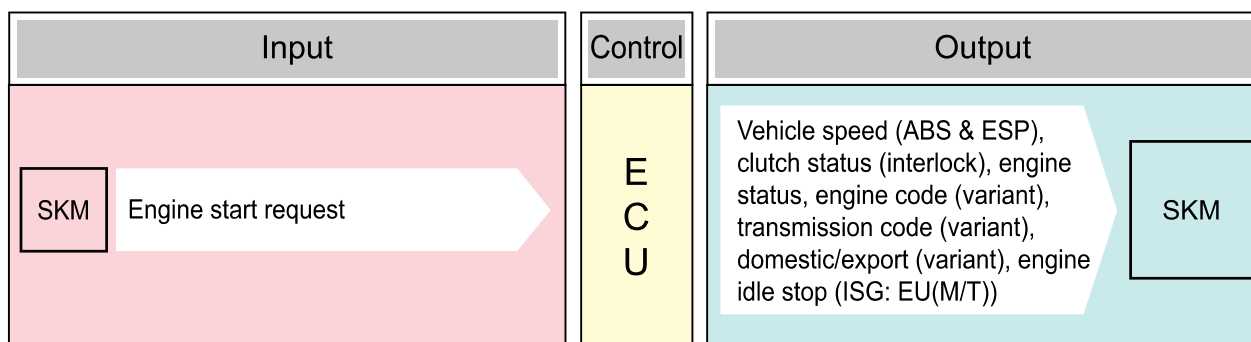
### ► BCM

Input	Control	Output
<p><b>BCM</b></p> <p>Windshield wiper motor status, headlamp ON/OFF status, driver seat belt indicator lamp status</p>	<p><b>E C U</b></p>	<p>Engine RPM, engine code (variant), transmission code (variant), domestic/export (variant)</p> <p><b>BCM</b></p>

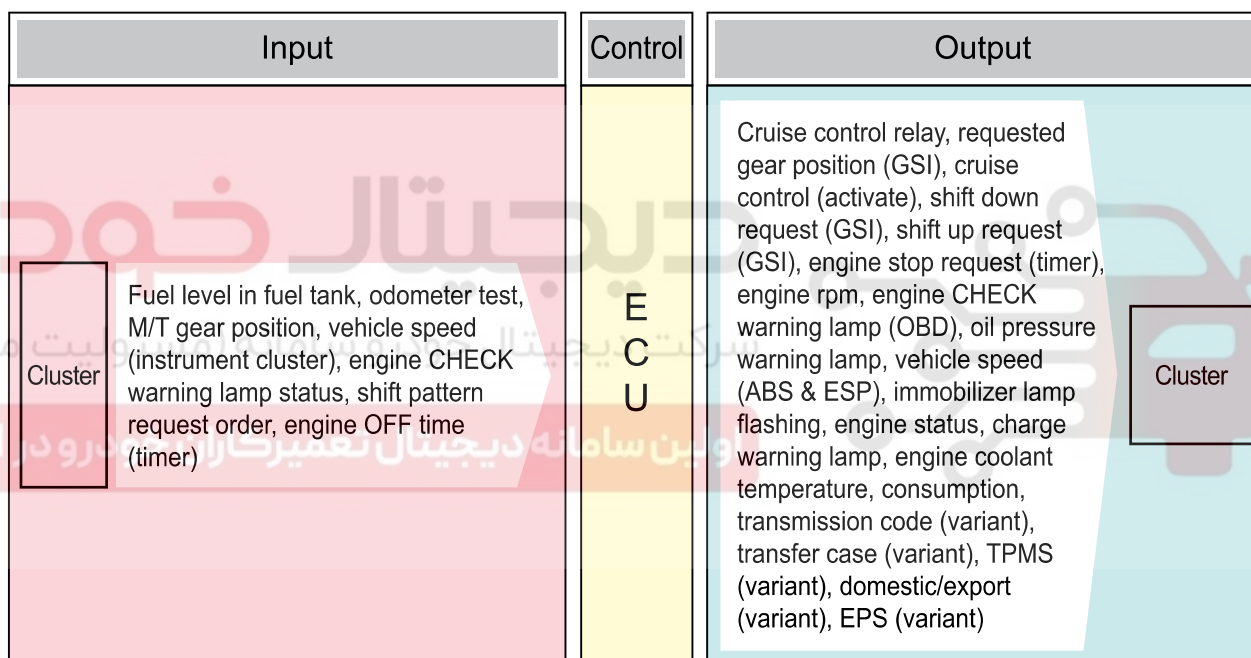
### ► A/C control module

Input	Control	Output
<p><b>A/C control module</b></p> <p>A/C compressor ON request, blower motor ON status, prohibiting engine stop, FATC temperature condition (A/C), FATC mode status (A/C), FATC indoor temperature sensor value (A/C)</p>	<p><b>E C U</b></p>	<p>Engine idle stop (ISG: EU(M/T))</p> <p><b>A/C control module</b></p>

## ► SKM

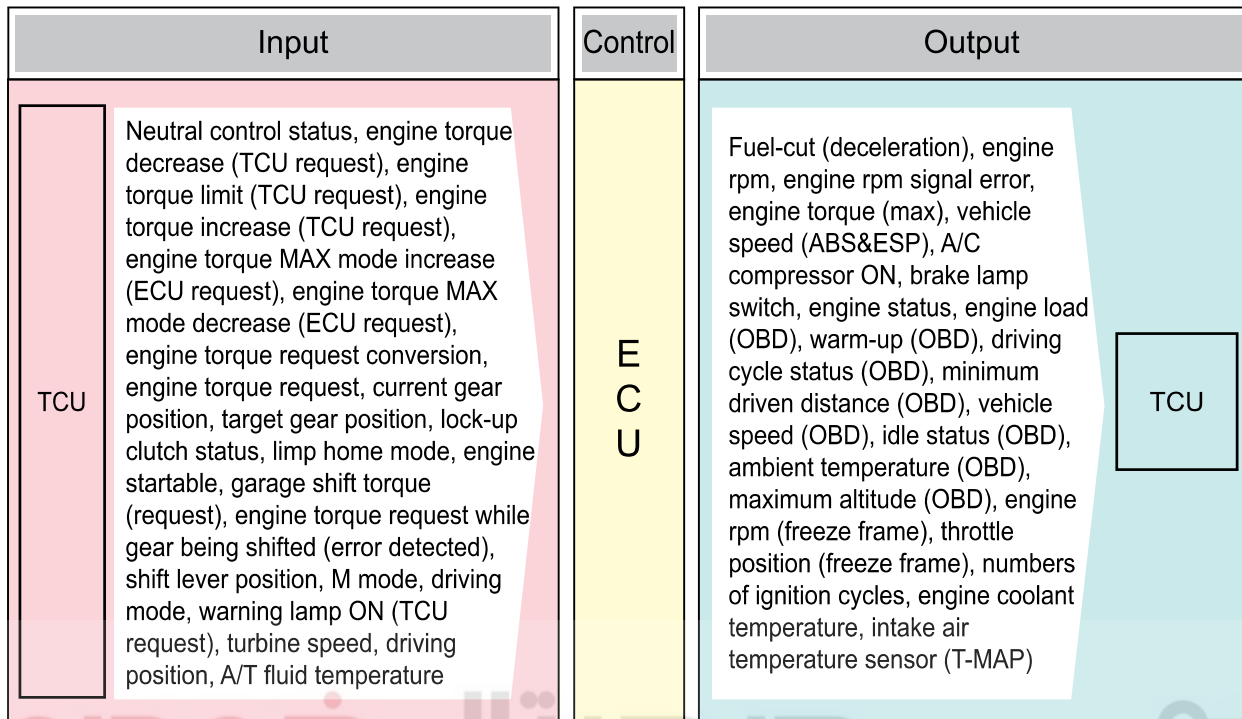


## ► Instrument cluster

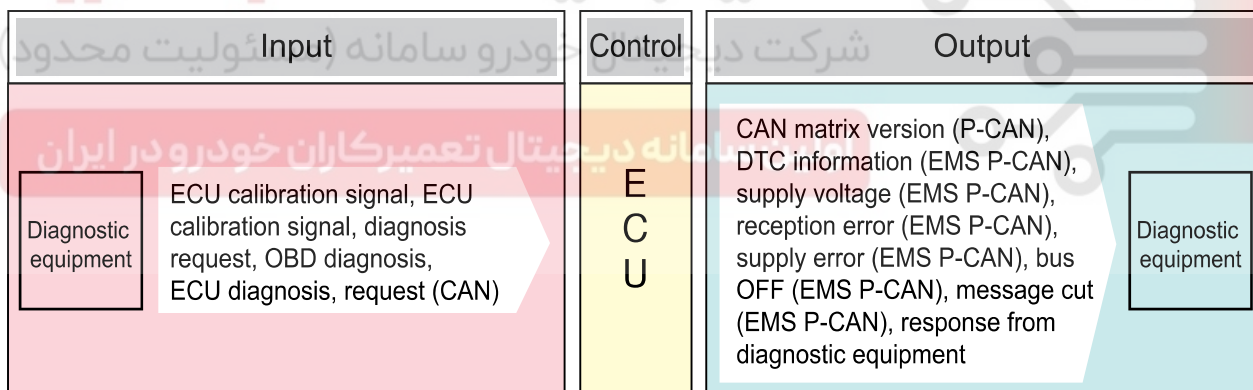


Modification basis	
Application basis	
Accessories	

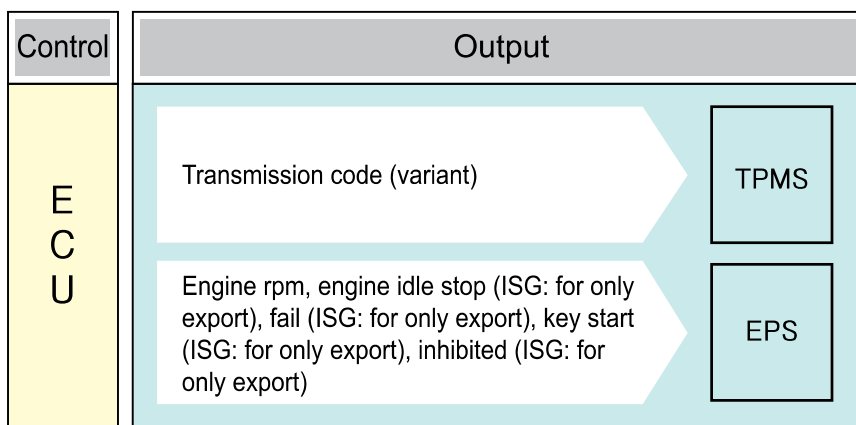
## ► TCU



## ► Diagnostic equipment

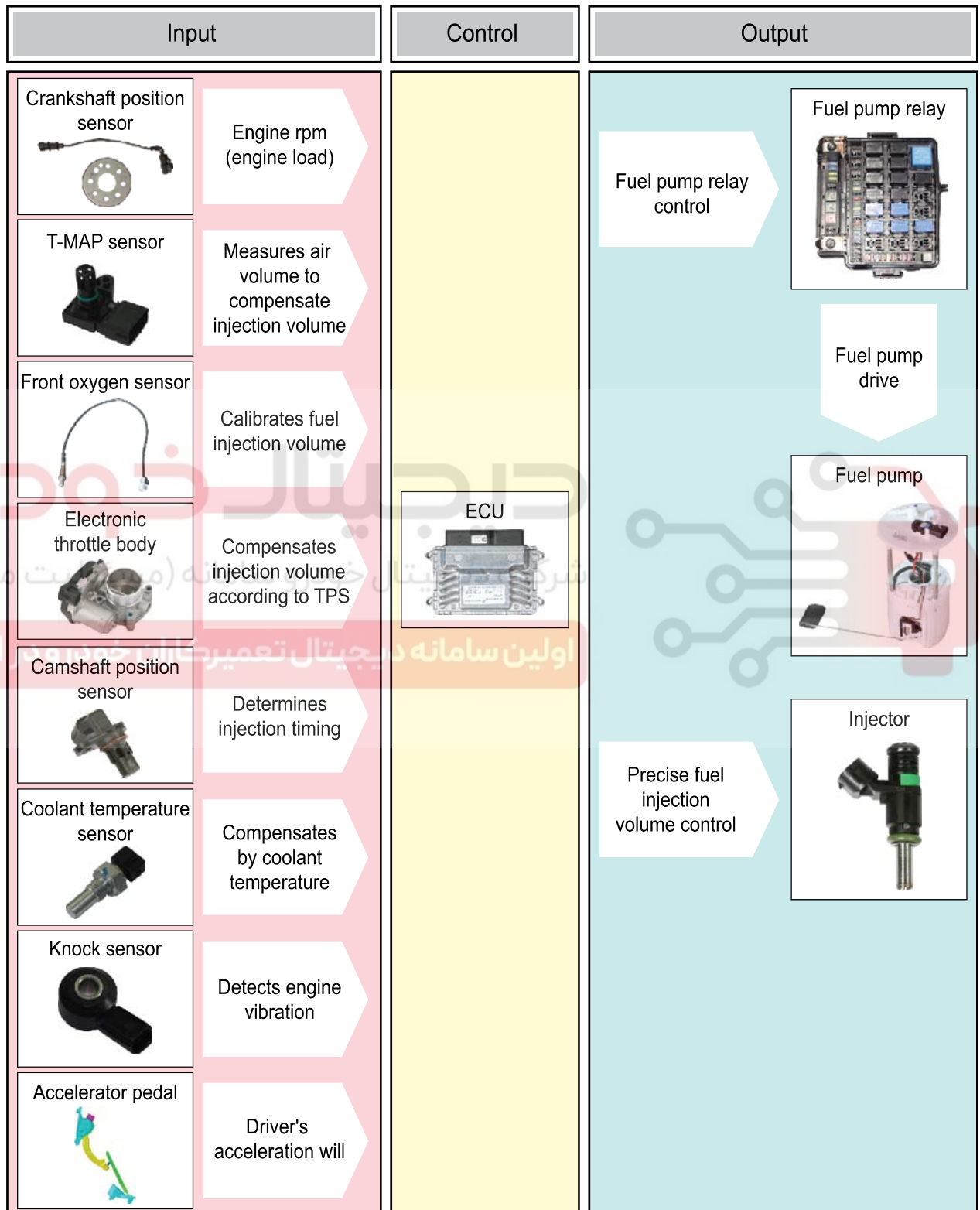


## ► TPMS &amp; EPS



## 5. FUEL INJECTION VOLUME CONTROL

The ECU determines fuel injection volume and injection timing based on the engine condition and optimizes the engine operating conditions to reduce the emissions.



Modification basis	
Application basis	
Approval basis	

### ► Basic mapping

#### - Stepped control

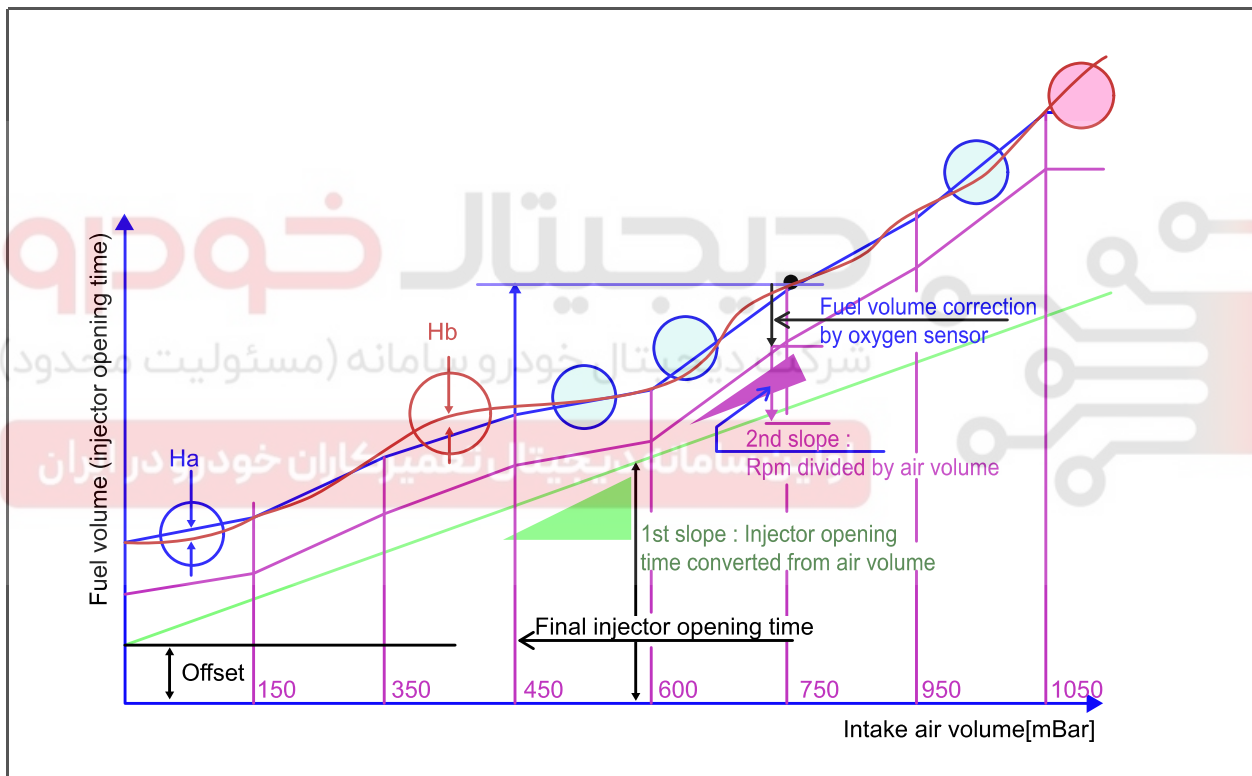
The ECU calculates proper injection volume and timing by considering various parameters to achieve the optimal combustion at each stage of operation.

#### - Starting injection volume control

The fuel injection volume during initial starting is calculated by considering the temperature and engine cranking speed. The starting injection means the injection during the period from when the ignition switch is turned ON until when the engine rpm reaches to the allowable minimum speed.

#### Driving mode control

- The fuel injection volume during normal driving is calculated based on the accelerator pedal travel and engine rpm and the drive map is used to match the drivers inputs with optimal engine power.





## 6. IGNITION TIMING CONTROL

The default ignition timing for each cylinder is determined based on the signals from the camshaft position sensor and crankshaft position sensor. The engine control unit (ECU) controls the ignition timing more precisely by using the following information:

- Engine load
- Coolant temperature
- Intake air temperature
- Engine rpm
- Camshaft position sensor signal
- Crankshaft position sensor signal

If the engine ECU does not receive the signal from the crankshaft position sensor, the ignition coil and fuel system will not work.

### ► Features

#### a. Warm-up of catalytic converter

The exhaust gas temperature needs to be increased for catalytic converter to reach the normal operating temperature rapidly. To achieve this, the ignition timing is retarded for a certain period of time based on the corresponding conditions.

#### b. Idle speed control

The ignition timing can be retarded or advanced to help idle speed control.

The ignition timing control can be performed faster than the control through the throttle valve.

#### c. Fuel cut-off when decelerating

The ignition timing control is retarded temporarily to prevent a rapid rise in torque when the combustion is restarted.

#### d. Intake air temperature and coolant temperature correction control

The ignition timing is retarded to prevent engine knocking if the intake air temperature and coolant temperature are high.

The ignition timing is retarded in the following cases.

The ignition timing retard values due to high intake air temperature and high coolant temperature are added up for correction.

#### e. Electronic stability program (ESP) control mode

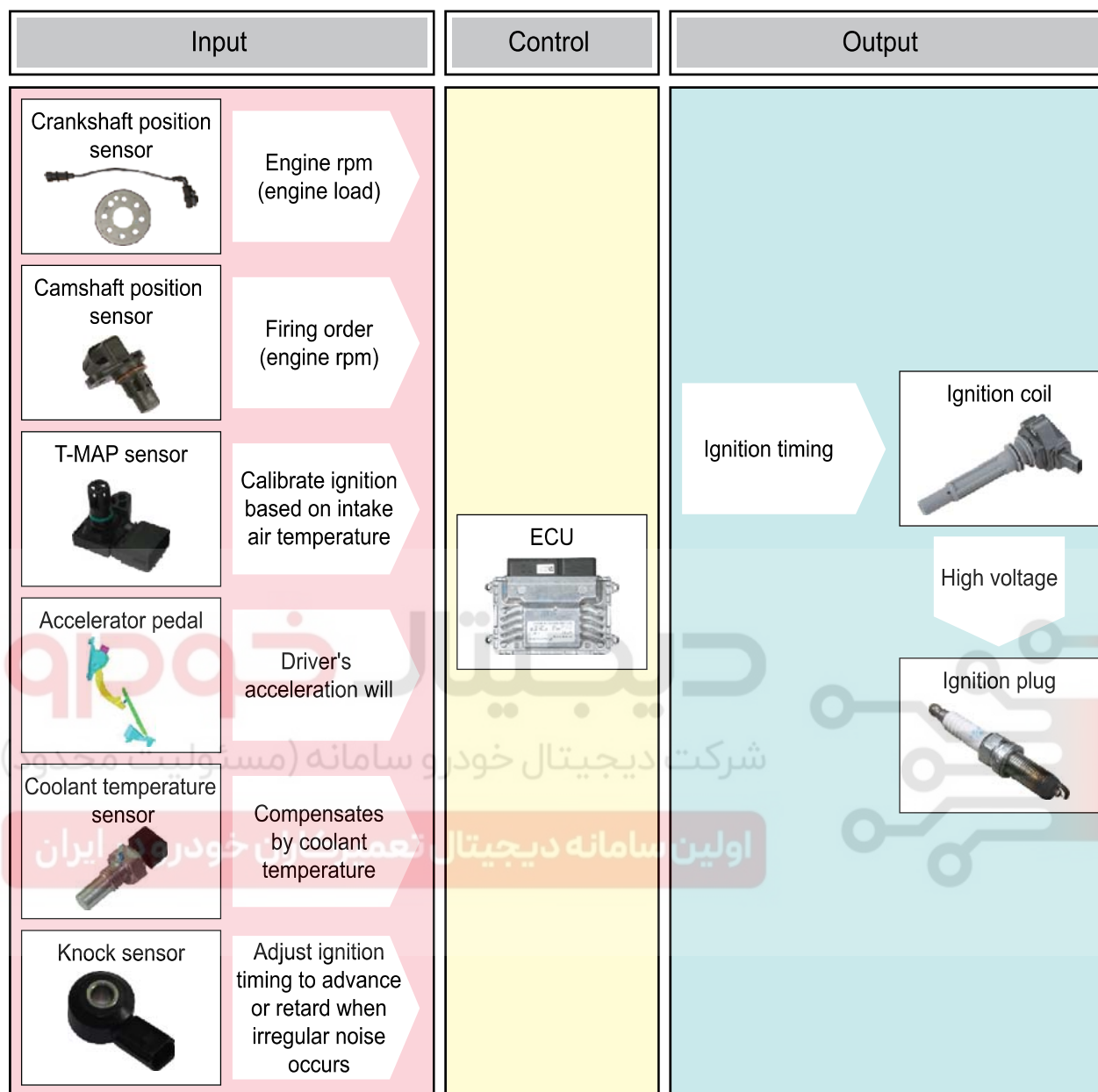
The ignition timing is retarded to reduce the engine torque as soon as possible in ESP control mode.

#### f. Knock control

If knocking occurs in a cylinder, the ignition timing of the corresponding cylinder will be retarded.

Modification basis	
Application basis	
Effective date	

## ► Input/output diagram



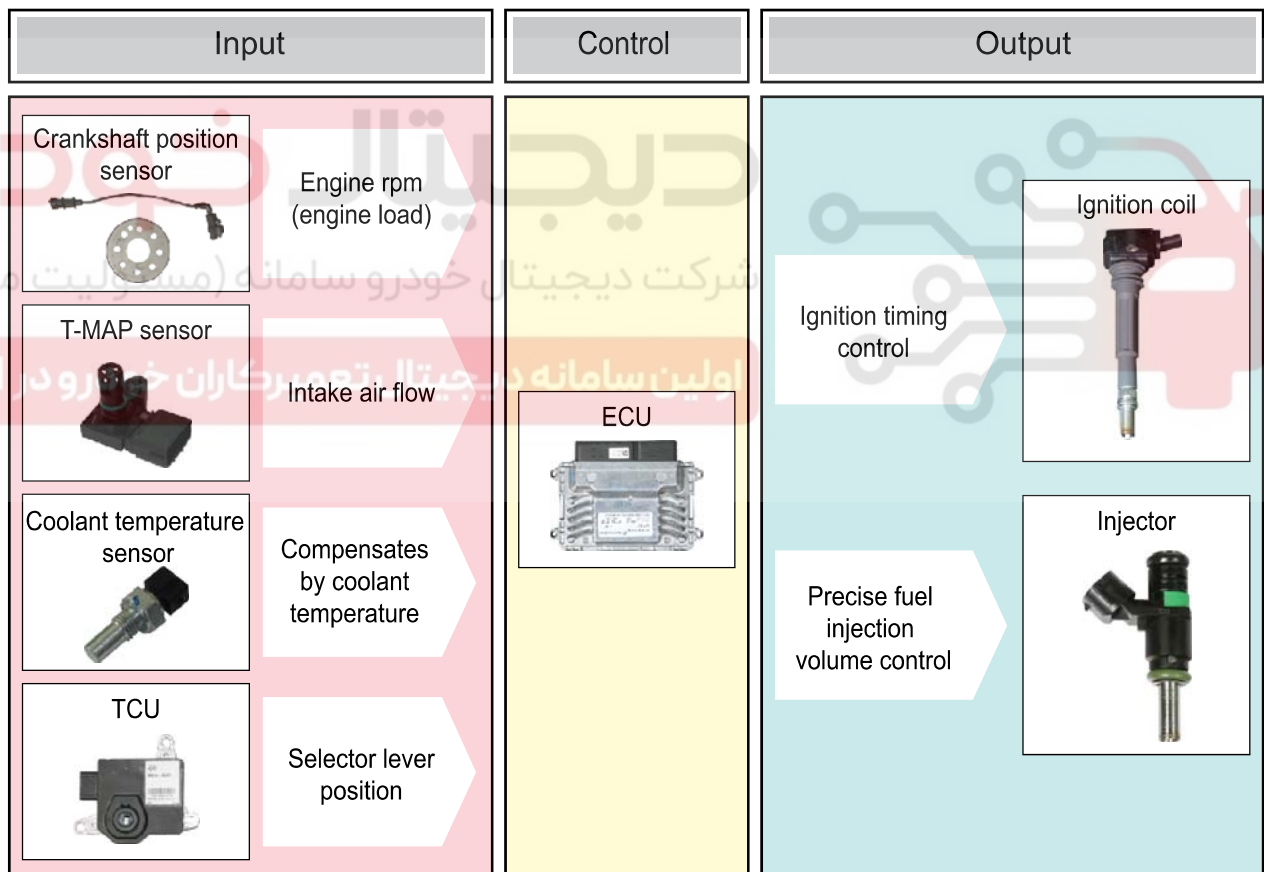
## 7. CATALYTIC CONVERTER WARM-UP CONTROL

When the engine is started, the ignition timing is retarded for a certain period of time determined by the conditions such as coolant temperature and gear selector lever position (P, N) to make the temperature of catalytic converter reach the normal operating temperature. Also, at this time the idle speed increases by a certain amount due to the idle speed control. However, as soon as the gear selector lever is shifted to the D position, the catalytic converter warm-up control will be inhibited.



### NOTE

The normal operating temperature is critical to the catalytic converter like the oxygen sensor. The catalytic converter cannot perform its function until its temperature reaches about 250°C. Therefore, when the cold engine is started, the engine ECU controls the ignition timing and idling speed so that the catalytic converter can reach its normal operating temperature quickly.



Modification basis	
Application basis	
Effective date	

## 8. WARM-UP CONTROL

### ► Idle speed control

The idle speed is controlled based on the fuel/air mixture when the engine load is changed, the power steering wheel is turned to its end, the gear selector lever is in the D position and the A/C compressor is operating. It is also controlled based on the charge level during the PCV operation.

### ► Ignition timing

The ignition timing can be retarded or advanced to help idle speed control.

### ► A/C compressor operation

The A/C control unit sends the A/C operation signal to the ECU to increase the throttle valve opening angle in order to prevent a drop in engine speed when the A/C compressor is operating while the engine is idling.

### ► Low voltage

If low voltage is detected by the ECU, the idle speed increases slightly in driving mode until the ignition switch is turned off depending on the situation.

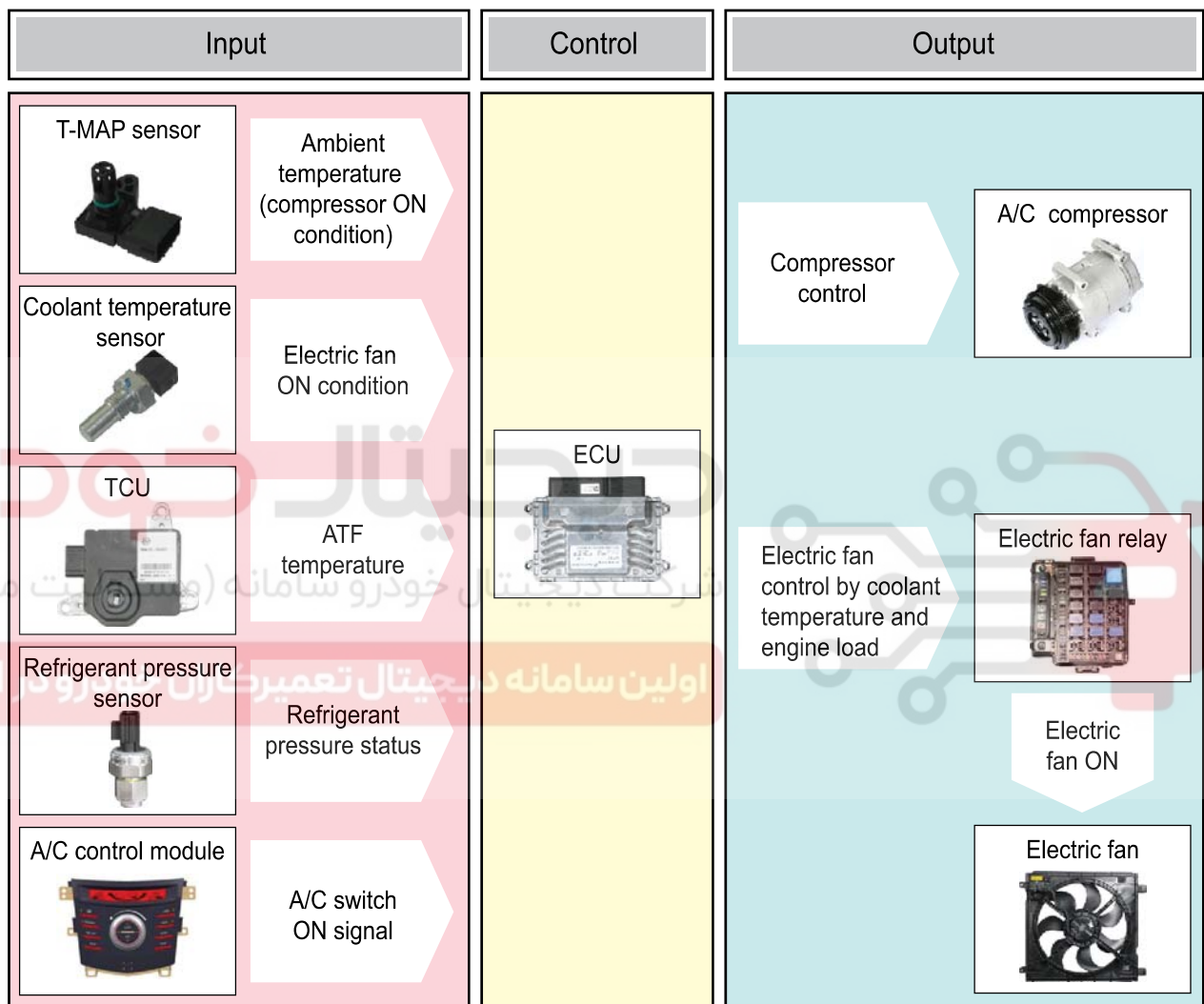


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## 9. ELECTRIC FAN AND A/C COMPRESSOR CONTROL

The engine ECU controls the electric fan to low or high speed by controlling two electric fan relays. The engine ECU controls the electric fan to improve A/C cooling and engine torque. The ECU operates the A/C compressor when the A/C switch signal is input from the A/C control module, and deactivates the A/C compressor when the A/C system is overloaded to protect the system.



Modification basis	
Application basis	
Reference	

## ► Electric fan control parameters

The cooling fan relay, high-speed relay, and low-speed relay are operated due to the electric fan speed control. The electric fan is controlled by the serial/parallel circuit control.

Items	Electric fan	Coolant temperature	Refrigerant pressure	Compressor
A/C switch OFF	OFF	Lower than 90°C	-	
	Low speed	90°C or higher to Lower than 105°C	-	
	High speed	105°C or higher	-	
A/C switch ON	Low speed	Lower than 105°C	Lower than 18 bar	ON
	High speed		18 bar or higher	
	High speed	105°C or higher to Lower than 115°C	-	
	High speed	115°C or higher	-	OFF (deactivated)

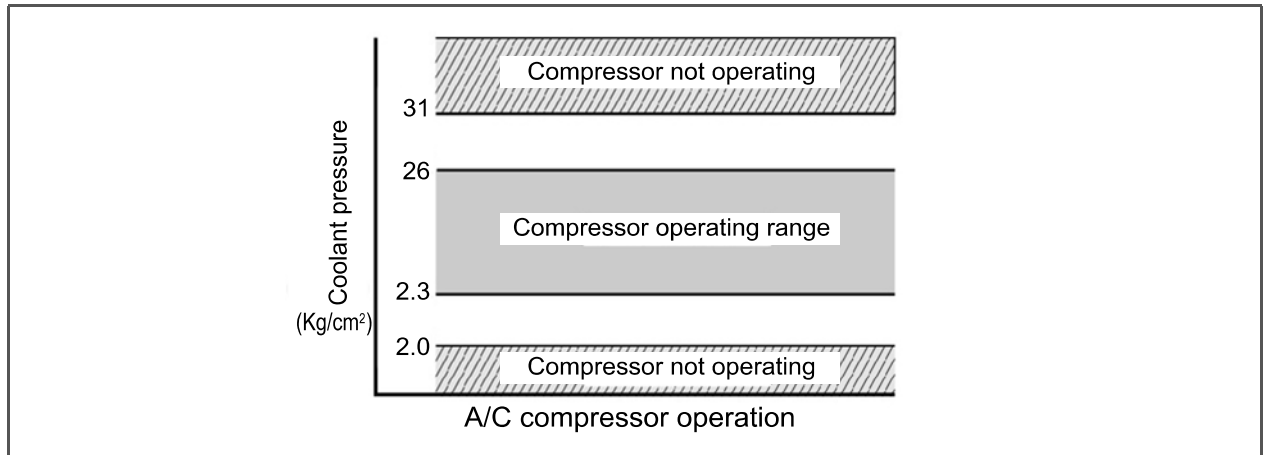
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### ► A/C compressor deactivation conditions



- Refrigerant pressure signal from the A/C refrigerant pressure sensor:
  - \* 2.0 kg/cm<sup>2</sup> or lower: OFF (2.3 kg/cm<sup>2</sup> or higher: ON)
  - \* 31 kg/cm<sup>2</sup> or higher: OFF (26 kg/cm<sup>2</sup> or lower: ON)
- Coolant temperature: 118°C or higher: OFF (111°C or lower: ON)
- After the engine starts: OFF for about 5 seconds
- During rapid acceleration: OFF for 4 seconds
- Engine RPM of 400 rpm or lower: OFF (600 rpm or higher: ON)
- Intake negative pressure of higher than -0.2 kg/cm<sup>2</sup>: OFF for 4 seconds
- Ambient temperature of 2°C or lower: OFF (5°C or higher: ON) – controlled by DATC
- Evaporator temperature of about 0°C or lower: OFF (about 2°C or higher: ON) – controlled by DATC
- When driving forward or stopping on a hill with a gradient of 15% or higher (D or 1st gear engaged)
- When driving in reverse or stopping on a hill with a gradient of 15% or higher (Reverse gear engaged)

### ► Output voltage in relation to refrigerant pressure

When the A/C pressure sensor value is between 0 and 32 kg/cm<sup>2</sup> with the A/C ON, the output voltage of the refrigerant pressure sensor ranges from 0.5 to 4.5 V.

### ► Electric fan control in relation to ATF temperature

ATF temperature	Electric fan operation	Remarks
110°C or higher	High speed	-

Modification basis	
Application basis	
Approval basis	



## 10. KNOCK CONTROL

When abnormal combustion occurs in any cylinder, the ignition timing of that cylinder is retarded to control the knocking phenomenon in various conditions (from idling to full load condition). Anti-knock control is controlled by the ECU internal program and begins when the coolant temperature reaches 70°C. If the knocking persists, the ignition timing will be retarded continuously. The amount of retard can be vary depending on the engine speed.

### ► Knock control adaptation

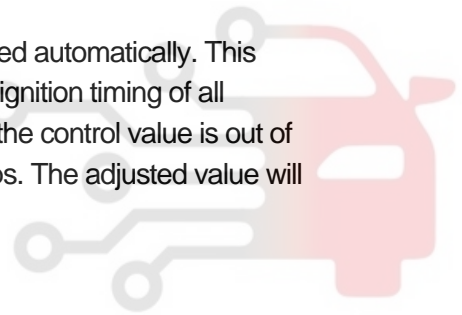
The knock control adaptation begins when the coolant temperature reaches 75°C. The data necessary to determine the ignition timing, such as correction value and current engine status, are stored as the knocking is detected consistently.

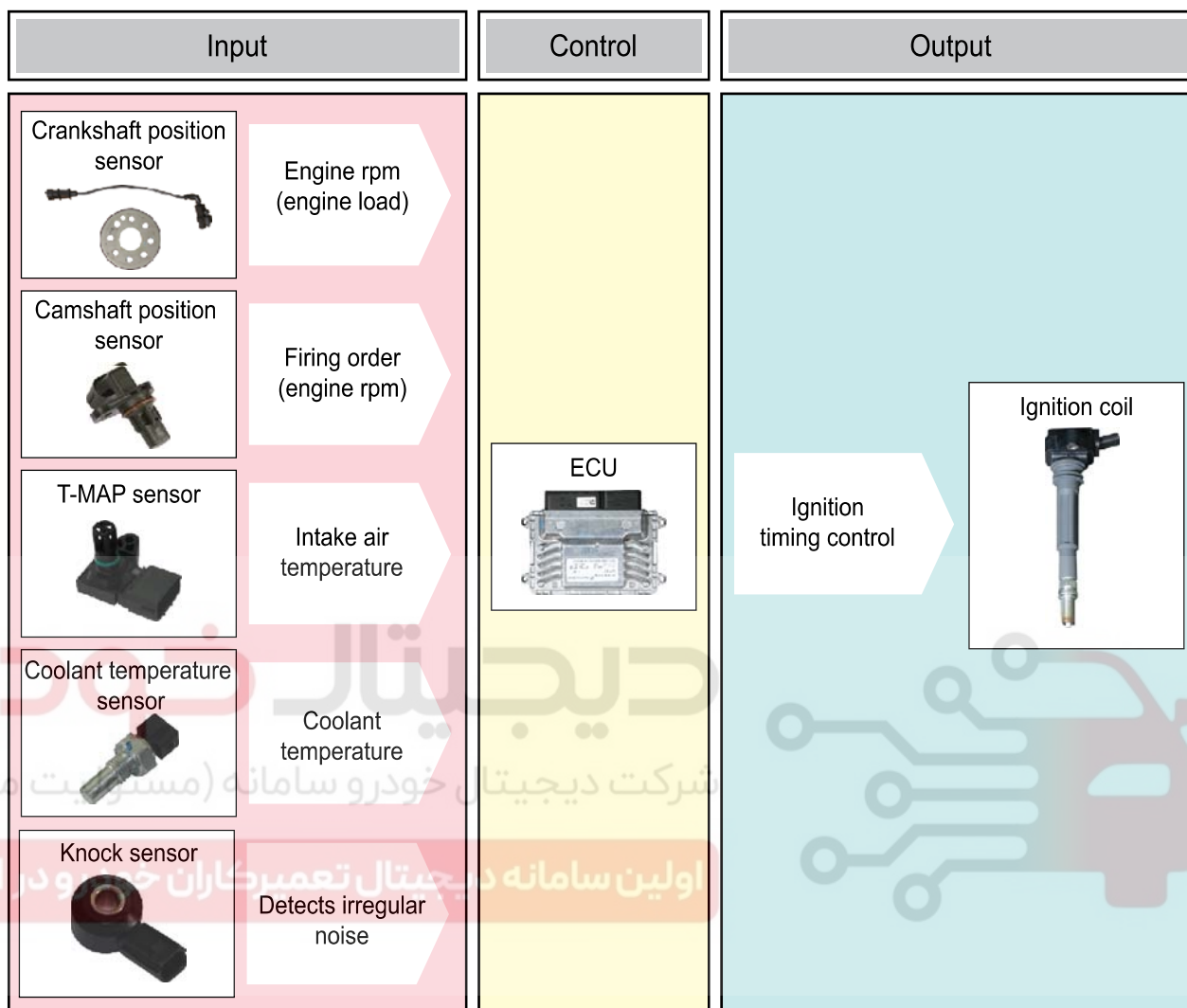
- During rapid acceleration, the data will not be stored for about 2 seconds to prevent application of incorrect adaptation.
- If no signal is received from the knock sensor, the ignition timing of all cylinders will be retarded slightly and knock control and adaptation will be inhibited for safety.

### ► Automatic RON control

Research octane number (RON) refers to an octane value input and is corrected automatically. This control function is performed by analyzing the stored data such as adaptation, ignition timing of all cylinders, and number of controls at specific engine load and engine speed. If the control value is out of the specified range, the RON value will be changed in one step or several steps. The adjusted value will be maintained until the engine stops.

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Modification basis	
Application basis	
Reference VIN	

## 11. MAXIMUM SPEED LIMITATION

The ECU receives the engine speed signal from the crank position sensor and controls the engine speed by shutting off the injector under the following conditions to protect the engine and the drive train.

### ► Torque converter protection with gear selector lever in P or N position

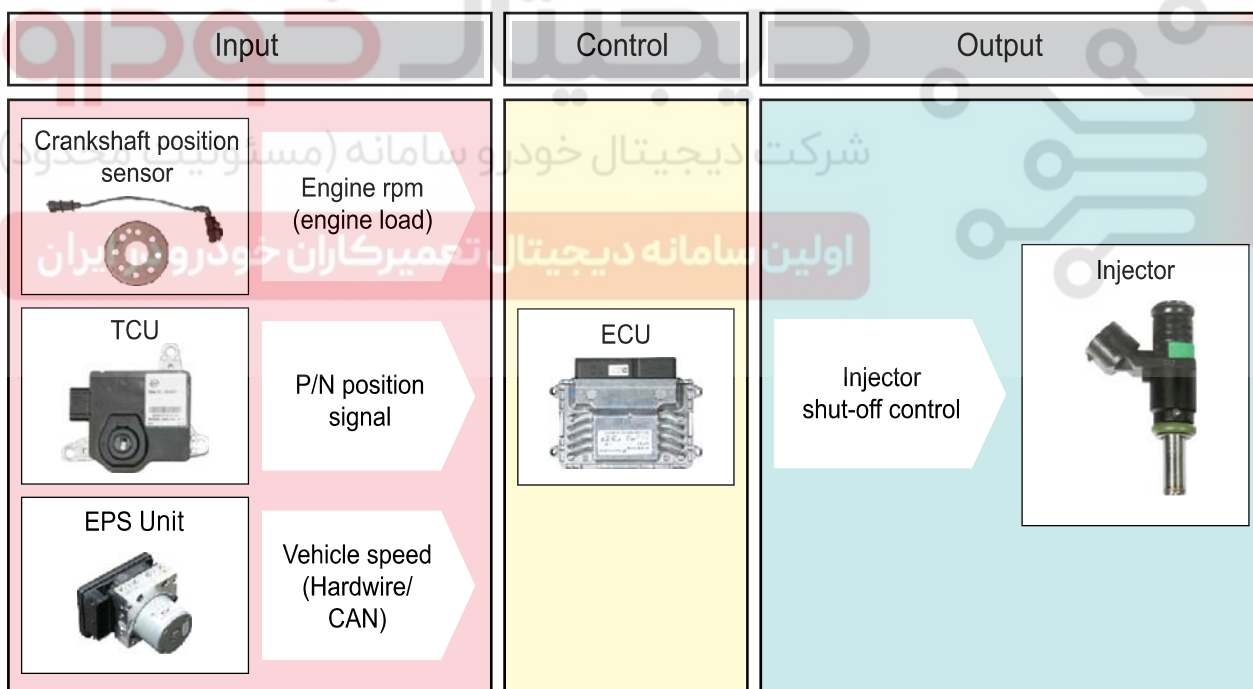
The engine speed is limited to protect the torque converter from excessive pressure rise in the torque converter when the gear selector lever is in the P or N position.

### ► Maximum engine speed limitation during driving

The engine speed is limited to prevent damage to the engine due to high engine revolution speed. The data for the drive mode detection are sent from the ESP unit to the ECU.

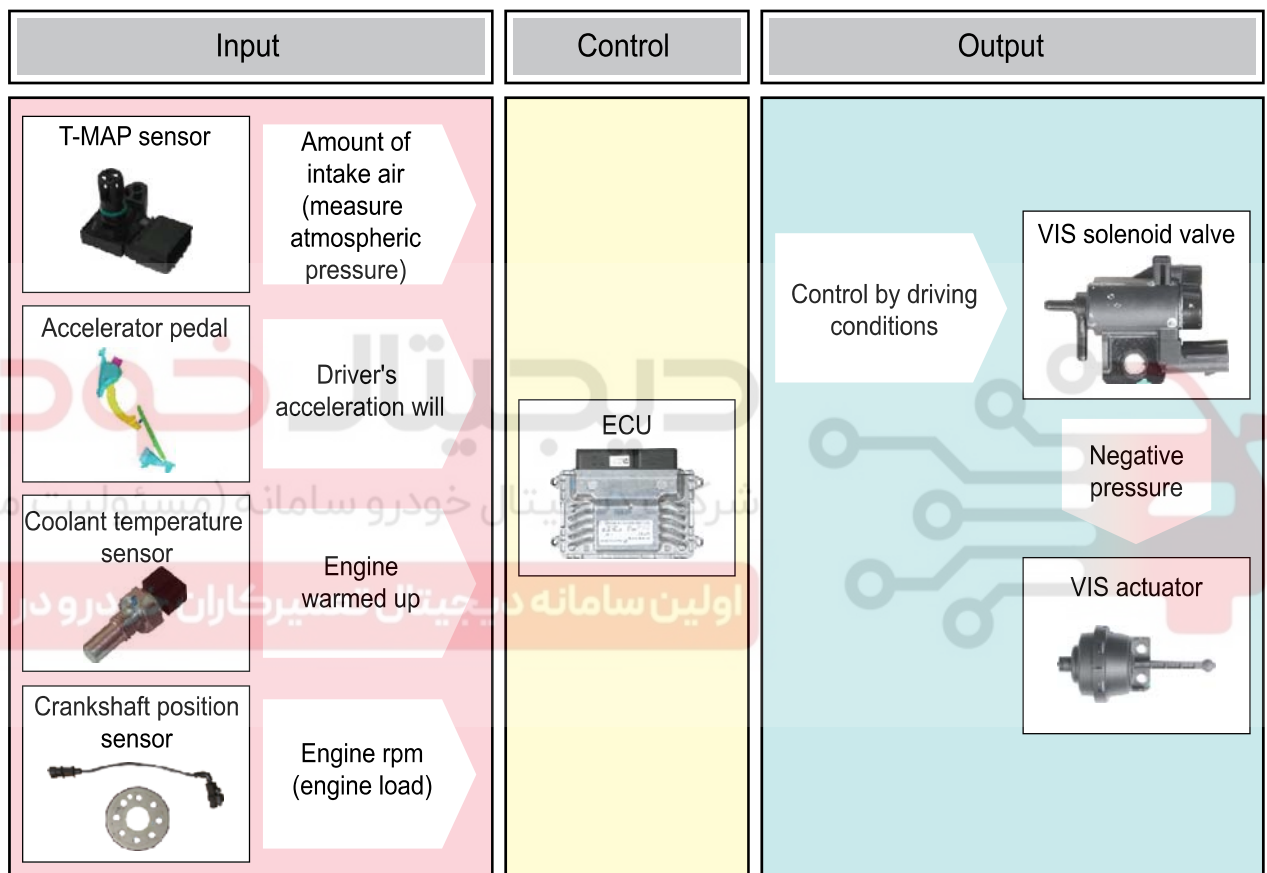
### ► Safe fuel cut

If the throttle valve is found to be faulty, the injector will be shut off at a certain rpm or higher and re-activated at 1200 rpm or lower.



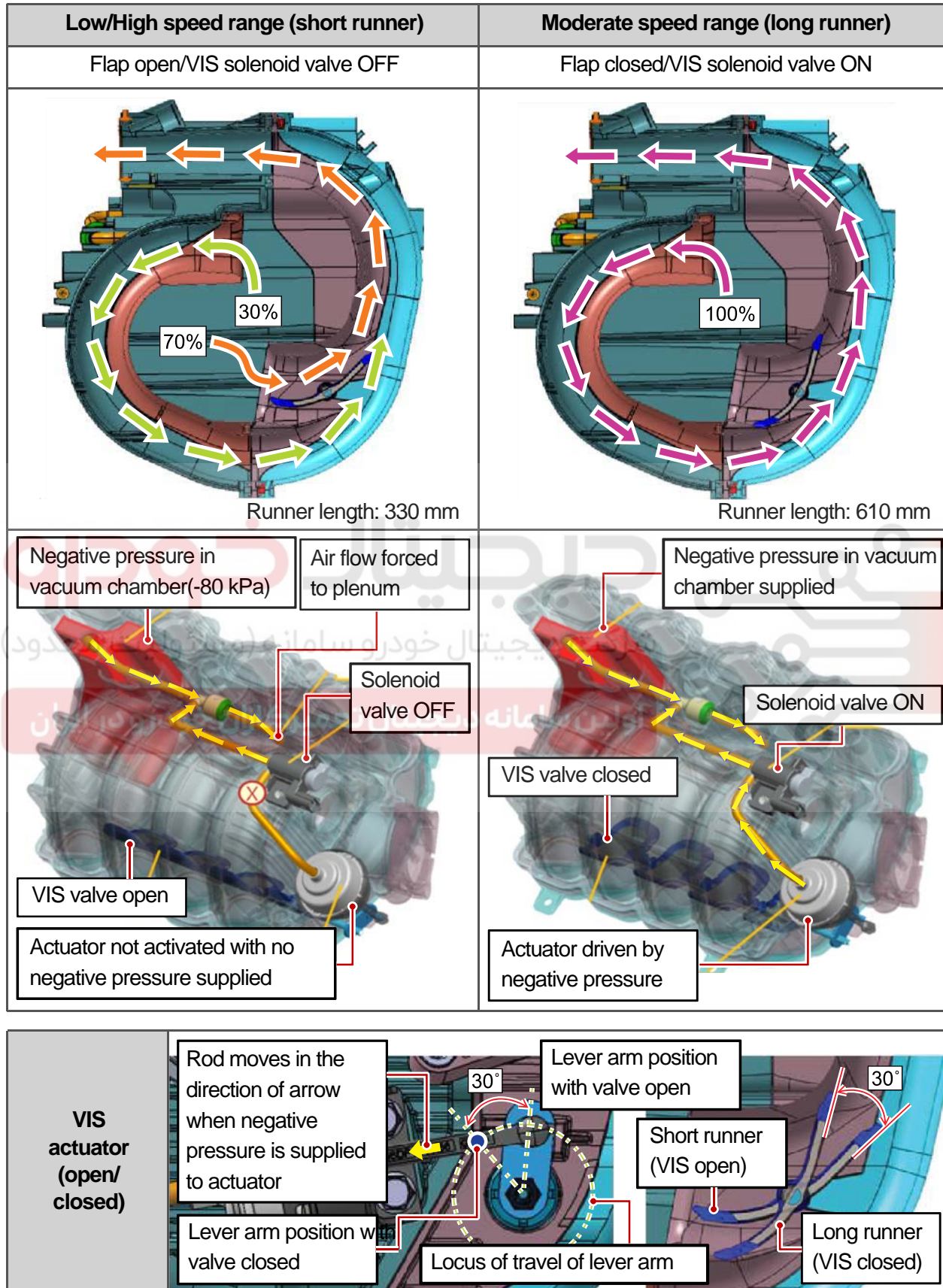
## 12. VIS CONTROL

The intake manifold is equipped with variable induction system (VIS) which improves engine power across the whole driving conditions by controlling the inlet passage based on the engine rpm and engine load. The ECU turns off the VIS solenoid valve to improve intake air charging efficiency in low and high speed ranges. At this time, the negative pressure created in the intake manifold is stored in the vacuum chamber (-80 kPa). The ECU turns on the VIS solenoid valve to improve volumetric efficiency by maximizing intake inertia effect in moderate speed range. In this case, the vacuum actuator is activated by the negative pressure in the vacuum chamber of the intake manifold.



Modification basis	
Application basis	
Life cycle	

► Operating process

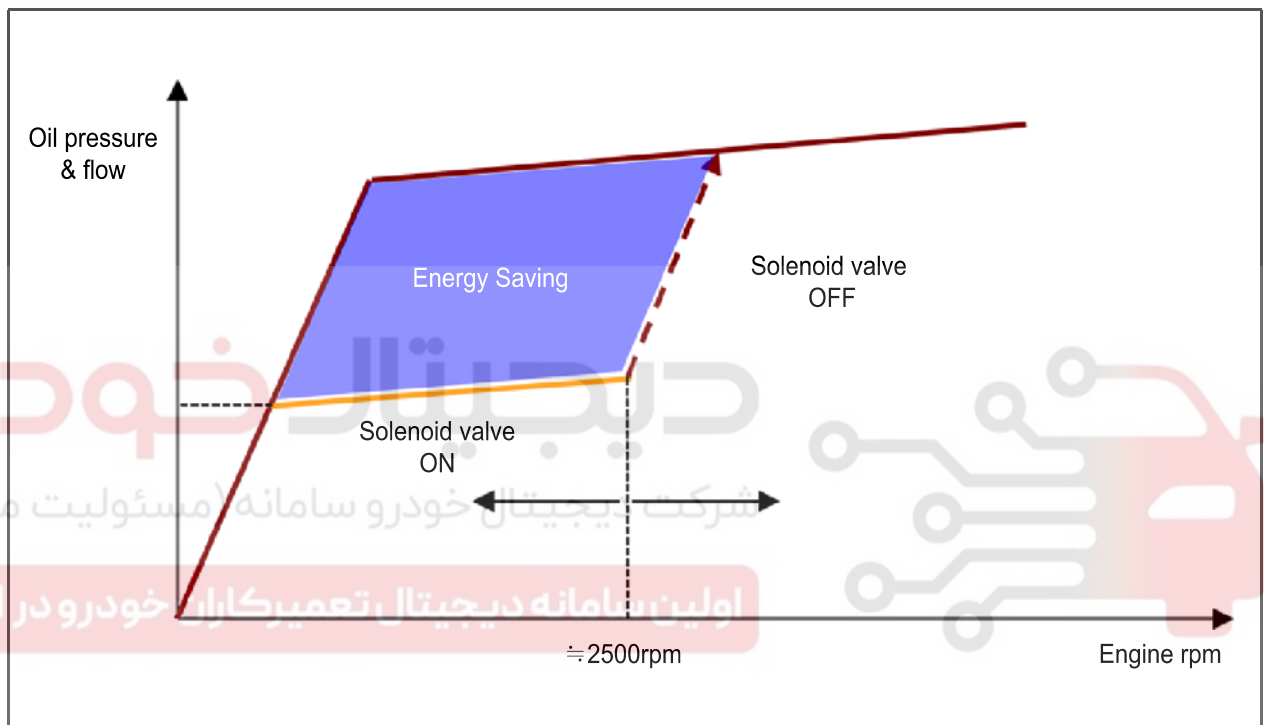




### 13. VOP CONTROL

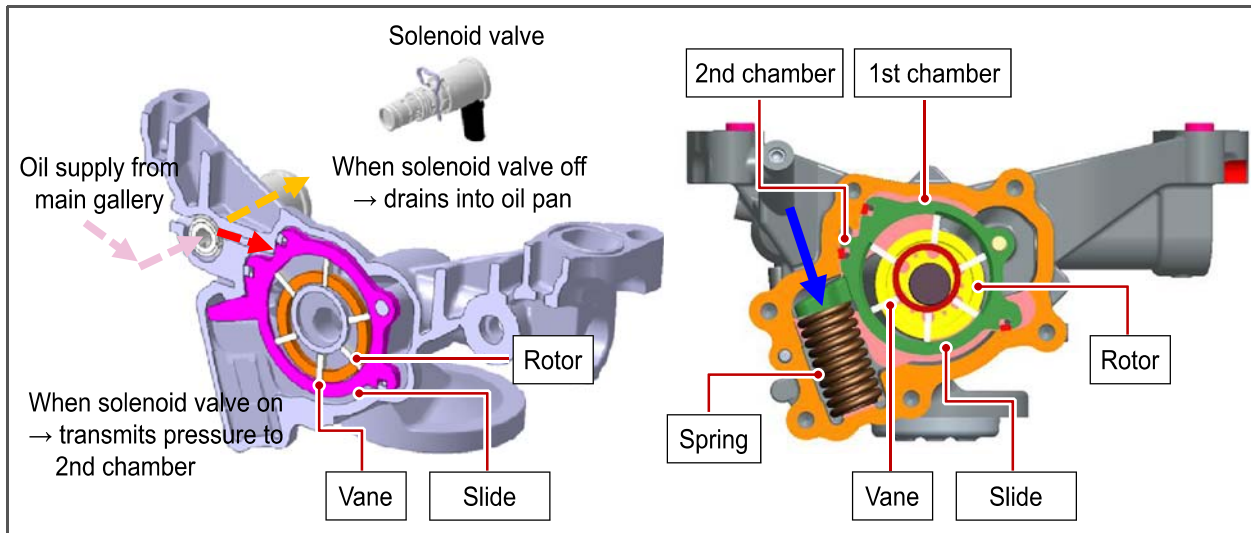
For the fixed flow type oil pump, as the engine rpm increases, the oil flow increases proportionally. The excessive flow generated by higher engine rpm raises the pressure in the oil circulation system. And because of this increased pressure, more engine power is required to operate the oil pump. To overcome this advantage, a variable oil pump (VOP) which adjusts the amount of oil discharged by the oil pump is used. VOP is controlled in different speed ranges separately (low/moderate speed range, and high speed range)

- Low/Moderate speed range (2,500 rpm or lower): Solenoid ON → ON (improve fuel economy)
- High speed range (higher than 2,500 rpm): Solenoid OFF → OFF (ensure reliability of lubrication)



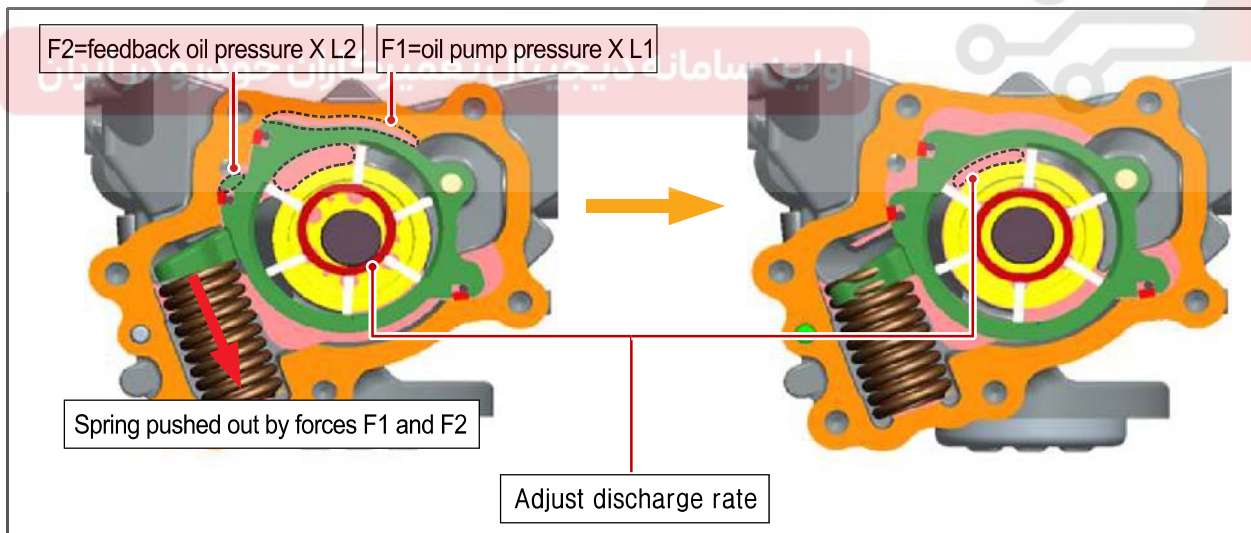
Modification basis	
Application basis	
Approval basis	

### ► Operating process



#### a. When the VOP solenoid valve is ON

If the VOP solenoid valve is activated, then the valve will close the drain passage to the oil pan so that the pressure can be sent to the 2nd chamber (F2). The discharge pressure of the oil pump will be sent to the 1st chamber (F1). Therefore, the sum of both pressure (F1+F2) will be applied to the slide connected to the spring and this force will compress the spring. At this time, the whole slide will move to increase the gap with the rotor as shown in the right figure. Then the oil pressure will decrease because of the changed volume ratio.



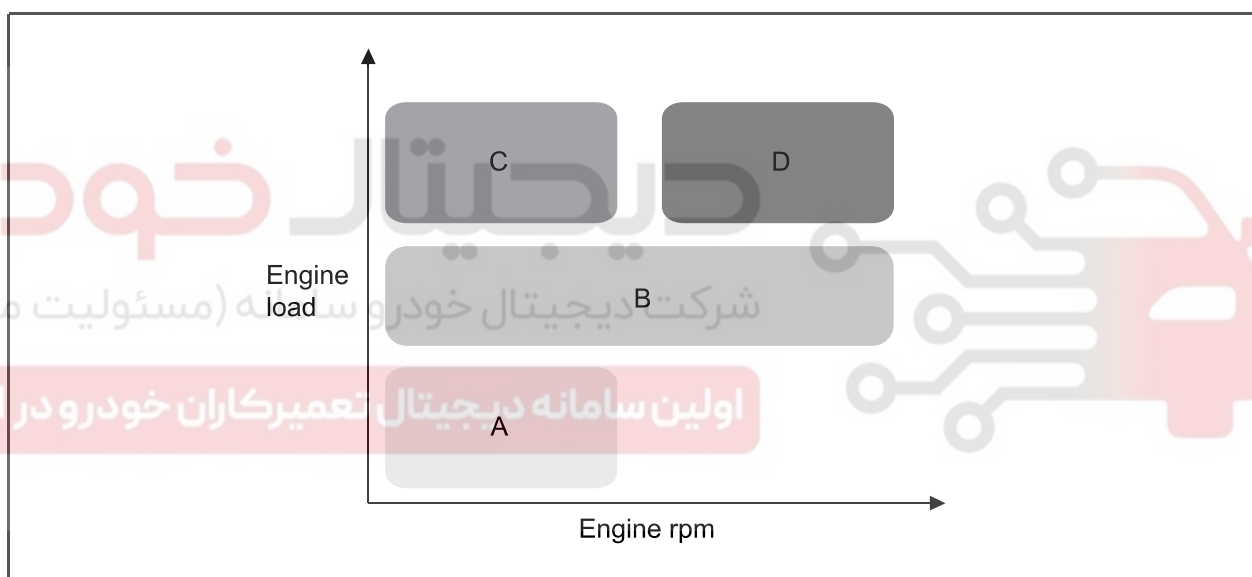
#### b. When the VOP solenoid valve is OFF

If no power is supplied to the VOP solenoid valve, the oil from the main gallery will flow into the oil pan through the VOP solenoid valve. Therefore, the pressure (F2) which compresses the spring will be lost and the slide will move by the force from the released spring. Then the oil pressure will increase by the changed volume ratio due to the reduced the gap between the rotor and the slide.



## 14. CVVT CONTROL

The continuous variable valve timing (CVVT) system controls the valve timing for optimal combustion. The oil control valve (OCV) of this system supplies the oil to the advance/retard chamber in the camshaft sprocket in accordance with the ECU signals based on the engine speed, load, and mapped valve timing. The camshaft is adjusted continuously in the closed control loop. Typical phase adjustment range is between  $40^\circ$  to  $60^\circ$  (crank angle). The set angle is stored in the data map of the ECU and the electric solenoid controls this angle hydraulically by using the engine oil system. The camshaft position sensor measures the camshaft position and sends this signal to the control unit. The camshaft position sensor is installed on both the intake and exhaust sides, and controls the valve timing optimally based on the engine speed and load. This leads to a significant decrease in fuel consumption and emissions, resulting in substantially enhanced power and torque. Usually, the CVVT operating range is divided into 6 to 7 sections between the maximum advance and maximum retard, and these sections can be categorized into three status: maximum advance status, hold status, and maximum retard status.



### NOTE

#### Internal exhaust gas recirculation (EGR)

The valve overlap, in which both the intake valve and exhaust valve are open, occurs around the exhaust top dead center (TDC). When driving in the partial load, the EGR effect is created by the return flow of exhaust gas due to this valve overlap.



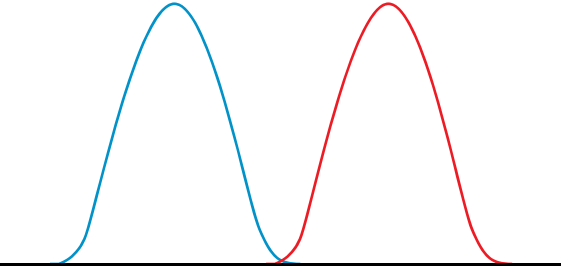


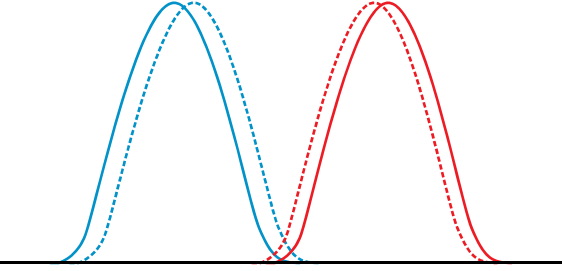


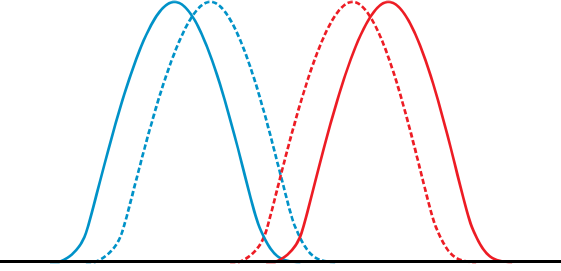
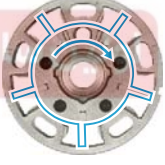

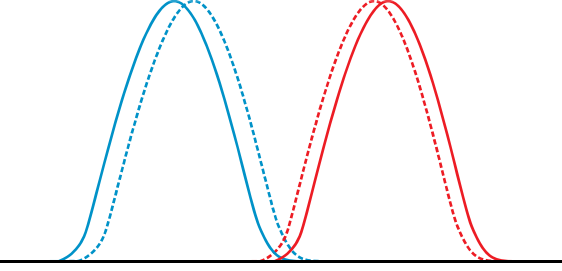
#### Internal EGR control

The CVVT system optimizes the changing internal EGR effect by adjusting the amount of valve overlap based on the engine operating conditions. The amount of EGR gas flow changes significantly depending on the negative pressure in the intake manifold and the amount of overlap.

#### Oil temperature detection

For CVVT control, the oil temperature is determined, based on the map value without a separate oil temperature sensor.

Modification basis	
Application basis	
Effective date	

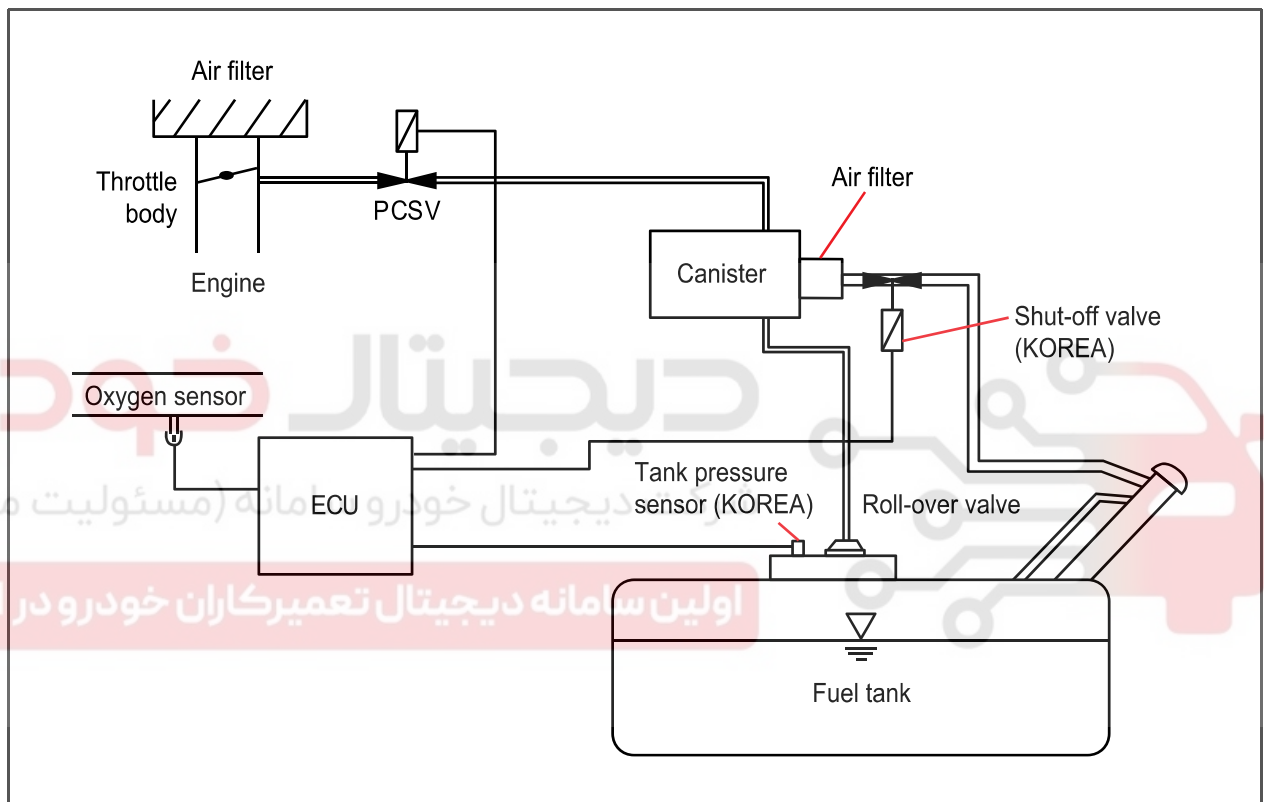
A. Engine stop/start/idle/under light load	B. Under partial load
<p>Initial intake position (most retarded)</p>  <p>Initial exhaust position (most advanced)</p>   <p>Valve overlap minimized</p> <ul style="list-style-type: none"> <li>- Prevents return flow of exhaust gas in intake manifold</li> <li>- Stabilizes engine rpm</li> <li>- Improves fuel economy by reducing pumping losses</li> </ul>	<p>Intake side (advance)</p>  <p>Exhaust side (retard)</p>   <p>Valve overlap enlarged</p> <ul style="list-style-type: none"> <li>- Improves fuel economy by reducing pumping losses</li> <li>- Reduces NOx emissions using internal EGR effect</li> </ul>
C. Low speed under heavy load	D. High speed under heavy load
<p>Intake (advanced to most advanced)</p>  <p>Exhaust (retarded to most retarded)</p>   <p>Valve overlap maximized</p> <p>Torque increases because of improved volumetric efficiency</p>	<p>Intake side (advance)</p>  <p>Exhaust side (retard)</p>   <p>Valve overlap enlarged more</p> <p>Increases power by improving volumetric efficiency with over-boost effect due to intake inertia</p>

**NOTE**

Refer to the graph shown on the previous page which presents those ranges in relation to the engine load and rpm.

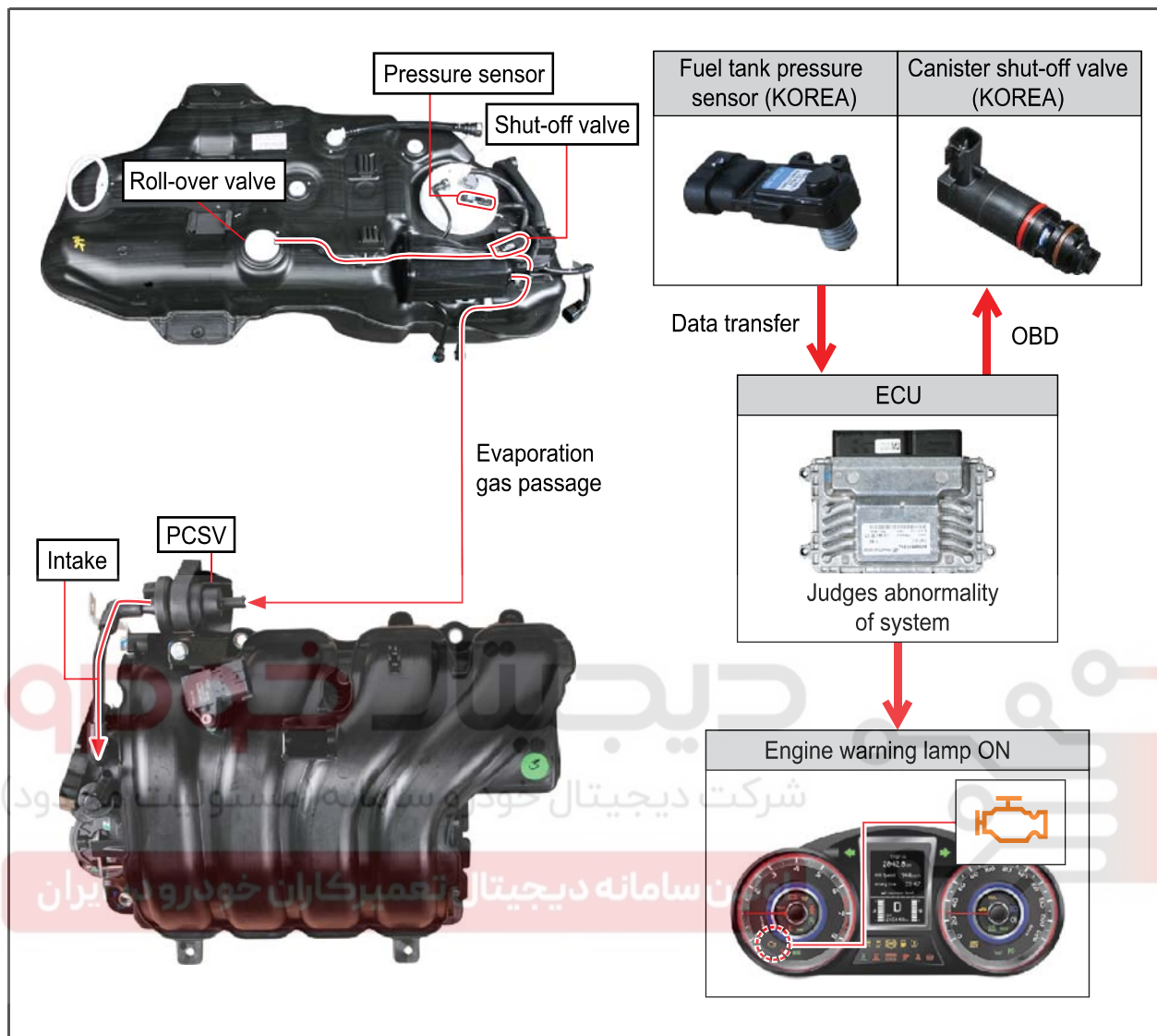
## 15. FUEL EVAP CONTROL SYSTEM

The fuel evaporative control system stores the evaporative gas in the canister to prevent the evaporated fuel being released into the atmosphere. This system diagnoses the internal system and checks for abnormalities in the system by using the pressure sensor and canister shut-off valve installed to the fuel tank. The purge control solenoid valve (PCSV) is operated by the engine ECU control according to the engine load condition. The fuel evaporative gas, stored in the canister, is drawn into the engine due to vacuum condition (negative pressure) of the engine when the PCSV is open while the fuel evaporative gas in the fuel system is sucked and stored in the canister when the PCSV is closed.



Modification basis	
Application basis	
Approval	

## ► Major components

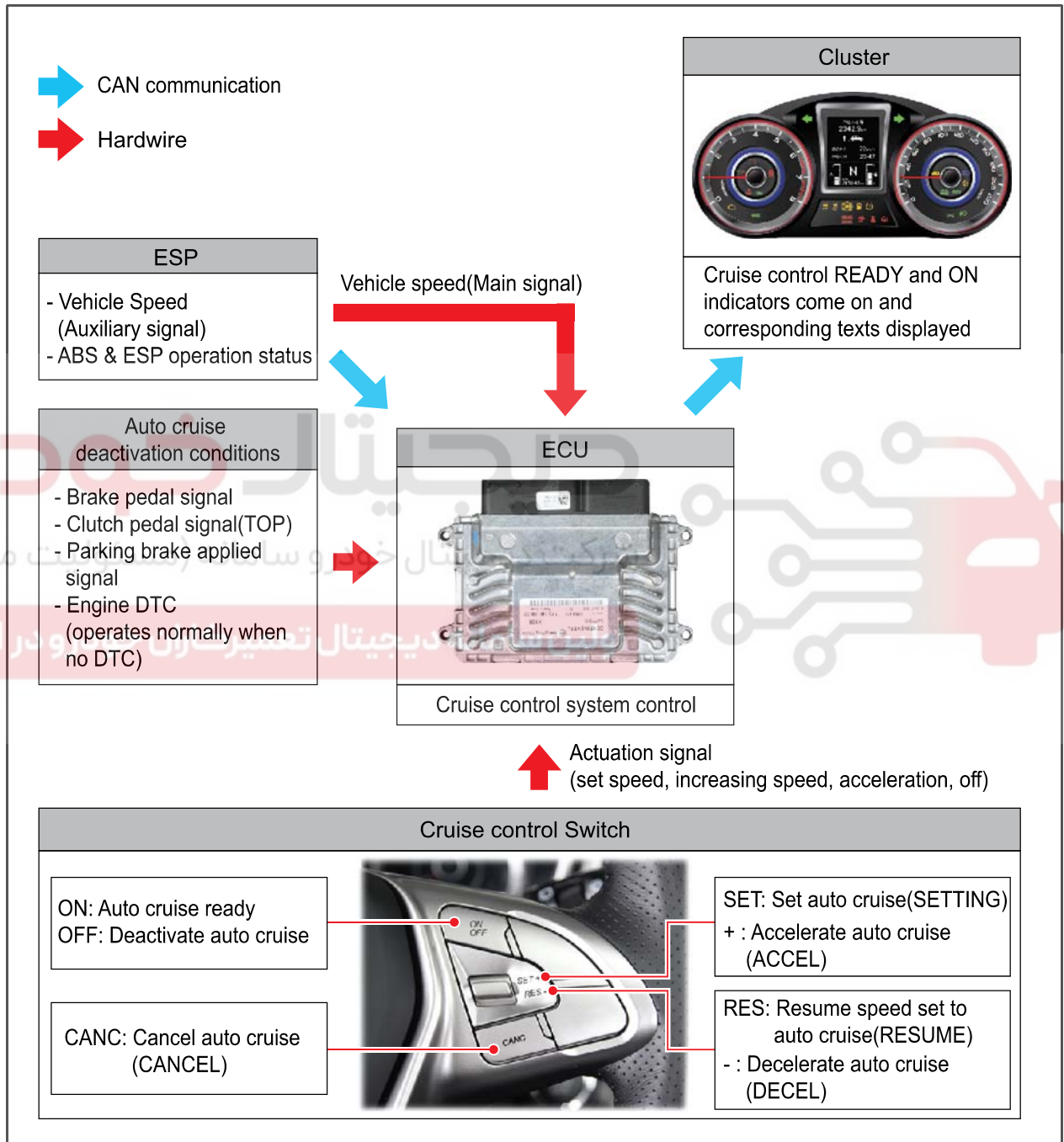
**NOTE**

The fuel evaporative gas is the fuel which is evaporated in the fuel tank and release into the atmosphere. Its main component is hydrocarbon (HC).

- Approx. 15 % of the emissions is fuel evaporative gas.
- The gas is stored in the canister temporarily so that it is not released into the atmosphere when the engine is stopped.
- When the engine starts to run, the evaporative gas in the canister is drawn into the engine for combustion.

## 16. CRUISE CONTROL SYSTEM CONTROL

The engine ECU detects the cruise control switch position and monitors the brake operating conditions, clutch conditions, and vehicle speeds, etc. The engine ECU maintains the set vehicle speed, increases, or decreases the vehicle speed according to the signals from the cruise control switch, unless a fault is detected during cruise control driving.



Modification basis	
Application basis	
Approval basis	

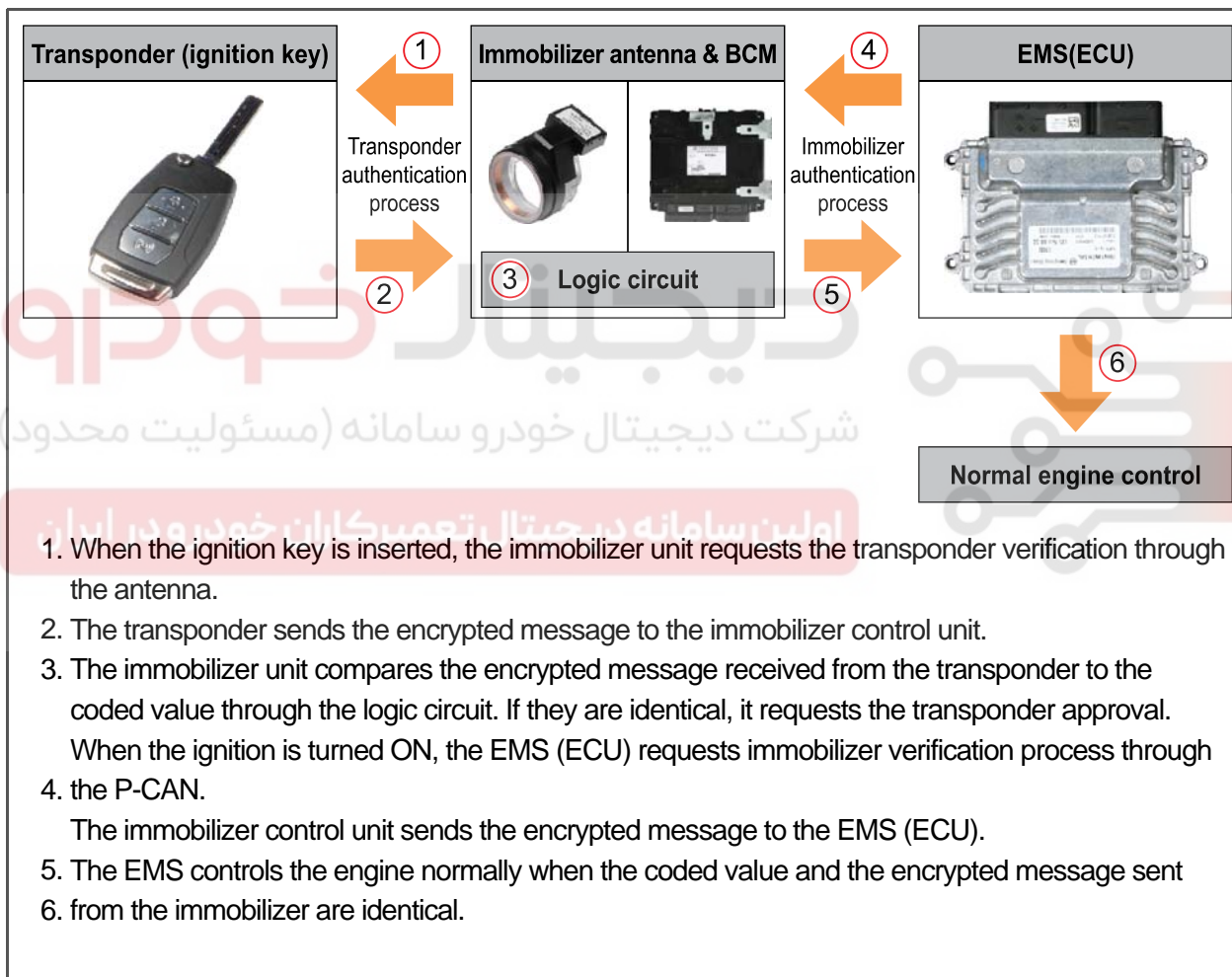


## 17. IMMOBILIZER CONTROL

### 1) For a Vehicle with Ignition Key

When turning the ignition key to the ON position, the power is supplied to the immobilizer unit and EMS (ECU). The ECU communicates with the immobilizer unit to verify the key and transponder. If it is valid, the ECU starts to control the engine or immobilizer indicator (illumination or flashing) when the ignition key is turned to the START position.

Once the key is verified, valid key verification time is provided for 10 seconds and the engine can be started by turning the ignition key to the engine START position during this verification time. If the ignition key is turned to the START position again after the 10 seconds of verification time, the key verification should be reperformed.



1. When the ignition key is inserted, the immobilizer unit requests the transponder verification through the antenna.
2. The transponder sends the encrypted message to the immobilizer control unit.
3. The immobilizer unit compares the encrypted message received from the transponder to the coded value through the logic circuit. If they are identical, it requests the transponder approval.
- When the ignition is turned ON, the EMS (ECU) requests immobilizer verification process through the P-CAN.
- The immobilizer control unit sends the encrypted message to the EMS (ECU).
5. The EMS controls the engine normally when the coded value and the encrypted message sent from the immobilizer are identical.
6. from the immobilizer are identical.



#### NOTE

When the immobilizer verification has failed, the verification signal will be sent 3 times for 2 seconds, and the verification procedure will be carried out up to 3 times by turning the ignition ON within 10 seconds. If the three re-verifications fail, verification procedure will be stopped and restarted after 10 seconds.



## 2) For a Vehicle with Smart Key

Key verification can be divided into two types, immobilizer key verification and smart key verification.

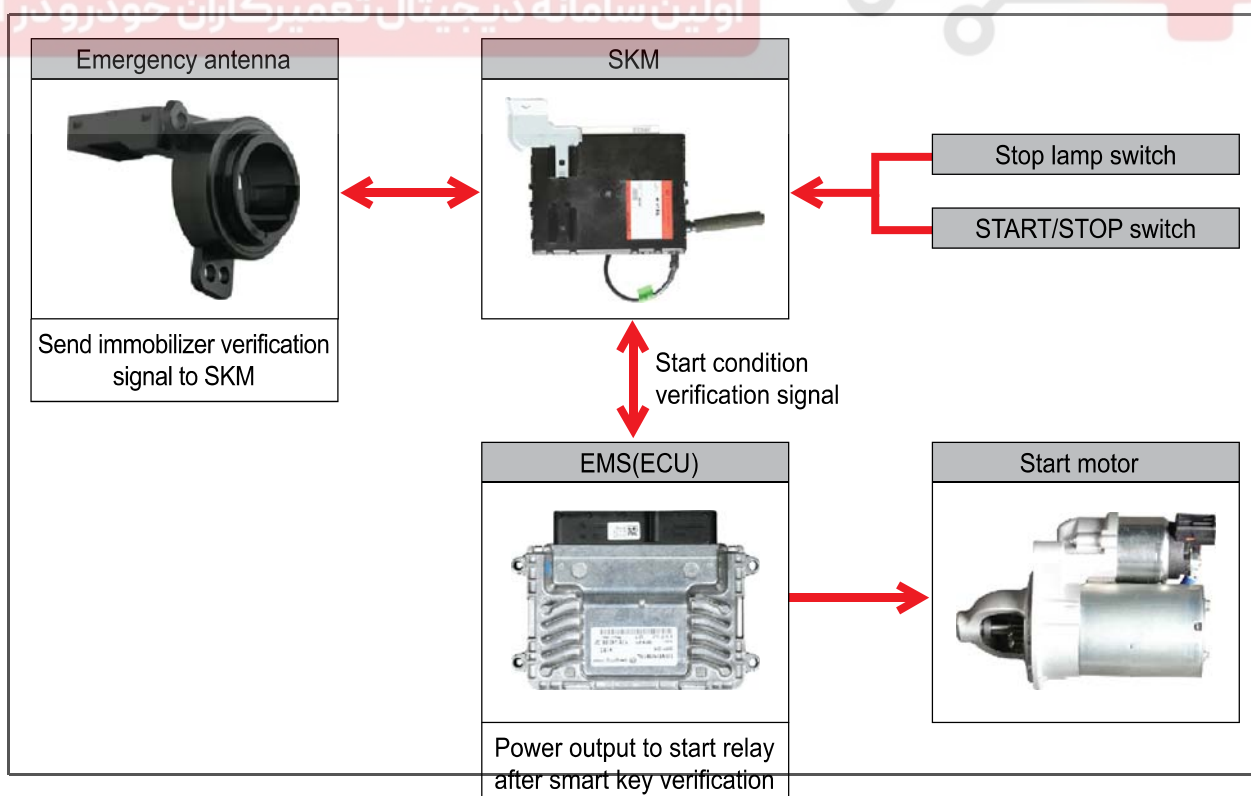
The immobilizer verification is applied to the smart key module (SKM) system, and verifies the transponder built in the smart key. When the smart key is held over the START/STOP switch, the verification is carried out, overriding the RF signal from the smart key.

When the START/STOP switch is pressed with the smart key held over the switch, the smart key transponder verification is carried out by the transponder communication.

Once the key is verified, a valid key verification time is provided for 10 seconds and the engine can be started by pressing the START/STOP switch during this time. If pressing the START/STOP switch after this 10 seconds, the key verification process should be performed again.

1. When the ignition is turned ON, the EMS (ECU) sends the challenge message to the SKM through the P-CAN. (This is to verify whether the transponder of the smart key is valid. If the verification fails, it will transmit the re-verification signals 3 times for 2 seconds. If 3rd re-verification fails, the verification will be deactivated for 10 seconds and re-activated after that.)
2. The emergency antenna of the SKM system sends the encrypted code to the transponder, and the transponder re-sends the encrypted code to the emergency antenna.
3. The encrypted sent to the emergency antenna is transmitted to the SKM.
4. The SKM compares this code with the encrypted code randomly transmitted by the internal logic. (The system compares the signal from transponder and encrypted signal from the emergency antenna)  
Only when the two signals are identical, the SKM recognizes the key as the verified one and transmits
5. the positive message to the ECU.  
The ECU enables the engine to be started.

6.



Modification basis	
Application basis	
Approval basis	

## 18. KULEV (OBD II)

### 1) Overview

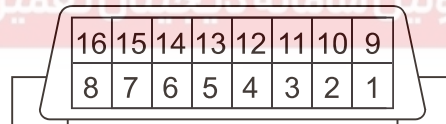
On-board diagnosis (OBD) is a government-mandated standard that requires engines to actively monitor and test emissions-related components and systems with ECU (on-board computer) to inform the driver when malfunctions occur. OBD was introduced in 1994 in North America, and since 1996 this standard has been required on all cars built in many countries. OBD is a part of environmental regulation and equivalent to Korea Ultra low Emission Vehicle (KULEV).

#### ► Features

- If a malfunction or problem is detected, the OBD system should illuminate a warning lamp on the instrument cluster to inform the driver.
- This warning lamp should be located where the driver can see easily. Also the brightness of the lamp should be sufficient to be noticeable and the lamp should not be turned off easily.
- The OBD system should also capture and store important information about the detected malfunction such as diagnostic trouble code (DTC), related sensor signal values (freeze frame), and driving conditions at the time that the malfunction occurred, so that a repair technician can accurately find and fix the problem. And those data should not be cleared in an easy way

The check should be available with a diagnostic equipment used in a service center.

All these requirements are to reduce emissions generated by faulty or overheated emission-related components.



Self-diagnostic connector

Pin No.	Function	Pin No.	Function
1	-	9	-
2	-	10	-
3	-	11	-
4	Ground (Chassis)	12	-
5	Ground (Sensor)	13	-
6	P-CAN Hi (J-2284)	14	P-CAN Lo (J-2284)
7	B-CAN Hi (J-2284)	15	B-CAN Lo (J-2284)
8	-	16	Battery power

## Memo

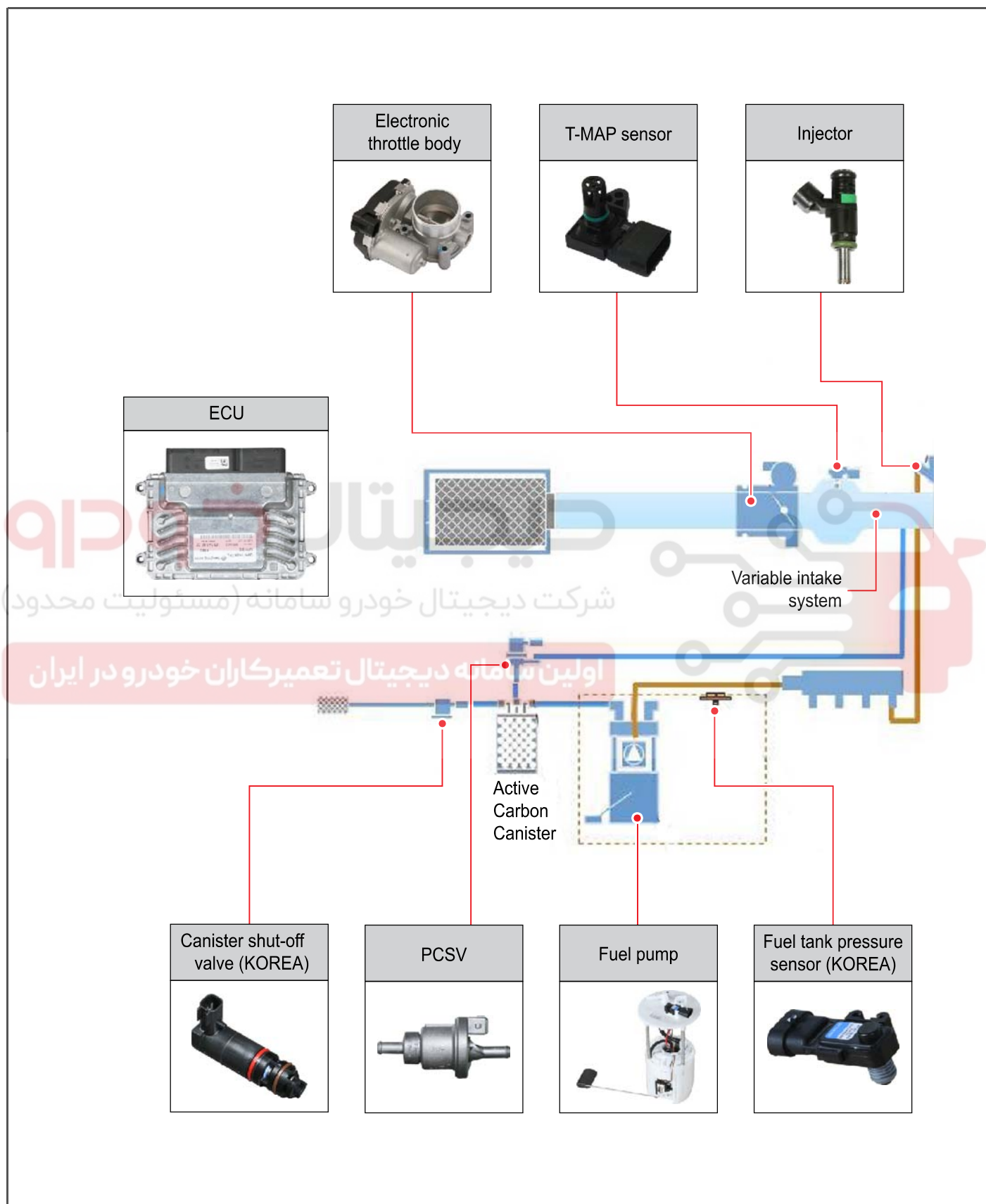
# دیجیتال خودرو

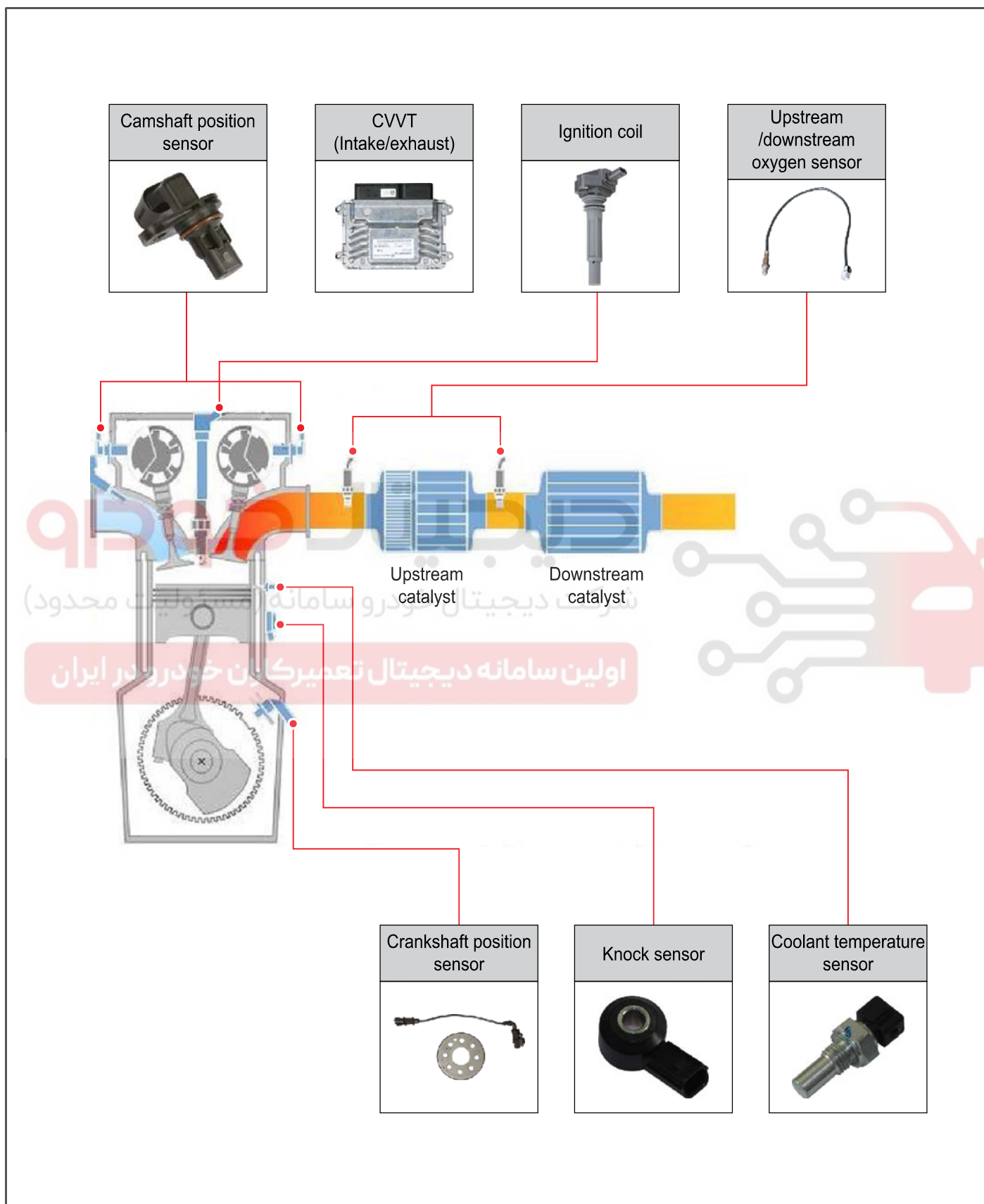
شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



## 2) Components





Modification basis	
Application basis	
Approval basis	

### 3) Function Description

#### (1) Catalytic monitoring system

##### a. Basic principle

The catalyst capacity of the manifold catalytic converter (MCC) is determined based on the monitored oxygen sensor signal in the corresponding air-fuel ratio control cycle. The diagnostic value is a calculation of cumulative sum of deviations from the rear oxygen sensor signals divided by the number of air-fuel ratio control cycles. The catalyst with high efficiency has low diagnostic value because its high oxygen storage capacity stabilizes the rear end oxygen sensor signal. The catalyst with low efficiency will have high diagnostic value.

##### b. Monitoring conditions

► No fault code regarding the following elements is stored in the ECU:

- T-MAP sensor
- Oxygen sensors at the front and rear ends of the catalyst, Heating equipment
- Throttle position sensor
- Vehicle speed
- Fuel system
- Misfire
- Camshaft position sensor
- PCSV
- Coolant temperature sensor
- Injector
- Ignition coil
- Thermostat

► The air-fuel ratio control is performed in the closed loop operation conditions and the controlled value is within the range of maximum and minimum values

► The engine is running after warm-up, The vehicle speed is equal to or lower than a certain speed

- The simulated (modeling) catalyst temperature is within the specified range
- After catalyst purge following the completed fuel cut-off
- No large fluctuations are observed in engine rpm, load, or throttle opening angle
- The engine rpm and load are within the specified ranges
- The warm up of the catalyst rear oxygen sensor is completed
- The PCSV is being opened or not being closed if the canister has a limited capacity under maximum canister purge condition
- At altitudes equal to or lower than 2,500 m above sea level



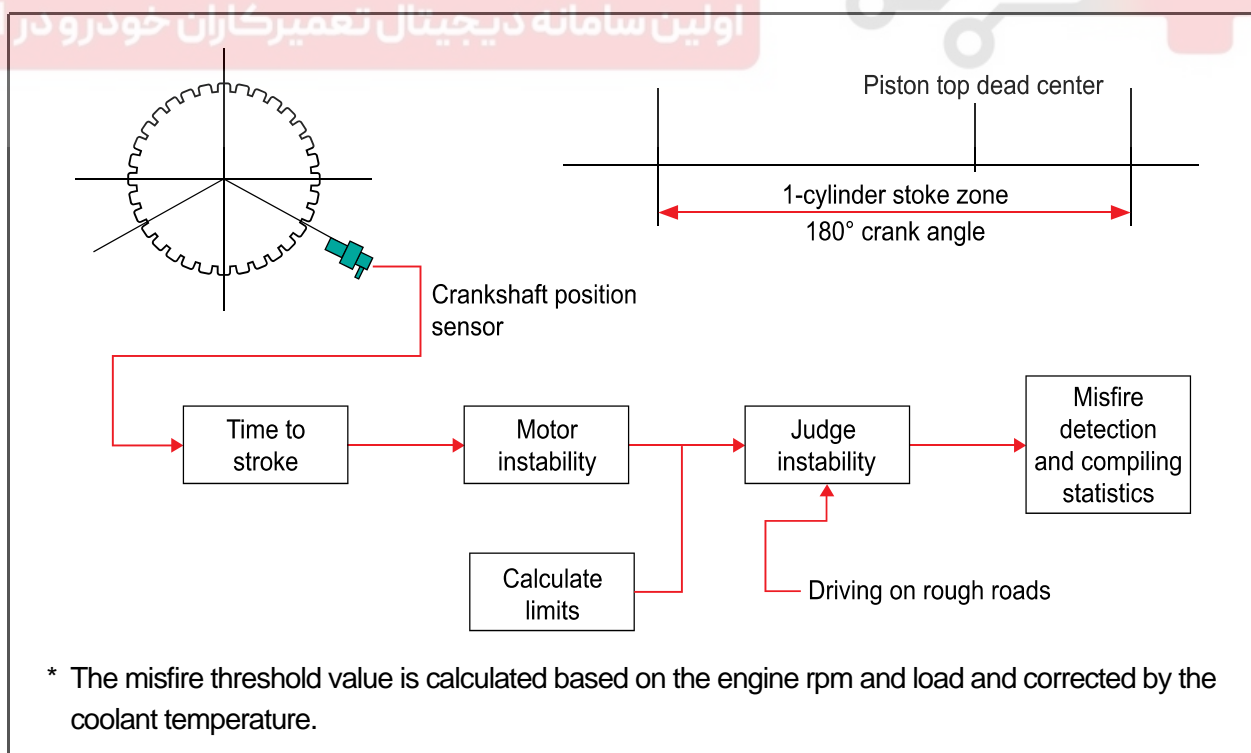
### c. Method

The diagnosis is performed based on the air-fuel ratio control. The diagnosis cycle starts when the rich air-fuel ratio of the front oxygen sensor begins to be changed and ends when a cycle of air-fuel ratio control is completed. If all diagnostic conditions are fulfilled during a cycle of air-fuel ratio control, the average value for the signals from the rear oxygen sensor will be calculated. The cumulative sum of deviations from the rear oxygen sensor signals is calculated as the average value for the previous air-fuel ratio control cycles. The average deviation for each cycle is calculated by dividing the cumulative sum of deviations from the rear oxygen sensor signals by the duration of the corresponding air-fuel ratio control. The deviation ratio is calculated by dividing the default deviation determined by engine rpm and load by the average deviation described above. The deviation ratio will be accumulated until all the required and valid diagnosis cycles are completed.

## (2) Misfire monitoring system

### a. Basic principle

The misfire diagnosis is performed based on the difference in the angular velocity signals from a misfiring cylinder and normal firing cylinder. The stroke time of a misfiring cylinder is longer than that of a normal firing cylinder because of the reduced engine power. The engine roughness is calculated for each stroke based on the calibrated values for the increased/decreased angular velocity. If the calculated engine roughness value for a certain cylinder exceeds the threshold determined by the engine rpm and load, then the cylinder will be determined to be a misfiring cylinder.



Modification basis	
Application basis	
Effective date	

## b. Monitoring conditions

### ► No fault code regarding the following elements is stored in the ECU:

- Crankshaft position sensor
- T-MAP sensor (vacuum)
- Camshaft position sensor
- Throttle position sensor

### ► The number of engine revolutions is higher than the minimum number of revolutions and lower than the maximum number of revolutions

### ► The intake air amount is greater than the intake air amount (unloaded vehicle) at lower than 3,000 rpm, The air pressure in the intake manifold (unloaded vehicle) + 13.5 kPa at 6,500 rpm There is no sudden change in engine load and throttle position sensor

### ► Not a condition for fuel cut-off

### ► Not a condition for driving on rough roads

### ► There is no sudden change in engine rpm

### ► The coolant temperature is higher than $-6^{\circ}\text{C}$

### ► The fuel level in the fuel tank is not low

### ► The atmospheric pressure is higher than 750 hPa



## c. Stroke cycle learning

Stroke cycle learning is performed during deceleration in the fuel-cut condition to compensate the mechanical tolerance of the target wheel used to measure the engine angular velocity. The stroke cycles are learned and the difference between those cycles is used to calculate the engine roughness value for more reliable misfire diagnosis.

## d. Driving on rough roads detection (Vehicle signal detection)

When a vehicle is driven on a rough road, the vibrations and impact are transmitted from the wheels to the engine through the drive train. In this case, the crankshaft stroke cycles can be affected by these conditions. The calculated engine roughness value based on the affected stroke cycles may cause a normal firing cylinder to be incorrectly interpreted as a misfiring cylinder. To prevent this and detect whether the vehicle is driven on a rough road, the vehicle speed signal transmitted by the ESP unit is used to calculate the engine roughness value.

### (3) Evaporative system monitoring

#### a. Basic principle

The evaporative system monitoring procedures consist of checking the amount of evaporated fuel gas, creating a vacuum, and checking for air leakage. The monitoring starts by checking the amount of evaporated fuel gas based on the fuel temperature. Then, the PCSV is opened in stages to create and maintain a vacuum in the evaporative system. After that, the evaporative system is checked for air leakage which leads to a loss of vacuum.

#### b. Monitoring conditions

► No fault code regarding the following elements is stored in the ECU:

- Vehicle speed signal
- Coolant temperature sensor
- PCSV
- Short term fuel correction
- Front oxygen sensor
- Throttle position sensor
- Fuel tank pressure sensor
- Canister shut-off valve
- T-MAP sensor (vacuum)
- Fuel system monitoring
- Injector
- Misfire
- Crankshaft position sensor

- The altitude is not higher than the specified value
- The intake air temperature is higher than the specified value
- The engine is warmed up
- There is no malfunction regarding the evaporative purge control
- The canister is purged for the minimum specified time
- The minimum requirements are met before the evaporative system monitoring (vehicle speed is higher than the specified speed, only for a predefined time period)
- The amount of gas trapped in the canister is not too large
- The fuel level is within the specified range
- A certain amount of time has elapsed after the previous evaporative system monitoring attempt
- The fuel tank pressure is within the specified range
- The vehicle is driven at low speeds constantly, When the engine is idling
- A certain amount of time has elapsed after the engine starts
- The battery voltage is normal

Modification basis	
Application basis	
Approval basis	

### c. Method

#### ► Checking amount of evaporated fuel gas

##### 1. Stabilization phase

The PCSV and the canister shut-off valve are closed during the stabilization phase and the pressure sensor is calibrated.

##### 2. Evaporated fuel gas amount check phase

When the specified time period (T1) has elapsed, the system pressure is measured every 40 ms from the initial phase (A) to the final phase (B). The least square method is used to calculate the slope of a line that is fitted through the set of measured pressure values. If the pressure difference (B-A) calculated from the line is below the threshold, then the PCSV will be determined to be stuck open.

#### ► Air leakage check

##### 3. Vacuum creation phase

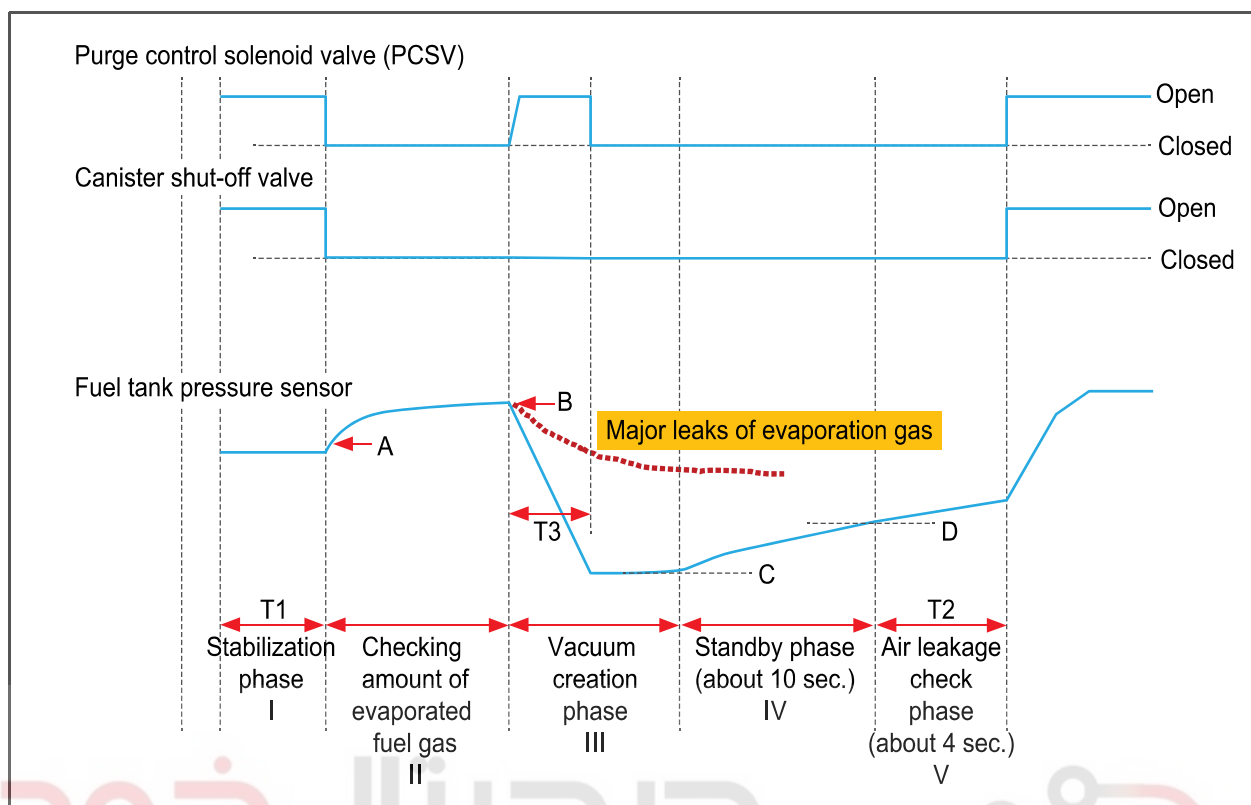
The PCSV is opened in stages until the pressure decreases below the threshold. If the pressure does not decrease below the threshold within the specified time period, then it will be determined that there is excessive leakage from the evaporative system.

##### 4. Standby phase

After the pressure has reached the specified level (DP\_C), the canister purge valve is closed and the system goes into standby phase until the pressure reaches the specified level (DP\_D) before starting the monitoring. If the pressure does not reach the level (DP\_D) within the specified time period, then it will be determined that there is no leakage in the evaporative system.

##### 5. Air leakage check phase

During the air leakage check phase (T2), the system measures the pressure. The least square method is used to calculate the slope of a line that is fitted through the set of measured pressure values. This line is corrected by the amount of evaporated fuel gas confirmed in the evaporated fuel gas amount check phase. The air leakage area is determined by the final slope of the line calculated for the pressure increase in the fuel tank, considering the fuel volume in the fuel tank and the calculated atmospheric pressure. The ECU determines whether there is any air leakage in the evaporative system based on this area and stores fault codes related to this problem, if necessary.



#### (4) Fuel system monitoring

##### a. Basic principle

The monitoring system monitors the fuel correction (short term/long term). If the fuel correction value is out of the specified range (long term) or fixed to the maximum/minimum value (short term), then the system determines that there is a fault in the fuel system.

##### b. Monitoring conditions

► No fault code regarding the following elements is stored in the ECU:

- Throttle position sensor
- Crankshaft position sensor
- Coolant temperature sensor
- T-MAP sensor
- Camshaft position sensor
- PCSV
- Fuel injection system
- Front end/Rear end oxygen sensor
- Misfire
- Input voltage of engine control unit
- Ignition coil
- Fuel pump

► The closed loop air-fuel ratio control is performed

► The air fuel ratio learning control is activated

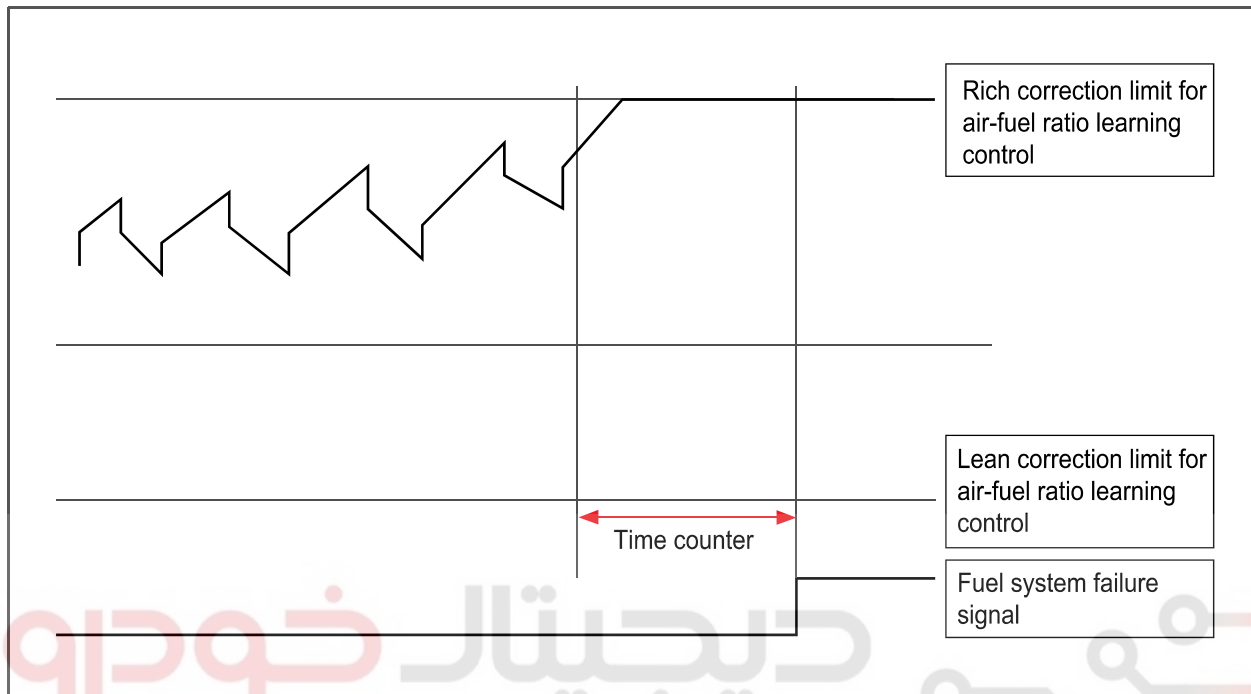
► The amount of engine oil in the calculated fuel volume is not sufficient

► The atmospheric pressure is higher than 750 hPa

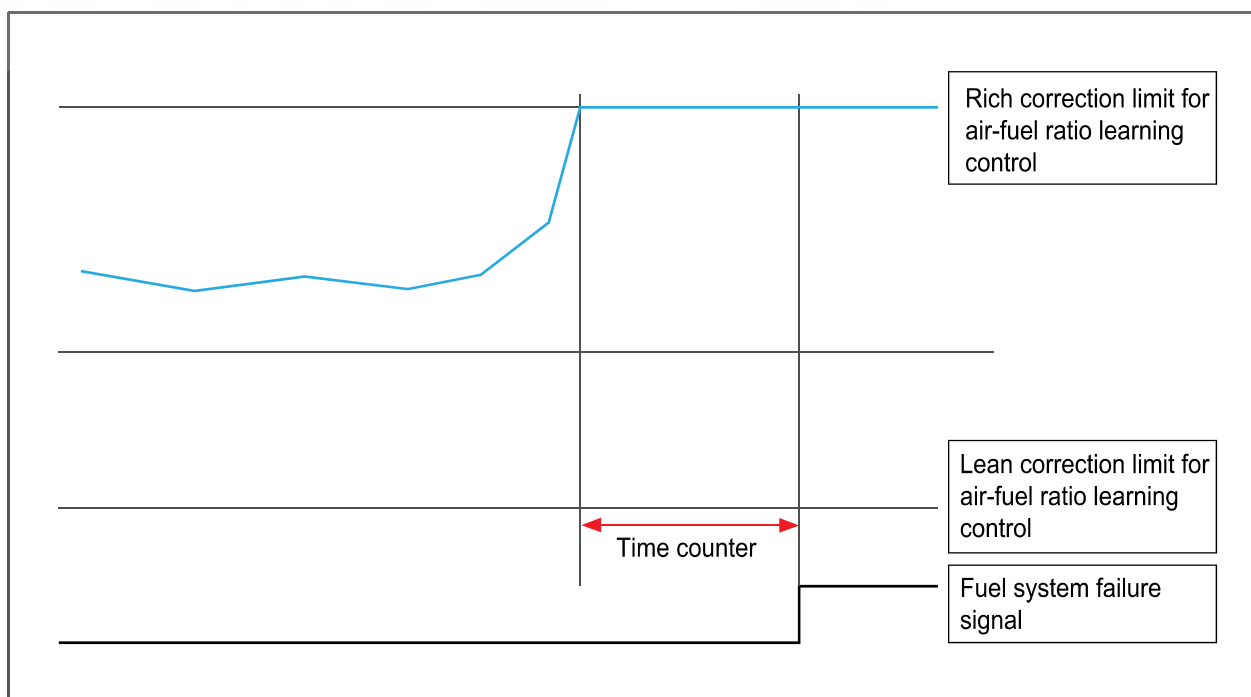
Modification basis	
Application basis	
Effective date	

**c. Air-fuel ratio control malfunction (short term)**

If the air-fuel ratio control value reaches the threshold within the specified time period, it will be determined that there is a fault in the fuel system.

**d. Air-fuel ratio control deviation malfunction (long term)**

The air-fuel ratio learning control value is monitored. If the time counter reaches the maximum threshold time within the specified monitoring time range, it will be determined to be a fault.





## (5) Oxygen sensor monitoring system

### (5.1) Front oxygen sensor: dynamic monitoring (response)

(P0133: Front oxygen sensor signal response delayed)

#### a. Basic principle

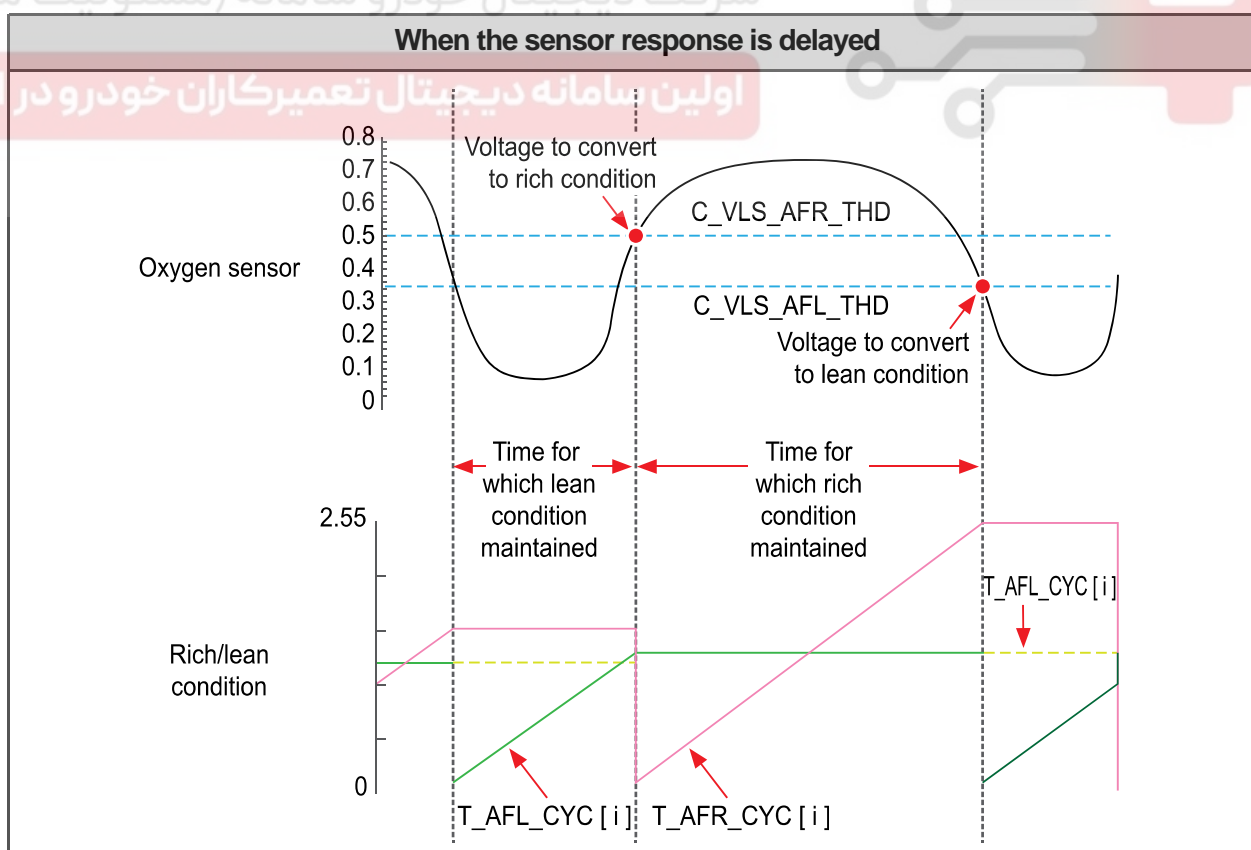
The dynamic monitoring of the oxygen sensor detects the dynamic behavior of the oxygen sensor signal compared to the nominal behavior controlled by the air-fuel ratio control to determine if the response of the front oxygen sensor is delayed. The delayed response of the oxygen sensor is caused by low sensor temperature or excessive aging of the sensor.

#### b. Monitoring conditions

- ▶ The front oxygen sensor is activated
- ▶ The catalyst monitoring conditions are met (signal dynamic monitoring is performed with catalyst monitoring)

#### c. Method

For each air-fuel ratio control cycle, the duration of rich state and the duration of lean state are accumulated respectively and measured. The threshold is also added up as this duration is accumulated because the duration is affected by mass flow rate and engine rpm. If the number of monitoring times reach the predefined value, the accumulated time period of rich/lean state is compared with the accumulated threshold. If the accumulated time period of rich/lean state is longer than the threshold, the control frequency of oxygen sensor will be considered to be faulty.



Modification basis	
Application basis	
Life cycle	

**(5.2) Front oxygen sensor: signal monitoring during fuel cut****a. Basic principle**

The oxygen sensor signals are monitored to determine if the signal is normal during fuel cut. If the output voltage from the oxygen sensor is out of the specified range during fuel cut, the oxygen sensor will be determined to be faulty. If the output voltage from the oxygen sensor is within the "invalid operating voltage range during fuel cut", then this voltage will be considered as invalid. If this is the case, then the corresponding fault code will be stored. If the output voltage from the oxygen sensor is above the threshold during the fuel cut, then problem solving procedures will be carried out.

**b. Monitoring conditions**

- ▶ The engine is running
- ▶ The battery voltage is above the threshold
- ▶ The front oxygen sensor heating is activated
- ▶ The fuel cut is operating
- ▶ The exhaust gas temperature is above the threshold (based on modeling)

**(5.3) Front oxygen sensor: signal monitoring for amplitude****a. Basic principle**

The output voltages from the front oxygen sensor in lean and rich conditions are calculated to check the single amplitude. If the amplitude is below the threshold, it is interpreted as a fault.

**(5.4) Front oxygen sensor: heating monitoring (P0030: High resistance in front oxygen sensor heater)****a. Monitoring conditions**

- ▶ The engine is running
- ▶ The battery voltage is above the threshold
- ▶ The front oxygen sensor heating is activated
- ▶ The front oxygen sensor is operating
- ▶ The exhaust gas temperature is above the threshold (based on modeling)

**b. Method**

If the resistance of the front oxygen sensor measured after the predetermined monitoring cycles is below the threshold, the front oxygen sensor heating will be determined to be malfunctioning.

**(5.5) Rear oxygen sensor: Signal response rate check, rich to lean (P0139)**

When the fuel cut condition is met, the time taken for the rear oxygen sensor voltage to change (rich to lean state) is measured at each start of fuel cut. If the average value calculated after three times of measurement exceeds the threshold, then the signal will be considered as invalid.

**(5.6) Rear oxygen sensor: signal response rate check, lean to rich (P0140)**

This signal validation is performed after the fuel cut-off. The rich mixture is supplied to the catalyst by a special air-fuel ratio control to reduce NOx emissions. The slope of line defined by the rear oxygen sensor signals in lean to rich condition is monitored. If the maximum value of the slope does not exceed the threshold, it will be determined to be a fault.

**(5.7) Rear oxygen sensor: signal monitoring during fuel cut (P0140)**

If the output voltage from the rear oxygen sensor exceeds the threshold, the signal will be considered as invalid. (voltage check in lean condition)

**(5.8) Rear oxygen sensor: heating validation**

This validation is to find a fault in the oxygen sensor heating. If there is a fault in the oxygen sensor heating, then the exhaust emission levels will increase beyond the permitted limits. The internal resistance is measured to determine the temperature of the oxygen sensor. Immediately after the engine starts, the internal resistance shows the greatest deviation from the reference value, because it is affected by the heating operation. Therefore, this validation is performed during the warm-up of the exhaust system and oxygen sensor after the engine starts.

**a. Monitoring conditions**

- ▶ The engine is running
- ▶ The battery voltage is above the threshold
- ▶ The rear oxygen sensor heating is activated
- ▶ The rear oxygen sensor is operating
- ▶ The exhaust gas temperature is above the threshold (based on modeling)

**b. Method**

If the resistance of the rear oxygen sensor measured after the predetermined monitoring cycles is below the threshold, the rear oxygen sensor heating will be determined to be malfunctioning.

**(6) Engine cooling system monitoring****(6.1) Thermostat monitoring****a. Basic principle**

The thermostat control valve maintains a constant temperature value of the coolant and enables the engine to be warmed up in shorter time. Typically, the thermostat is closed at cold start. The monitoring is performed by comparing the measured coolant temperature with the simulated (modeling) coolant temperature. If the thermostat is stuck open, it will be easily detected because the coolant temperature will not increase during warm-up.

Modification basis	
Application basis	
Approval basis	

**b. Monitoring conditions**

► No fault code regarding the following elements is stored in the ECU:

- T-MAP sensor (pressure, intake air temperature)
- Vehicle speed signal
- Coolant temperature sensor
- Throttle position sensor
- Crankshaft position sensor

► The vehicle has stopped, or the engine rpm is not high (because coolant temperature can decrease when the thermostat is normal)

► Low load in certain percentage (because coolant temperature can increase when the thermostat is stuck open)

► High vehicle speed in certain percentage

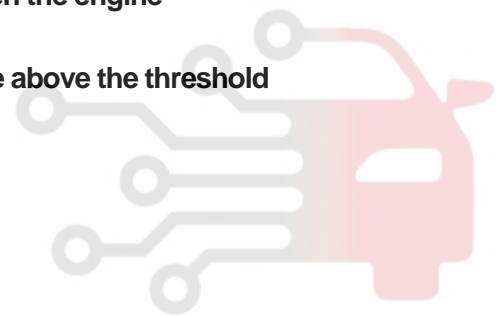
► Fuel cut in certain percentage

► The intake air temperature during driving should be above a certain value (to avoid monitoring when the vehicle is driven at very low ambient temperature after the engine is warmed up)

► The coolant temperature should be within the specified range when the engine starts

► The intake air temperature and the ambient temperature should be above the threshold values specified range when the engine starts

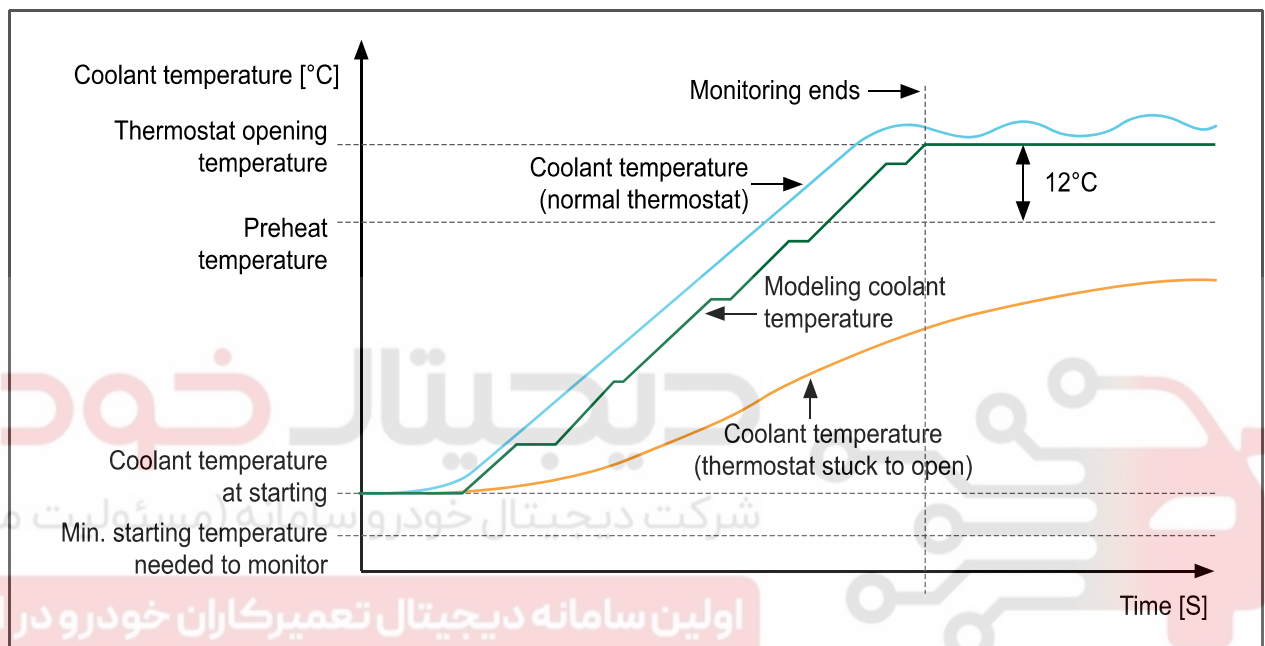
► The battery voltage is 11 V or higher



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### c. Method

The measured coolant temperature is compared with the specified warmed-up coolant temperature after a certain time. This time is determined based on the coolant modeling (function of the intake air mass). If the simulated (modeling) temperature is above the thermostat set temperature and all other monitoring conditions are met at the same time, then the monitoring will be considered to be valid. If the measured coolant temperature is higher than the specified warmed-up coolant temperature, the thermostat will be determined to be normal. Alternately, if the measured coolant temperature is lower than the specified warmed-up coolant temperature, the thermostat will be determined to be stuck open.



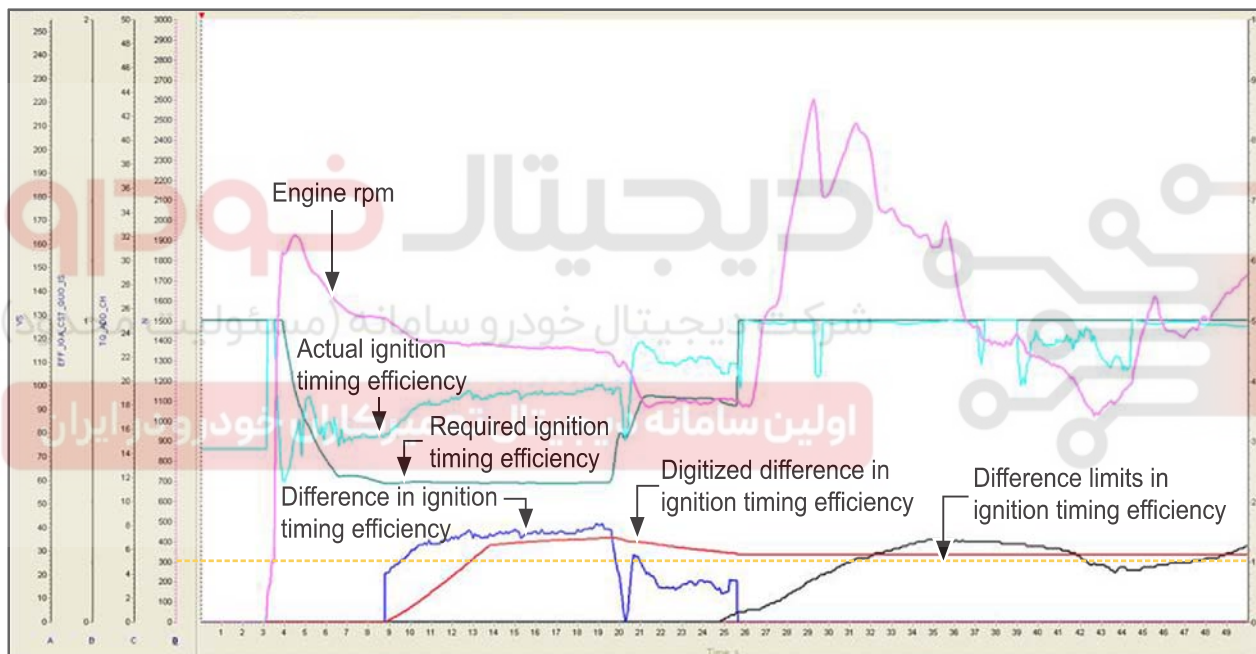
Modification basis	
Application basis	
Approval basis	

## (7) Low-emissions at cold start mechanism monitoring

The self diagnosis of mechanism for low-emissions at cold start monitors the elements (specified engine rpm, specified ignition timing retard, etc.) for proper operation while the mechanism is activated.

### (7.1) Ignition timing efficiency monitoring

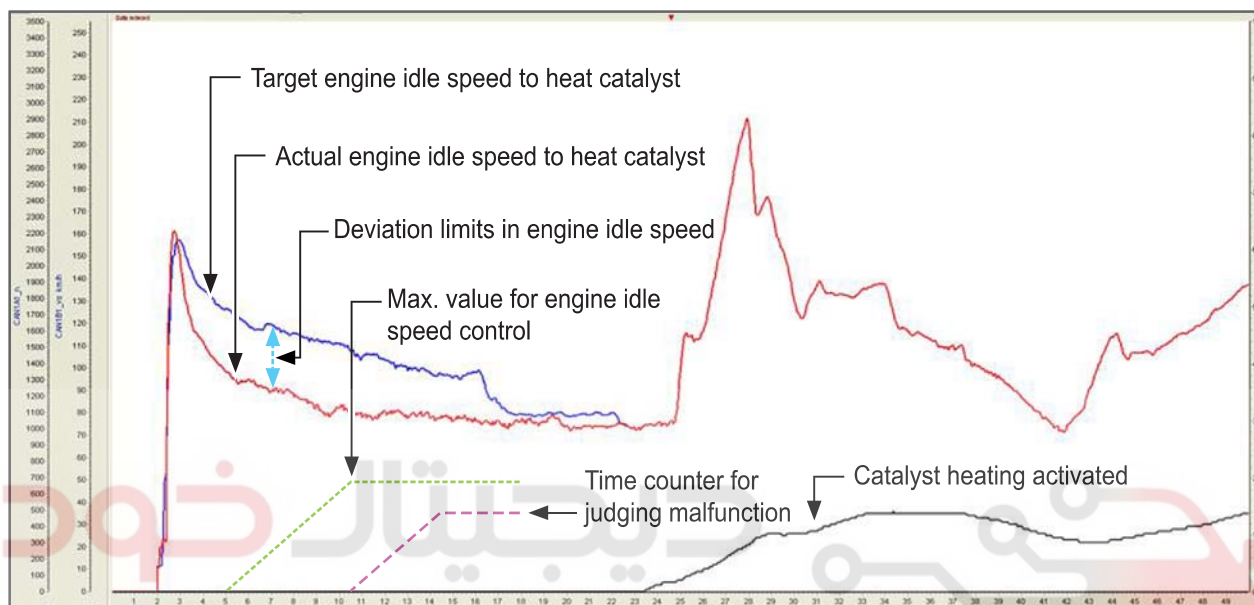
- Required ignition timing efficiency (Ignition angle efficiency set value) = Driver's required torque / (Driver's required torque + Torque for catalyst heating)
- Ignition timing efficiency difference = Required ignition timing efficiency - Actual ignition timing efficiency
- The ignition timing efficiency difference is integrated during catalyst heating operation. If the calculated ignition timing efficiency difference is above the threshold, then it will be determined to be a fault.





## (7.2) Idle speed at cold start monitoring

If the engine idle speed does not reach the target idle speed for catalyst heating during the catalyst heating operation, the idle speed control value will be increased or decreased to reach the target speed. If the deviation between the target idle speed and actual idle speed exceeds the threshold during the catalyst heating operation and the idle speed control value is out of the specified range, then the idling at cold start will be determined to be malfunctioning.



## (8) CVVT monitoring

### a. Basic principle

► The continuous variable valve timing (CVVT) monitoring consists of two parts:

- Monitoring timing deviation between the camshaft set value and actual camshaft position
- Monitoring response of the actual camshaft when the camshaft set position moves

### b. Monitoring conditions

► No fault code regarding the following elements is stored in the ECU:

- Crankshaft position sensor
- Camshaft position sensor
- T-MAP sensor
- Throttle position sensor
- Coolant temperature sensor
- System voltage

► The engine speed should be within the specified range

► The engine oil temperature should be within the specified range

► The battery voltage should be within the specified range

Modification basis	
Application basis	
Approval basis	

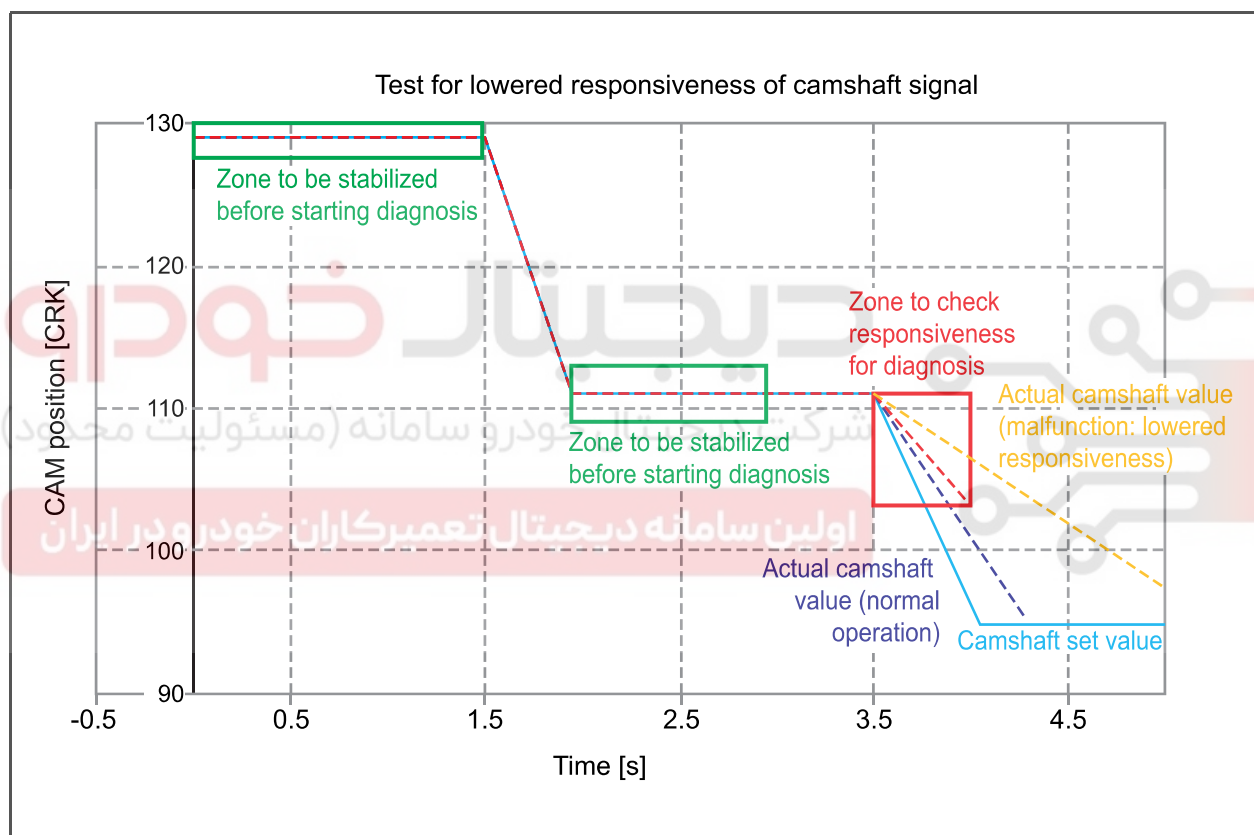
### c. Method

#### ► Timing deviation

If the accumulated deviation between camshaft set value and measured camshaft value is above the threshold after all monitoring conditions are met, the monitoring will be determined to be invalid.

#### ► Low response rate

This is to check if the camshaft follows the camshaft set value correctly. If the camshaft set position moves more than the threshold within the specified time, the actual camshaft position will be monitored for this time period. If the actual camshaft position moves less than the threshold, then it will be determined to be a fault.



## (9) Other components monitoring

### a. Basic principle

Sensors are important components that can affect the other systems and components used for emissions control and monitoring. Therefore, the output voltage from the sensor is monitored for continuity (connections) of circuits including short circuit to battery or ground, and open circuit, using the specified range. Every operation unit also can affect emissions control and monitoring. Therefore, the operating voltage of these units for a valid signal is monitored to check for malfunctions. For some sensors and operation units, this monitoring can be used to ensure proper operation.

### b. Monitoring conditions for electrical diagnosis

- Continuous monitoring
- The battery voltage is within the specified range

### c. Sensor monitoring

If the output voltage from a sensor is out of the specified range, it will be determined to be a circuit fault such as, short circuit to battery and ground, or open circuit.

### d. Operation unit monitoring

An incorrect output signal from an operation unit with the voltage applied is determined to be a circuit fault, such as short circuit to ground or open circuit.

### e. Signal validation

#### ► Throttle position sensor signal

If the deviation between the two throttle position sensor signals exceeds the threshold, the simulated (modeling) air mass flow for each sensor position will be calculated based on the sensor position. If the difference between simulated (modeling) air mass flow and actual air mass flow of one sensor is higher than that of the other sensor, then the signal from the sensor with higher deviation will be determined to be invalid.

Modification basis	
Application basis	
Effective date	

### ► T-MAP sensor (load/throttle signal validation)

This validation is to verify the consistency between the load measured by T-MAP sensor and throttle position sensor signals. To achieve this, the intake manifold control value is compared with the corresponding reference value. The purpose of the intake manifold control is to make the simulated (modeling) absolute manifold pressure equal to the measured absolute manifold pressure. If the comparison value (or throttle opening area learned value) is above the threshold, corresponding reference throttle opening area, it will be considered to be a fault in the system. Because throttle position is confirmed through the two input terminals, the T-MAP sensor is considered to be faulty. If this is the case, then the intake manifold control needs to be reset. (also, for the rest of the drive cycle)

This means that the intake manifold modeling is changed from closed loop to open loop. The air mass flow is calculated based on the throttle position. The correction by ambient pressure is not allowed. The simulated (modeling) absolute manifold pressure and throttle opening area assumed to be equal to the measured values are also calculated. The amount of increase and reduction in measured throttle opening area calculated based on the current throttle position sensor signal can be presented as the deviation of the system.

### ► T-MAP sensor (intake air temperature)

#### 1. Intake air temperature sensor signal stuck

The amount of heat build up in the intake manifold may be increased, reduced, or maintained at a certain level according to the engine operating conditions. If the difference between the maximum/minimum amount of heat and the signal fluctuation reaches the threshold, the intake air temperature sensor will be considered to be faulty. (signal stuck)

### ► Coolant temperature sensor

#### 1. Coolant temperature insufficient to enable closed loop fuel control

The self-diagnosis is performed only when the coolant temperature at engine start is equal to or lower than the minimum temperature to enable the closed loop fuel control. If the coolant temperature calculated based on the intake air mass reaches the minimum temperature to enable flow closed loop fuel control after minimum time has elapsed after the engine start-up, the actual signal from the coolant temperature sensor is compared with the corresponding threshold. If the actual signal is below the threshold (too low signal from the coolant temperature sensor to enable closed loop fuel control), the coolant temperature sensor will be considered to be faulty.

#### 2. Coolant temperature signal at low temperature

The fluctuation of the coolant temperature sensor signal during warm up is compared with the changes in the simulated (modeling) coolant temperature. If the comparison value is out of the specified range, the coolant temperature sensor will be considered to be faulty. (signal stuck)

#### 3. Coolant temperature stuck at high temperature

If the coolant temperature drops below the threshold after the vehicle is driven at different speeds under various load conditions for a certain period of time, provided that the coolant temperature has reached high temperature after engine start-up, the coolant temperature sensor will be considered to be faulty.

#### 4. Comparison between coolant temperature sensor and other temperature sensors

If the difference between the signals from the coolant temperature sensor and other sensors exceeds the threshold at the engine start-up after the vehicle has remained parked for a long time, the coolant temperature sensor will be considered to be faulty.

#### 5. Abnormal coolant temperature sensor signal

If there are large changes in actual coolant temperature value and the last coolant temperature value, the coolant temperature sensor will be considered to be faulty.

##### ► Fuel tank level

##### - Abnormal signal

When amount of fuel consumption reaches the target level, the fuel level deviation is checked for abnormality. If the deviation is out of the specified range, the fuel tank level signal will be considered to be abnormal.

##### - Signal stuck

When the fuel level signal is within the specified range, the engine ECU estimates the time delay counter. If the signal is out of the specified range, the system is normal. If the fuel level is still within the range even after the time counter, the signal will be considered to be stuck open right after the vehicle speed reaches the threshold.

##### ► Fuel tank pressure sensor

##### 1. Abnormal signal

If the evaporative system monitoring has failed often because of the abnormal fuel tank pressure sensor, the sensor will be determined to be faulty.

##### 2. Signal stuck

If the signal from the fuel tank pressure sensor is within the specified range, while the PCSV is being opened or closed, the fuel tank pressure sensor will be considered to be faulty. (signal stuck)

##### 3. Signal stuck high

Usually, the pressure in the fuel tank slightly drops when the PCSV is open. If the fuel tank pressure is too high at the start of the evaporative system monitoring under this condition, the fuel tank pressure sensor will be considered to be faulty. (fuel tank pressure signal stuck in active canister purge condition)

If the pressure is too high in any conditions other than previously mentioned condition, the pressure signal stuck high will be considered to be a fault.

##### 4. Signal stuck low

The pressure in the fuel tank should be close to the atmospheric pressure when the PSCV is closed. If the fuel tank pressure is too low at the start of the evaporative system monitoring under this condition, the fuel tank pressure sensor will be considered to be faulty.

Modification basis	
Application basis	
Effective date	

### ► PCSV stuck open

The fault related to the not fully closed PCSV can be detected during the evaporative system monitoring. If the differential pressure of the fuel tank is dropping below the threshold in the evaporated fuel gas amount check phase, the PCSV will be determined to be faulty. (mechanical failure of PCSV)

### ► PCSV stuck

- **Stuck closed:** If the differential pressure of the fuel tank is below the threshold, the it will be determined to be stuck closed. (continuous monitoring)
- **Stuck open:** This failure is detected indirectly by excessive leakage during evaporative system monitoring.

### ► CAN communication

If no signal is input after all monitoring conditions are met, it will be considered to be a fault.

### ► Over/low battery voltage

If the battery voltage is out of the specified range after all monitoring conditions are met, it will be considered to be a fault.

### ► Accelerator pedal sensor

If the difference between the signals from the two pedal position sensors is above the threshold, the pedal position sensor will be considered to be faulty.

### ► Vehicle speed signal

If no signal is input even when the engine speed and load are high, it will be considered to be a fault.



## ► Electronic throttle body control circuit

### 1. Operation terminal (Driver) monitoring (H-bridge)

The H-bridge IC of the electronic throttle valve checks continuously for open circuit, short circuit to ground or battery voltage. In addition, the IC can detect a temperature rise. The engine ECU process this information internally.

### 2. Spring check (initial phase)

The system checks for proper throttle spring operation and spring reached the throttle limp home position. This check is performed at each initial phase of all drive cycles when the ignition is turned ON.

### 3. Learned value

The potential difference value of the limp home position (measured by potentiometer) and the lower mechanically fixed position are learned at the first engine start-up and/or after a part replacement. This learned values are stored in an inactive memory. If any condition is not met, a fault code will be stored.

### 4. Motor control performance

Too slow response and stuck throttle can be detected. If the given pulse width modulation (PWM) signal is above the maximum value permitted to the position controller for longer than the specified time period (shortest or longest time), a fault code will be stored. If the difference between the actual value and set value of the throttle exceeds the maximum value, a fault code will be stored.

## ► Knock sensor

Knock sensor monitoring consists of three check phase to detect a fault.

- The first check is an absolute evaluation for knock signal. The output signal from the knock sensor is compared with the threshold in this check phase.
- The second check is a relative evaluation. The instantaneous output signal from the knock sensor is compared with the average value in this check phase. (distributed check for acquired signal) If there is a fault, the peak signal from the knock sensor is below the normal value. (knock sensor circuit open, short circuit to ground or battery) This check is done by comparing the voltage difference of the knock sensor with the threshold.
- The third check is related to calculating knock one signal data. The knock signal is processed in a special area of the engine ECU. To ensure the correct calculation, duplicated data will be detected. For example, the transmitted data from the acquisition buffer to actual application are checked. If an error regarding this check is detected, a fault code will be stored.

Modification basis	
Application basis	
Approval basis	

### ► Camshaft position sensor (Cam position sensor)

The camshaft position sensor monitoring is to check for electric malfunction, validity, signal edge position relative to the crankshaft. The camshaft position sensor monitoring is performed by hall sensor and cam target wheel with three teeth. The camshaft position sensor provides 3 upper signals and 3 lower signals every 720 degrees of crankshaft rotation.

Below items are checked for both the intake and exhaust camshafts.

- Signal validation
- Signal stroke (segment) duration
- Signal synchronization loss
- Override during signal synchronization
- Reference value for crankshaft position sensor
- Mechanically displaced (jumped) chain

#### 1. Camshaft position sensor signal validation

The edge counter of the intake and exhaust camshafts is checked once per combustion cycle. If the edge counter does not change during the last cycle, it will be considered to be a fault and a fault code related to intake/exhaust camshafts will be stored.

#### 2. Camshaft and crankshaft synchronization monitoring (P0340, P0365)

If clearance of the crankshaft is detected for the first time, the engine position will be initialized based on the information regarding the camshaft. One of the signals from the two camshafts is selected at the time of engine start-up for the synchronization. Usually, the signal from the intake camshaft is selected. But if an error is detected in the intake camshaft, then the signal from the exhaust signal will be selected. The selected signal should be valid throughout the specified number of checks to ensure correct synchronization. During the check, the crankshaft rotation angle is checked from the camshaft signal edge to the next signal or from the camshaft signal edge to the crankshaft clearance. If the crankshaft rotation angle is not matched to the designed camshaft signal edge, the check fails. At this time, the camshaft and crankshaft learning is reset and the number of failed checks is increased. If this number of failed checks reaches the threshold, a fault code related to the selected camshaft will be stored.

#### 3. Camshaft position sensor stroke duration monitoring (P0341, P0366)

The signal edge of every camshaft position sensor is monitored at the last signal. If this duration is less than the minimum duration, the stroke duration will be considered to be faulty and a fault code regarding the intake or exhaust camshaft will be stored.

#### 4. Camshaft position sensor synchronization loss monitoring

The ratio of measured signals between signal edges is compared with the ratio of theoretical signals between signal edges. If this ratio is too high, the synchronization will be lost. This monitoring is performed at every camshaft signal edge to check if the camshaft signal acquisition indicates synchronization. If the camshaft is not synchronized, the number of monitoring times will be increased. If the number of monitoring times reaches the threshold, it will be a synchronization error and a fault code will be stored.

### ► Crankshaft position sensor

The crankshaft position sensor monitoring is to check for electric malfunction and validity. Following errors are checked.

- Crankshaft position sensor signal loss
- Incorrect crankshaft angle signal
- Incorrect number of teeth
- Incorrect duration of teeth
- Synchronization error

#### 1. Crankshaft position sensor signal validation and signal loss monitoring (P0335)

The crankshaft angle signal is checked for incorrect crankshaft signal. If the number of camshaft signal edges with no valid crankshaft synchronization exceeds the threshold, the crankshaft angle signal will be considered as invalid and a fault code will be stored. If a valid number of teeth of the camshaft has been detected, the signal will be considered as invalid. If not, then it will be considered as signal loss.

#### 2. Incorrect number of teeth and synchronization error monitoring (P0336)

The number of teeth is checked every clearance. The number of teeth increases at each dropped signal edge of the crank sensor. If one added or lost tooth is detected during the last 360 degrees rotation from the clearance, the number of teeth of crank angle will be considered as incorrect and a fault code will be stored. If two or more added or lost teeth are detected, the crank angle will be considered to be not synchronized and a fault code will be stored.

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Modification basis	
Application basis	
Effective date	

## ► Vehicle exhaust gas self-diagnosis ratio

### 1. Generals

The standard vehicle exhaust gas self-diagnosis for the items required by the engine ECU regulations is performed to get information about monitoring performance when the vehicle is driven.

### 2. Self-diagnosis components

- Catalyst
- Oxygen sensor: main oxygen sensor (front end of catalyst), auxiliary oxygen sensor (rear end of catalyst)
- CVVT system
- Evaporative system

### 3. Self-diagnosis items

**A. Diagnosis index:** The number of monitoring times done by the exhaust self-diagnosis when the monitoring conditions are met.

**B. Drive index:** The number of times the vehicle is driven.

General drive index

- Elapsed time after engine start-up > 600 seconds
- Elapsed time with the vehicle driven at equal to or more than 40 km/h > 300 seconds
- Continuous engine idling time > 30 seconds
- Altitude < 2,400 m
- Ambient temperature > -6°C
- Evaporative monitoring system
- Elapsed time after engine start-up > 600 seconds with ambient temperature between 4.5°C and 35°C
- Engine starts with the coolant temperature between 4.5°C and 35°C and ambient temperature > 7°C

**C. Vehicle exhaust gas self-diagnosis ratio:** Diagnosis index divided by drive index

**D. Ignition cycle index:** Increases within 10 seconds after the vehicle is started off



## CONFIGURATION AND FUNCTIONS

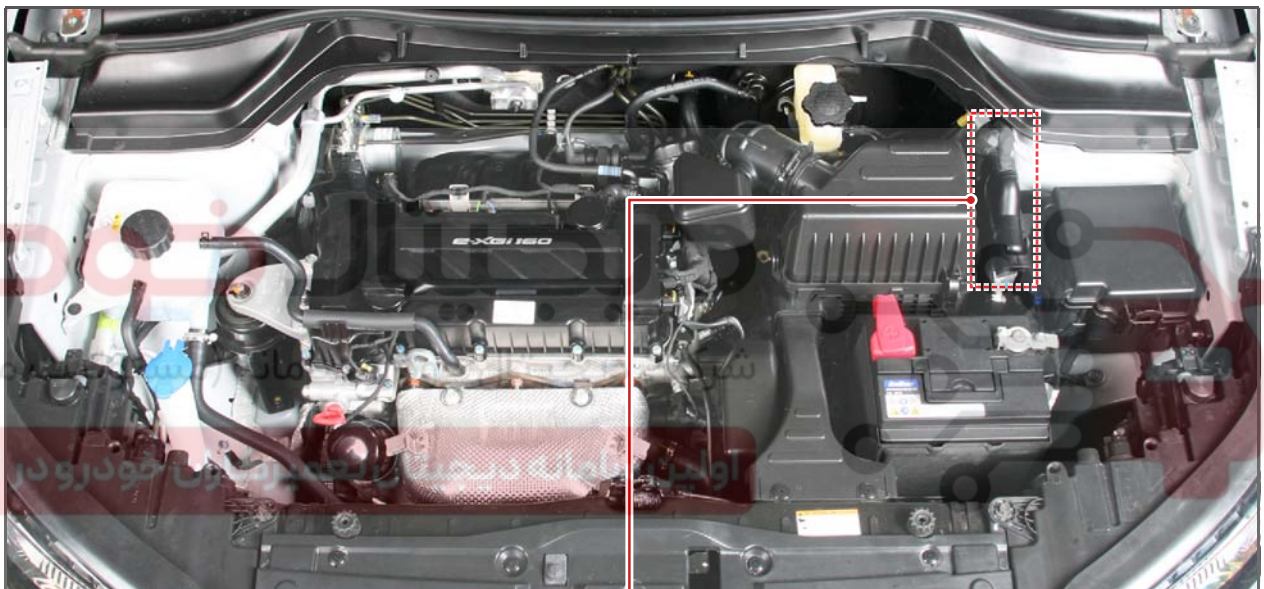
S.G.N.

1490-01 ECU



### 1) Overview

The ECU receives signals from various sensors. Then, it analyzes and modifies them to allowable voltage level to control various actuators. The ECU can control the engine power and exhaust gas precisely because the micro processor in the ECU calculates the injection duration, injection timing, and injection volume based on the piston speed and crankshaft angle using input data and a stored map.

### 2) Mounting Location and Components

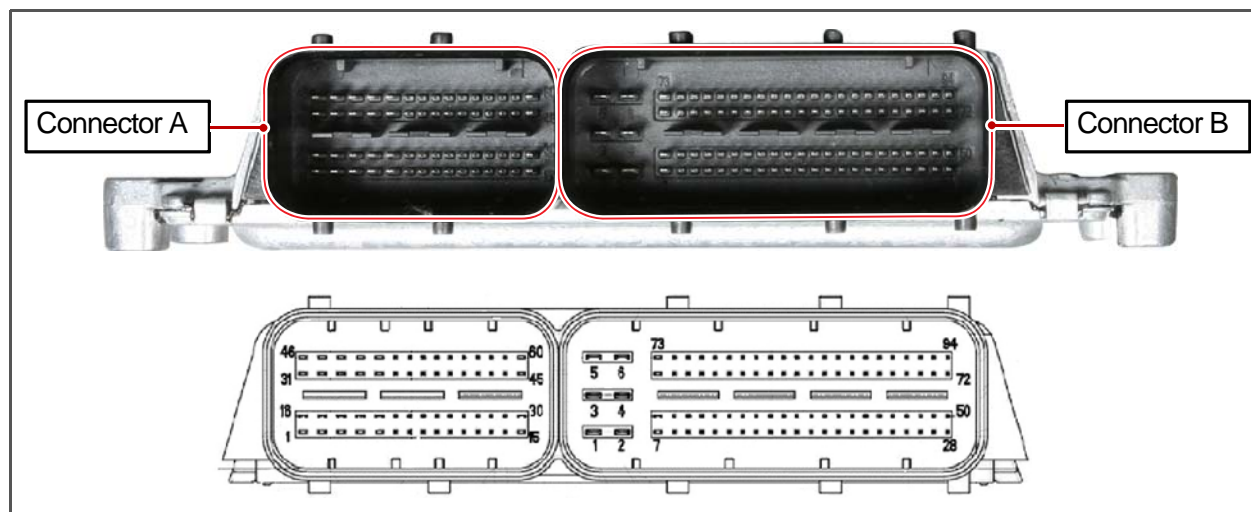


ECU

Mounting location	Component
	

Modification basis	
Application basis	
Approval basis	

### 3) ECU Connector



#### ► Connector A

Pin No.	Function	Pin No.	Function
1	No. 1 ignition coil control (-)	19	-
2	-	20	-
3	-	21	-
4	-	22	Knock sensor shield
5	-	23	Knock sensor ground
6	Rear oxygen sensor ground	24	T-MAP sensor ground
7	Rear oxygen sensor signal	25	-
8	Knock sensor signal	26	Crankshaft position sensor ground
9	T-MAP sensor (temperature signal)	27	Coolant temperature sensor ground
10	-	28	-
11	-	29	-
12	Coolant temperature sensor signal	30	No. 3 injector control (-)
13	-	31	No. 4 ignition coil control (-)
14	-	32	-
15	No. 1 injector control (-)	33	-
16	No. 3 ignition coil control (-)	34	-
17	-	35	-
18	-	36	-



Pin No.	Function	Pin No.	Function
37	-	49	-
38	-	50	-
39	T-MAP sensor (pressure signal)	51	Front oxygen sensor ground
40	-	52	-
41	-	53	Front oxygen sensor signal
42	Camshaft position sensor ground	54	T-MAP sensor power (5 V)
43	-	55	-
44	-	56	Crankshaft position sensor signal
45	No. 4 injector control (-)	57	Camshaft position sensor signal
46	No. 2 ignition coil control (-)	58	-
47	-	59	-
48	-	60	No. 2 injector control (-)

## ► Connector B

Pin No.	Function	Pin No.	Function
1	ECU power ground	14	-
2	Main relay (B+)	15	-
3	ECU power supply ground (ignition coil)	16	-
4	Main relay (B+)	17	-
5	ECU logic ground	18	TPS power supply (5 V)
6	B+	19	-
7	Throttle valve motor (+)	20	-
8	TPS signal 1	21	-
9	Clutch switch power supply (5 V)	22	Cruise control switch signal
10	-	23	VOP solenoid valve control (-)
11	A/C compressor relay control (-)	24	-
12	-	25	Fuel sender signal
13	-	26	Front oxygen sensor heater control (-)

Modification basis	
Application basis	
Approval basis	

Pin No.	Function	Pin No.	Function
27	Rear oxygen sensor heater control (-)	51	IGN 1+
28	-	52	-
29	Throttle valve motor (-)	53	Electric fan relay control high (-)
30	TPS ground	54	Electric fan relay control low (-)
31	TPS signal 2	55	-
32	-	56	-
33	-	57	-
34	VIS solenoid valve control (-)	58	-
35	-	59	-
36	Canister shut-off valve control (-)	60	-
37	-	61	-
38	PCSV control (-)	62	Brake switch signal (test)
39	Fuel tank pressure sensor ground	63	-
40	Fuel tank pressure sensor signal	64	-
41	Clutch switch ground	65	Refrigerant pressure sensor power supply (5 V)
42	-	66	Cruise control switch power supply (5 V)
43	Refrigerant pressure sensor ground	67	-
44	Cruise control switch ground	68	-
45	-	69	-
46	Clutch switch signal 2 (DOWN)	70	-
47	Fuel sender ground	71	No. 1 accelerator pedal sensor signal
48	-	72	No. 2 accelerator pedal sensor signal
49	No. 1 accelerator pedal sensor ground	73	-
50	No. 2 accelerator pedal sensor ground	74	Main relay control (-)

Pin No.	Function	Pin No.	Function
75	Fuel pump relay control (-)	85	Intake OCV control (-)
76	-	86	Exhaust OCV control (-)
77	P-CAN high	87	Refrigerant pressure sensor signal
78	P-CAN low	88	-
79	Clutch switch signal 1 (UP)	89	Fuel tank pressure sensor power supply (5 V)
80	Vehicle speed signal	90	A/C switch ON signal
81	-	91	-
82	-	92	-
83	-	93	No. 1 accelerator pedal sensor power supply (5 V)
84	Brake switch signal	94	No. 2 accelerator pedal sensor power supply (5 V)

دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران

ENGINE  
GENERALENGINE  
ASSEMBLYFUEL  
SYSTEMIGNITION  
SYSTEMINTAKE  
SYSTEMEXHAUST  
SYSTEM

LUBRICATION

COOLING  
SYSTEM

CHARGING

STARTING

CRUISE  
CONTROLENGINE  
CONTROL

EEM

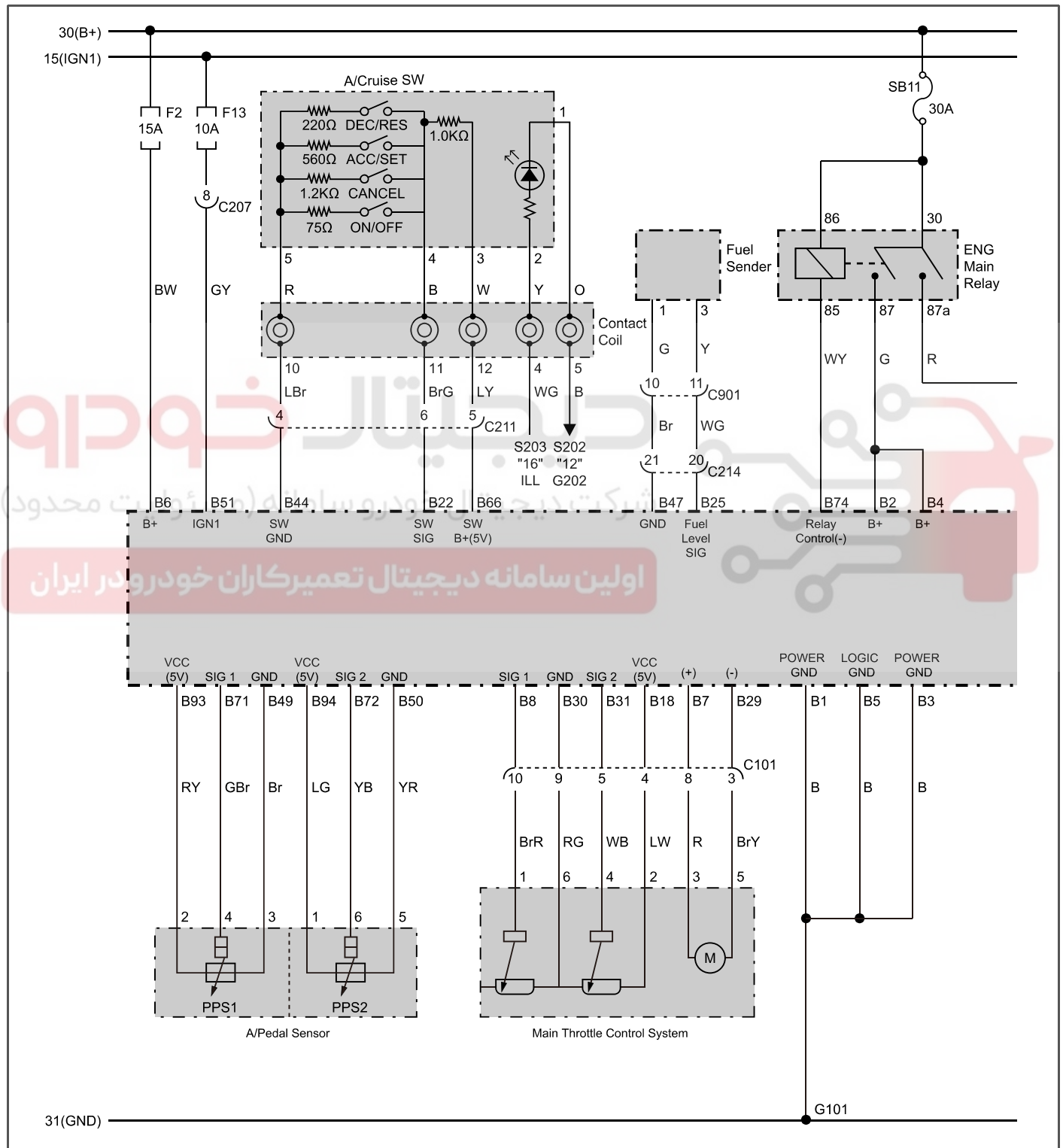
Modification basis	
Application basis	
Approval basis	

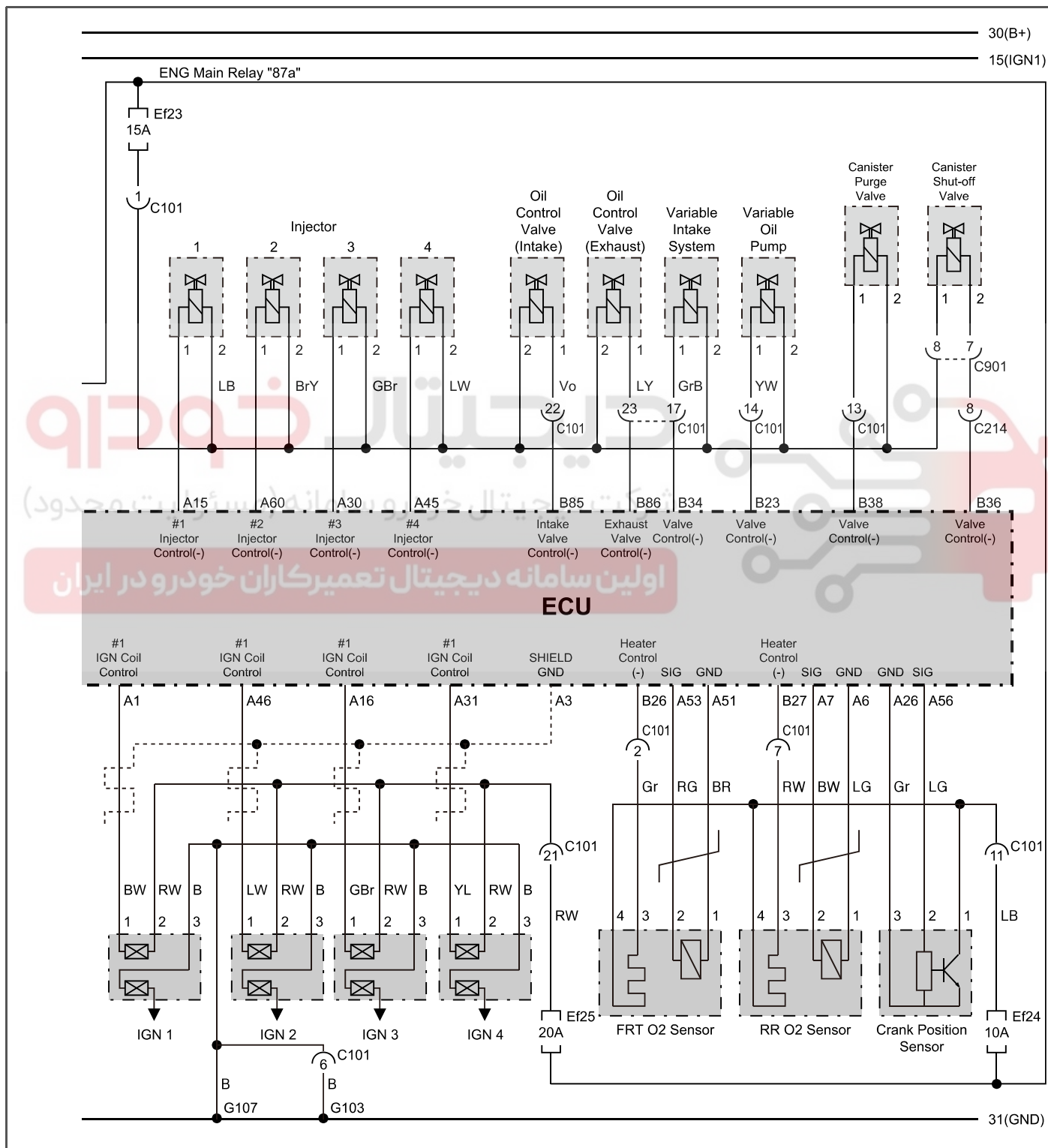
ENGINE CONTROL SYSTEM

TIVOLI 2015.03

#### 4) Circuit Diagram

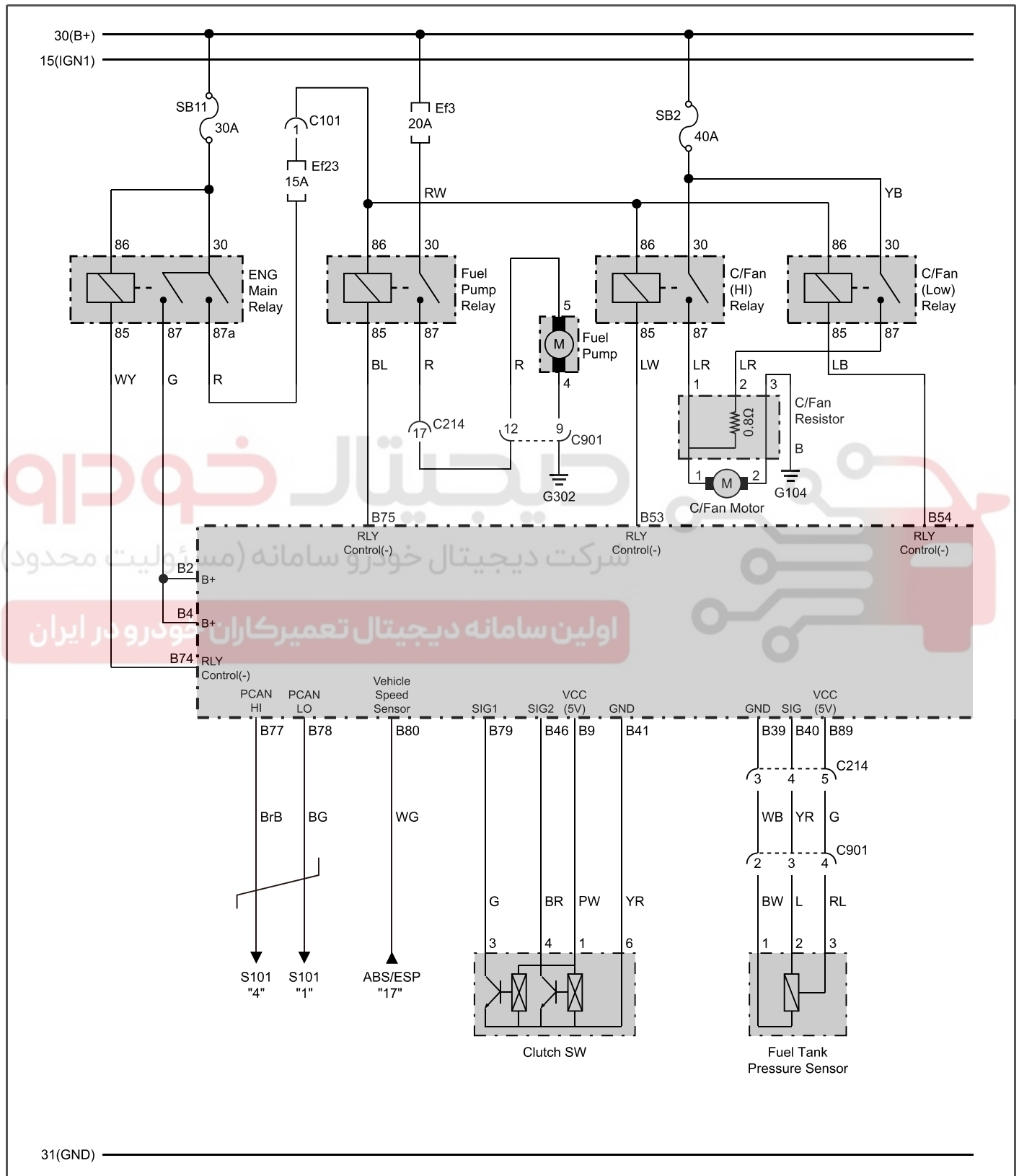
- Engine Main Relay(Injector, Oil Control Valve(Intake, Exhaust), Variable Intake System, Variable Oil Pump, Canister Purge Valve, Canister Shut-Off Valve, Crank Position Sensor, O2 Sensor(FRT, RR), IGN Coil) A/Pedal Sensor, Main Throttle Control System, A/Cruise SW





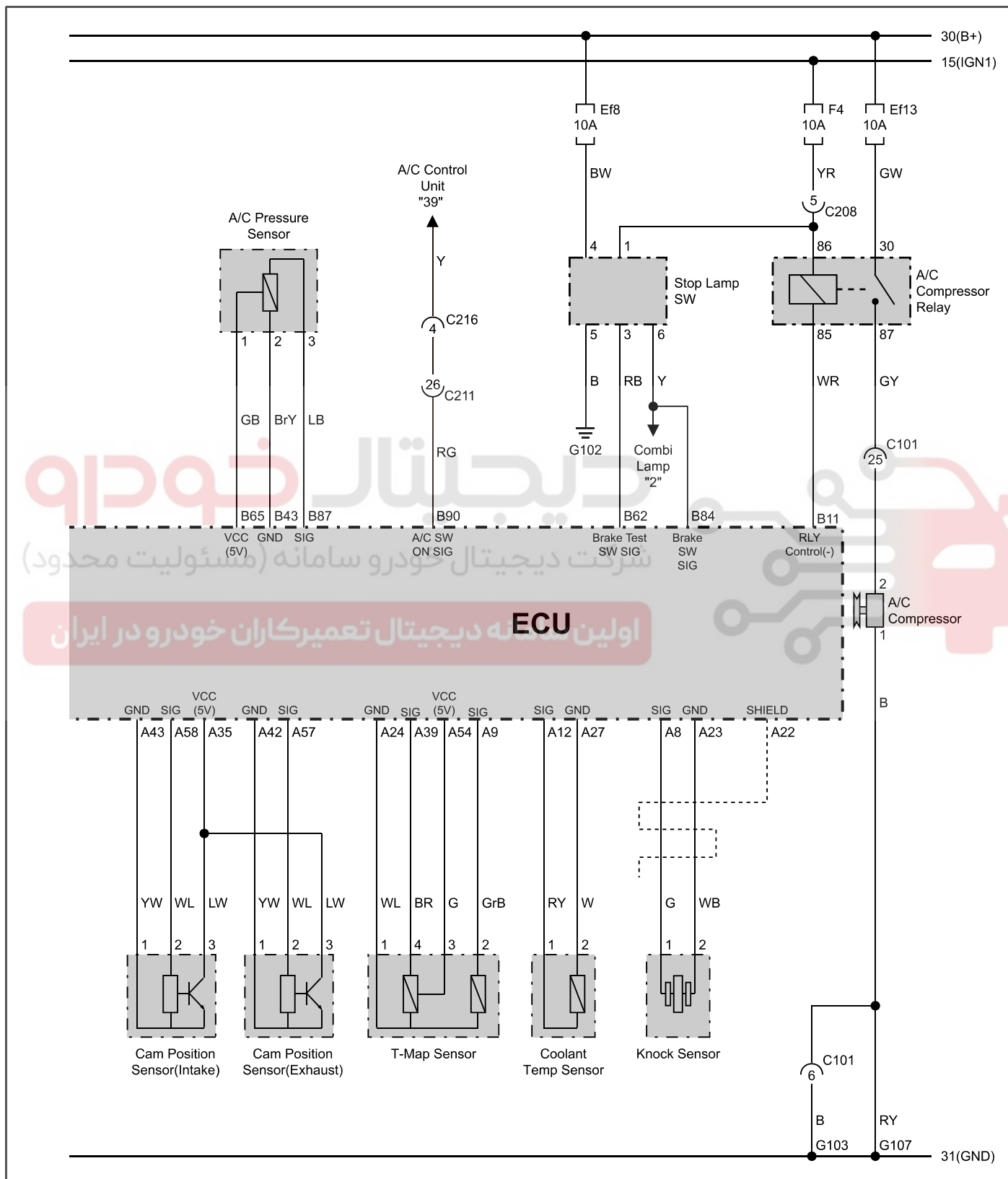
Modification basis	
Application basis	
Approval basis	

► Engine Main Relay(Fuel Pump Relay, C/Fan (Hi, Low) Relay), A/C Compressor Sensor, Stop Lamp, A/C Compressor Relay, Clutch SW, Sensor(Knock, Coolant Temp, T-Map, Cam Position, Fuel Tank Pressure)



Modification basis	
Application basis	
Affected VIN	021 62 99 92 92





Modification basis	
Application basis	
Approval basis	

## 1890-02 INJECTOR

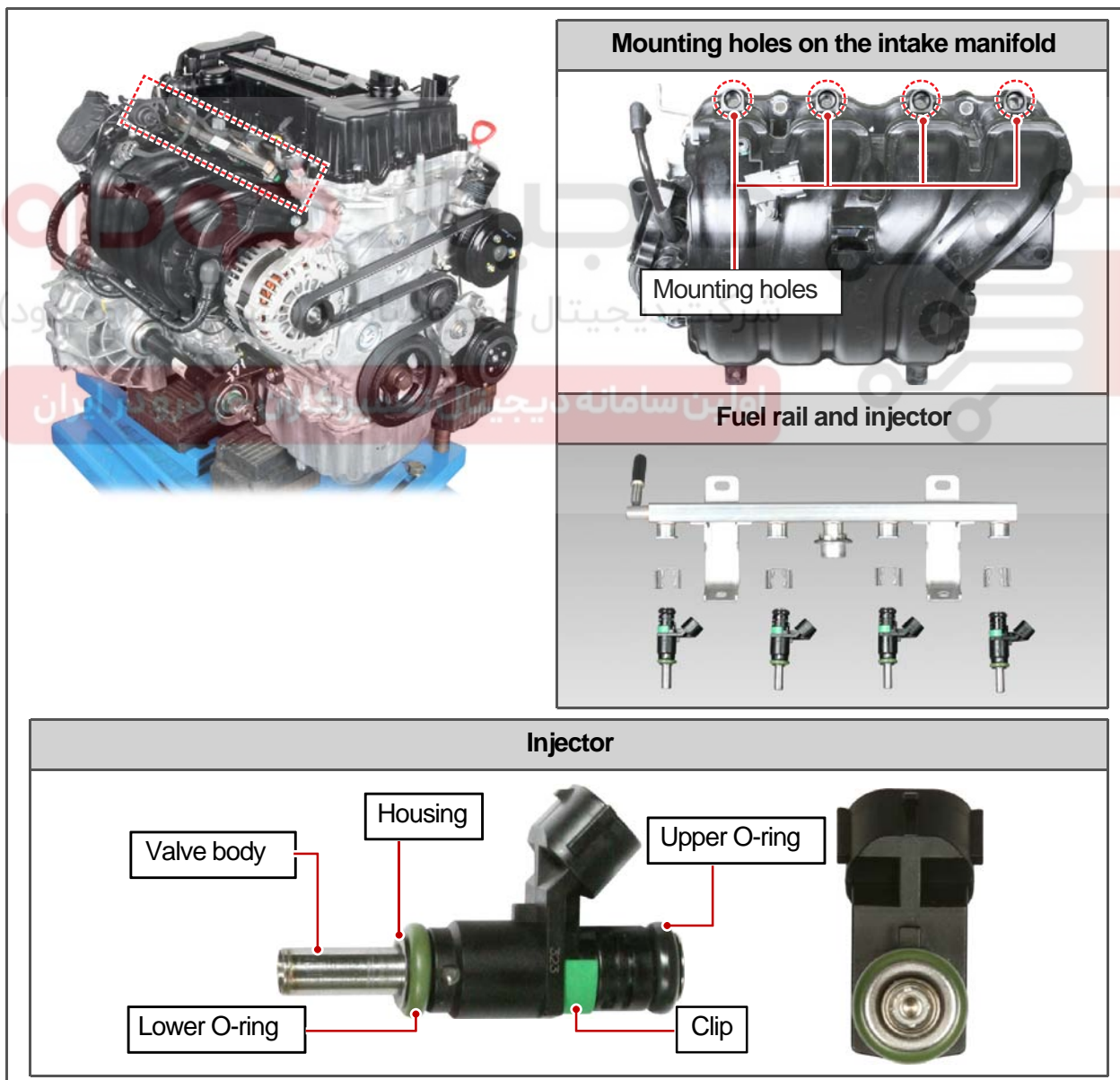
### 1) Overview

The injector is controlled by the ECU. The ECU receives the piston position signal and engine speed signal from the crankshaft position sensor and camshaft position sensor, and controls the injector at the ignition timing for each cylinder.

The fuel is injected when the solenoid valve in the injector is powered by the ECU and magnetized.

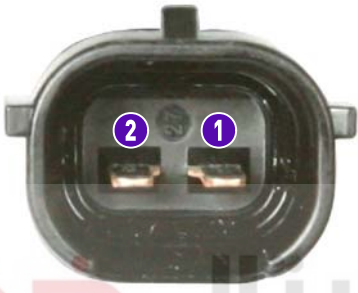
The fuel is converted from the liquid to gaseous state at the time of injection, and this gas goes into the combustion chamber with the air to be burned. The operating time of the injector is controlled by the ECU based on the engine rpm and information from various sensors. The fuel is injected in the sequence of cylinder No. 1, 3, 4, and 2.

### 2) Mounting Location and Components

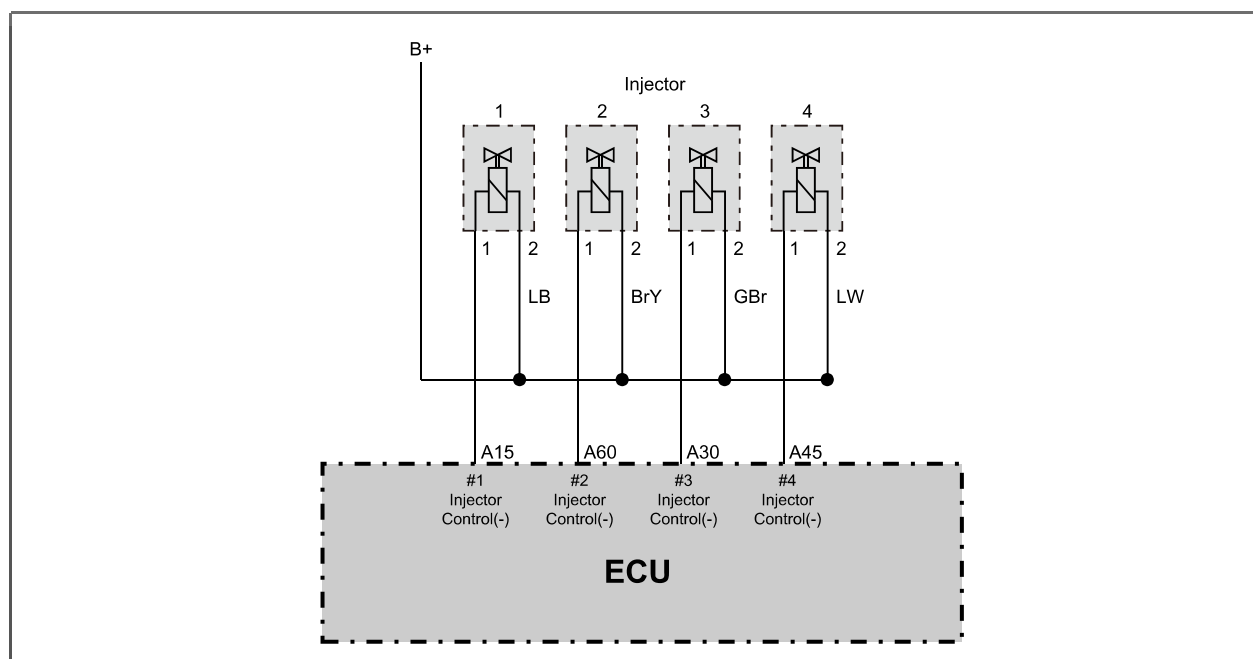


Category	Specifications
Injection holes	4 holes
Internal component resistance	12 $\Omega \pm 5\%$
Rated operating mass flow	2.60 g/sec
Injector type	Deka 7

### 3) Connector

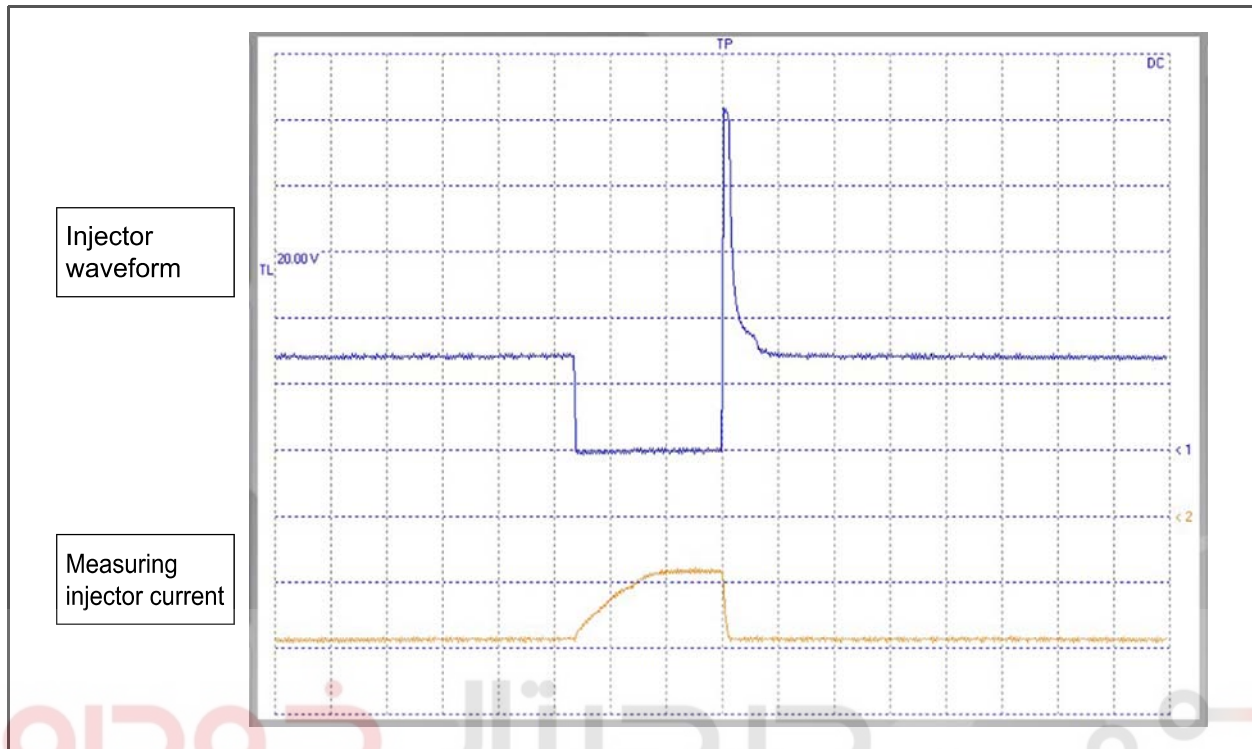
To component	To wiring
	
Pin No.	Function
1	Ground (ECU)
2	Power supply

### 4) Circuit Diagram



Modification basis	
Application basis	
Reference VIN	

## 5) Waveform

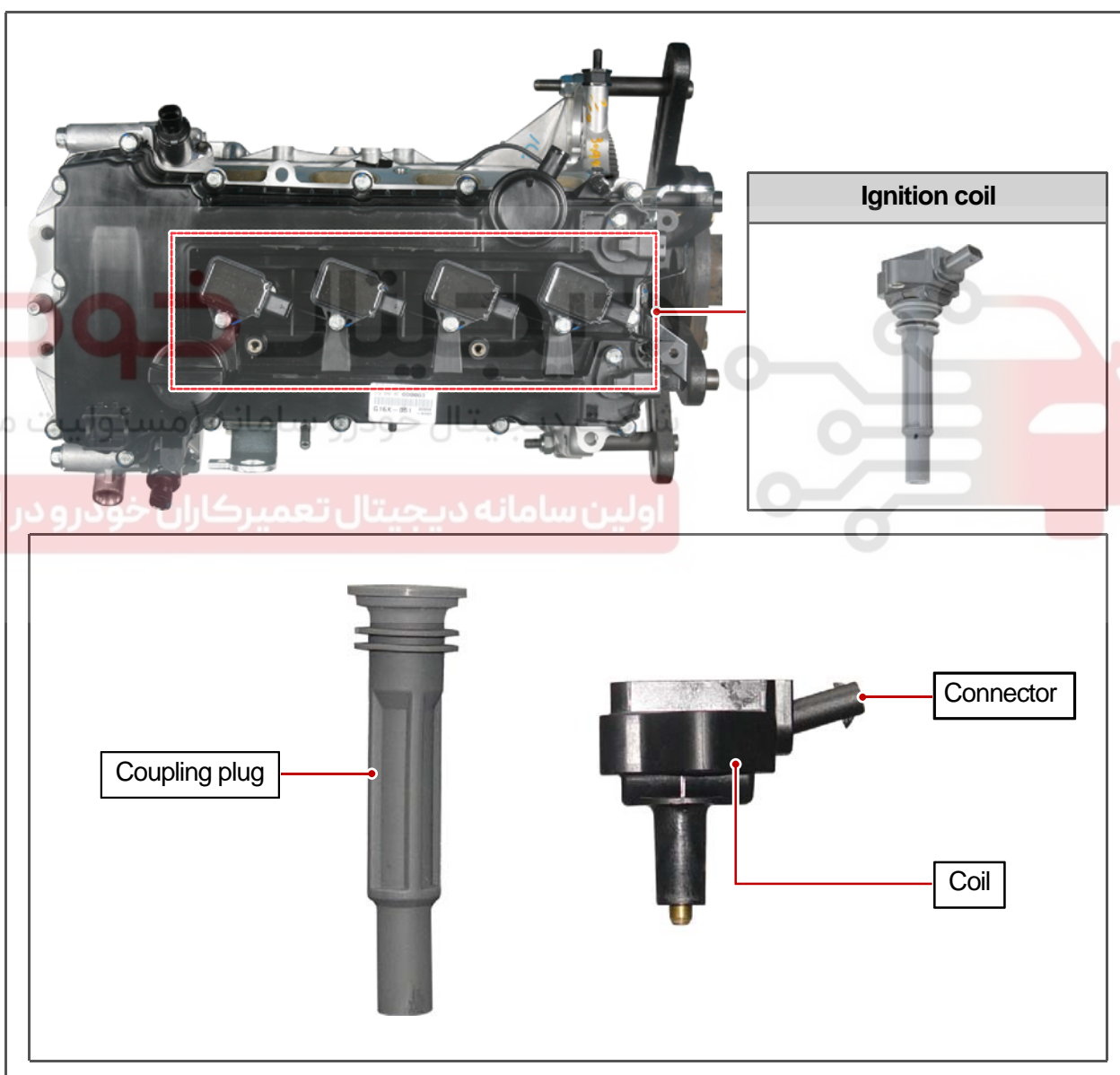


Measurement condition	At idling	
No. 1 injector	No. 1 channel	No. 2 channel
Measuring method	Measuring probe (+) A15 Measuring probe (-) Body ground	Small current measuring (No. 2 injector wiring)
Component resistance	12 $\Omega$ $\pm$ 5%	
Service check	<ul style="list-style-type: none"> <li>- It is normally supplied with battery power. However, its voltage gets close to 0 V (theoretically) and fuel is sprayed through the injector when the ECU drives (grounds) the injector. When the engine control module does not ground the injector, the injector is closed and peak voltage is generated in a moment.</li> <li>- Place the injector into a transparent container (such as a beaker) and operate the injector forcibly to check the injection pattern and droplet in order to find a cause of misfire.</li> </ul>	

S.G.N.

**1444-01 IGNITION COIL****1) Overview**

Each cylinder is equipped with a ignition coil. The type of ignition coil is plug-top type which the has the coil assembly on the head. The engine ECU sends the ignition signals to each cylinder according to the firing sequence. The compact size of ignition coil and independent direct ignition system minimize the loss of energy.

**2) Mounting Location and Components**

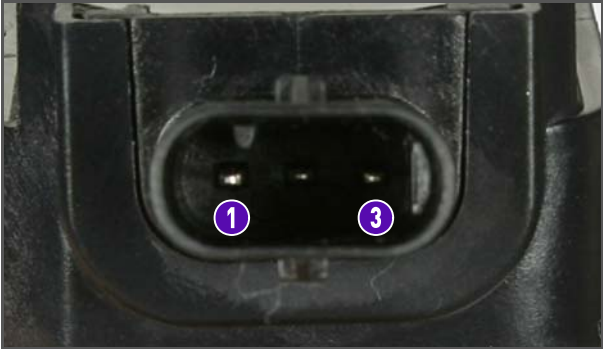
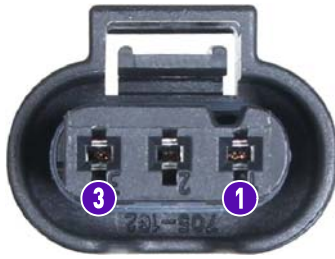
Modification basis	
Application basis	
Approval	

ENGINE CONTROL SYSTEM

TIVOLI 2015.03



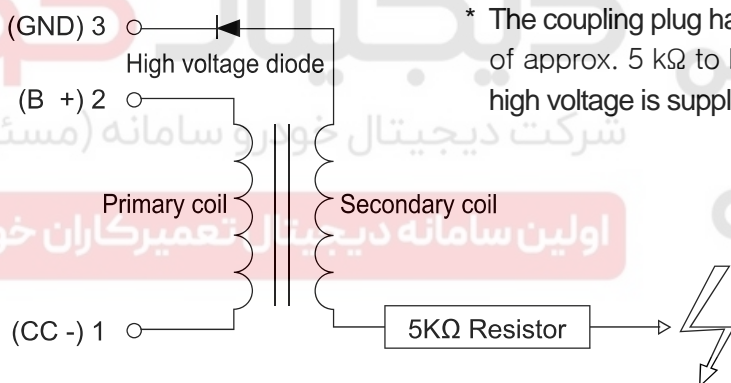
### 3) Connector

To ignition coil	To wiring
	

Pin No.	Function
1	Ground → Ignition coil signal (ECU primary current control)
2	B+
3	Ignition coil signal → Ground (secondary current ground)

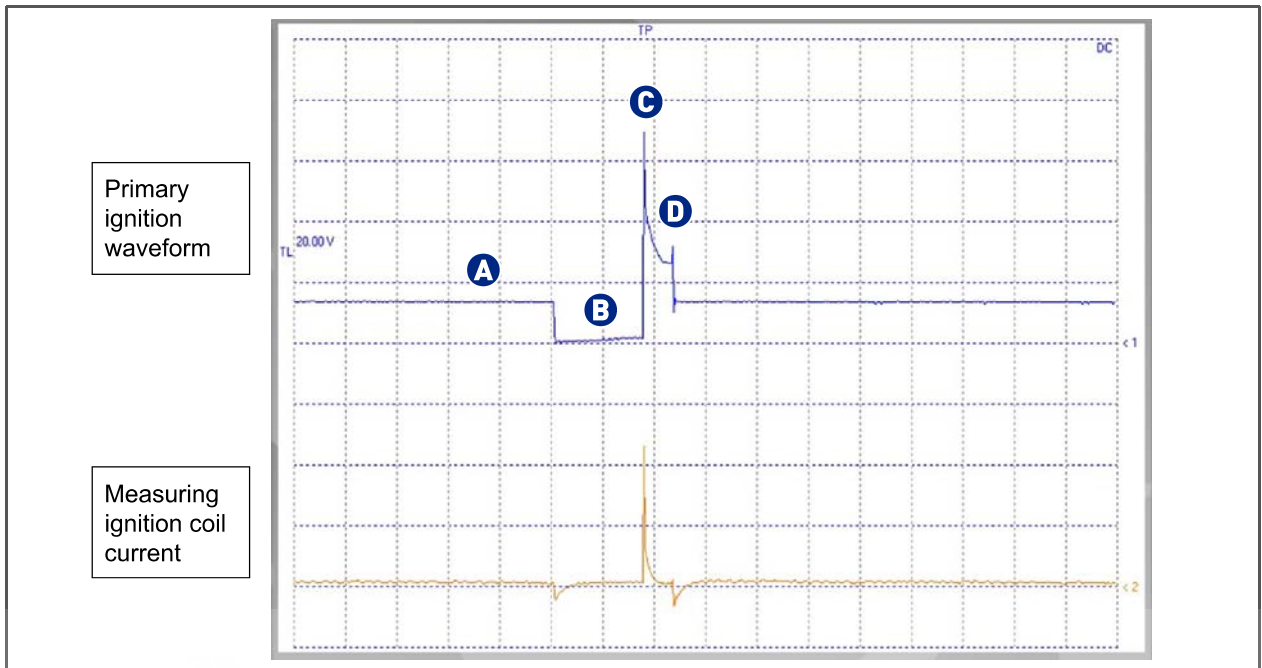


\* The coupling plug has a built-in resistor of approx. 5 kΩ to block noise when high voltage is supplied.

Items	Specifications	
Component resistance (20°C)	Primary coil	800 mΩ
	Secondary coil	Not measurable (high pressure diode)
Generated voltage	Primary coil	Max 400 V ± 50 V (Clamping voltage: 400 V)
	Secondary coil	- Min 30 KV - Min 24 KV (Voltage by wire resistance)
Operating temperature	-40°C to 130°C	
Operating current	Primary coil: 7.0 A ± 0.5 A	



#### 4) Waveform



Measurement condition	At idling	
No. 1 Ignition coil	No. 1 channel	No. 2 channel
Measuring method	Measuring probe (+) A1 Measuring probe (-) Body ground	Small current measuring (No. 2 ignition coil wiring)
Service check	Inspect the cylinder by exchanging it with the adjacent cylinder to fine the cause of misfire.	

##### A. Battery voltage

The ignition coil does not operate with normal voltage of 12 V.

##### B. Dwell time

The ECU control the dwell time by grounding the wire connected to the ignition coil. The ignition coil burns if the dwell time is too long, while sufficient ignition energy is not supplied if the dwell time is too short.

##### C. Surge voltage

Provides the electrical path by generating high voltage between the spark plug clearance.

##### D. Ignition time

A section wherein spark is maintained and that the spark plug is operated actually.



##### NOTE

- Plug condition check (accumulation of carbon deposit or enough clearance)
- Coupling plug and coil condition check
- Too lean air-fuel ratio check
- Too high compression ratio in the combustion chamber check

Modification basis	
Application basis	
Approval basis	

S.G.N.

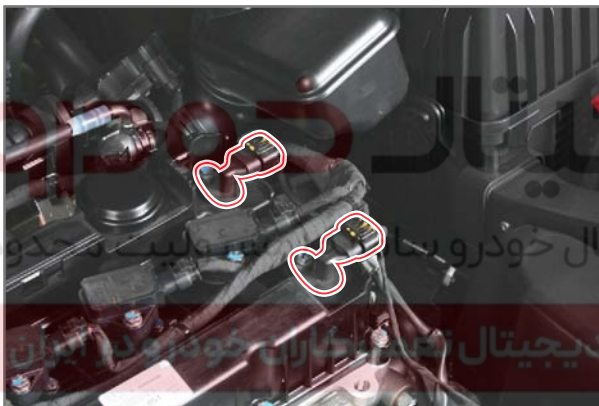
1430-14

## CAMSHAFT POSITION SENSOR

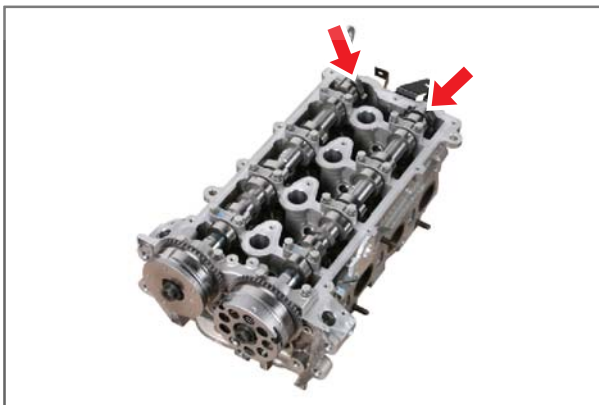
## 1) Overview

The camshaft position sensor outputs signals by detecting the position of the rotor of the camshaft by using hall effect to determine the camshaft position. The ECU supplies the reference power which used by the hall sensor to generate the signal voltage based on the camshaft position and determine the TDC of the No. 1 cylinder. The camshaft rotates at the half of the crankshaft rotation speed. It is not possible to control various components precisely with only the crankshaft position because the camshaft controls both the intake and exhaust valves. For precise control, the cam position sensor signal should be synchronized with the crank position sensor signal. A camshaft position sensor is installed to the intake side and exhaust side each because of the application of dual CVVT system.

## 2) Mounting Location and Components



Camshaft position sensor



Air gap :  
0.5~1.5mm

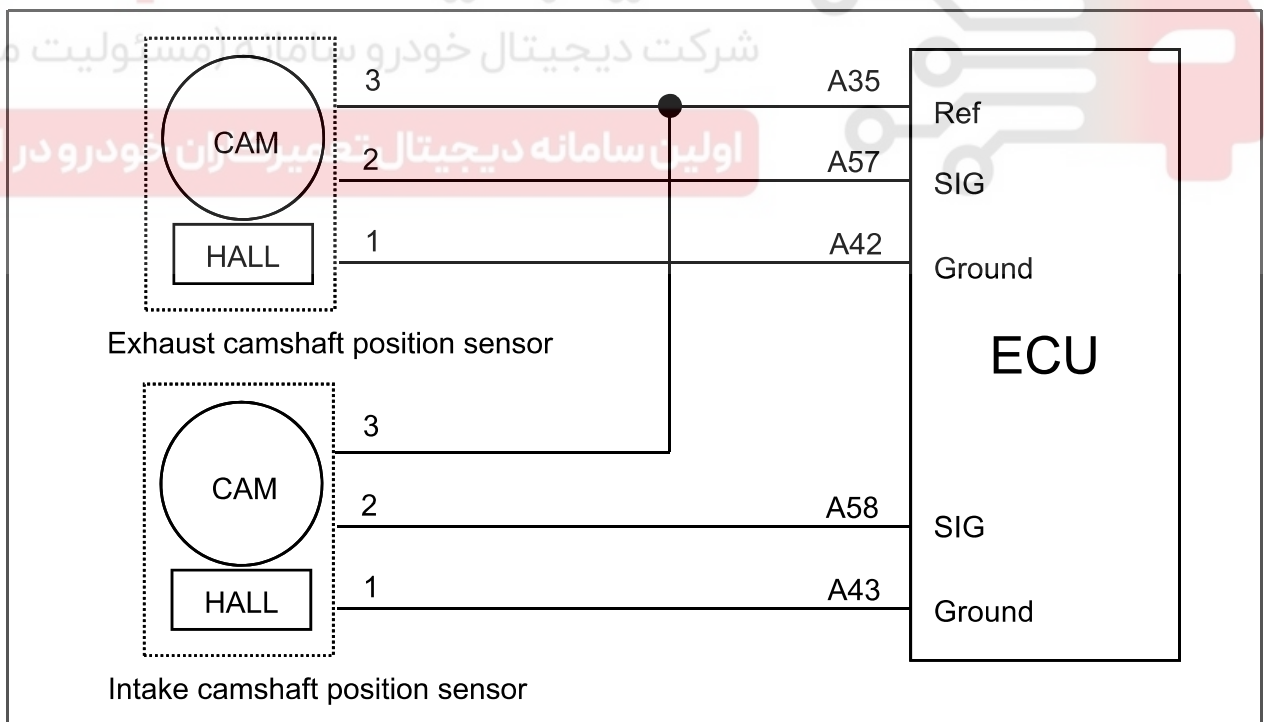
Supply power	5 V
Output voltage	4.48 V
Air gap	0.5 to 1.5 mm

### 3) Connector



Pin No.	Function
1	Ground (ECU)
2	Signal
3	Reference voltage

### 3) Circuit Diagram



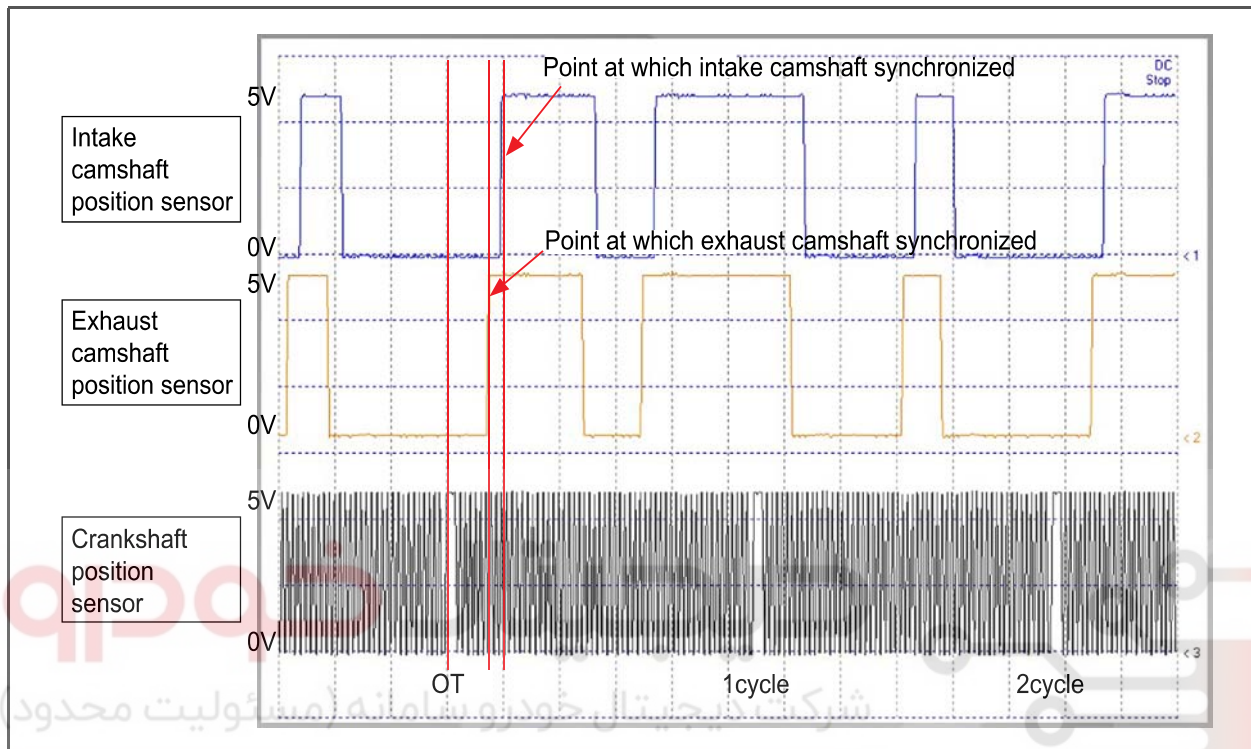
#### NOTE

The hall sensor needs the reference voltage unlike the magnetic pick up sensor, and the inner hall voltage changes the signal voltage as the external magnetic field changes.

Modification basis	
Application basis	
Reference	

## 5) Waveform

For a vehicle with a CVVT system, the target wheel of the camshaft has three protruded teeth which are used to determine the exact cam position. Three waveforms are provided per one camshaft revolution.

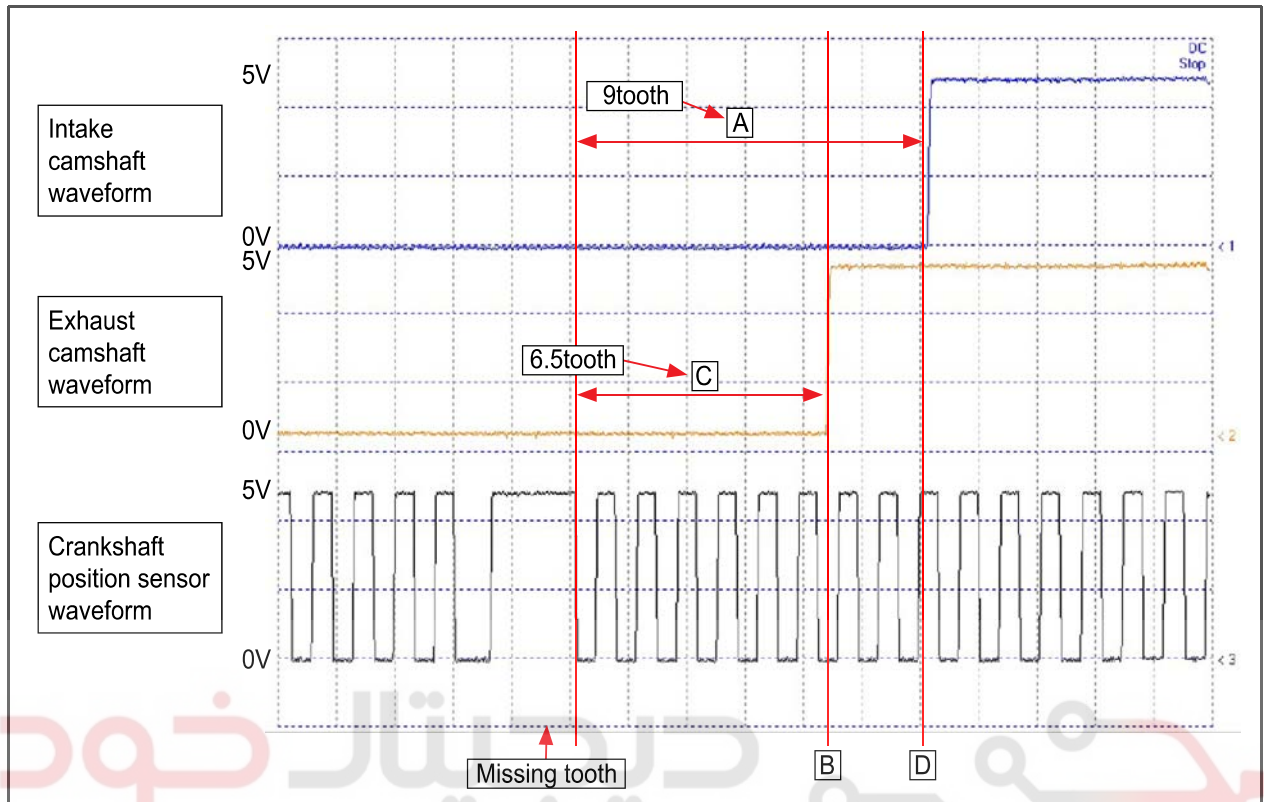


Measurement condition	At idling		
	No. 1 channel	No. 2 channel	No. 3 channel
Measuring method	Measuring probe (+) A58 Measuring probe (-) A43	Measuring probe (+) A57 Measuring probe (-) A42	Measuring probe (+) A56 Measuring probe (-) A26

The synchronization of the crank position sensor and cam position sensor occurs at 9 tooth from the missing tooth for the intake cam shaft position sensor and at 6.5 tooth for the exhaust cam position sensor. The crank position sensor is a MR sensor which generates square waveform unlike the previous magnetic pick up sensor which generates Sin waveform. Therefore the width of the waveform should be check for malfunctions.



## ► Synchronization analysis



## a. Voltage at missing tooth

- Crankshaft position sensor 5 V, Intake camshaft position sensor 0 V, Exhaust camshaft position sensor 0 V

b. Distance between missing tooth and intake camshaft position sensor  
(in relation to the crankshaft position sensor)

- A. Intake camshaft position sensor 9 tooth
- B. Crankshaft position sensor voltage at this time 5 V

c. Distance between missing tooth and exhaust camshaft position sensor  
(in relation to the crankshaft position sensor)

- C. Exhaust camshaft position sensor 6.5 tooth
- D. Crankshaft position sensor voltage at this time 0 V

Modification basis	
Application basis	
Effective date	

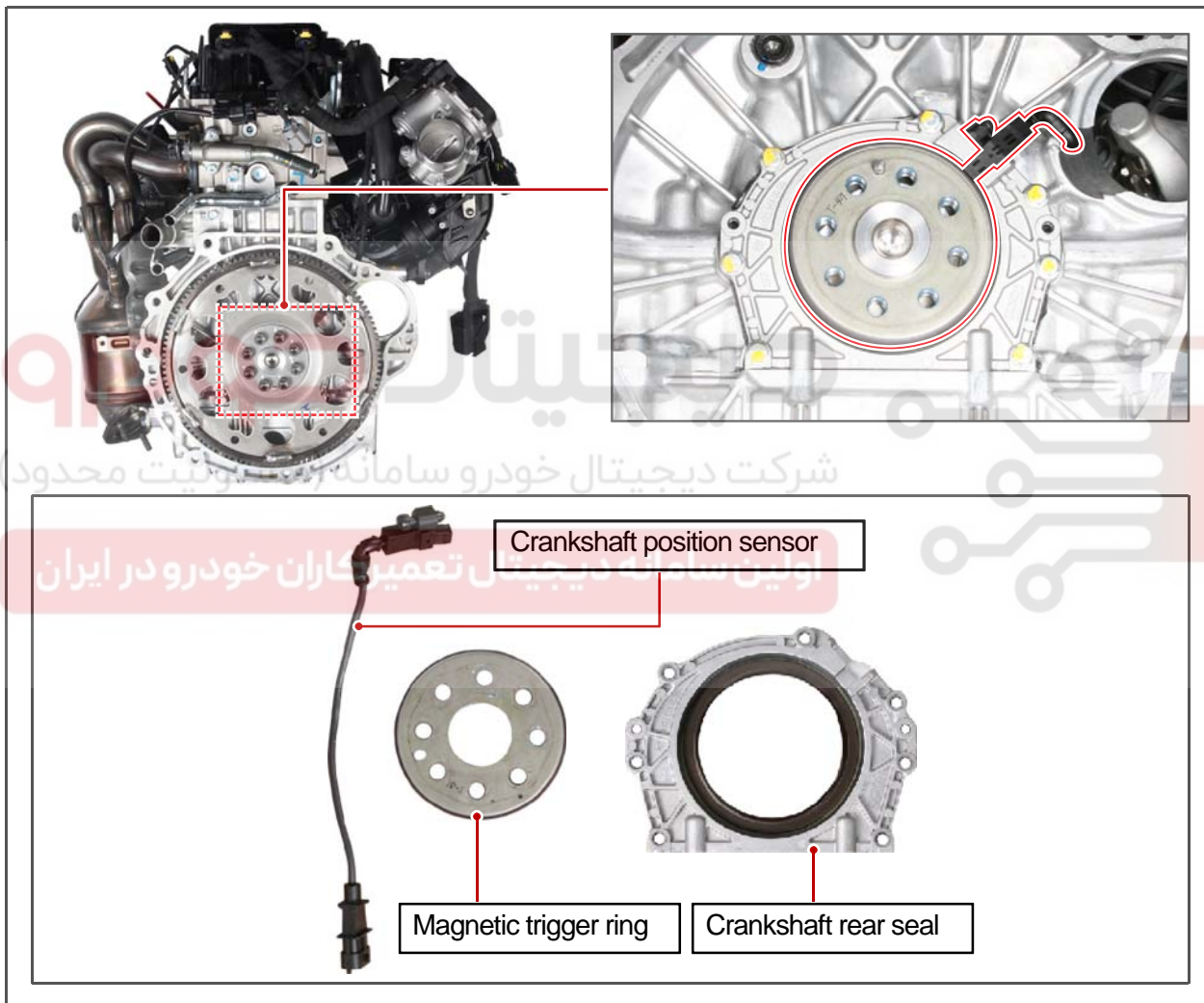
S.G.N.  
1135-39

## CRANKSHAFT POSITION SENSOR

## 1) Overview

The crank position sensor detects the position of each piston to determine the injection timing and ignition timing. This is a hall sensor and the inside of magnetic trigger ring is magnetized and the north pole and south pole are arranged side by side to send out signals of total 60-2. The position of the cylinder is determined in relation to the missing tooth.

## 2) Mounting Location and Components



## NOTE

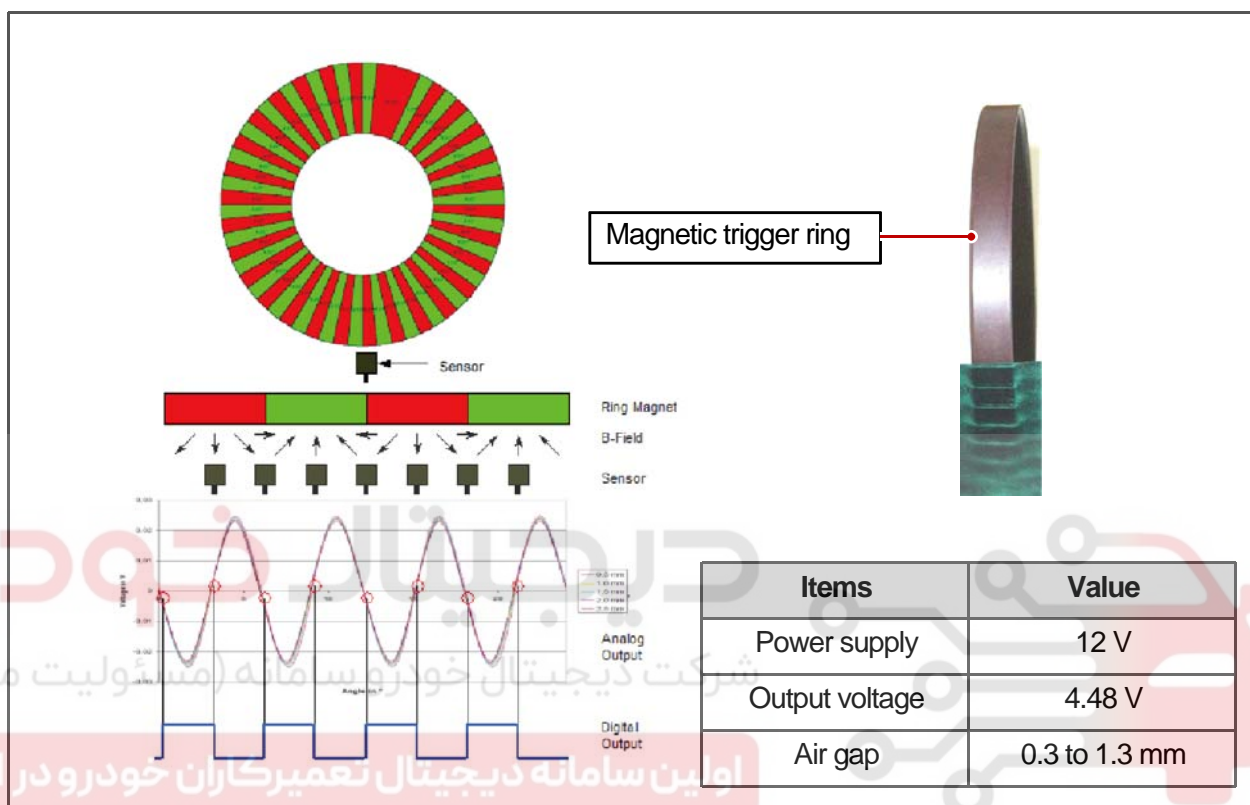
## Hall effect element

Hall effect element is a semiconductor which uses the principle of magnetic field perpendicular to the current to produce voltage perpendicular to that magnetic field. The voltage is inversely proportional to the thickness of semiconductor device and proportional to the current and strength of the magnetic field.



### 3) Features

- Hall sensor outputs the signal in the rectangular wave form.
- The magnetic trigger ring is magnetized, so be careful no to bring any magnetic material close to it. That would affect the magnetic characteristic.
- The angle between the long tooth and the No. 1 cylinder is  $114^{\circ}$ .



#### ⚠ CAUTION

The triggering can lose magnetic properties easily by an external magnetic field or scratches on the surface. Do not use magnetic tools or equipments near the trigger ring.

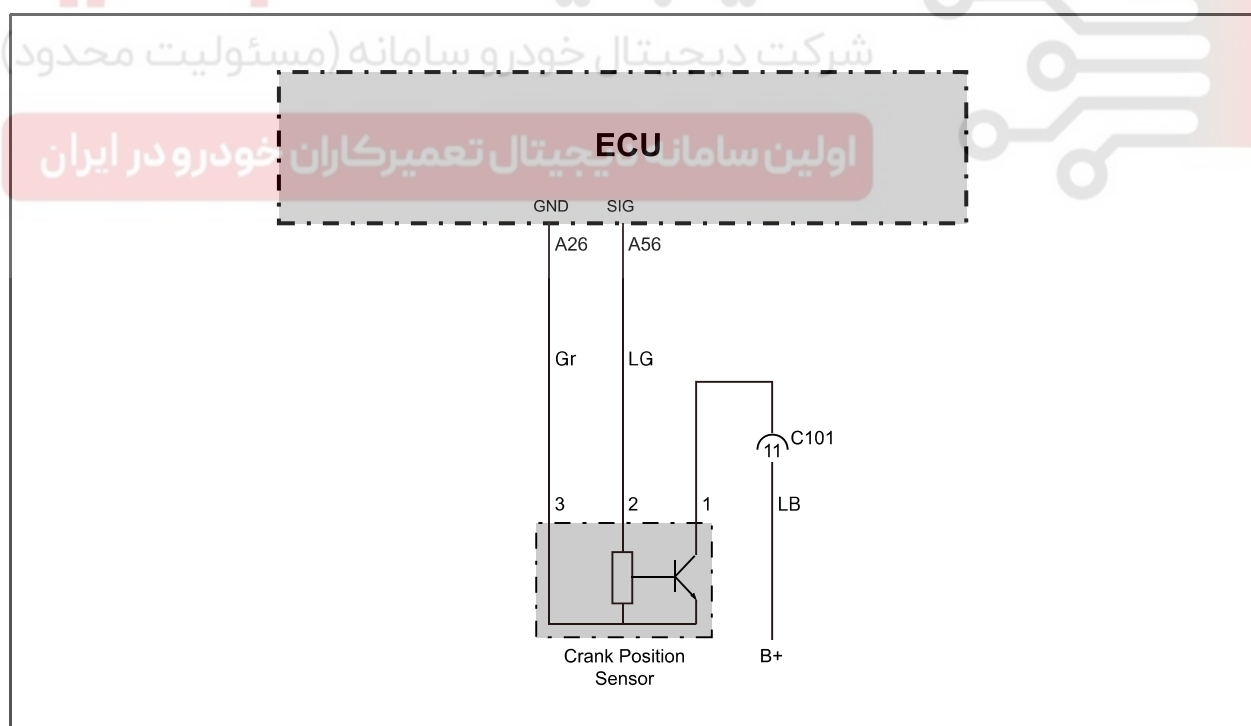
Modification basis	
Application basis	
Approval basis	

#### 4) Connector

To component	To wiring
	

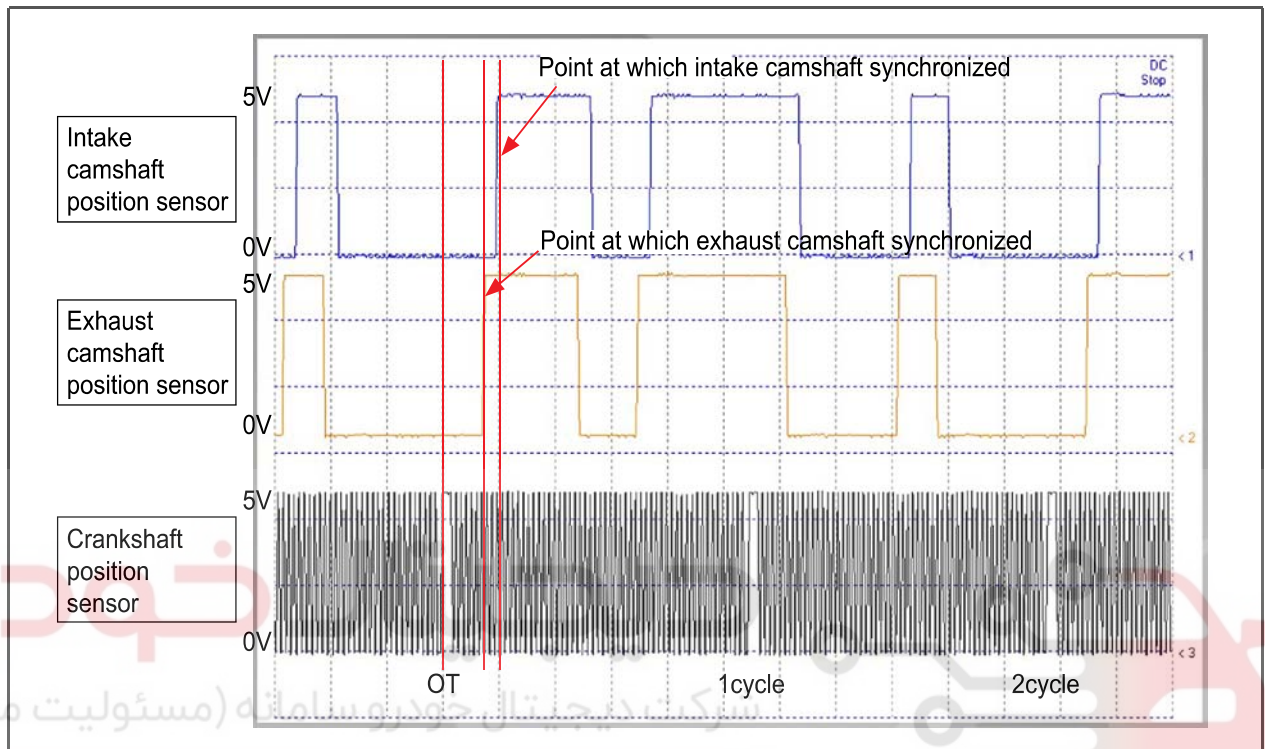
Pin No.	Function
1	Power supply
2	Signal
3	Ground (ECU)

#### 5) Circuit Diagram



## 6) Waveform

For a vehicle with a CVVT system, the target wheel of the camshaft has three protruded teeth which are used to determine the exact cam position. Three waveforms are provided per one camshaft revolution.

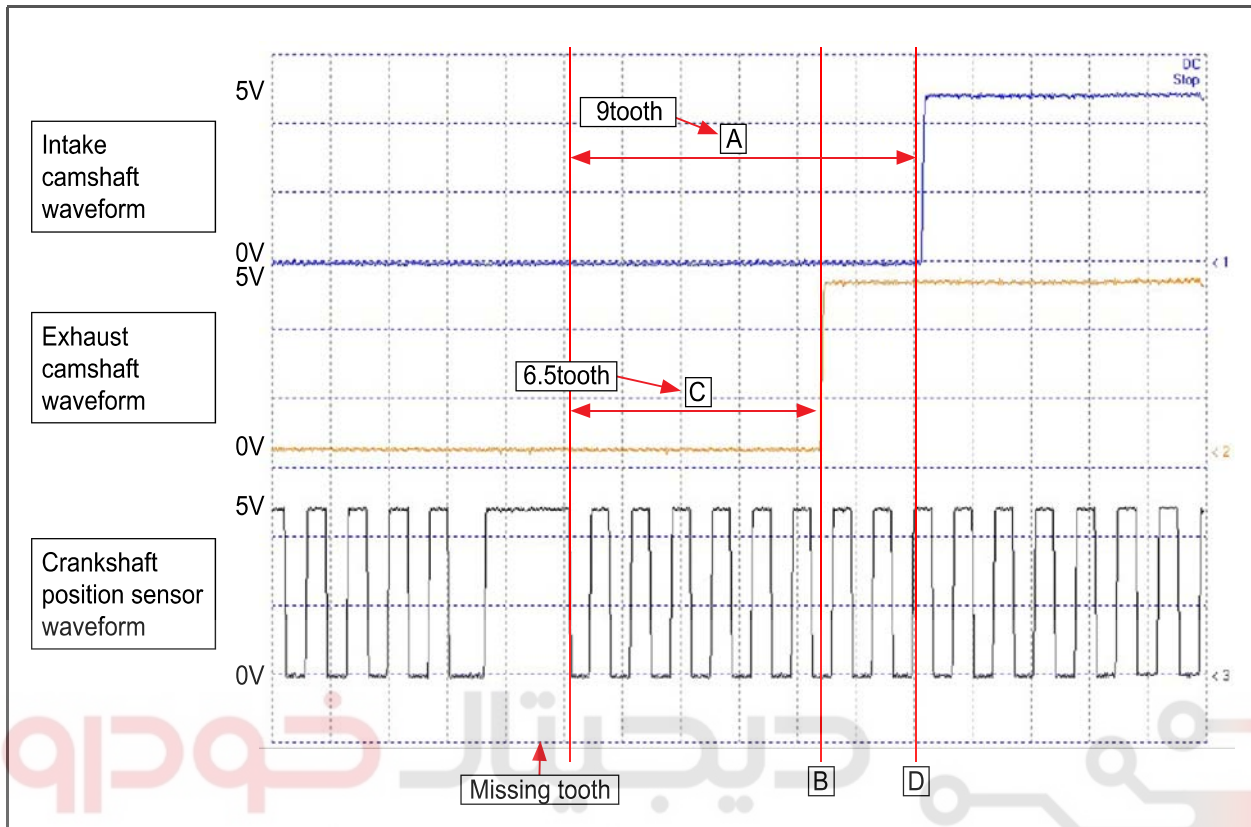


Measurement condition	At idling		
Measuring method	No. 1 channel	No. 2 channel	No. 3 channel
	Measuring probe (+) A58	Measuring probe (+) A57	Measuring probe (+) A56
	Measuring probe (-) A43	Measuring probe (-) A42	Measuring probe (-) A26

The synchronization of the crank position sensor and cam position sensor occurs at 5.5 tooth from the missing tooth for the intake cam shaft position sensor and at 10 tooth for the exhaust cam position sensor. The crank position sensor is a MR sensor which generates square waveform unlike the previous magnetic pick up sensor which generates Sin waveform. Therefore the width of the waveform should be check for malfunctions.

Modification basis	
Application basis	
Approval basis	

## ► Synchronization analysis

**a. Voltage at missing tooth**

- Crankshaft position sensor 5 V, Intake camshaft position sensor 0 V, Exhaust camshaft position sensor 0 V

**b. Distance between missing tooth and intake camshaft position sensor (in relation to the crankshaft position sensor)**

- A. Intake camshaft position sensor 5.5 tooth
- B. Crankshaft position sensor voltage at this time 0 V

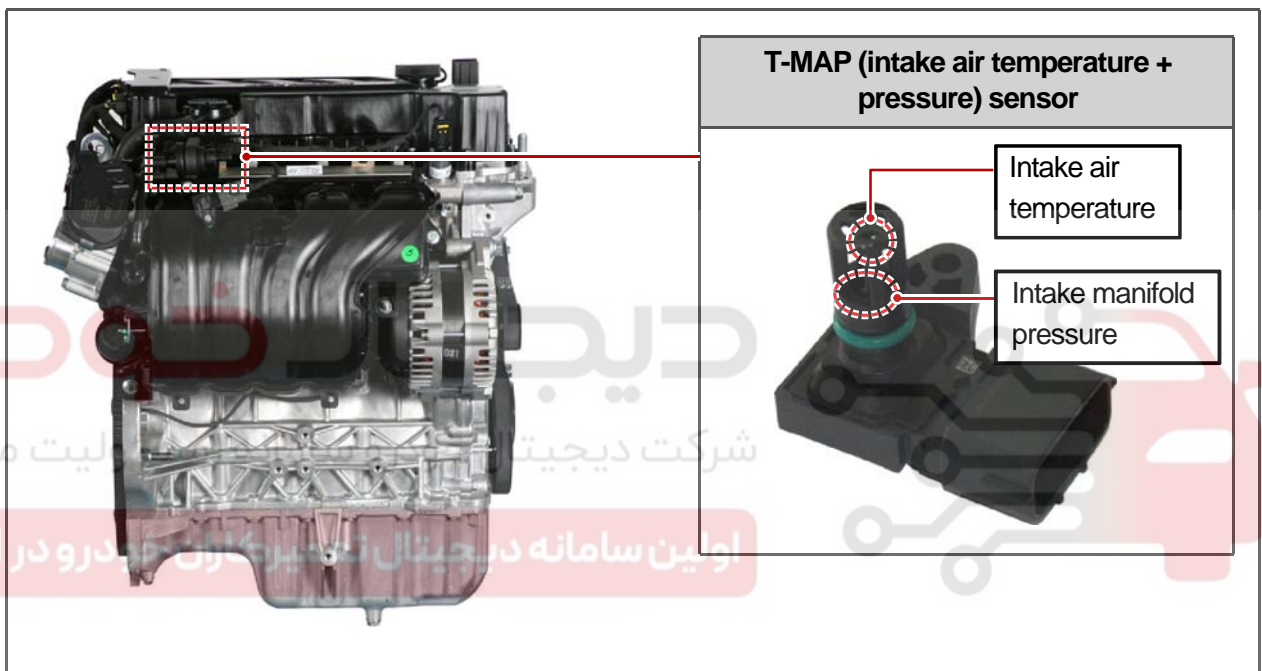
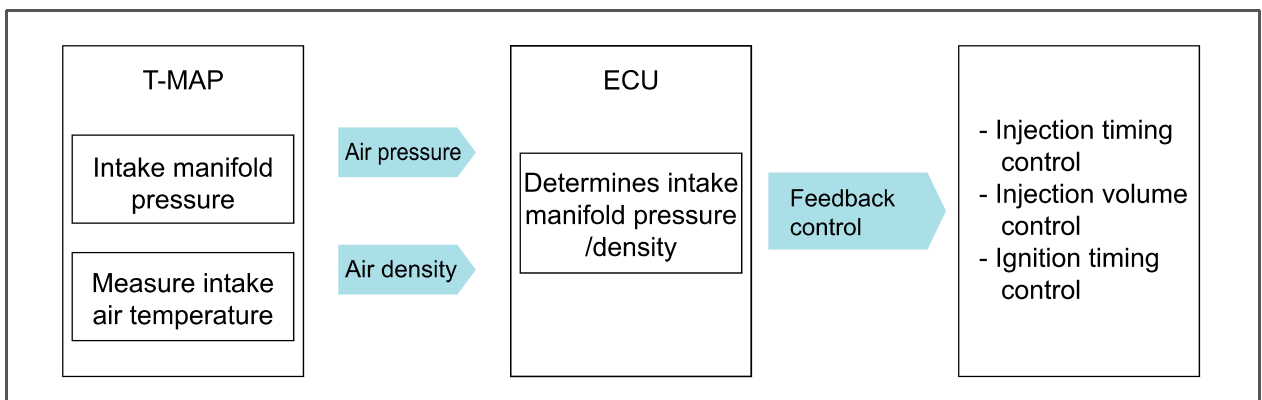
**c. Distance between missing tooth and exhaust camshaft position sensor (in relation to the crankshaft position sensor)**

- C. Exhaust camshaft position sensor 10 tooth
- D. Crankshaft position sensor voltage at this time 5 V

S.G.N.

**1430-20 T-MAP SENSOR****1) Overview**

The T-MAP is installed to the top of the intake manifold and equipped with the pressure sensor and temperature sensor. The pressure sensor of the T-MAP sensor detects the pressure change in the intake manifold to measure the intake air mass flow. Both sensors of the T-MAP sensor are used to calculate the density of the incoming air in relation to the temperature more precisely, and determine the fuel injection volume, injection timing and ignition timing.

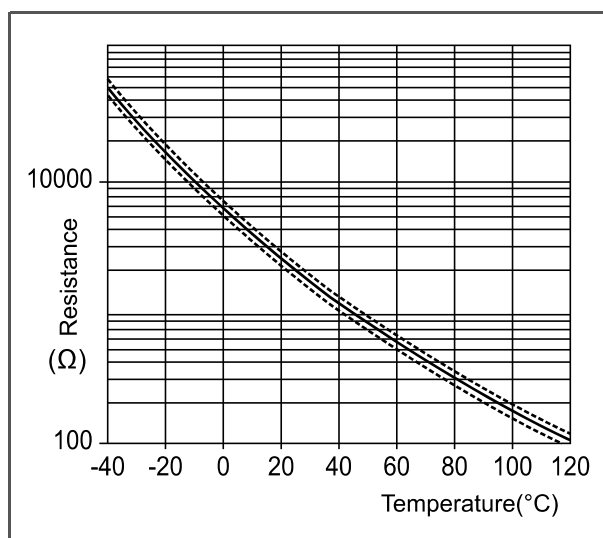
**2) Mounting Location and Components****3) System Diagram**

Modification basis	
Application basis	
Approval basis	



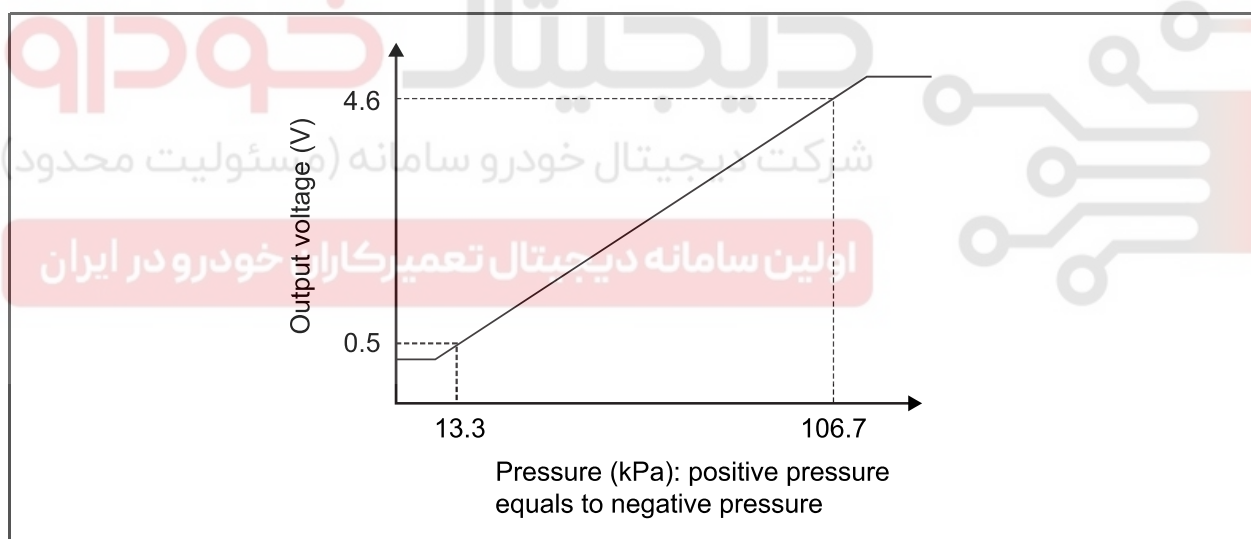
## 4) Features

### ► Intake air temperature sensor characteristics



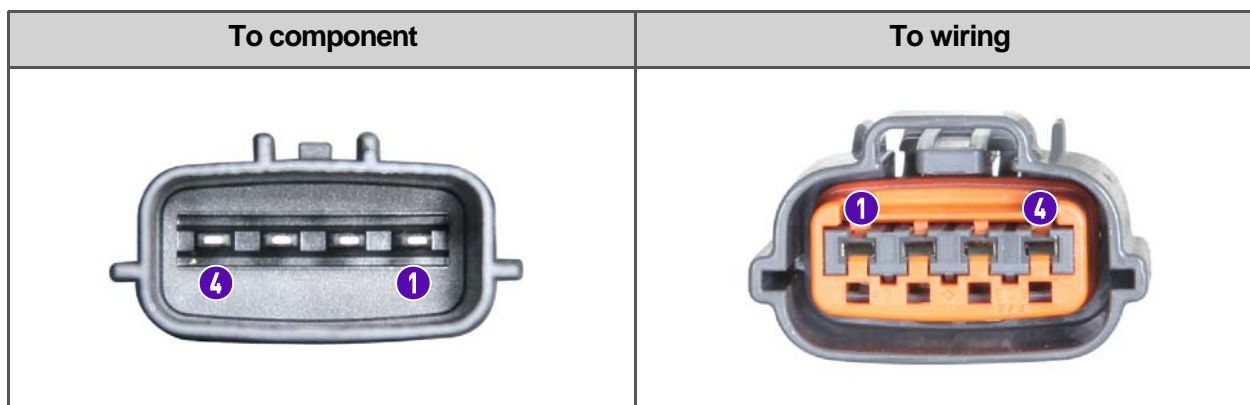
Intake air temperature (°C)	Resistance (Ω)
-40	44373
-20	15141
0	5774
20	2448
40	1150
60	583
80	316
100	183

### ► Pressure sensor characteristics



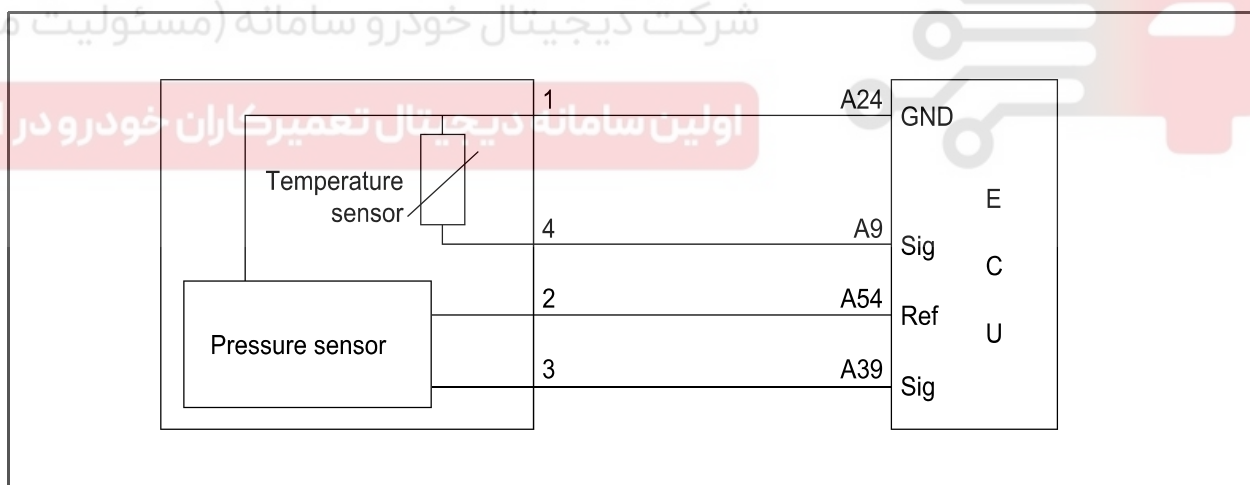


## 5) Connector



Pin No.	Function
1	Ground (ECU)
2	Pressure sensor power supply
3	Signal (pressure sensor)
4	Signal (intake air temperature)

## 6) Circuit Diagram



Modification basis	
Application basis	
Reference VIN	

S.G.N.

1430-07

## COOLANT TEMPERATURE SENSOR

## 1) Overview

The coolant temperature sensor is a NTC type sensor to send the engine temperature information to the ECU. The resistance decreases as the temperature increases, and vice versa in the NTC type sensor. Therefore, the sensor outputs high voltage when the temperature is low. The coolant temperature information is used to compensate rpm, control mixture ratio, and control the ignition timing as well as to operate the electronic fan to prevent the engine from overheating.

## ► Elements controlled in relation to coolant temperature

## a. Idle speed control

The idle speed rises from 1,140 rpm up to 1,150 rpm depending on the coolant temperature.

## b. Fuel injection volume control

Helps engine warm up by controlling fuel injection volume depending on the coolant temperature.

## c. Ignition timing control

When the coolant temperature is low, the ignition timing will be advanced in order to facilitate the catalytic converter, oxygen sensor and engine warm-up process. If the coolant temperature is high, the ignition timing will be retarded to prevent knocking.

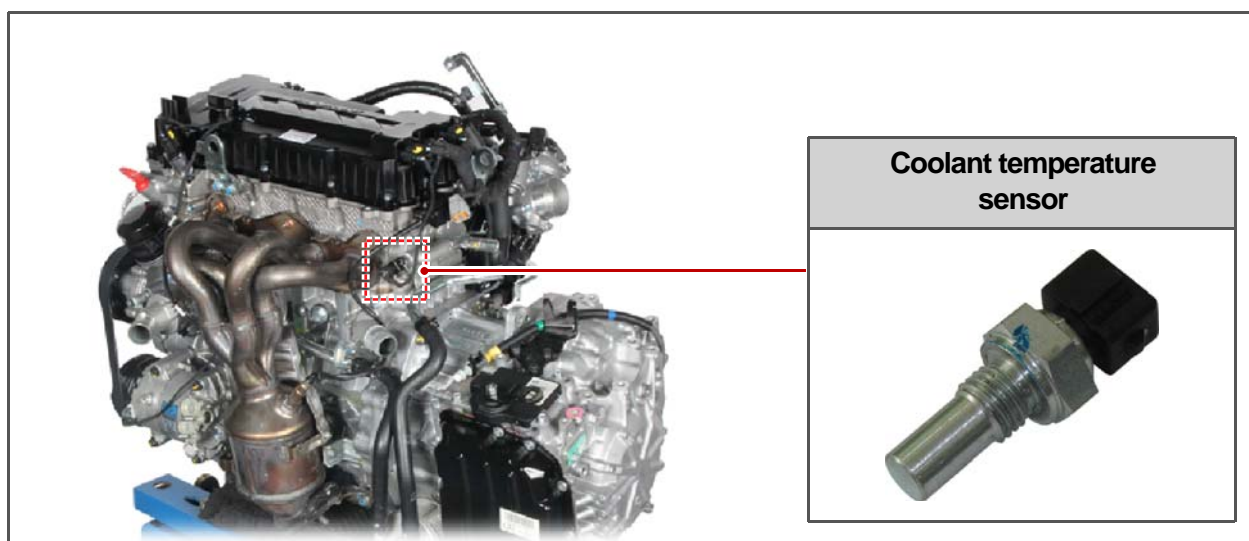
## d. Electric fan control

When the engine is overheated due to high coolant temperature, the electronic fan will be operated to cool down the engine.

## e. A/C compressor control

Power supplied to the A/C compressor is cut off depending on the coolant temperature.

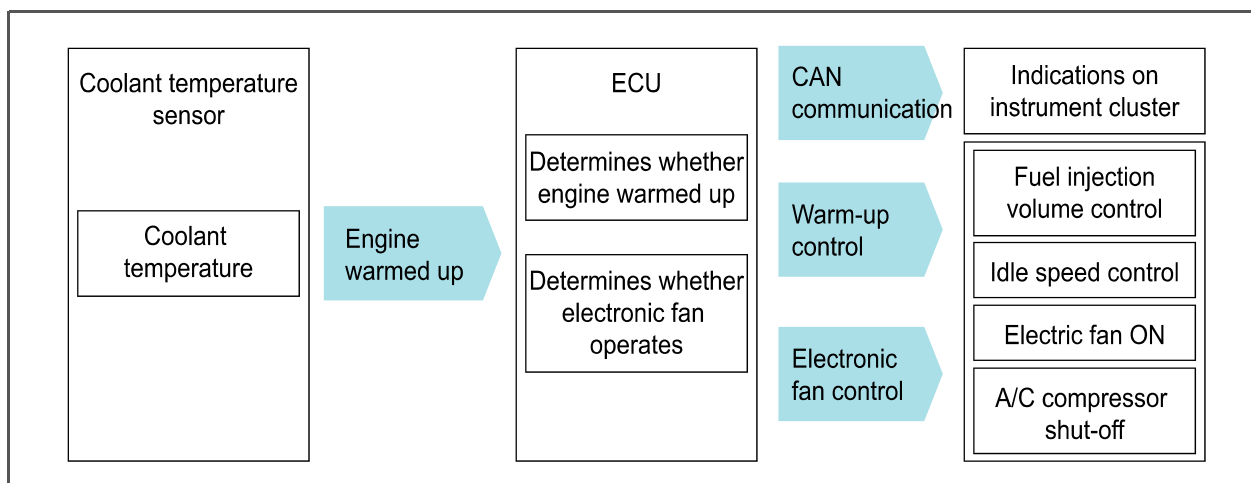
## 2) Mounting Location and Components



Coolant temperature sensor

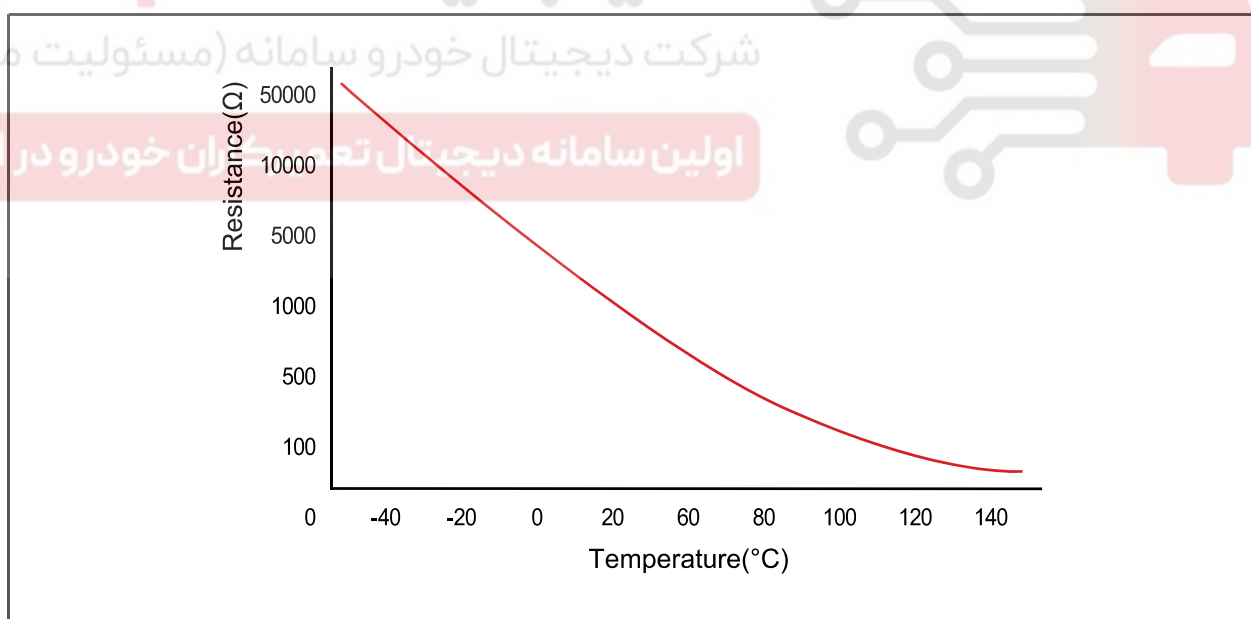


### 3) System Diagram



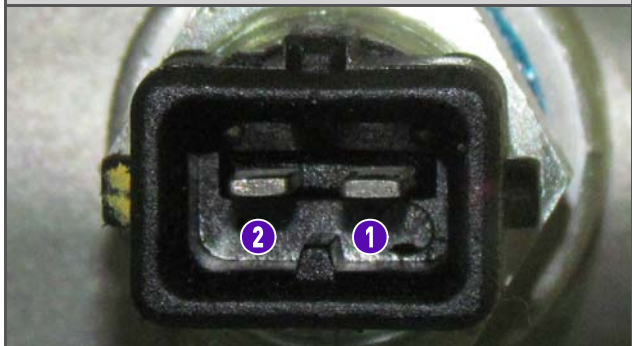

### 4) Features

Coolant temperature (°C)	-40	-10	15	20	80	130	140
Resistance (Ω)	45300	9200	3055	2500	327	90	72



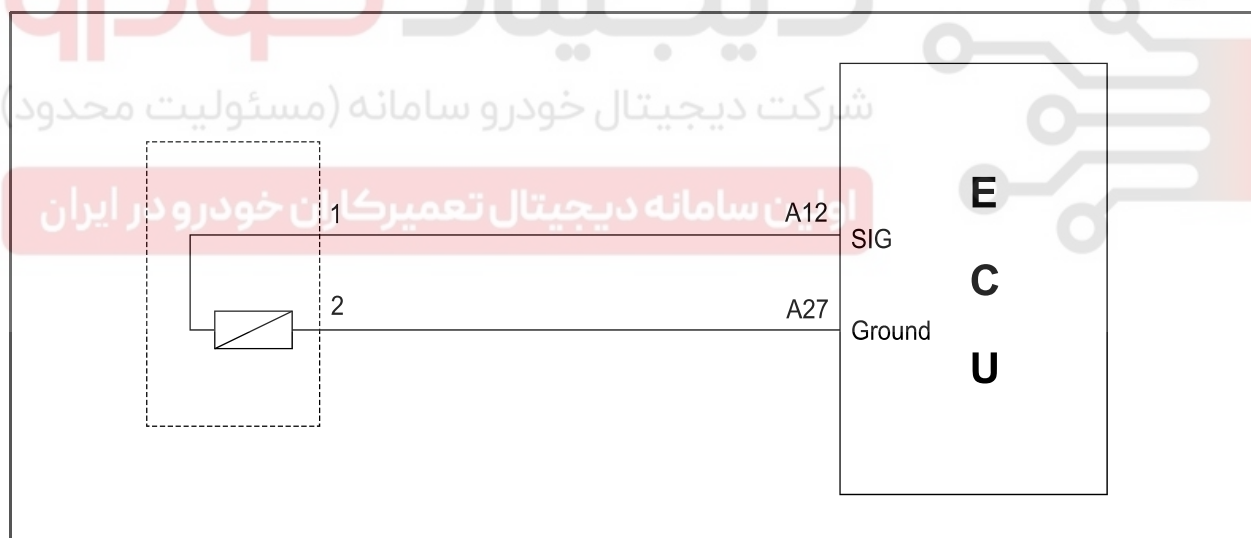
Modification basis	
Application basis	
Approval basis	

## 5) Connector

To component	To wiring
	

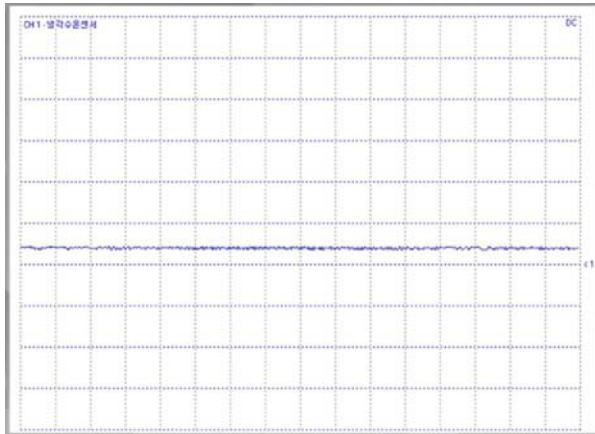
Pin No.	Function
1	Signal
2	Ground (ECU)

## 6) Circuit Diagram



## 7) Waveform

Measurement condition	After engine warm-up (at coolant temperature of 80°C)
Measuring method	Measuring probe (+) A12 Measuring probe (-) A27



The type of coolant temperature sensor is negative temperature coefficient (NTC) type. So, the resistance value will vary with the changes in engine temperature. The reference voltage is 5 V. If the coolant temperature increases, the resistance value decreases. And this leads to high output voltage of the sensor. The output voltage at coolant temperature of 80°C is about 1.2 V.

# دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



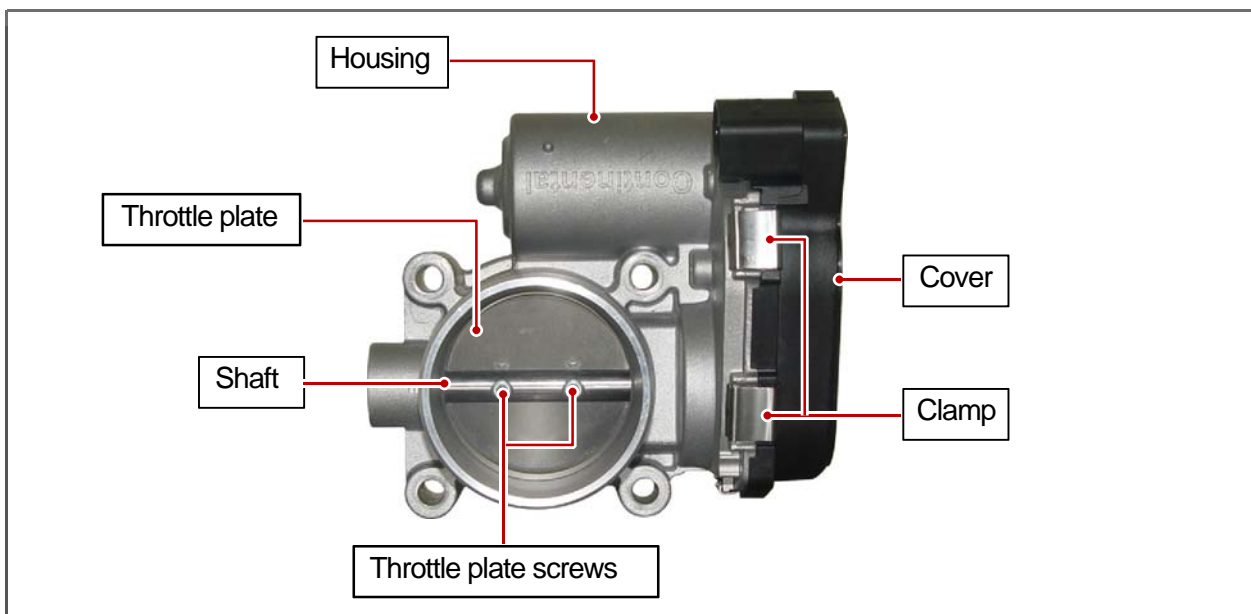
Modification basis	
Application basis	
Reference VIN	



S.G.N.

**1742-07 ELECTRONIC THROTTLE BODY****1) Overview**

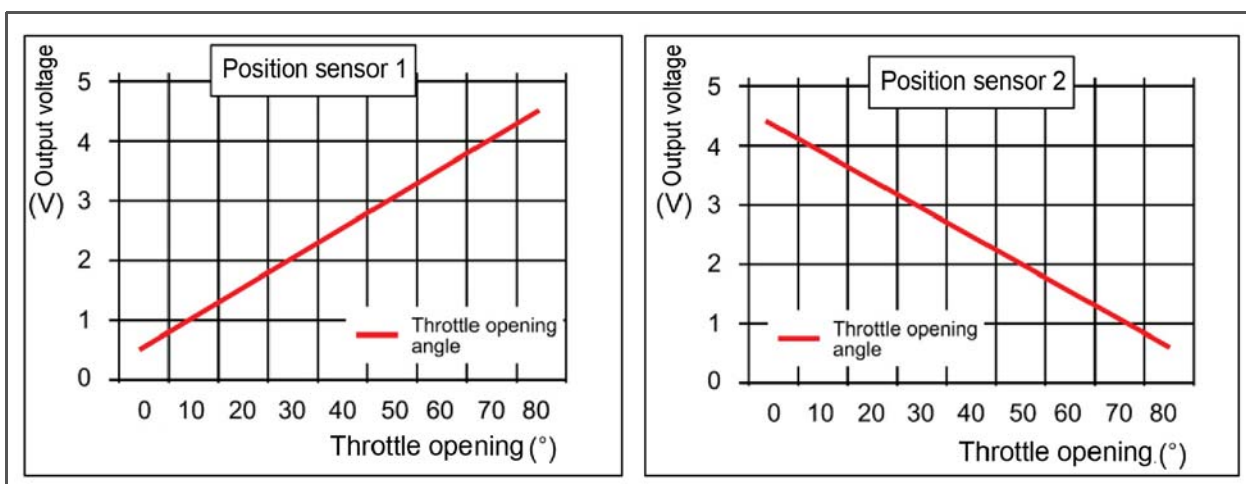
The electronic throttle body control system consists of the electronic throttle body, accelerator pedal sensor and ECU. The throttle body includes the actuator, throttle plate, and throttle position sensor. The actuator is a type of motor. There are two throttle position sensors to ensure safety driving in the event of failure in one sensor by using the other sensor.

**2) Mounting Location and Components**



### 3) Features

#### ► Throttle position sensor output



#### ► Characteristics of throttle motor & position sensor

Category	Items			Specified value
DC motor	Resistance			2.35 Ω
	Max. continuous current			1.7 A
	Current with unloaded (at idling)			0.8 A or lower
Throttle position sensor	Resistance (1 and 2 parallel)			2 KΩ ± 20%
	Voltage	TPS 1	Idling	0.5 ± 0.1 V
			WOT	4.6 ± 0.1 V
		TPS 2	Idling	4.5 ± 0.1 V
			WOT	0.4 ± 0.1 V

#### ► Throttle valve fail safe

##### a. When electrical fault occurs

The ECU monitors the signals from the throttle position sensor (TPS) 1 & 2 and T-MAP (pressure) sensor and memorizes as map values. If the signals from the TPS1 and TPS2 are abnormal, the air pressure from the T-MAP sensor will be compared with the signals from the TPS1 & 2. The fail-safe function operates for the TPS sensor with the signal that is identical to the signal from the T-MAP (pressure) sensor.

##### b. When mechanical fault occurs

If any fault occurs in the actuator motor or any problem occurs in the power supply, the throttle valve will be shut off. The throttle valve is open for approximately 10° to 12° and the engine speed is limited by shutting off the injector with no engine load. The engine speed is limited mechanically in relation to the engine load while the vehicle is driven and can increase up to approximately 1,800 rpm.

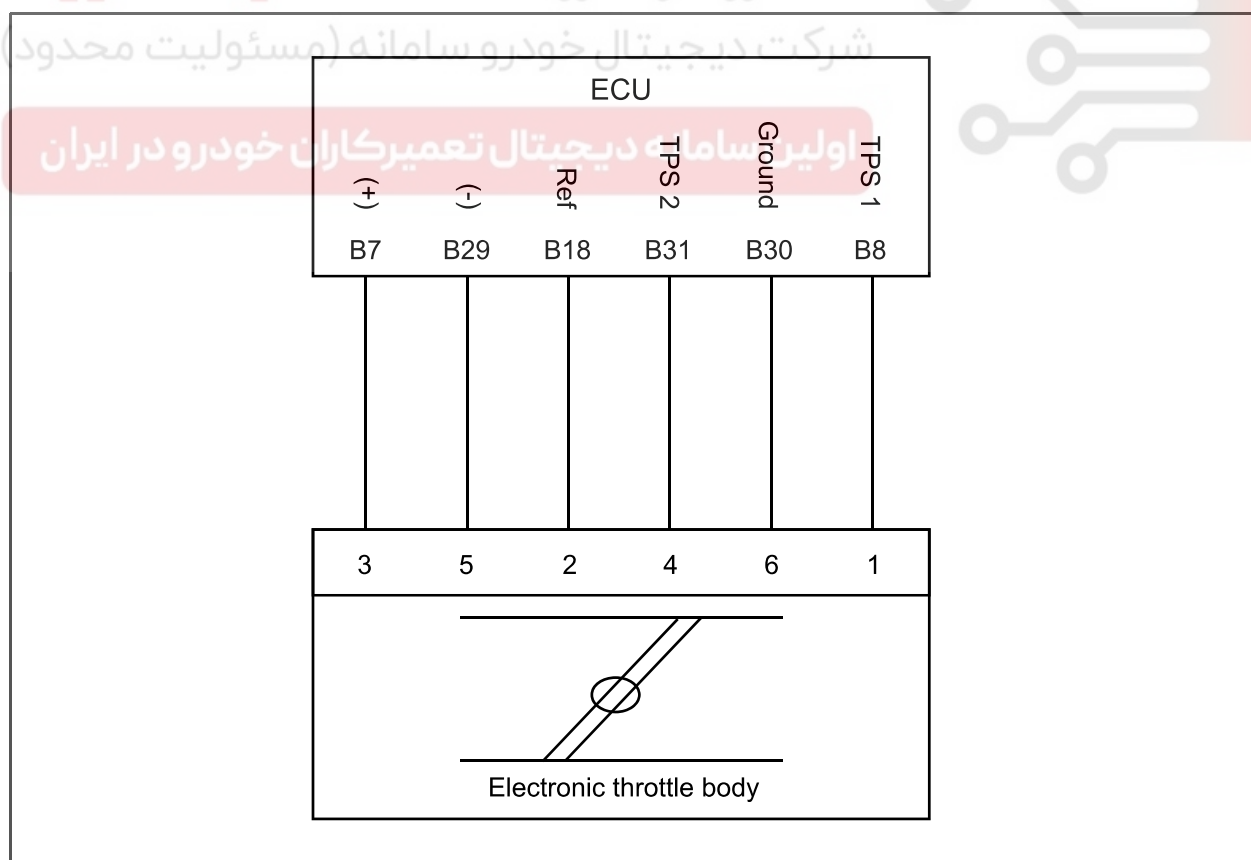
Modification basis	
Application basis	
Effective date	

#### 4) Connector



Pin No.	Function	Pin No.	Function
1	TPS 1 signal	4	TPS 2 signal
2	TPS power supply	5	Motor ground
3	Motor power supply	6	TPS ground

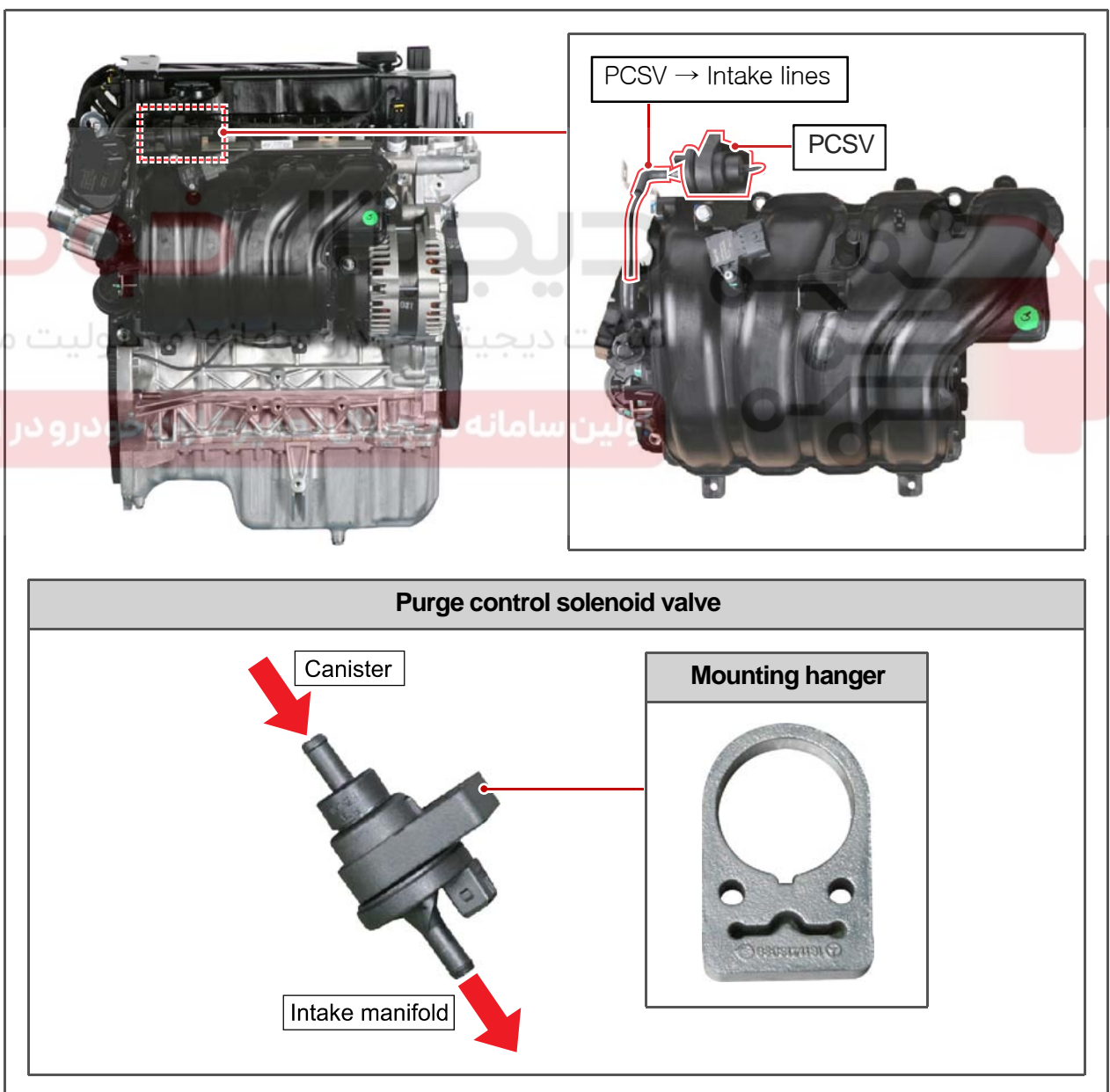
#### 5) Circuit Diagram



S.G.N.

**1629-04 PURGE CONTROL SOLENOID VALVE****1) Overview**

Purge control solenoid valve (PCSV) is installed to the vacuum line between the canister and intake manifold and opens or closes the vacuum line in relation to the engine load. The PCSV is operated by the engine ECU and opens the vacuum line between the canister and intake manifold when the engine reaches normal operating temperature (80°C) or exceeds the idle speed. This makes the fuel evaporative gas stored in the canister is drawn into the combustion chamber via the intake manifold.

**2) Mounting Location and Components**

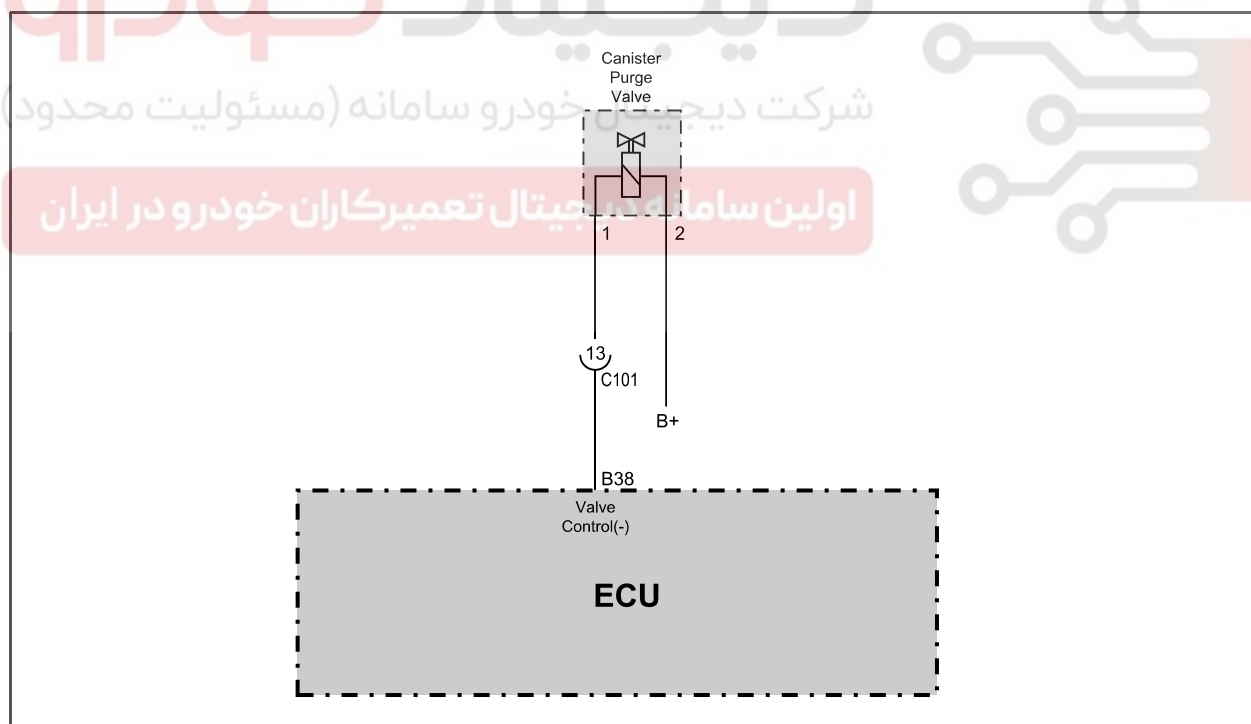
Modification basis	
Application basis	
Accessories	

### 3) Connector

To component	To wiring
	

Pin No.	Function
1	Ground (ECU)
2	Power supply

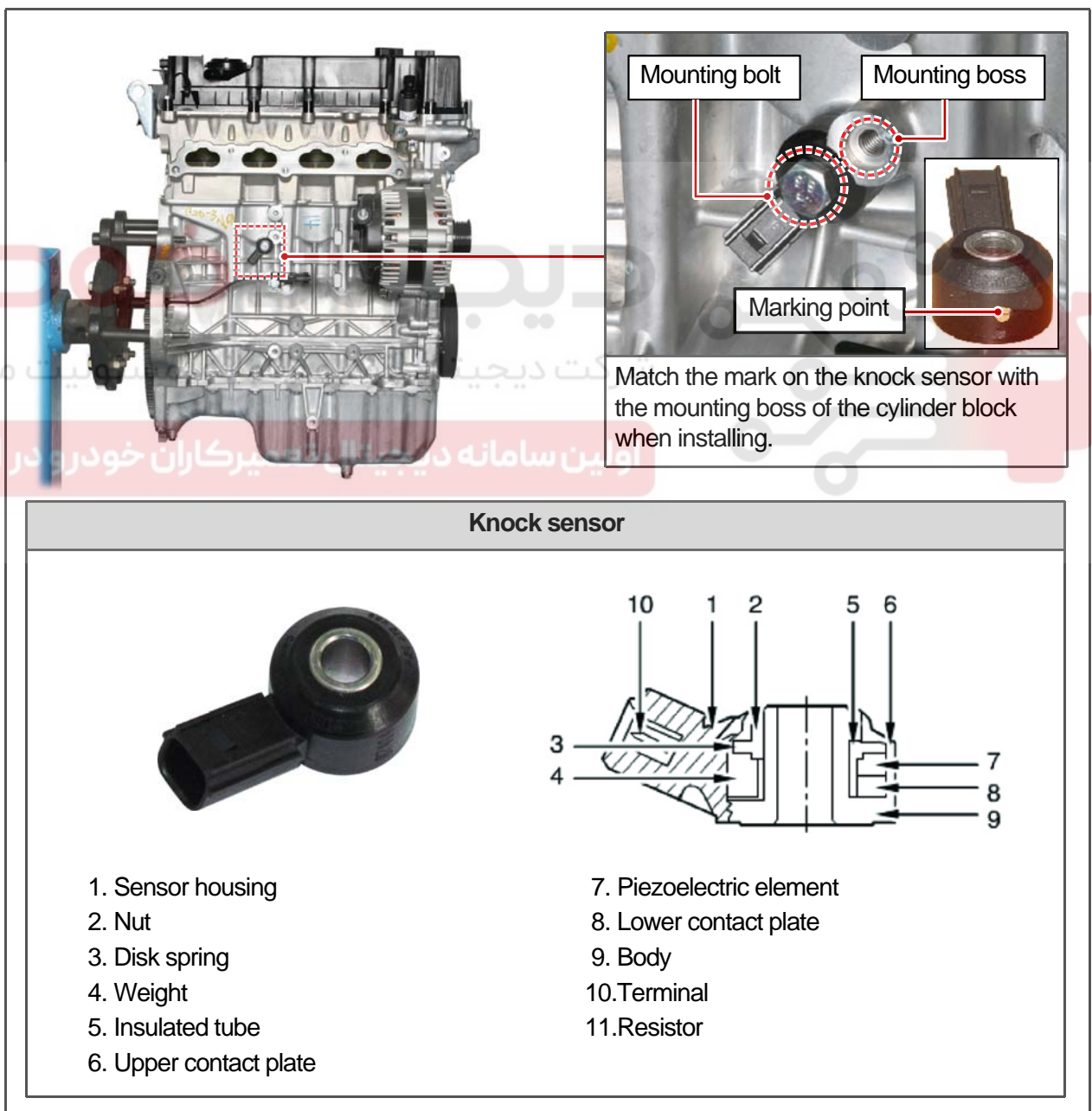
### 4) Circuit Diagram



S.G.N.

**1430-05 KNOCK SENSOR****1) Overview**

The knock sensor is installed to the cylinder block (bottom of the intake manifold). This sensor has a piezoelectric element which detects the engine vibration and is fixed on the diaphragm; the diaphragm is fixed on the base section of the knock sensor. When abnormal combustion occurs, the connecting rod vibrates and even a noise like hitting metal occurs. If the knocking occurs due to abnormal combustion, the amount of vibration will be transmitted to the ECU to retard the ignition timing.

**2) Mounting Location and Components**

Modification basis	
Application basis	
Approval	



### 3) Features

The knock sensor is not supplied with reference power, but generates voltage by using its piezoelectric element to transmit the amount of engine vibration to the ECU.

<b>Insulating resistance</b>	$R > 1 \text{ M}\Omega$
<b>Resonance frequency</b>	30 kHz or longer
<b>Operating temperature</b>	-40 to 150°C
<b>Output voltage</b>	V1/5kHz: 28.9 to 39.1 mV/29.4 m/s <sup>2</sup>
	V2/15kHz: 28.9 to 39.1 mV/29.4 m/s <sup>2</sup>
	V3/18kHz: 28.5 to 42.8 mV/29.4 m/s <sup>2</sup>
	V4/20kHz: 29.9 to 44.8 mV/29.4 m/s <sup>2</sup>
	V5/20kHz: 31.8 to 47.8 mV/29.4 m/s <sup>2</sup>

\* 0 V / 0 KHz: Voltage level per each vibration frequency range

29.4 m/s<sup>2</sup>: output voltage (mV) when vibration (movement) with acceleration of gravity of 3g occurs

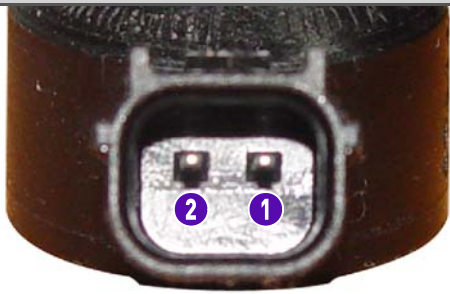
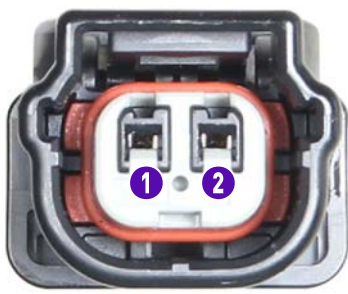


#### NOTE

#### Functions

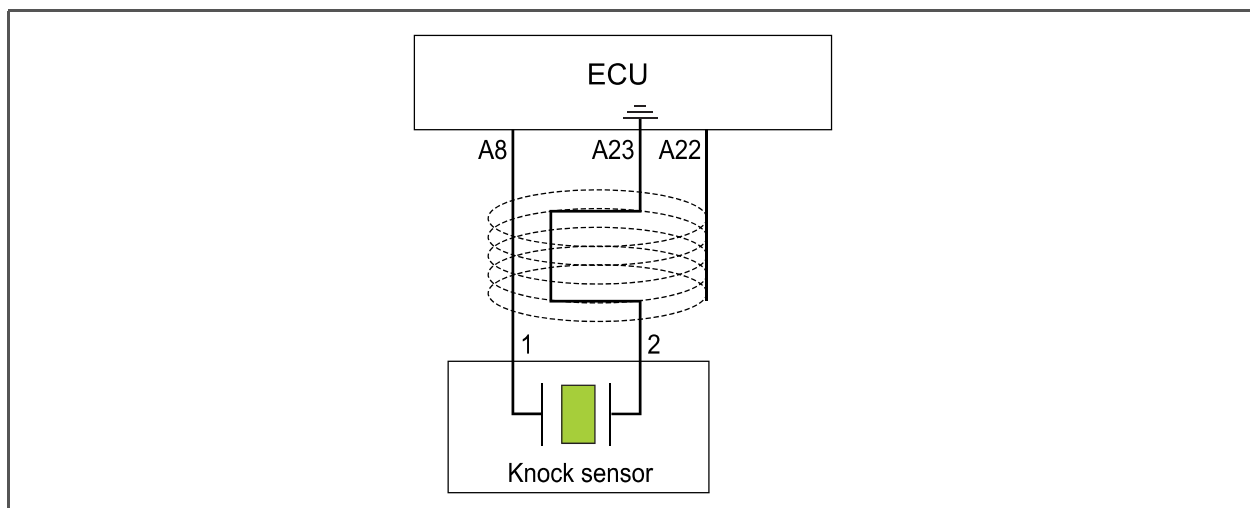
- Idle safety control
- Cylinder balancing control
- When the knock sensor is faulty: The ECU determines the injection timing based on the MAP values including engine rpm, intake air mass flow, coolant temperature.

### 4) Connector and Circuit Diagram

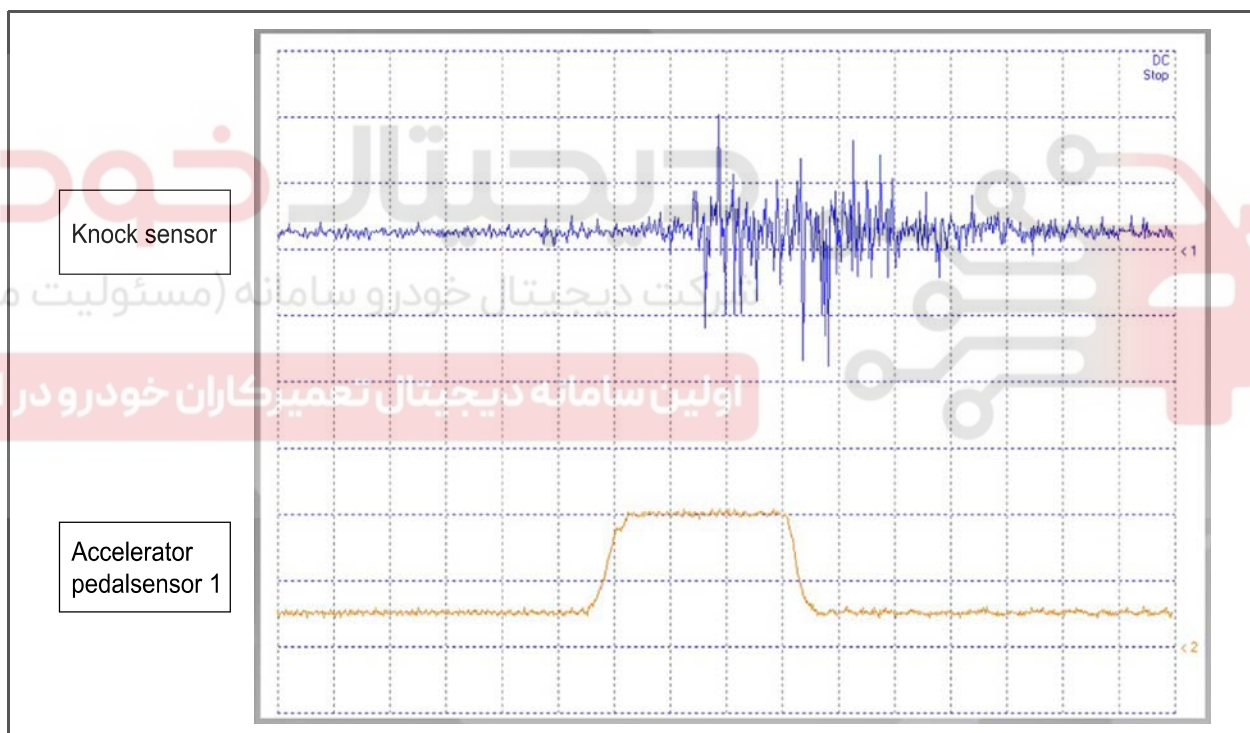
To component	To wiring
	

Pin No.	Function
1	Signal
2	Ground and shield





### 5) Waveform



Measurement condition	Depress the accelerator fully at idling.	
Measuring method	No. 1 channel	No. 2 channel
	Measuring probe (+) A8 Measuring probe (-) A22	Measuring probe (+) B71 Measuring probe (-) B49



#### NOTE


The knock sensor is a piezo-type sensor and generates voltage when external vibration is applied. However, the voltage generated is very low.

Modification basis	
Application basis	
Approval basis	


S.G.N.

**1430-09 OXYGEN SENSOR****1) Overview**


As the emission self-diagnosis system has been installed to inform the driver when the emissions exceed the emission regulations, two oxygen sensors are installed. The oxygen sensors are located at the front end and rear end of the manifold catalytic converter (MCC). The front oxygen sensor is to send feedback signals for air-fuel ratio control while the rear oxygen sensor is to determine the abnormality of the MCC and sends this information to the ECU.

**2) Mounting Location and Components**


**Front oxygen sensor**

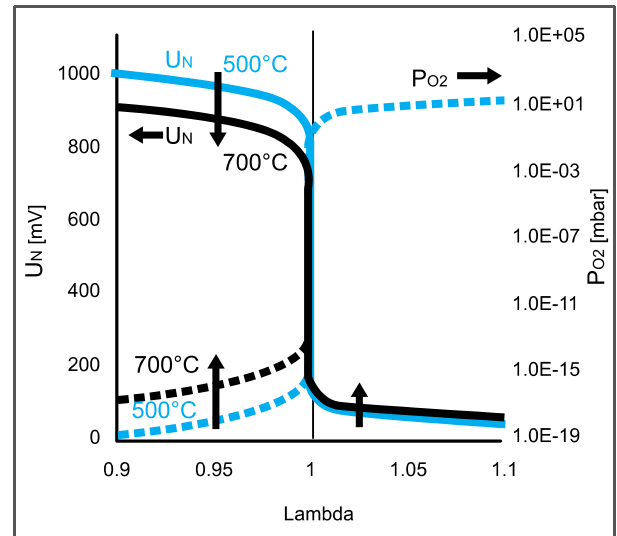
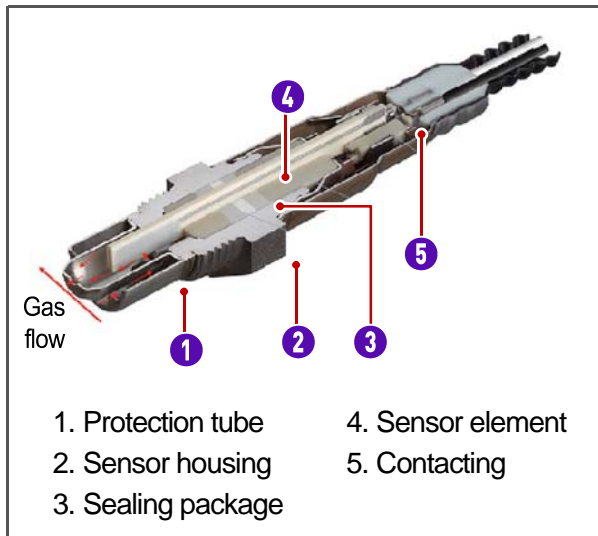


**Rear oxygen sensor**



	Wiring length	Connector color
Front oxygen sensor	415 ± 10 mm	Black
Rear oxygen sensor	605 ± 10 mm	Grey

### 3) Features



The outer surface of the oxygen sensor contacts with the exhaust gas and its inner surface contacts with the fresh oxygen. At this time, the oxygen ions move from rich to lean section based on the density of oxygen. During this process, voltage is generated and the ECU reads this voltage to determine the mixture ratio. The lower the oxygen density in the exhaust gas is, the lesser the air is drawn. This indicates rich fuel status. In this case, high voltage is generated as the deviation between oxygen density in the exhaust gas and oxygen sensor is high. Alternatively, the more the oxygen in the exhaust gas is, the more the air is drawn. This indicates lean fuel status. In this case, low voltage is generated as the deviation between oxygen density in the exhaust gas and oxygen sensor is low. Voltage of approximately 0.45 V is generated at theoretical air-fuel ratio (14.7:1). In rich state, the generated voltage is about 0.9 V, and 0.1 V in lean state. But this voltage generation is available only when the ceramic of the oxygen sensor reaches 300°C or higher. To facilitate the heating of the oxygen sensor, there is a heating element installed in the oxygen sensor.

Category		Specifications
Sensor heater	Power supply	13 V
	Current	0.38 to 0.58 A
	Resistance	9 Ω [N]
Operating temperature	Exhaust gas temperature	150 to 930 °C (1030 °C)
	Sensor housing	≤600 °C
	Lead wire	≤250 °C
Sensor voltage (350 °C)	Rich	≥800 ± 35 mV
	Lean	50 ± 30 mV

Modification basis	
Application basis	
Approval basis	

#### 4) Connector

##### ► Front oxygen sensor



Pin No.	Function	Pin No.	Function
1	Sensor signal	3	Heater power supply
2	Ground (ECU)	4	Heater ground

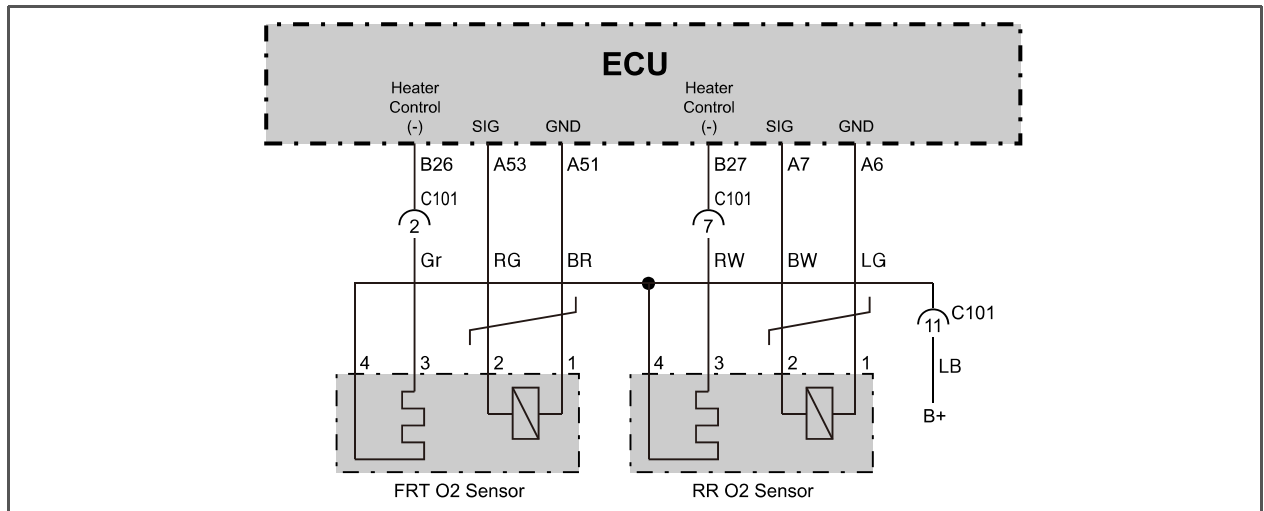
##### ► Rear oxygen sensor



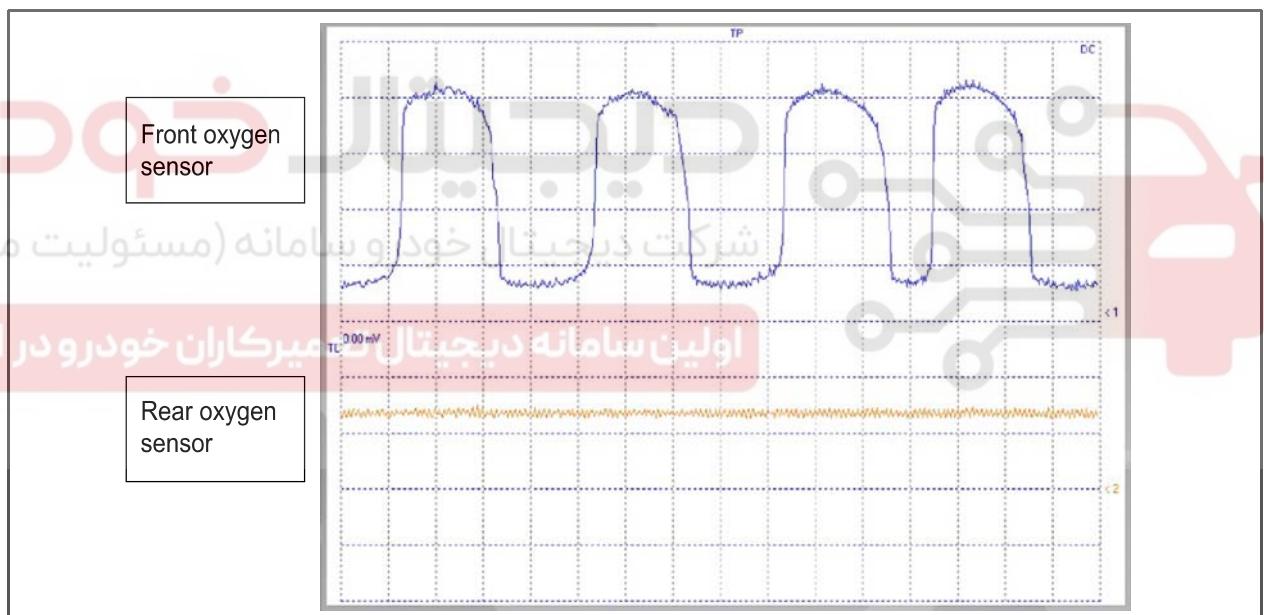
Pin No.	Function	Pin No.	Function
1	Sensor signal	3	Heater power supply
2	Ground (ECU)	4	Heater ground



## 5) Circuit Diagram



## 6) Waveform



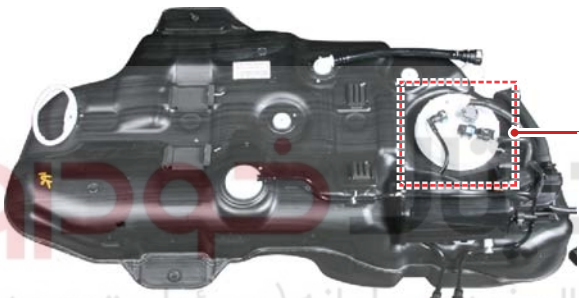

Measurement condition	At idling	
No. 1 injector	No. 1 channel	No. 2 channel
Measuring method	Measuring probe (+) A51 Measuring probe (-) A53	Measuring probe (+) A6 Measuring probe (-) A7
Service check	<ul style="list-style-type: none"> <li>- Front oxygen sensor: It generates sine wave at a regular interval in a normal condition on 450 mV basis. If the waveform is stretch upward, it indicates rich fuel and lean air status.</li> <li>- Rear oxygen sensor: It generates constant voltage (approx. 700 mV) in a normal condition. However, it generates sine wave when the catalyst is malfunctioning.</li> </ul>	

Modification basis	
Application basis	
Approval basis	


S.G.N.

**2211-00 FUEL TANK PRESSURE SENSOR****1) Overview**

The fuel tank pressure sensor is installed on the top of the fuel sender. This sensor is used in accordance with the KOBD regulation which specifies that illuminating the warning lamp on the instrument cluster when there is a fault in the fuel evaporative system. The sensor works in combination with the canister shut off valve to detect pressure change in the fuel tank. It converts the differential pressure value to the voltage value and sends this information to the engine ECU. The higher the differential pressure is, the higher the signal voltage value is.

**2) Mounting Location and Components**



**Fuel tank pressure sensor**



Pressure (hPa)	Voltage (V)
-50	0.5
0	3.0
30	4.5

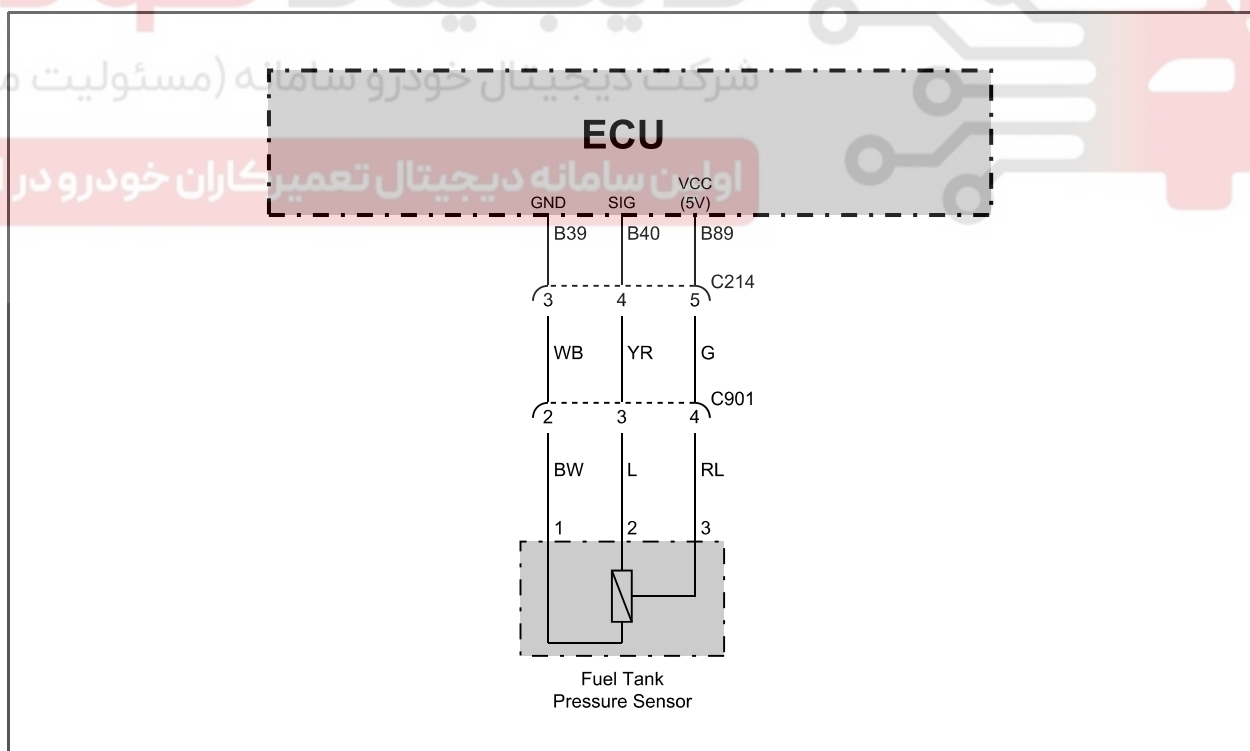


### 3) Connector



Pin No.	Function
1	Ground (ECU)
2	Power supply (5 V)
3	Signal

### 4) Circuit Diagram

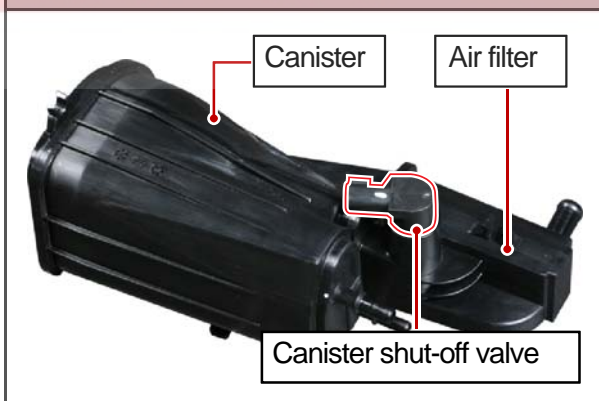


Modification basis	
Application basis	
Effective date	

S.G.N.

**2211-00 CANISTER SHUT-OFF VALVE****1) Overview**

Canister shut off valve is a diagnostic valve which is installed on the top of the air filter of the canister. This valve is used to check for abnormalities of the evaporative system. When the leak detection system is activated, this valve shuts off the canister and block the air intake to seal the fuel system.

**2) Mounting Location and Components****Canister shut-off valve****Mounting view****Component**

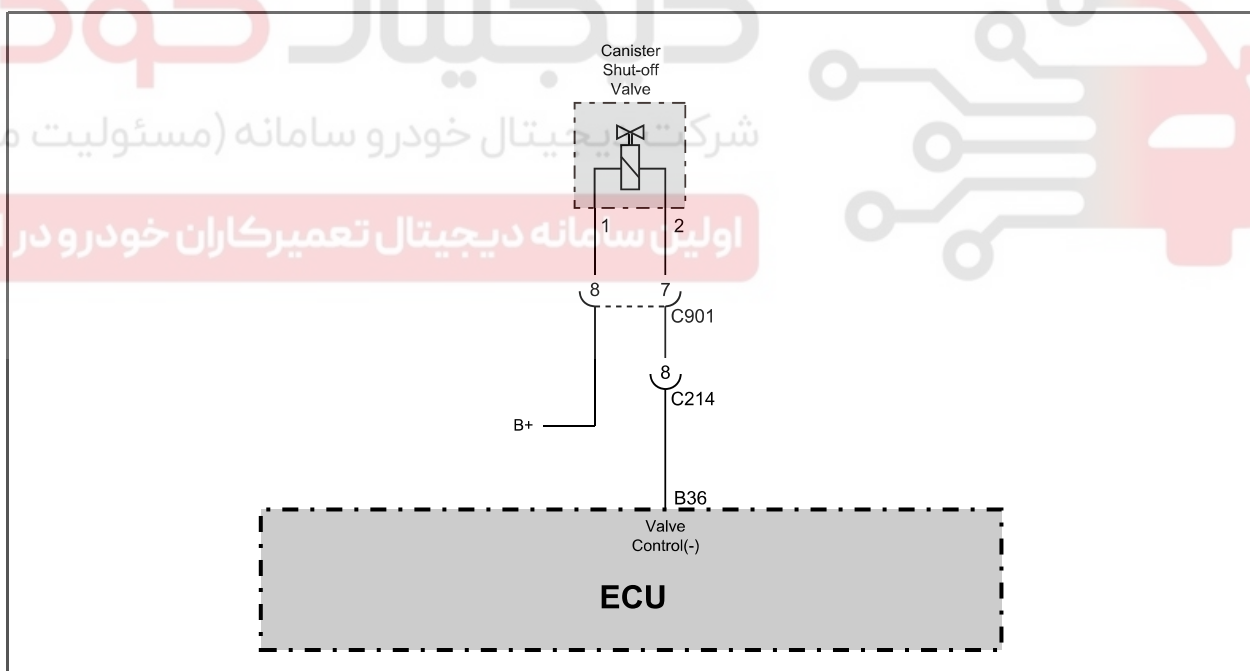
Coil resistance (20°C)	19.7 to 22.3 Ω
Operating voltage	9 to 16 V

### 3) Connector



Pin No.	Function
1	Power supply
2	Ground (ECU)

### 4) Circuit Diagram



Modification basis	
Application basis	
Effective date	

S.G.N.

**2211-03 CANISTER****1) Overview**

The canister is installed to the side of the fuel tank and stores fuel vapor in the fuel system. fuel vapor is drawn in the canister and absorbed in the activated carbon in the canister. The activated carbon recovers its absorption capacity after the gas is drawn into the intake system while the engine is running. Also, it is equipped with the air filter (air tank) to dilute Hydrocarbon (HC) in the canister and filter any foreign material.

**NOTE****Air filter**

Protects the shut-off valve by diluting HC in the canister and filtering foreign materials.

Modification basis	
Application basis	
Affected VIN	021 62 99 92 92

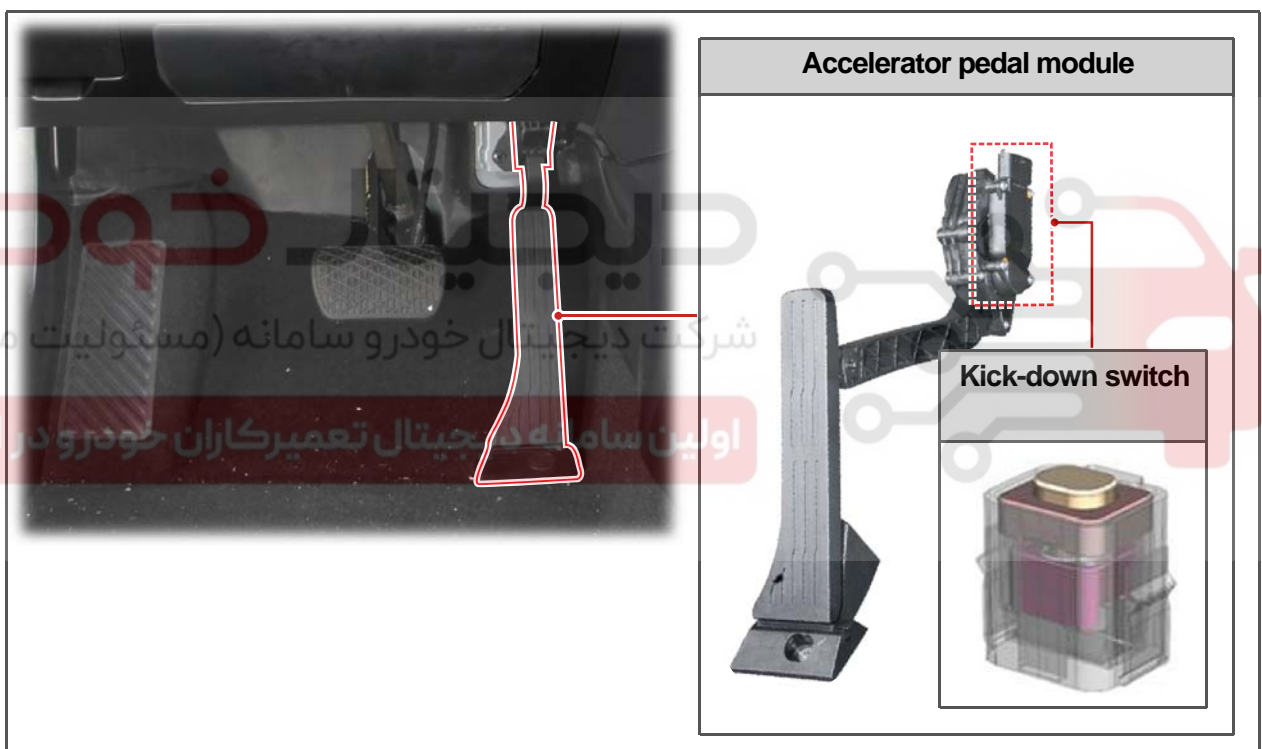
S.G.N.

## 2010-01 ACCELERATOR PEDAL MODULE

## 1) Overview

The accelerator pedal module converts the position of the accelerator pedal into an electric signal and sends this information to the ECU. There are two sensors in accelerator pedal module. The signal from the No. 1 accelerator pedal sensor (ACC 1) is used to determine the fuel injection volume and timing while the signal from the No. 2 accelerator pedal sensor (ACC 2) is used to check the validity of the signal value from the No. 1 sensor. If the sensor value is invalid, the system will use the signal from the No. 2 accelerator pedal sensor. The throttle valve opening amount is limited and opening of the throttle valve is carried out slowly with dynamic limiting. If both sensors are faulty, the idle speed will be limited.

## 2) Mounting Location and Components



## NOTE

## Functions

Determines the fuel injection volume and timing by detecting the accelerator pedal position

ACC1: main sensor which determines the injection volume and timing (output voltage 5.0 V)

ACC2: Checks for validity of the signal from the ACC1 (output voltage 2.5 V)

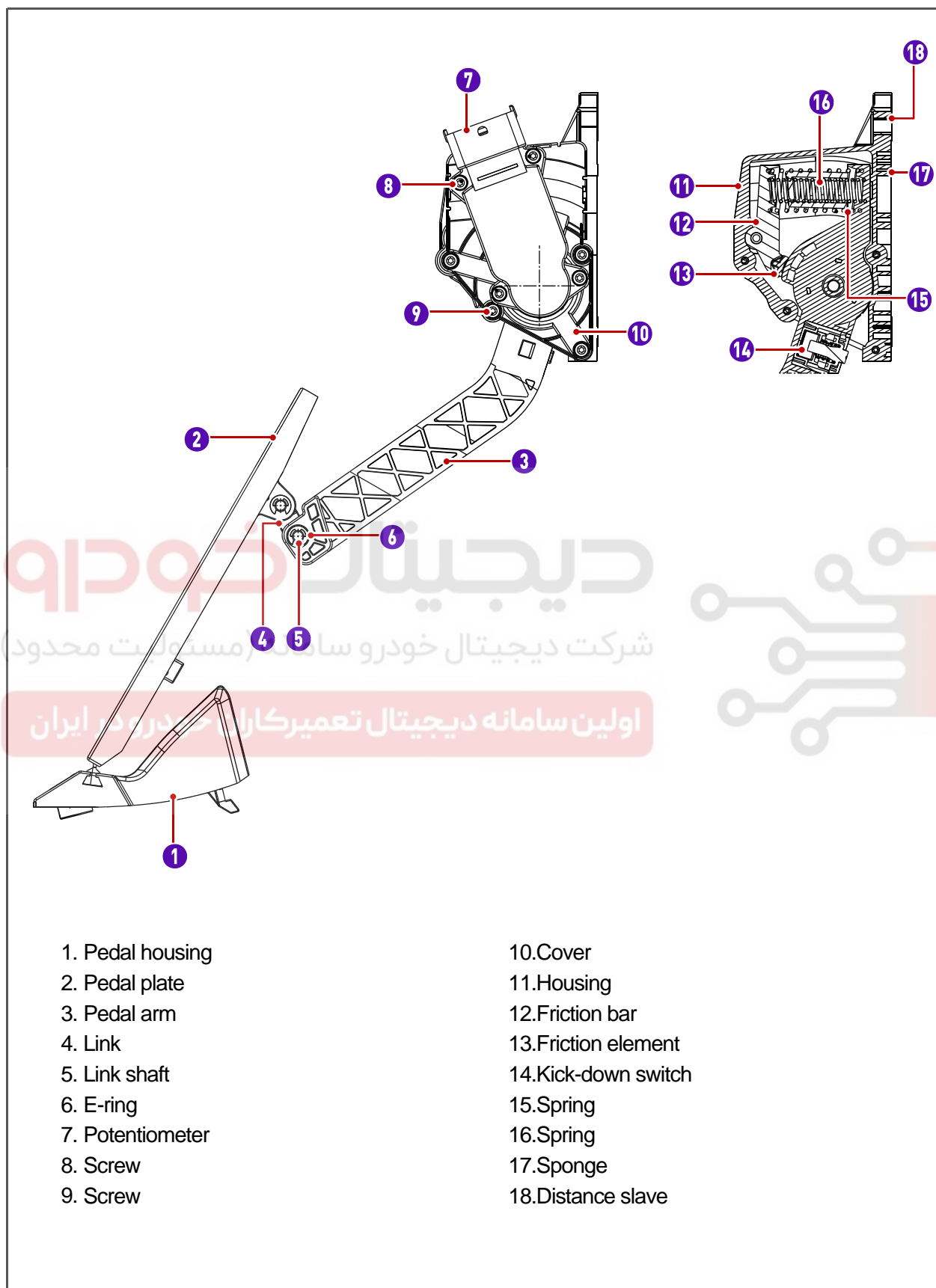
If ACC1 or ACC2 is faulty, the system will control with torque reduction of 50%

If both the ACC1 and ACC2 are faulty, the system will switch to the limp-home mode (1,300 to 1,400 rpm)

Modification basis	
Application basis	
Effective date	



## ► Configurations



## ► Kick-down switch



This switch prevents loud engine noise and deterioration of fuel efficiency due to increased rpm and slipping on a slippery surface by inhibiting unintentional downshift when rapidly accelerating.

**NOTE**

The kick down switch is a dummy switch which is not connected to wirings.

**3) Connector**

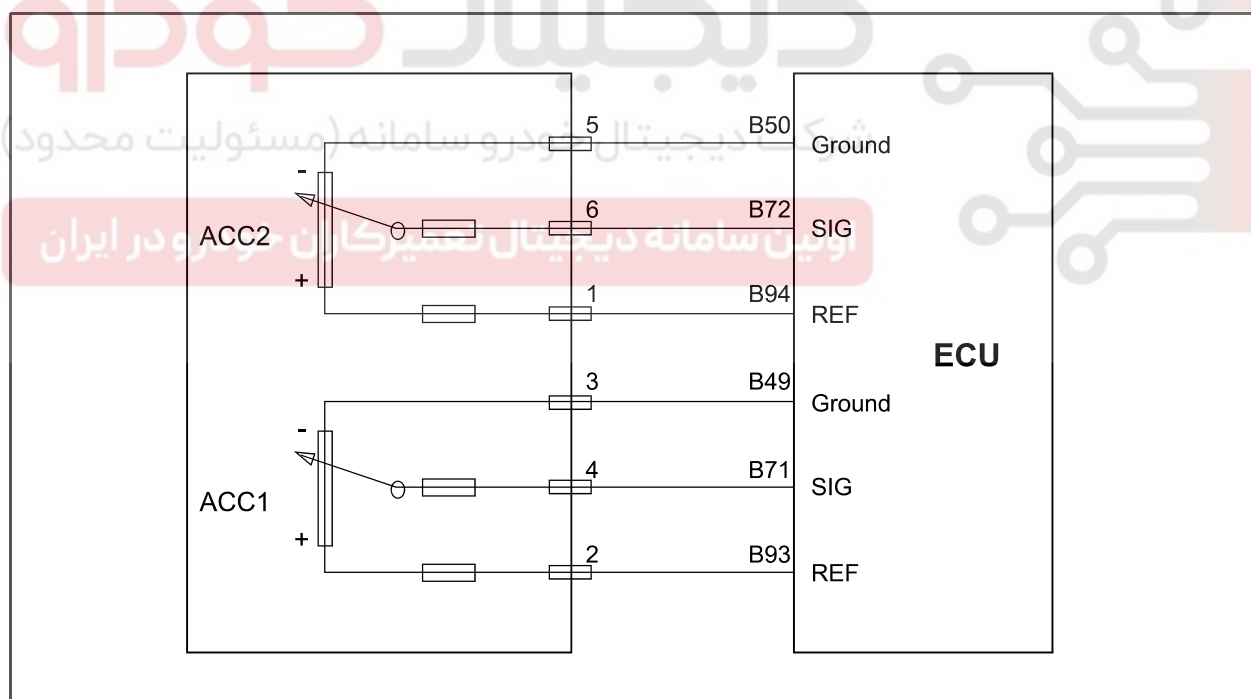
Pin No.	Function	Pin No.	Function
1	No. 2 accelerator pedal sensor power supply (5 V)	4	No. 1 accelerator pedal sensor signal
2	No. 1 accelerator pedal sensor power supply (5 V)	5	No. 2 accelerator pedal sensor ground
3	No. 1 accelerator pedal sensor ground	6	No. 2 accelerator pedal sensor signal

Modification basis	
Application basis	
Approval basis	

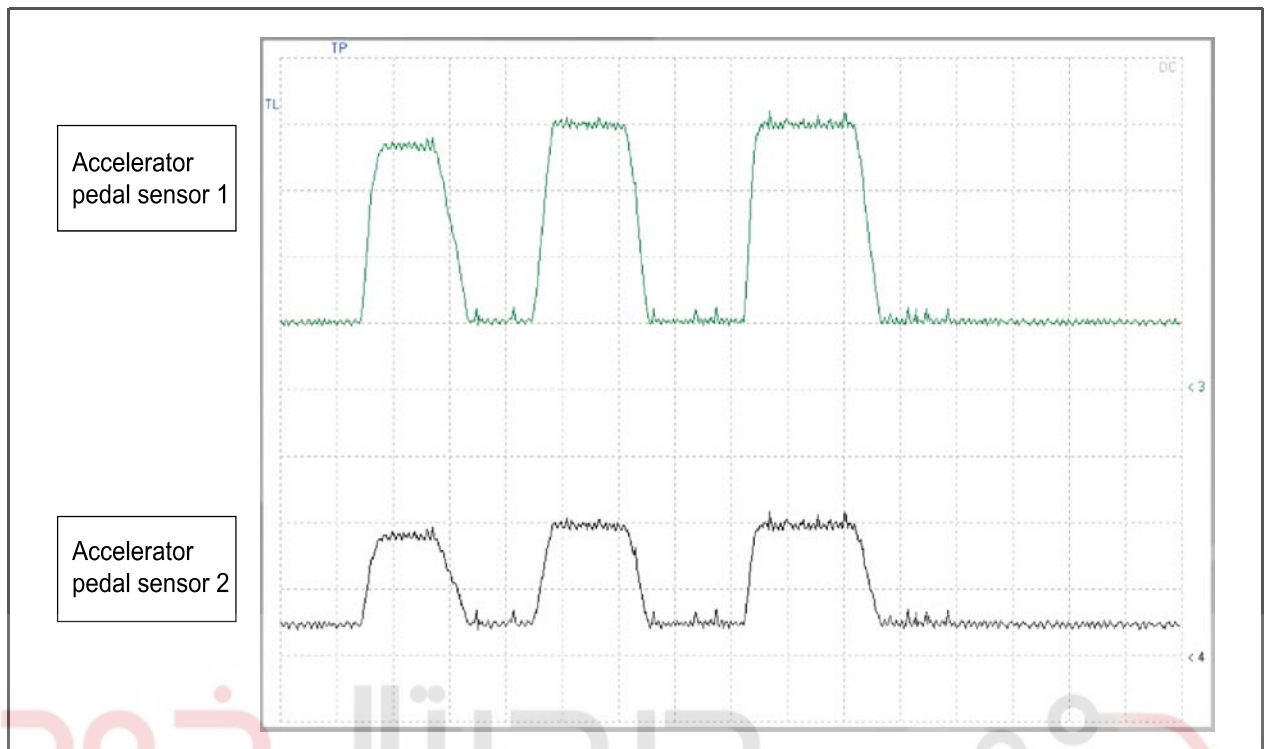
	No. 1 accelerator pedal	No. 2 accelerator pedal
<b>Full potentiometer resistance (IDLE)</b>	1.2 k $\Omega$ $\pm$ 20%	1.7 k $\Omega$ $\pm$ 20%
<b>Service check</b>	+ +Measure the component resistance. Depress the pedal with the component removed to check if the resistance changes continuously.	

	Pedal position	Specification
<b>No. 1 accelerator pedal</b>	Idle	1 V $\pm$ 1%
	Accelerator pedal fully depressed	4.2 V $\pm$ 2.6%
<b>No. 2 accelerator pedal</b>	Idle	0.5 V $\pm$ 0.5%
	Accelerator pedal fully depressed	2.1 V $\pm$ 1.3%

#### 4) Circuit diagram



## 5) Waveform



Measurement condition	Depress the accelerator fully at idling.	
No. 1 injector	No. 1 channel	No. 2 channel
Measuring method	Measuring probe (+) B71 Measuring probe (-) A49	Measuring probe (+) B72 Measuring probe (-) B50
Service check	The output voltage from the no. 2 accelerator pedal sensor is half of the output voltage from the no. 1 accelerator pedal sensor.	

### ► Brake override system

If brake signal and acceleration signal are transmitted to the engine ECU simultaneously, this system prioritizes the brake signal over acceleration signal so that the brake can be applied.

#### a. Operating conditions: Brake pedal signal is input when all of the following conditions are met

- the vehicle is moving
- the accelerator pedal is depressed
- the amount of travel of accelerator pedal is small

#### b. Vehicle conditions during operation

- the accelerator pedal is stuck at 0%
- No fault code/warning lamp not turned on

#### c. Deactivation conditions

- Releasing the brake pedal deactivates the override system
- The accelerator pedal signal returns to the current value

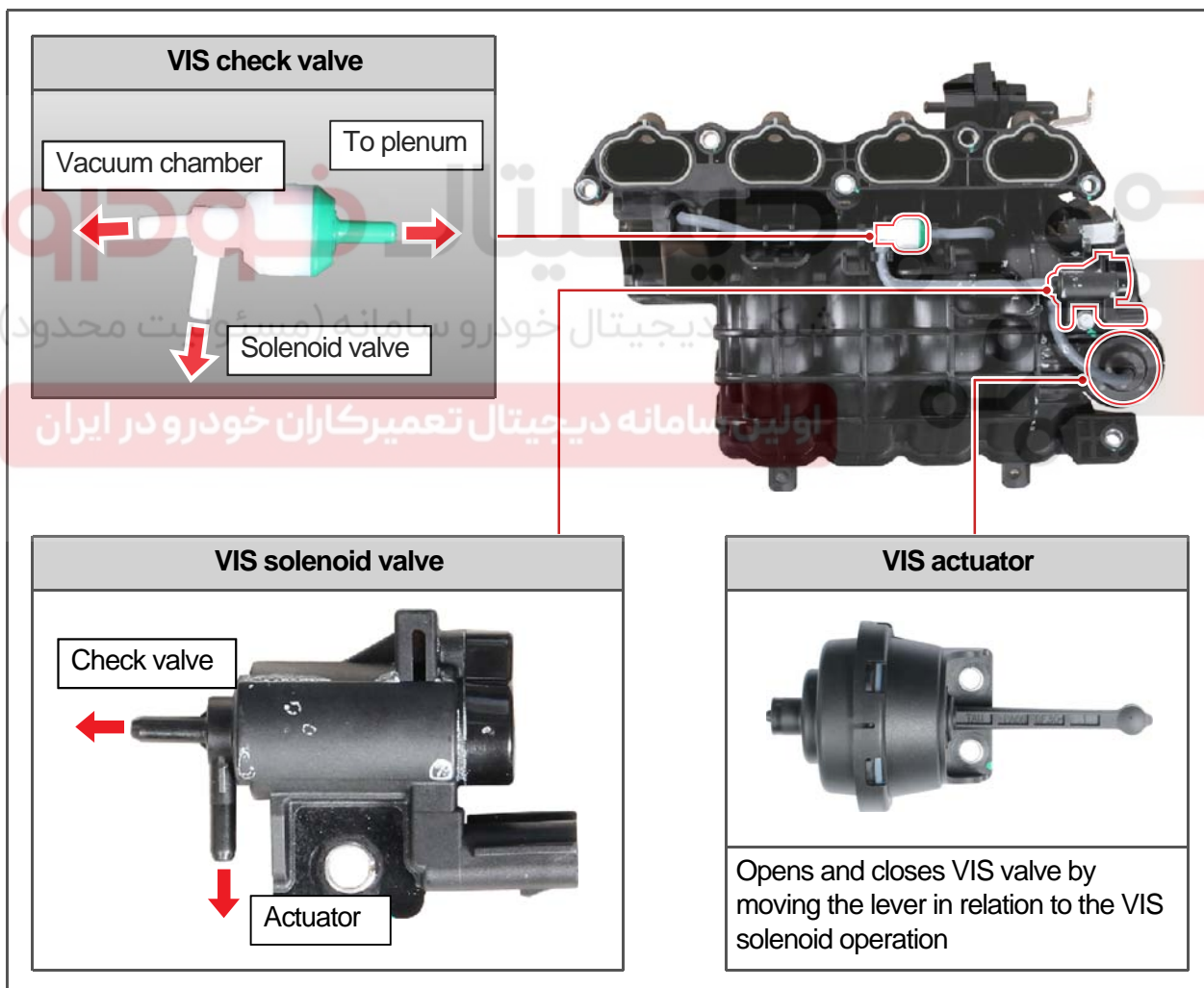
Modification basis	
Application basis	
Effect on VIN	

## 1742-00 VIS SOLENOID VALVE

### 1) Overview

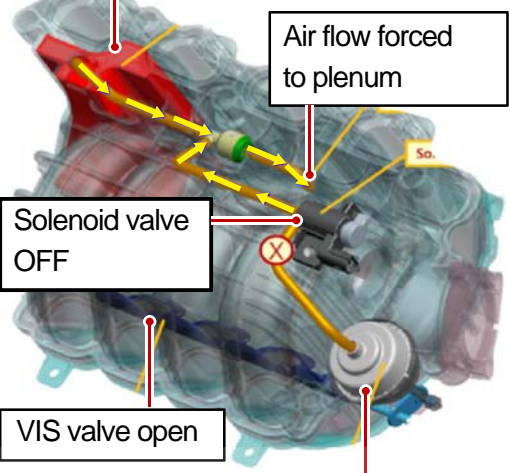
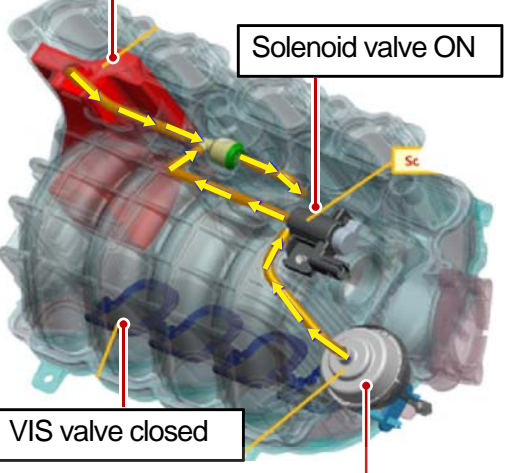
The variable induction system (VIS) solenoid valve is installed to the VIS in the intake manifold. This valve improves the engine power across the whole driving conditions by controlling the inlet passage based on the engine rpm and engine load. The ECU turns off the VIS solenoid valve to improve intake air charging efficiency in low and high speed ranges. At this time, the negative pressure created in the intake manifold is stored in the vacuum chamber (-80 kPa). The ECU turns on the VIS solenoid valve to improve volumetric efficiency by maximizing intake inertia effect in moderate speed range. In this case, the vacuum actuator is activated by the negative pressure in the vacuum chamber of the intake manifold.

### 2) Mounting Location and Components





## ► VIS solenoid vacuum route

Category	VIS solenoid valve OFF	VIS solenoid valve ON
VIS solenoid vacuum route	<p>Negative pressure in vacuum chamber (-80 kPa)</p>  <p>Air flow forced to plenum</p> <p>Solenoid valve OFF</p> <p>VIS valve open</p> <p>Actuator not activated with no negative pressure supplied</p>	<p>Negative pressure in vacuum chamber supplied</p>  <p>Solenoid valve ON</p> <p>VIS valve closed</p> <p>Actuator driven by negative pressure</p>
	VIS valve	Open
	Flow	Low/High speed range (short runner)
		Closed
		Moderate speed range (long runner)

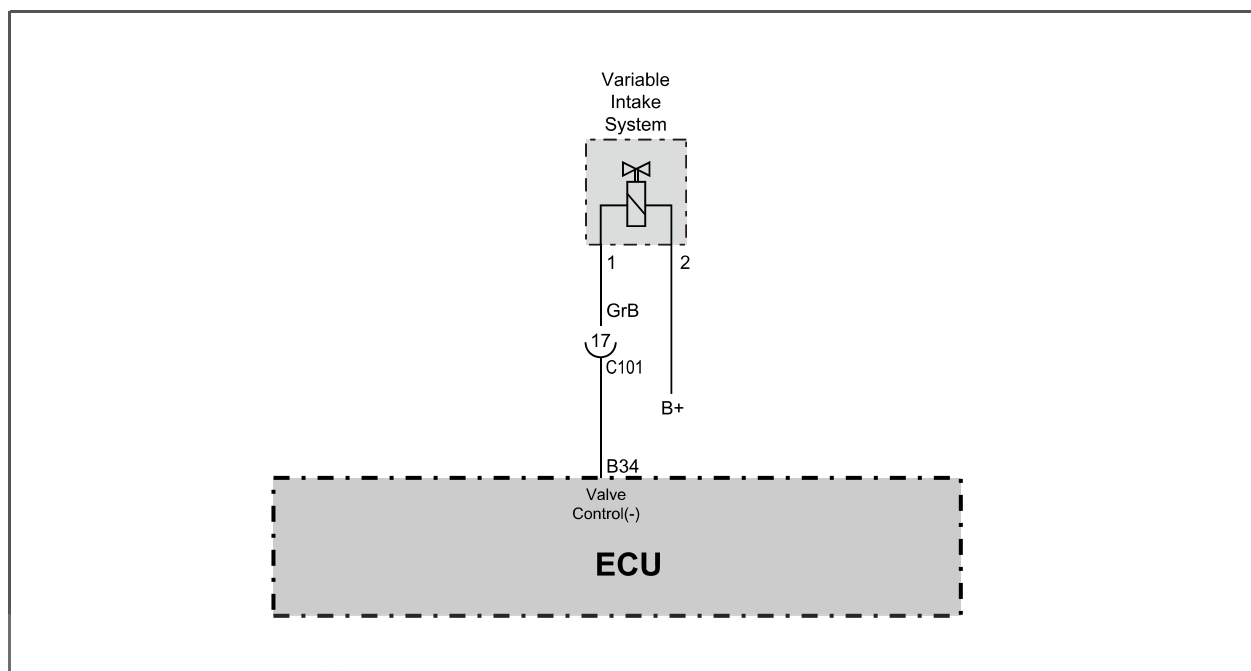
## 3) Connector

To component	To wiring
	

Pin No.	Function
1	Ground (ECU)
2	Power supply

Modification basis	
Application basis	

#### 4) Circuit Diagram



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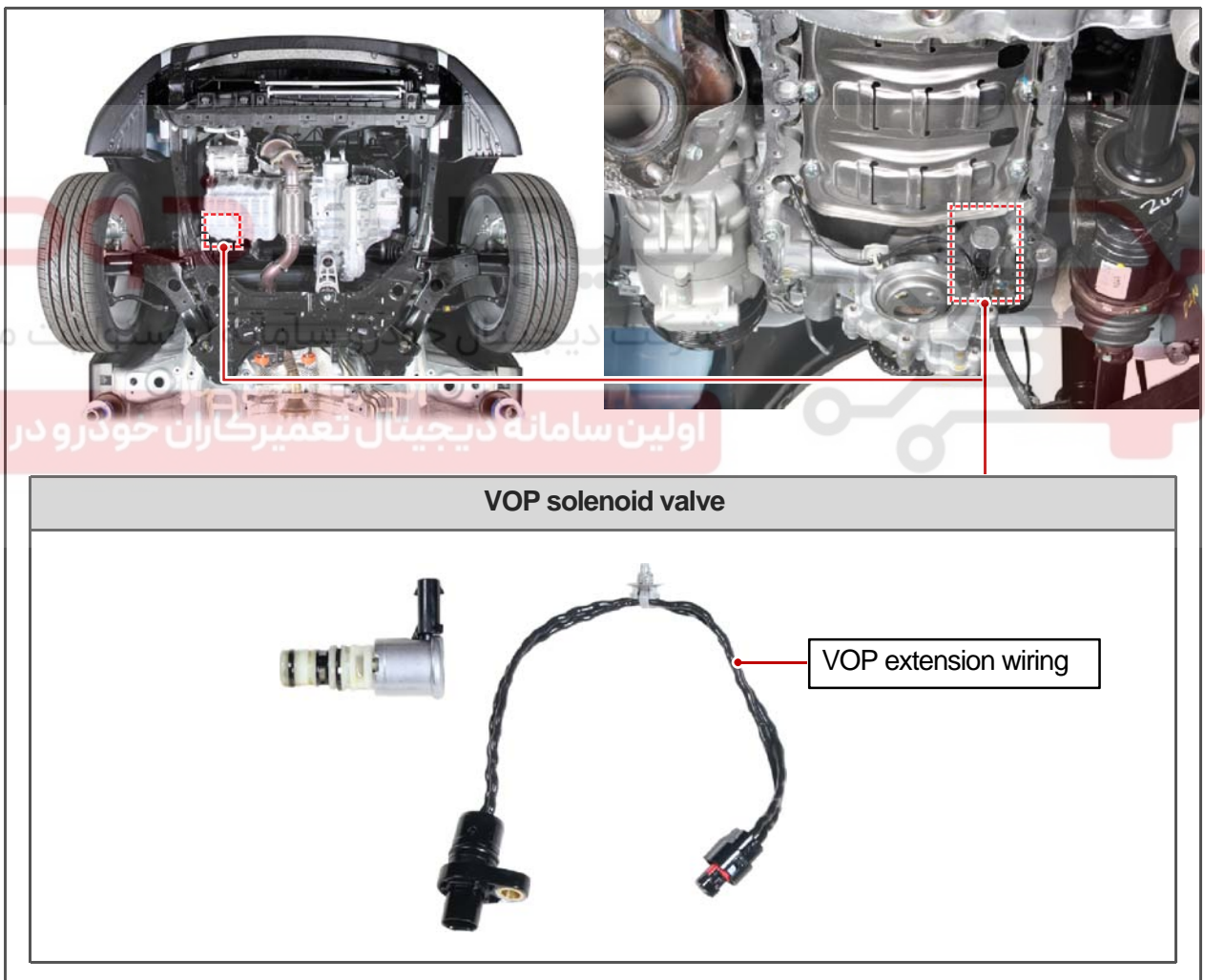


S.G.N.

**1538-50 VOP SOLENOID VALVE****1) Overview**

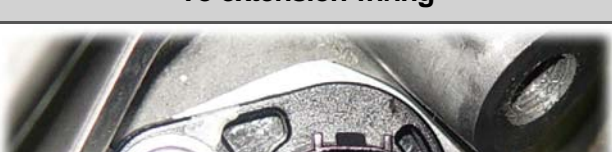

The variable oil pump (VOP) solenoid valve is installed to the VOP. The valve identifies low to moderate speed range and high speed range according to the ECU control and regulates the oil flow volume coming out of the oil pump based on the engine rpm.

- Low/Moderate speed range (2,500 rpm or lower): Solenoid ON → ON oil pressure decreases (improve fuel economy)
- High speed range (higher than 2,500 rpm): Solenoid OFF → OFF oil pressure recovered (ensure reliability of lubrication)

**2) Mounting Location and Components**

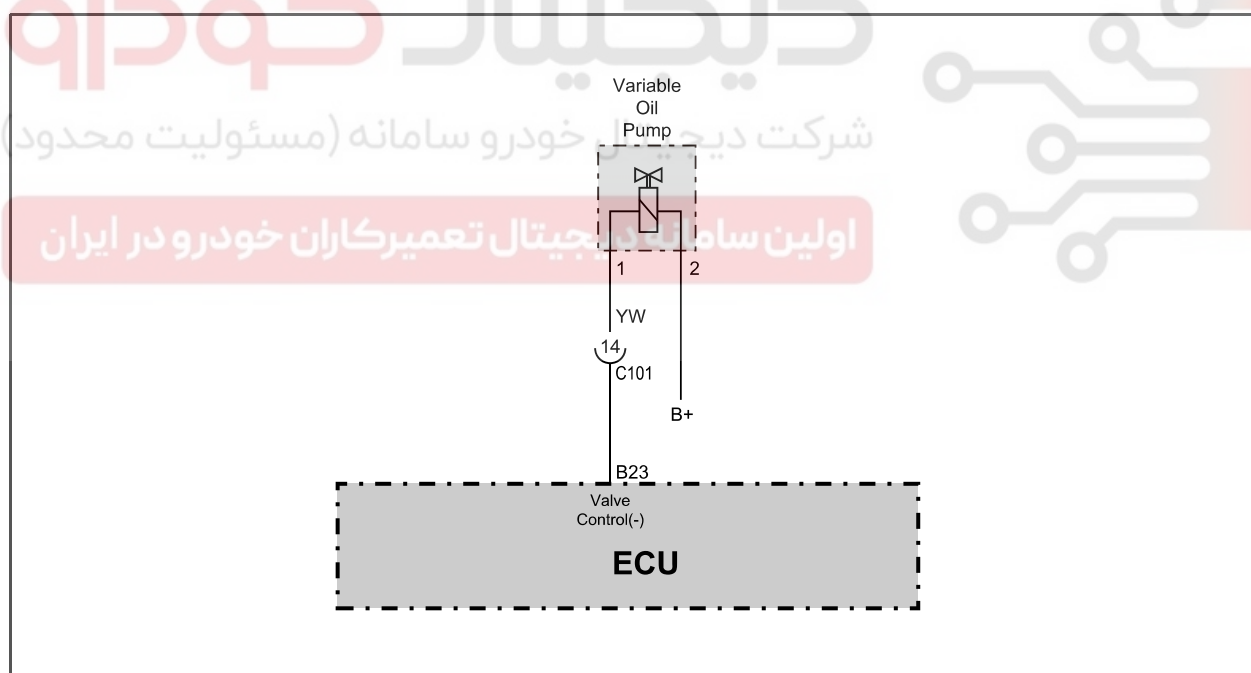
Modification basis	
Application basis	
Reference VIN	

### 3) Connector

To extension wiring	To engine main wiring
	

Pin No.	Function
1	VOP solenoid valve ground (ECU)
2	Power supply

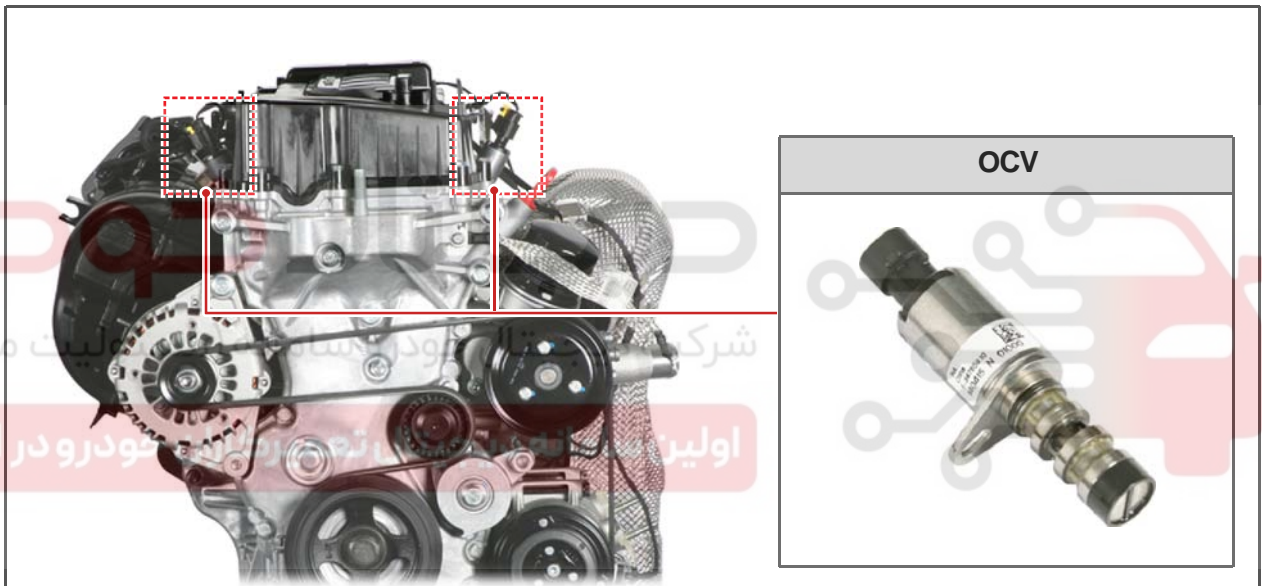
#### 4) Circuit Diagram



S.G.N.

**1430-00 OIL CONTROL VALVE****1) Overview**

The continuous variable valve timing (CVVT) system has two oil control valve (OCV) installed to the camshaft, one to the intake side and the other to the exhaust side. The OCV receives the duty control signal from the engine ECU to control the oil supplied to the CVVT system. It enables the intake camshaft to be advanced/retarded to the maximum position, or held. This results in the valve overlap or underlap which leads to the benefits such as reduced pumping loss, improved ignition stability, higher volume efficiency, and reduced emissions as well as improved fuel economy.

**2) Mounting Location and Components****NOTE**

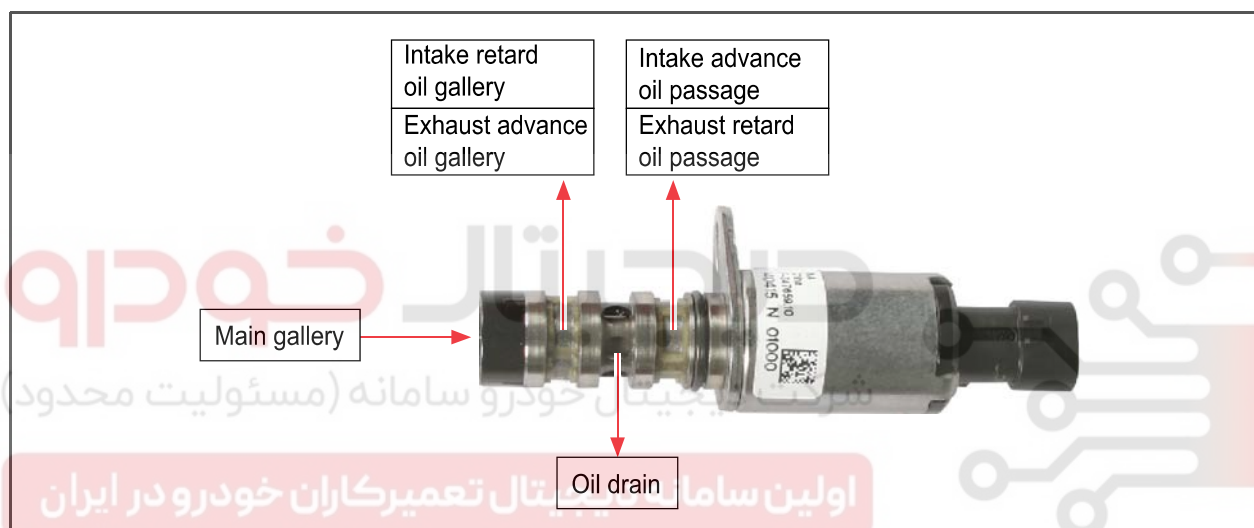
The OCV transfers the oil received from the oil pump to the camshaft sprocket by guiding to the advance oil passage or retard oil passage according to the ECU control.

Modification basis	
Application basis	
Accessories	


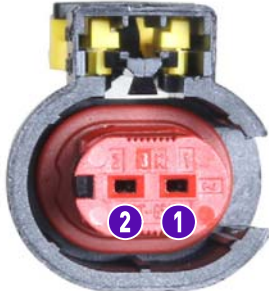


### 3) Features

The solenoid valve is a proportional control valve with 4 connections. One of these connections is connected to the main gallery and another connection is connected to the oil return line (oil drain). Other two connections are connected to the advance and retard chambers of the CVVT system, respectively. When PWM current is applied to the electromagnet of the OCV, the control slider inside the valve moves to change the pressure between the two advance/retard chambers. The chamber with no advance/retard operation is connected to the return line (oil drain) which sends the oil to the oil pan. When fixing the valve timing position is required, the solenoid valve is fixed to the hold status which blocks the advance or retard oil passage. The viscosity of the engine oil used to operate the CVVT system varies with temperature. The CVVT system response changes in relation to the oil viscosity. (the map value based on modeling is used for the oil temperature sensor)

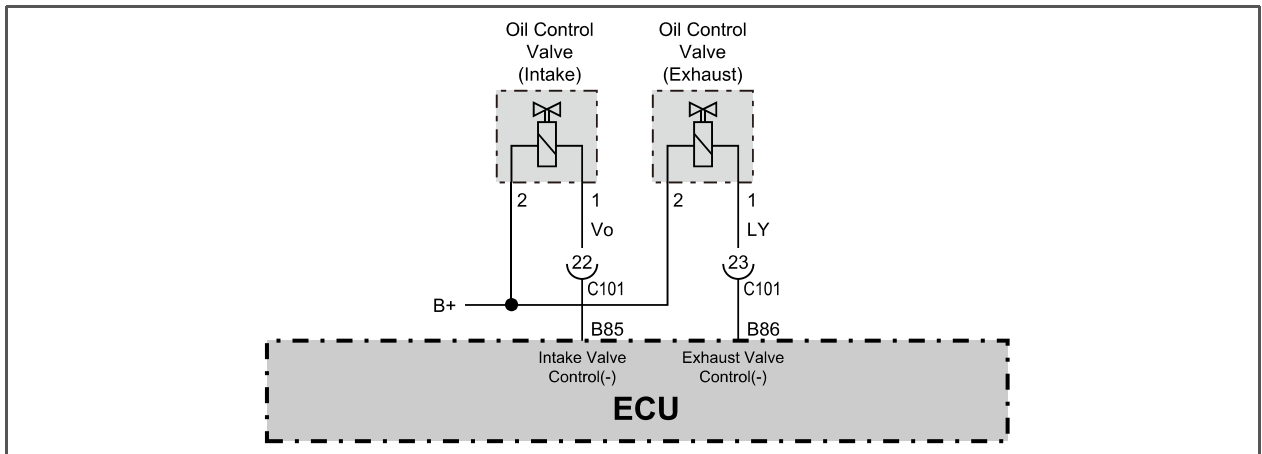


### 4) Connector

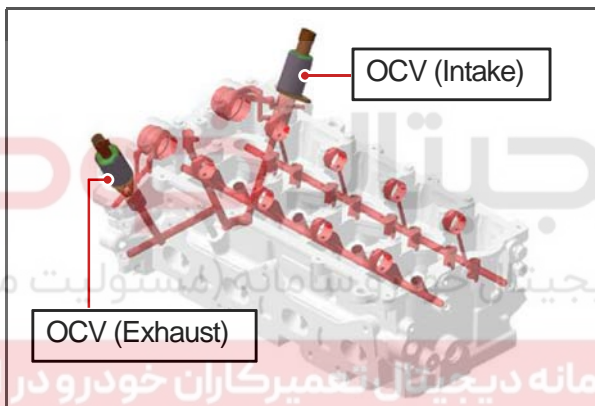
To component		To wiring	
			

Pin No.	Function
1	Ground (ECU)
2	Power supply

## 5) Circuit Diagram



## 6) Operating process



### ► Intake CVVT retarded to maximum position/Exhaust CVVT advanced to maximum position

Initially, the retard chamber of the intake CVVT and advance chamber of the exhaust chamber are filled with oil, and the stator position is fixed by the retaining pin. The CVVT releases the internal retaining pin to operate only under a certain level of internal pressure. Therefore, the CVVT does not operate in the initial conditions and at 1,000 rpm or lower.

### ► Hold state

In hold state condition, oil is supplied to the advance and retard chambers by the duty control. When the target valve timing is achieved, the piston in the OCV moves to the neutral position and blocks the oil passages to advance and retard chambers. Because of this blocked passage, the valve timing is maintained. The information about current valve timing is transmitted from the crank position sensor and cam position sensor to the ECU. The ECU compares this information with the mapping data of the CVVT operating range every time the engine speed and load conditions change to optimize the valve timing. If the valve timing position is changed from advance to retard position, the oil will be supplied to the advance chamber and the oil in the retard chamber will be drain, and vice versa.

### ► Intake CVVT advanced to maximum position/Exhaust CVVT to maximum retarded position

The intake CVVT supplies the oil to the advance chamber and the exhaust CVVT supplies the oil to the retard chamber continuously to maintain the valve timing.

Modification basis	
Application basis	
Approval basis	

## 7) Precautions for handing CVVT system and OCV

- Do not drop the CVVT system.  
(If deformation occurs on the CVVT system because of external impact, CVVT may not operate)
- Do not disassemble the CVVT system components.
- Keep the CVVT system and oil passages to the CVVT system.  
(for proper operation of the working parts and vane of the OCV and CVVT side)
- Align the dowel pin of the CVVT when installing the CVVT system to the camshaft.
- Hold the camshaft in place and tighten the center bolts for CVVT.  
(Do not secure the CVVT system to tighten the center bolts)

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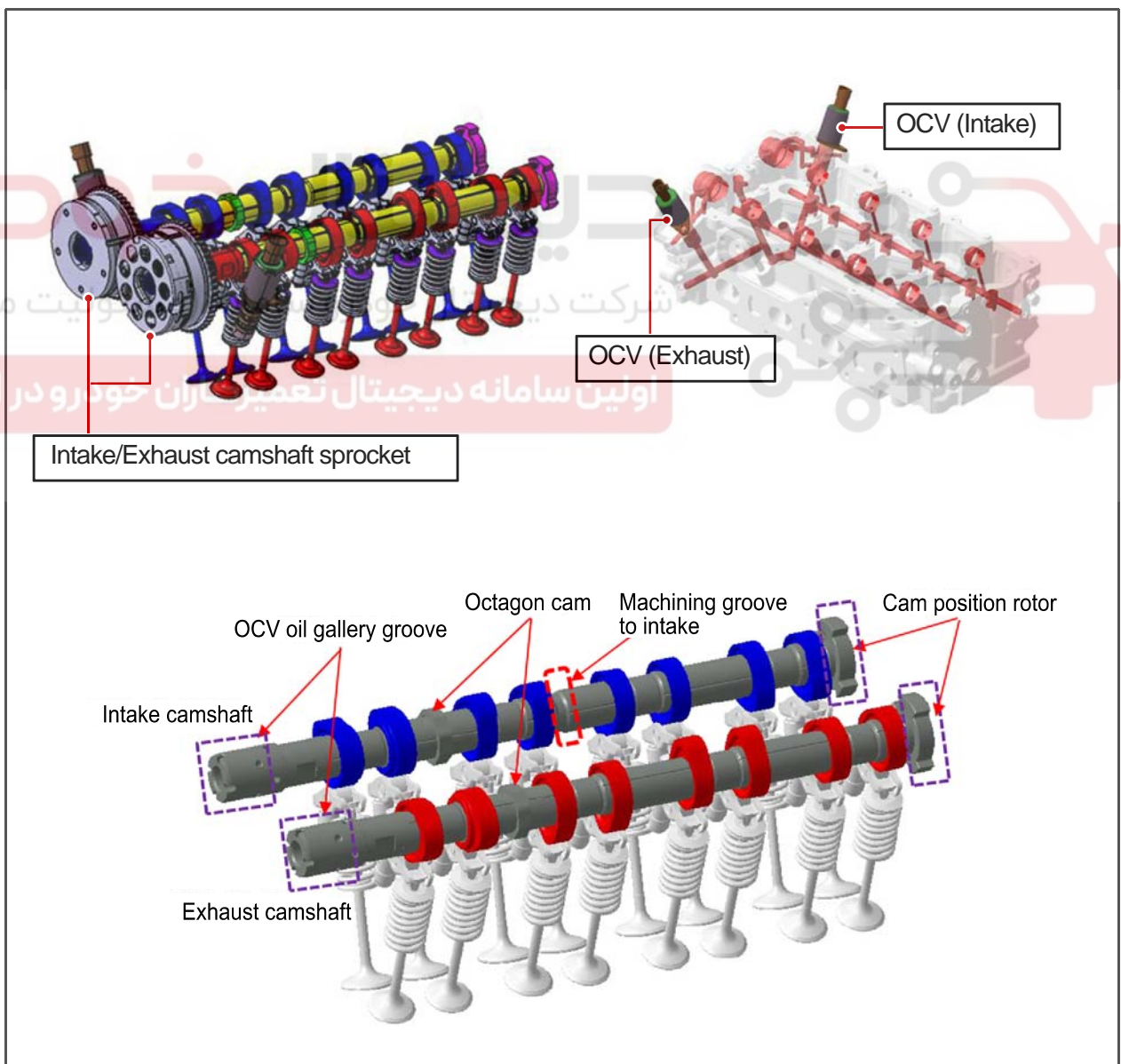


## 1221-21 CVVT SYSTEM

### 1) Overview

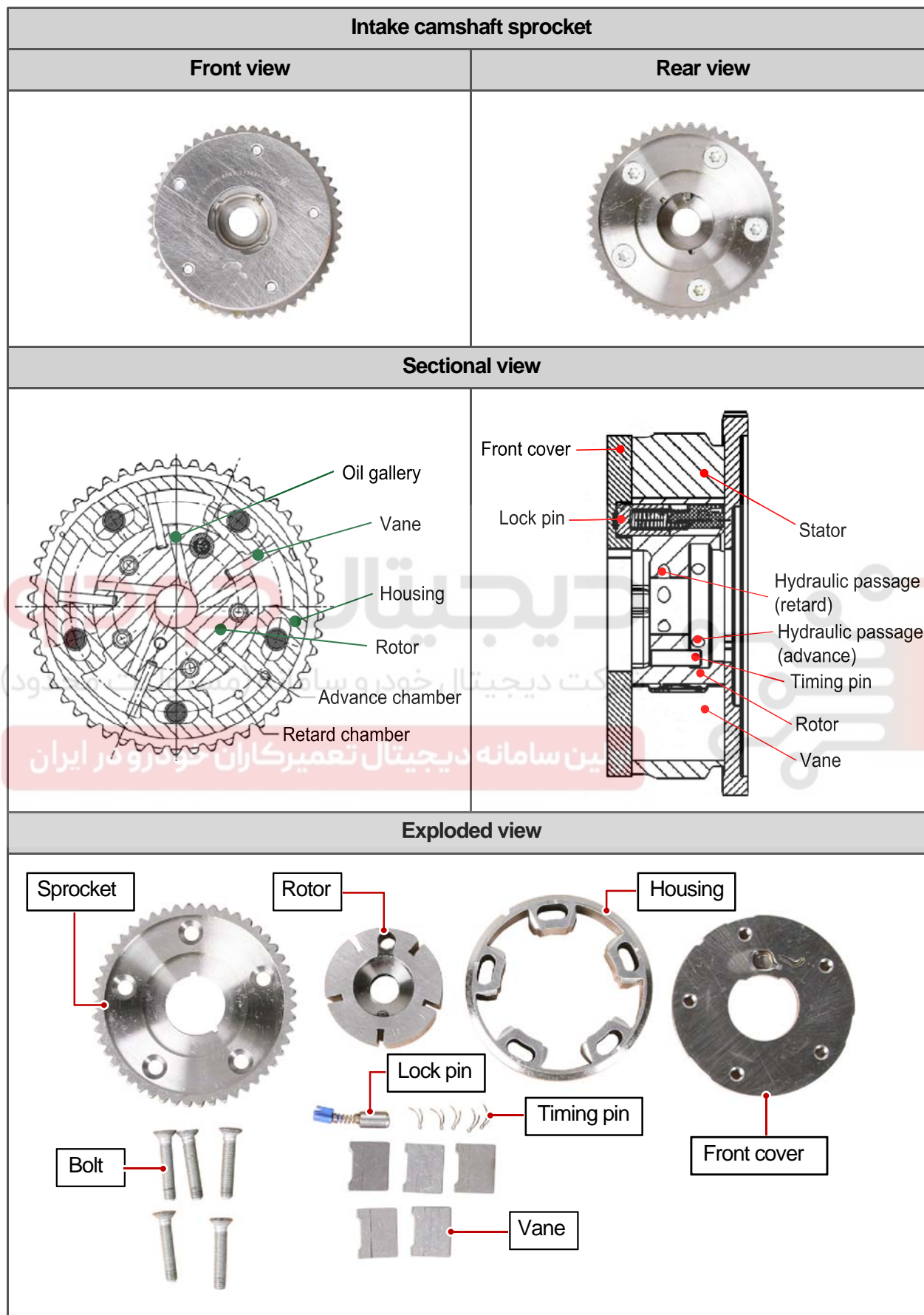
The intake side of the OCV is identical to the exhaust side. However, the exhaust CVVT has a return spring because it moves in the opposite direction of the timing chain rotation, unlike the intake CVVT. The OCV transfers the oil received from the oil pump to the camshaft sprocket by guiding to the advance oil passage or retard oil passage according to the ECU control. The hydraulic pressure applied from the OCV and CVVT is constant. The direction of the holes inside the intake and exhaust CVVT is opposite to each other, so the direction of advance and retard is also opposite to each other.

### 2) Mounting Location and Components

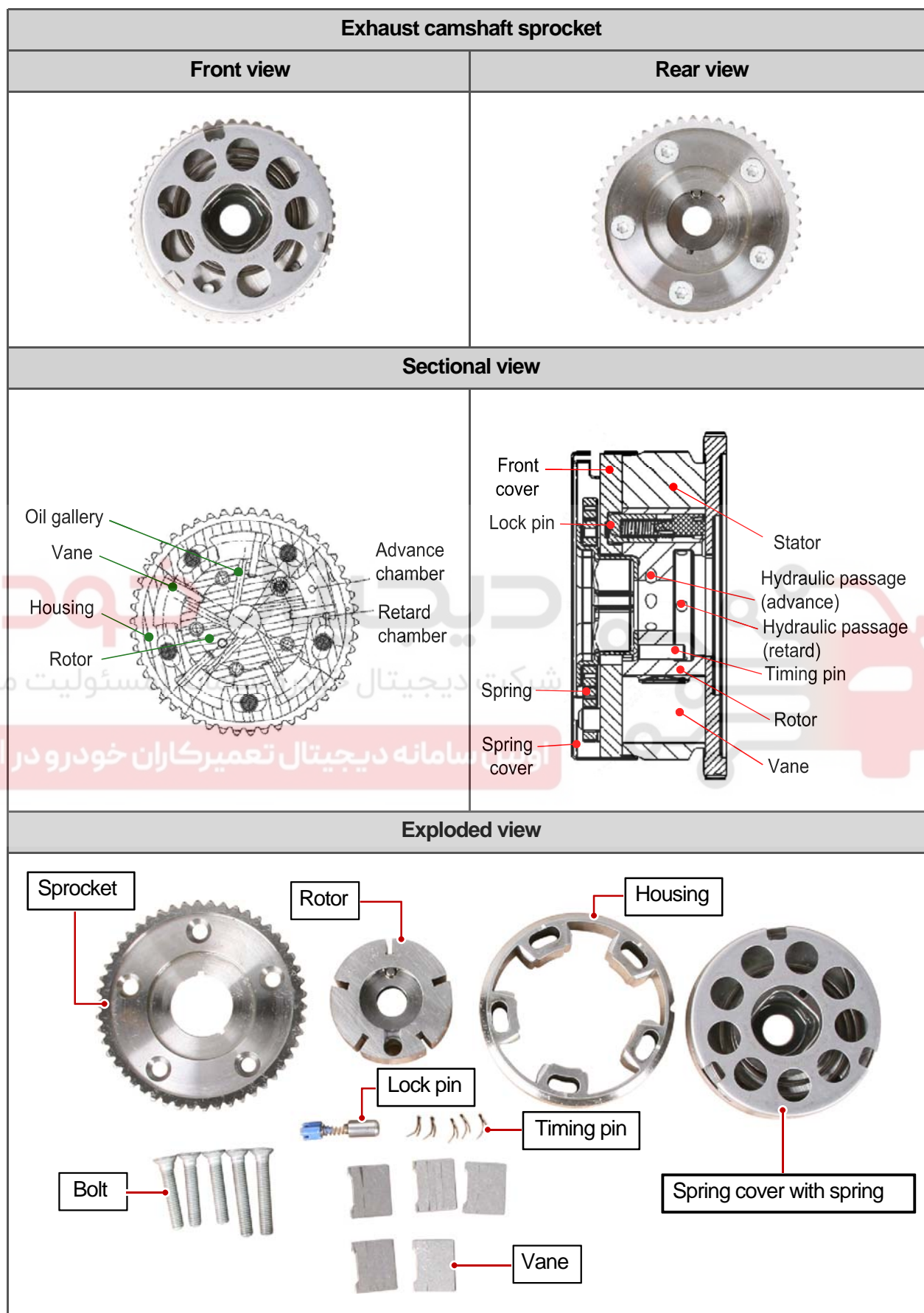


Modification basis	
Application basis	
Life cycle	



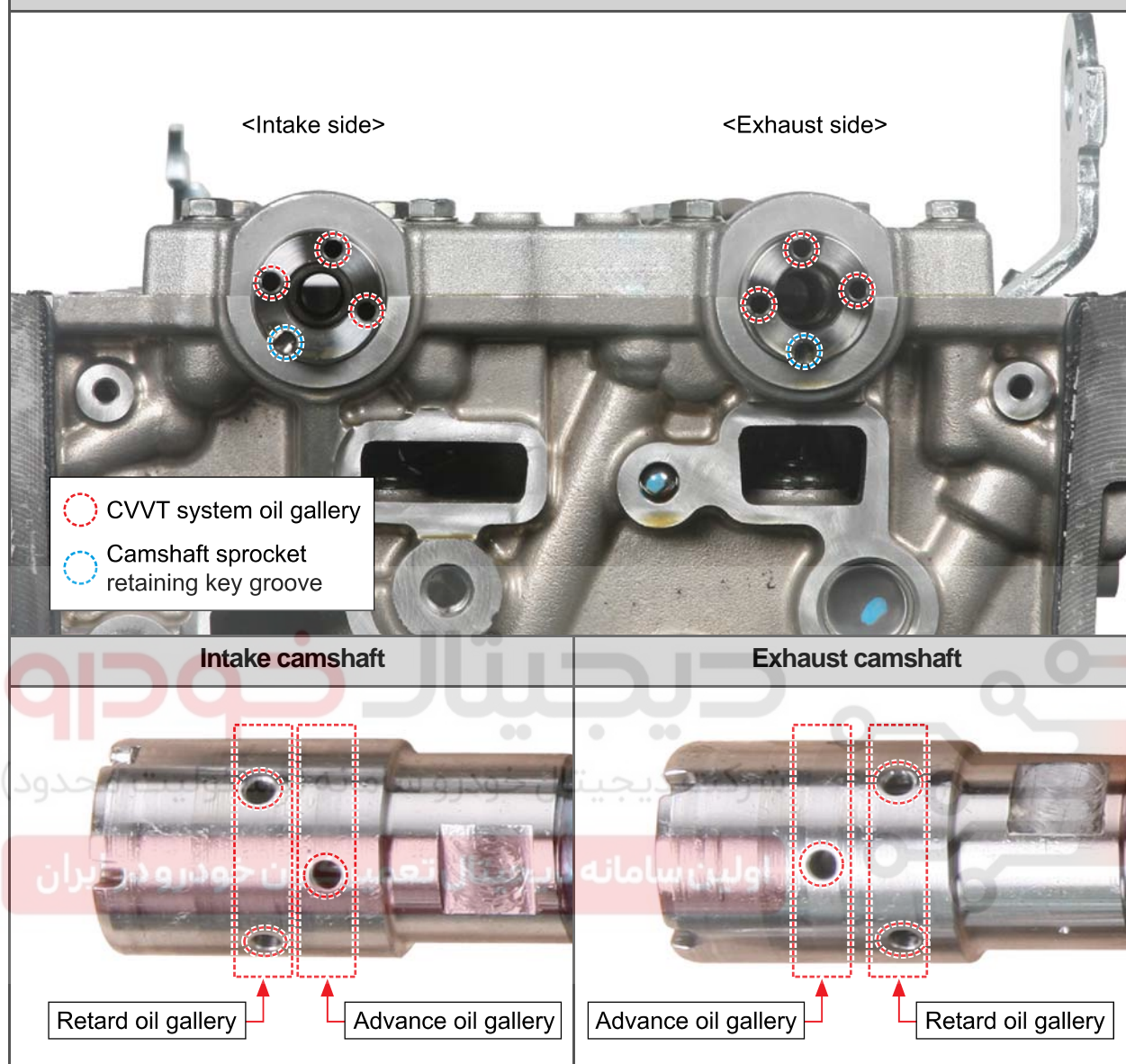






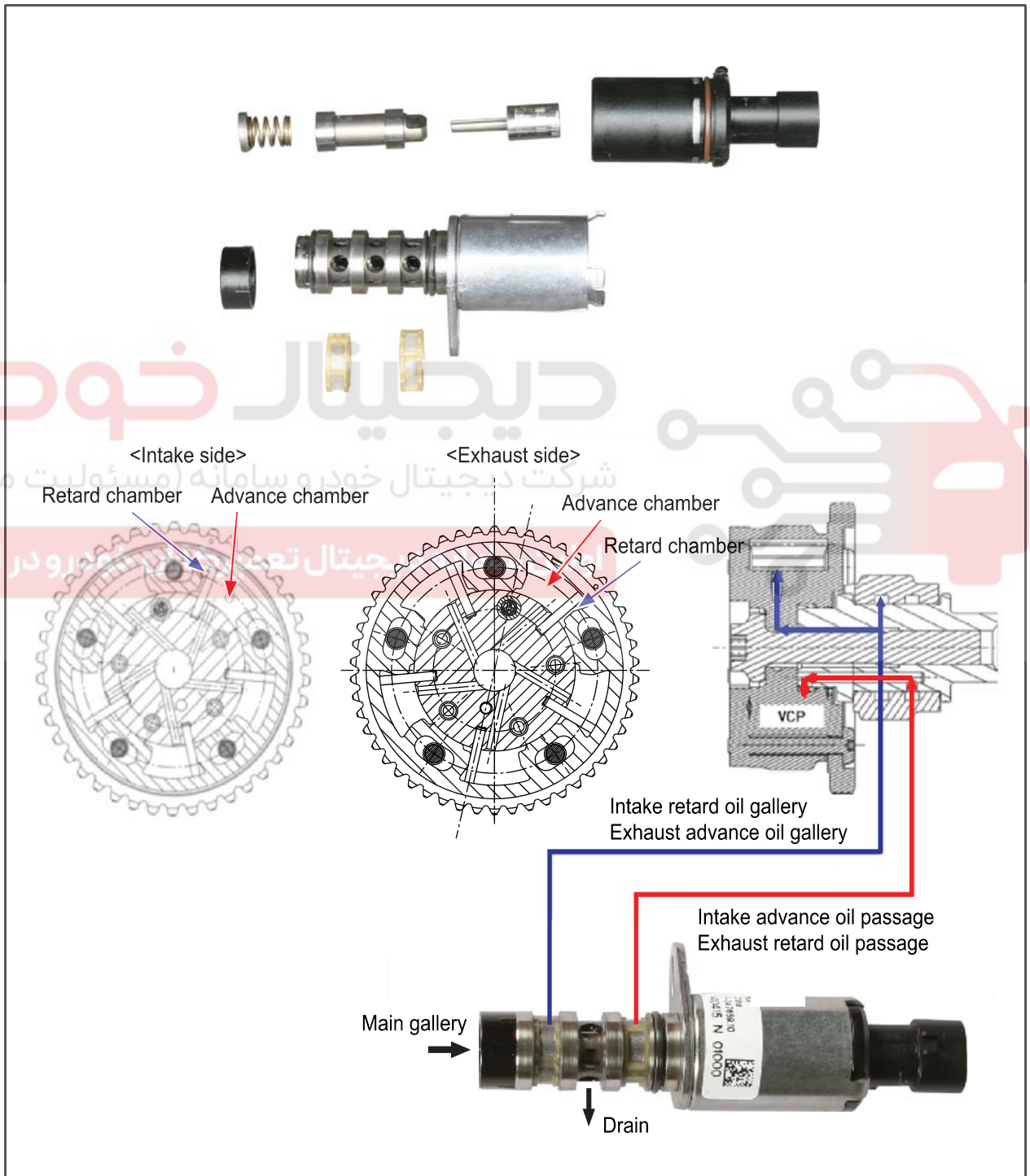
Modification basis	
Application basis	
Reference	

## Camshaft oil passage



### 3) CVVT Control In Relation To OCV Control

The continuous variable valve timing (CVVT) system controls the valve timing for optimal combustion. The oil control valve (OCV) of this system supplies the oil to the advance/retard chamber in the camshaft sprocket in accordance with the ECU signals based on the engine speed, load, and mapped valve timing. Usually, the CVVT operating range is divided into 6 to 7 sections between the maximum advance and maximum retard, and these sections can be categorized into three status: maximum advance status, hold status, and maximum retard status.

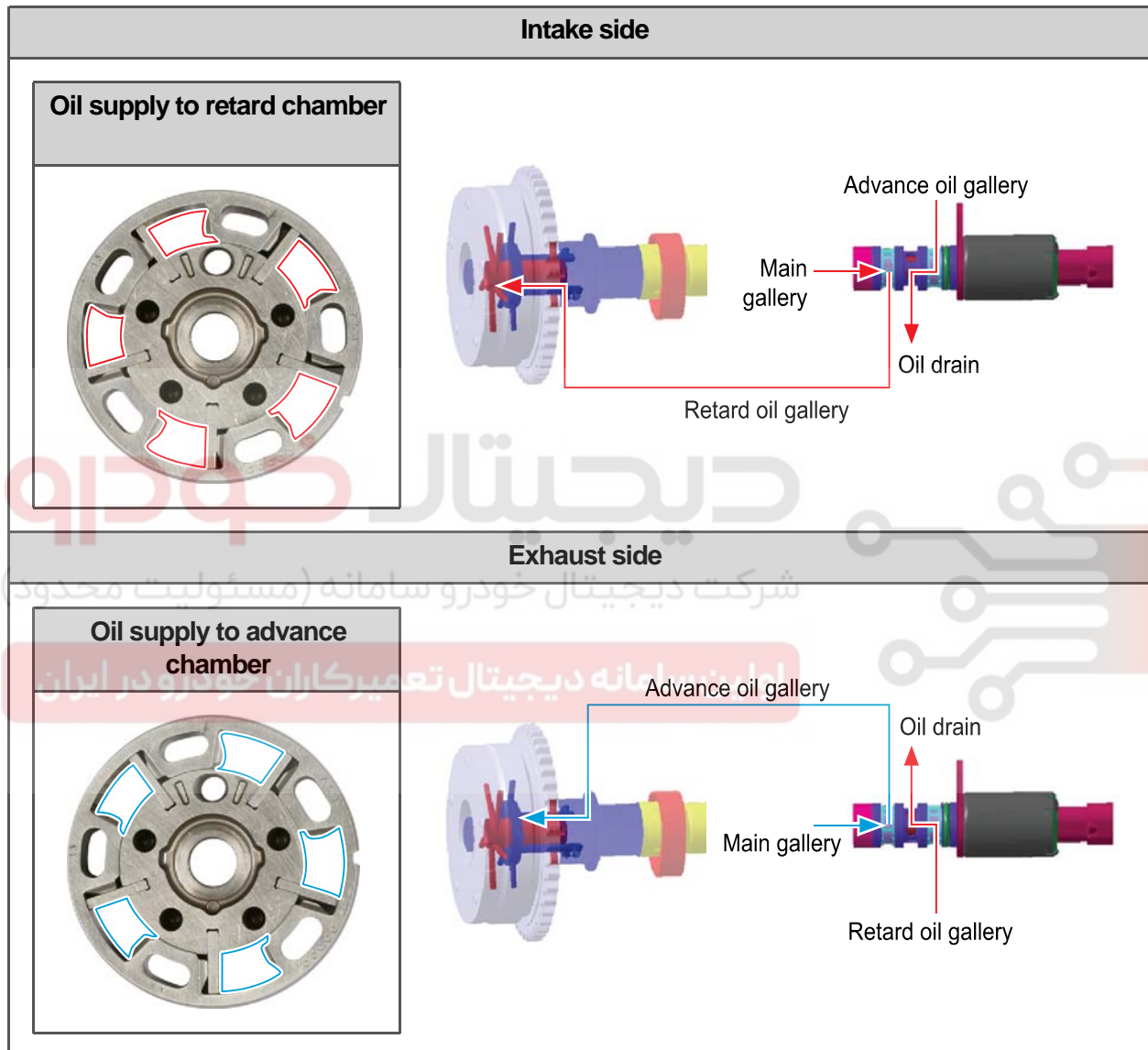


Modification basis	
Application basis	
Life cycle	



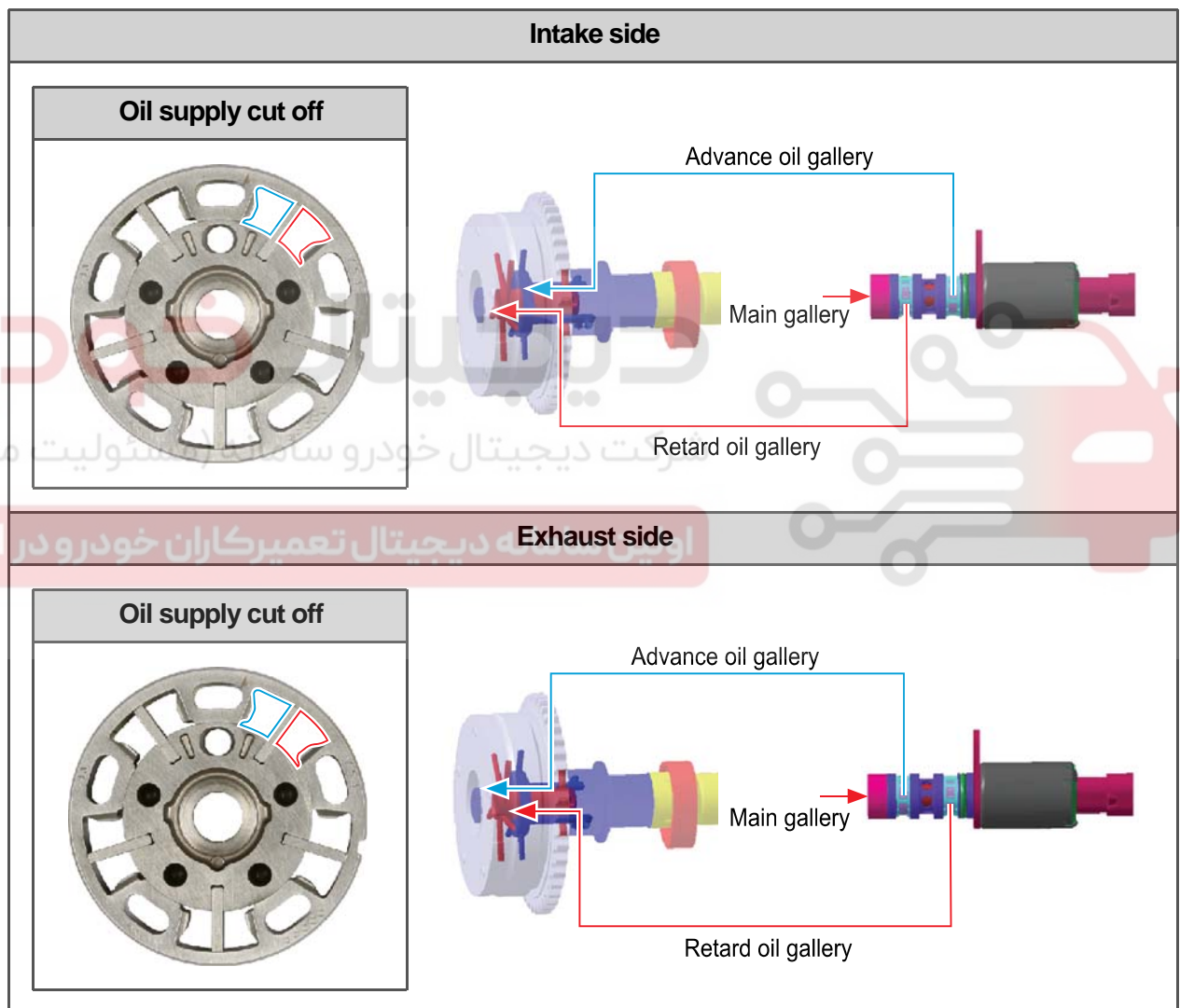
► Intake CVVT retarded to maximum position/Exhaust CVVT advanced to maximum position

Initially, the retard chamber of the intake CVVT and advance chamber of the exhaust chamber are filled with oil, and the stator position is fixed by the retaining pin. The CVVT releases the internal retaining pin to operate only under a certain level of internal pressure. Therefore, the CVVT does not operate in the initial conditions and at 1,000 rpm or lower.



### ► Hold state

In hold state condition, oil is supplied to the advance and retard chambers by the duty control. When the target valve timing is achieved, the piston in the OCV moves to the neutral position and blocks the oil passages to advance and retard chambers. Because of this blocked passage, the valve timing is maintained. The information about current valve timing is transmitted from the crank position sensor and cam position sensor to the ECU. The ECU compares this information with the mapping data of the CVVT operating range every time the engine speed and load conditions change to optimize the valve timing. If the valve timing position is changed from advance to retard position, the oil will be supplied to the advance chamber and the oil in the retard chamber will be drain, and vice versa.

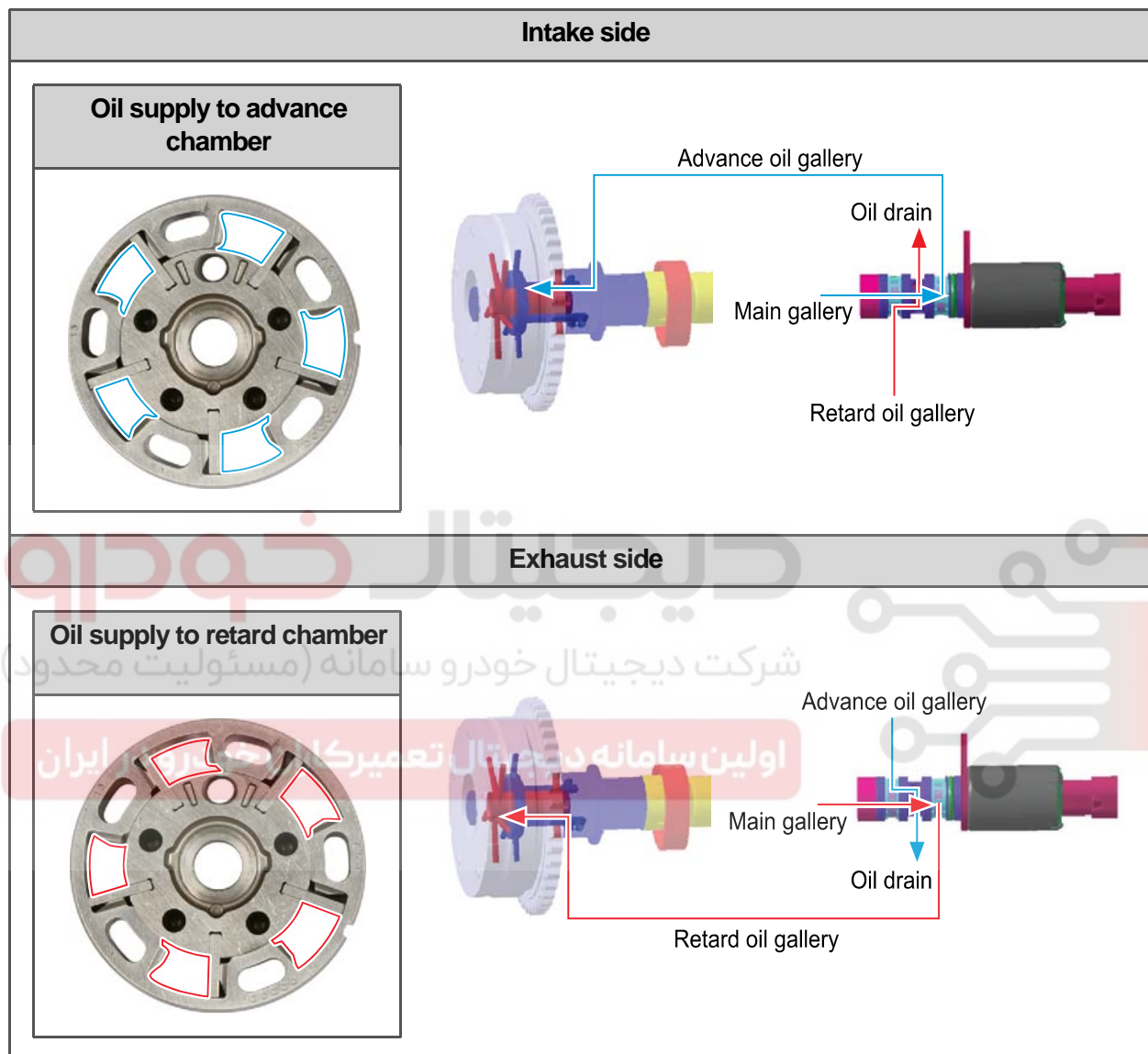


Modification basis	
Application basis	
Approval basis	



► Intake CVVT advanced to maximum position/Exhaust CVVT to maximum retarded position

The intake CVVT supplies the oil to the advance chamber and the exhaust CVVT supplies the oil to the retard chamber continuously to maintain the valve timing.



#### 4) Precautions for Handling CVVT System and OCV

- Do not drop the CVVT system.  
(If deformation occurs on the CVVT system because of external impact, CVVT may not operate)
- Do not disassemble the CVVT system components.
- Keep the CVVT system and oil passages to the CVVT system.  
(for proper operation of the working parts and vane of the OCV and CVVT side)
- Align the dowel pin of the CVVT when installing the CVVT system to the camshaft.
- Hold the camshaft in place and tighten the center bolts for CVVT.  
(Do not secure the CVVT system to tighten the center bolts)

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Modification basis	
Application basis	
Approval basis	

## 5) Service Check

1



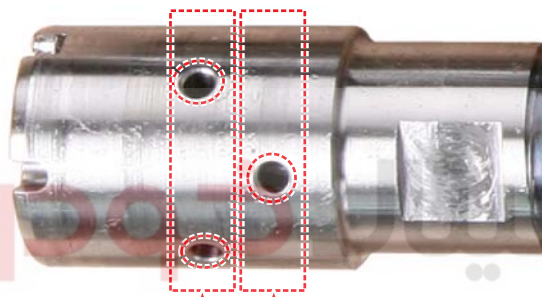
1. Cover all advance and retard holes of the camshaft with vinyl tape or similar except one hole for each type.



### NOTE

Cover all advance and retard holes of the camshaft with vinyl tape or similar and punch through the tape in one advance hole and one retard hole.

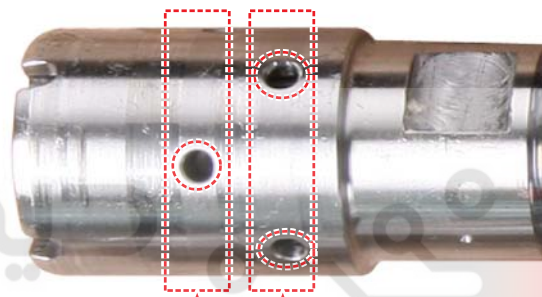
Intake camshaft



Retard oil gallery

Advance oil gallery

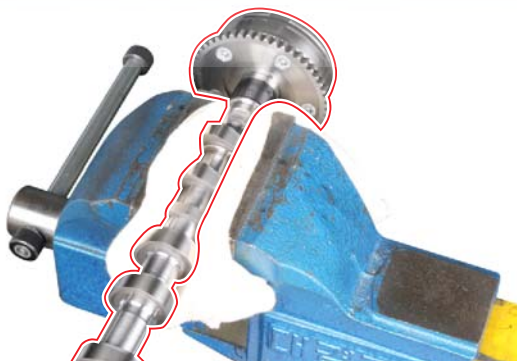
Exhaust camshaft



Advance oil gallery

Retard oil gallery

2

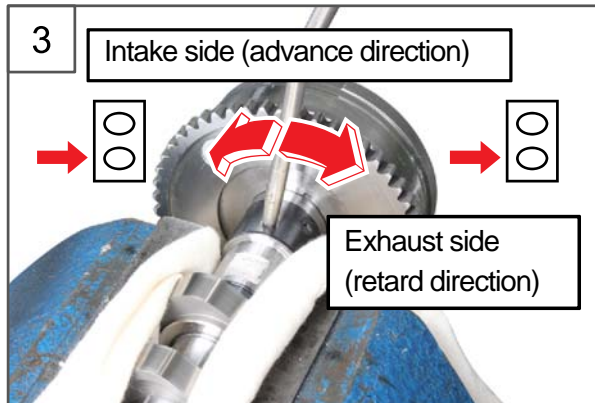


2. Clamp the intake/exhaust camshaft in a vice and apply compression pressure to the manually punched advance and retard holes with an air gun to check if the lock pin is released. (Lock pin release pressure: 0.5 bar)



### CAUTION

When clamping the camshaft in a vice, cover it e.g. with a rag to protect the cam lobe and journal from being damaged.



3. Check the operation of the CVVT of the intake/exhaust camshaft.

- **Intake side:** Supply compressed air into the advance hole to check if the sprocket rotates in advance direction (counterclockwise).

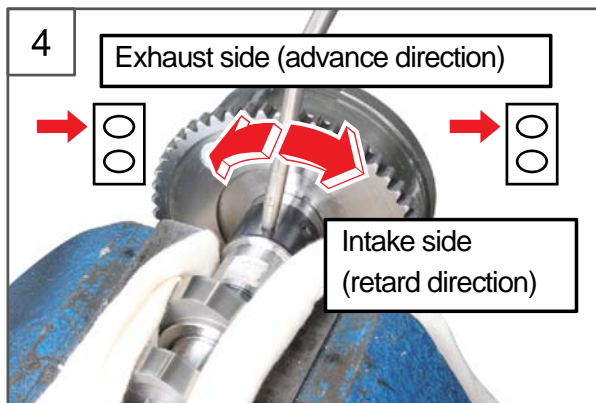
- **Exhaust side:** Supply compressed air into the retard hole to check if the sprocket rotates in retard direction (clockwise). (For the exhaust side, you need to rotate the sprocket by hand after supplying compressed air and the sprocket returns to its original position after the applied compression pressure is released because of the force of the return spring)

#### NOTE

##### CVVT travel range

- Intake side:  $25.75^\circ \pm 1.0^\circ$  (from maximum retard position to maximum advance position)
- Exhaust side:  $25.75^\circ \pm 1.0^\circ$  (from maximum advance position to maximum retard position)

Modification basis	
Application basis	
Approval	



4. Apply compression pressure to the manually punched advance and retard holes of the intake/exhaust camshafts with an air gun to check if the sprocket rotates and lock pin is locked in place.

- **Intake side:** Supply compressed air into the retard hole to check if the sprocket rotates in retard direction (clockwise) and the lock pin is locked in place at the maximum retard position.

- **Exhaust side:** Release the compressed air at the retard position in the step above to check if the sprocket returns to the original position (advance position) and the CVVT system is locked in place by the lock pin. Apply compressed air into the advance hole to check for leak tightness and lock status of the lock pin.

(For the exhaust side, you need to rotate the sprocket by hand after supplying compressed air because of the force of the return spring)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



## REMOVAL AND INSTALLATION

S.G.N.  
1490-01 ECU

### 1) Overview



#### NOTE

For a simple removal and installation, skip the coding procedures.

1

Enter into diagnosis menu on diagnostic program



2

Check and record variant coding item



3

Replace ECU



4

Check new ECU variant coding item



5

Perform EMS coding



6

Clear the DTC(s) of relevant units including engine ECU and check for any abnormality.

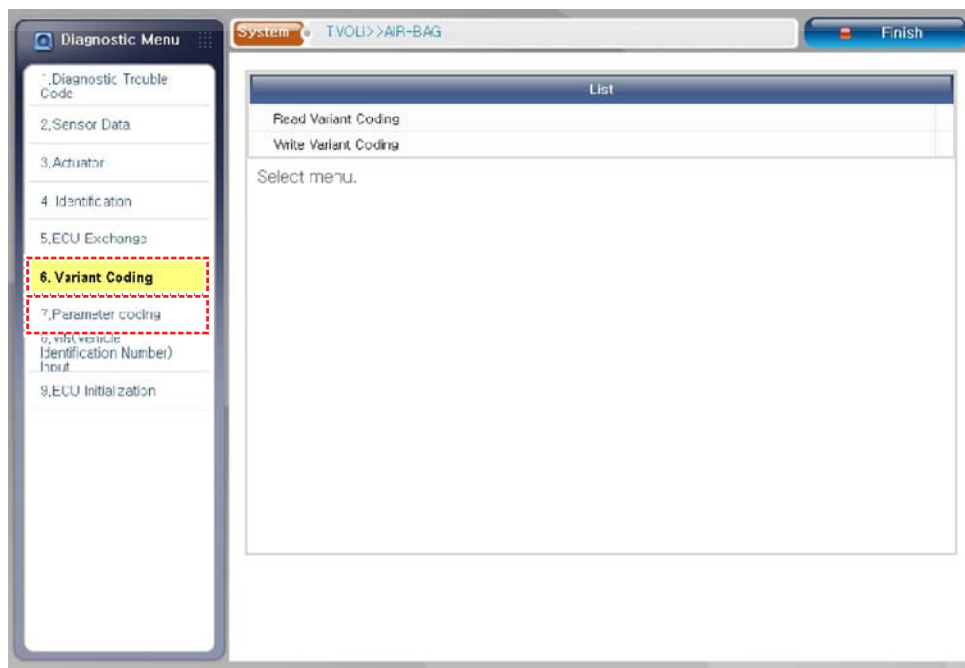
Modification basis	
Application basis	
Aftermarket	

## 2) Engine ECU

### CAUTION

Make sure that the power supply to vehicle is not lost when replacing the ECU.

1. Connect the diagnostic device to the diagnostic connector. Choose "Vehicle Type" and "Engine Type" on the main screen, then press the "Diagnosis" button.
2. Note down the information regarding the software version, variant coding, and parameter coding stated in the "Device information", "Variant coding", and "Parameter coding" under Diagnosis menu.



## ► Variant coding

**Diagnostic Menu** System: TIVOLI>>Gasoline Engine>>G16DF Finish

1.Diagnostic Trouble Code  
2.Sensor Data  
3.Actuator  
4.Identification  
5.ECU Exchange  
**6.Variant Coding**  
7.Parameter coding  
8.VIN(Vehicle Identification Number) Input  
9.ECU Initialization

**Coding Information**

unleaded/leaded	Unleaded	RON correction	RON93
NC inhibit	Inhibit	Drive Control System	Cruise control
MIL	MIL illuminate	Vehicle speed max	180km/h
Tire Size	215/45R18	Cooling fan	Relay
Coding is completed	NO	Air-conditioning	equipped
Immobilizer & key	SHM(IMMO+BCM+Sn)	able signal of vehicle variant mess	YES
Engine type	G16DF	Platform	Tivoli
Transmission type	AT	Transfer case	4WD
TPMS	equipped	Electric power steering	equipped
ABS/ESP	ESP	Domestic/Export	Korea

If the expressed information is not correct, change the corresponding item's contents correctly.  
Press "Start" button to perform coding.

Previous Start

## ► Parameter coding

**Diagnostic Menu** System: TIVOLI>>Gasoline Engine>>G16DF Finish

1.Diagnostic Trouble Code  
2.Sensor Data  
3.Actuator  
4.Identification  
5.ECU Exchange  
6.Variant Coding  
**7.Parameter coding**  
8.VIN(Vehicle Identification Number) Input  
9.ECU Initialization

Parameter	Range	Contents	Unit	Explanation
Fuel properties	1 ~ 8	1	-	Explanation
Idle RPM(P Stage)	-50 ~ 127	0	rpm	Explanation
Idle RPM(D Stage)	-50 ~ 127	0	rpm	Explanation
CO correction	-6.945 ~ 6.8907	0.005	mg/stk	Explanation
ve accelerator pedal respons	1 ~ 3	2	-	Explanation
Idle RPM(P Stage) - Cold	-50 ~ 127	0	rpm	Explanation
Idle RPM(D Stage) - Cold	-50 ~ 127	0	rpm	Explanation

Press "Start" to begin with parameter coding  
please keep the ignition key on.

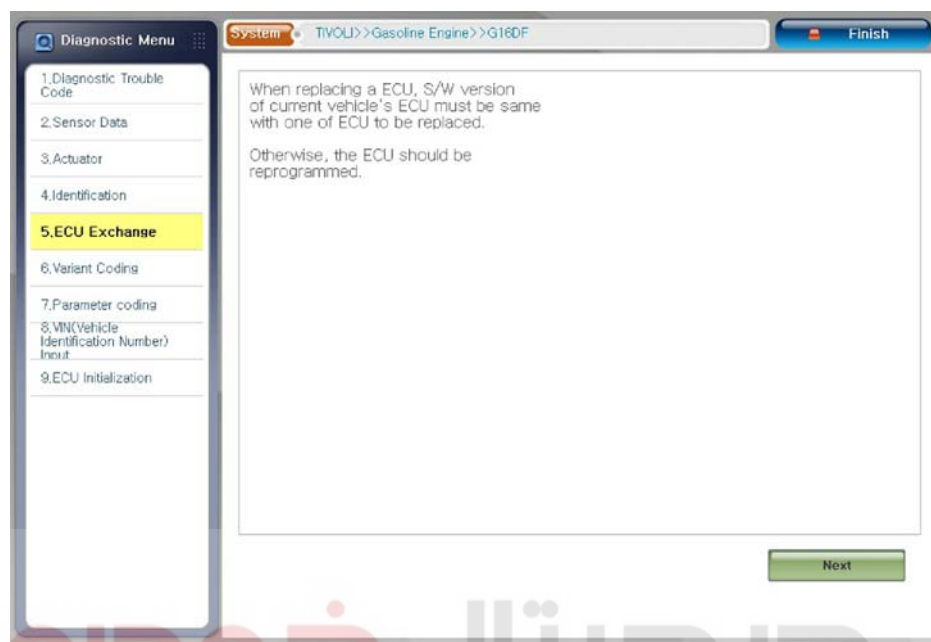
Back Start

**NOTE**

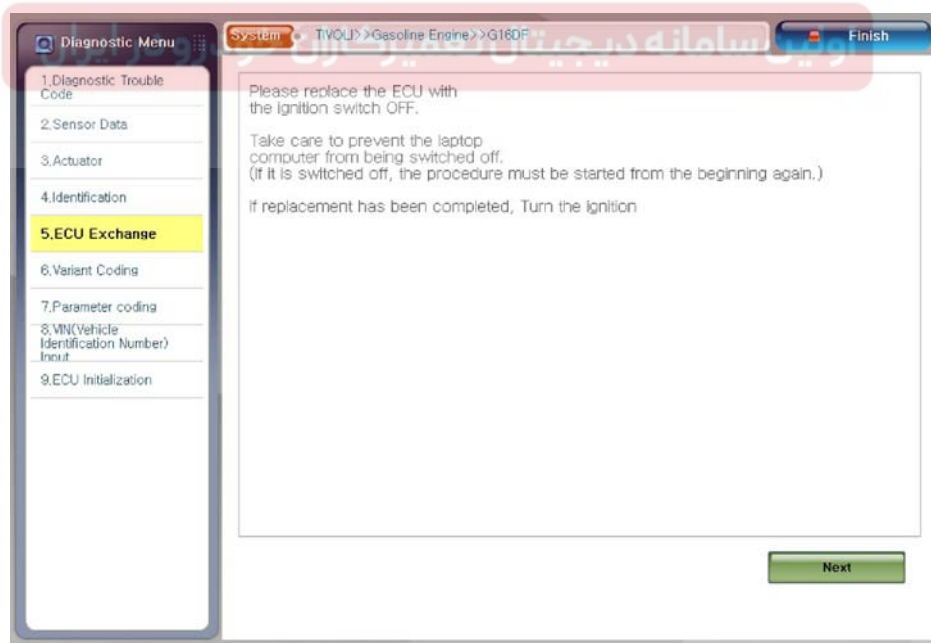
Note down the information regarding the software version, variant coding, and parameter coding stated in the "Device information", "Variant coding", and "Parameter coding" under Diagnosis menu. This information is used to compare with the data after multiple calibrations when replacing the ECU with a new one.

Modification basis	
Application basis	
Application basis	

3. Choose the item "Replace ECU" under the Diagnosis menu.



4. Follow the instructions on the screen to remove the ECU.

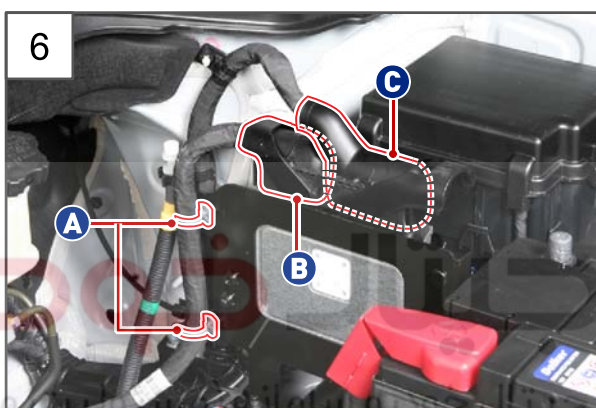




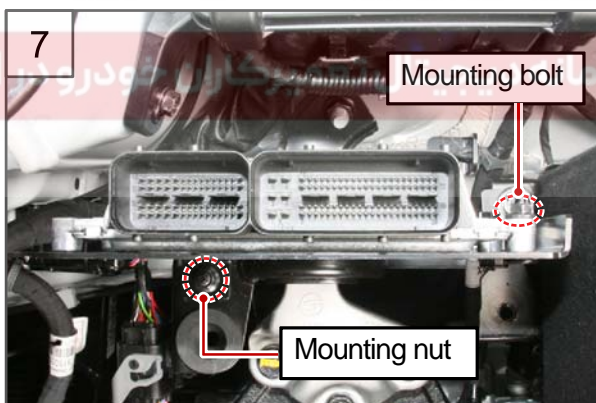
5. Remove the air cleaner assembly from the engine compartment.

**NOTE**

Refer to "AIR CLEANER ASSEMBLY" under "REMOVAL AND INSTALLATION" subsection of "INTAKE SYSTEM" section in "G16DF ENGINE" chapter.



6. Disengage the 3 ECU wiring clamps (A) and disconnect the connector (B) and connector (C).



7. Unscrew the 2 mounting bolts/nuts (12 mm) securing the ECU bracket.



8. Remove the ECU with bracket.

Modification basis	
Application basis	
Approval basis	



9



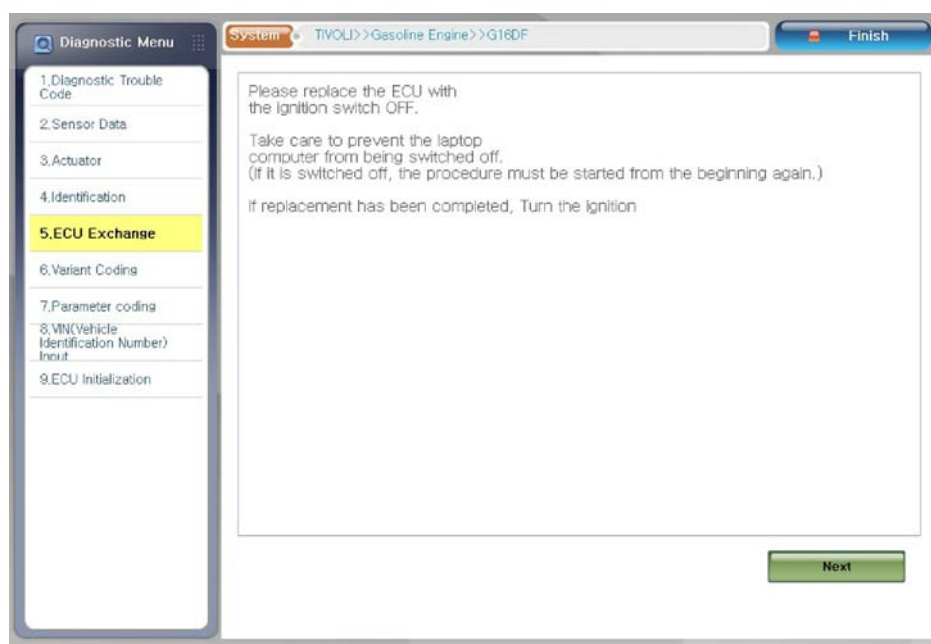
9. Unscrew the 3 mounting bolts (10 mm) securing the ECU and bracket to separate the ECU and bracket.

10

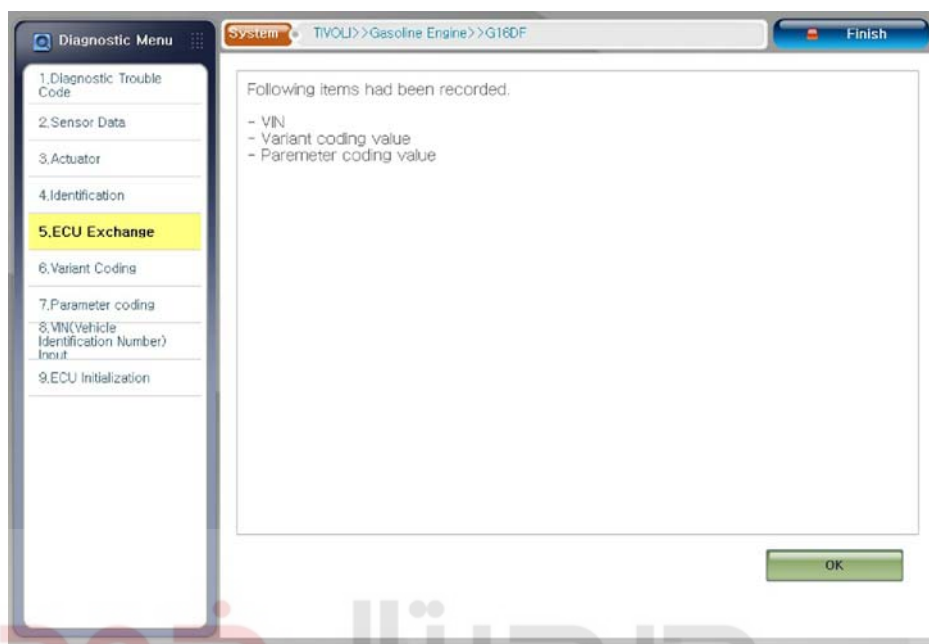


10. Install in the reverse order of removal.

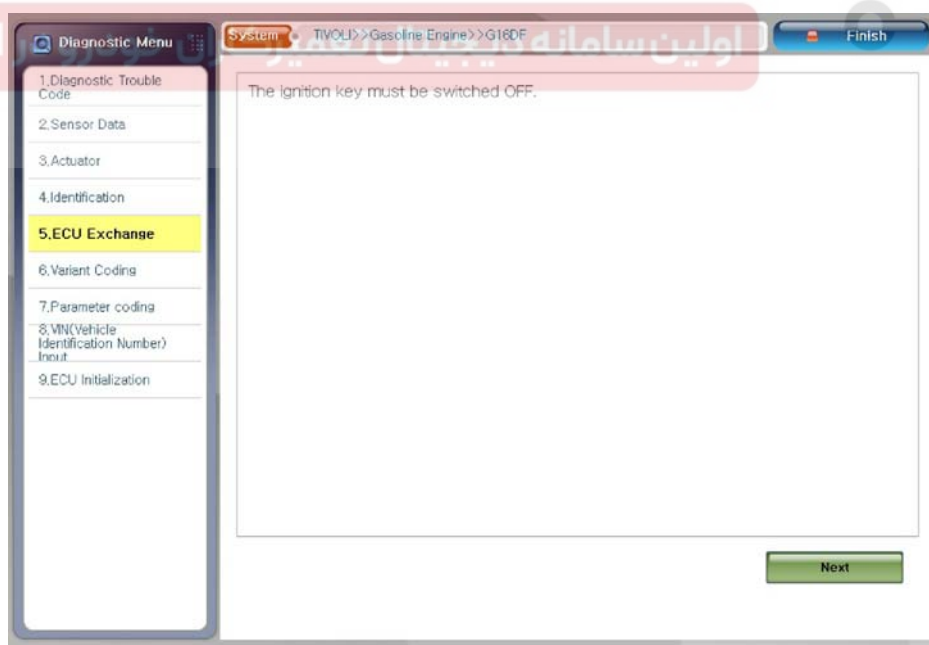
11. Replace the engine ECU with a new one and press the "Next" button on the bottom of the screen as shown below.



12.If the following screen is displayed, press "OK" button.

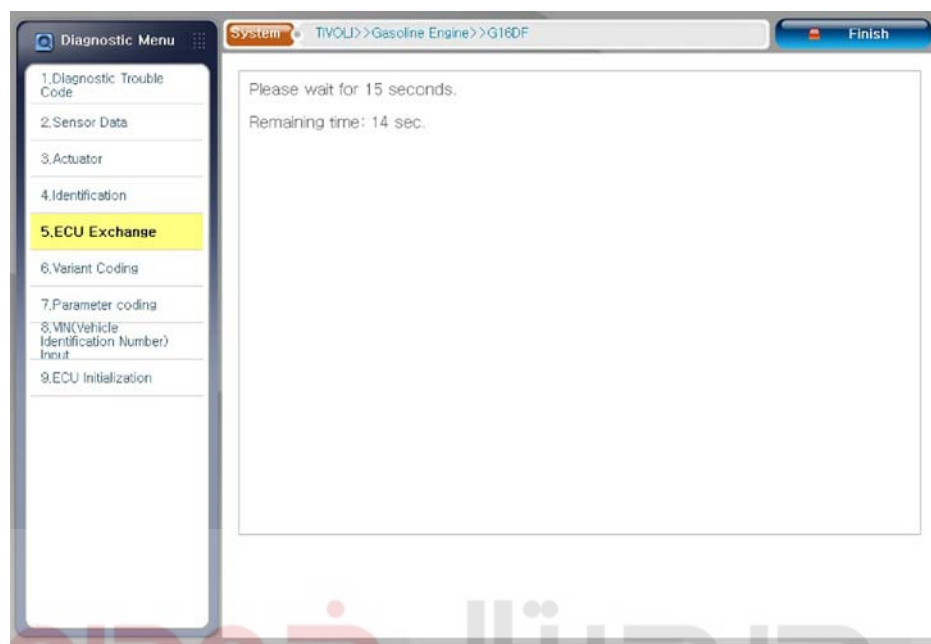


13.Turn the ignition OFF as instructed on the screen, then press "Next".

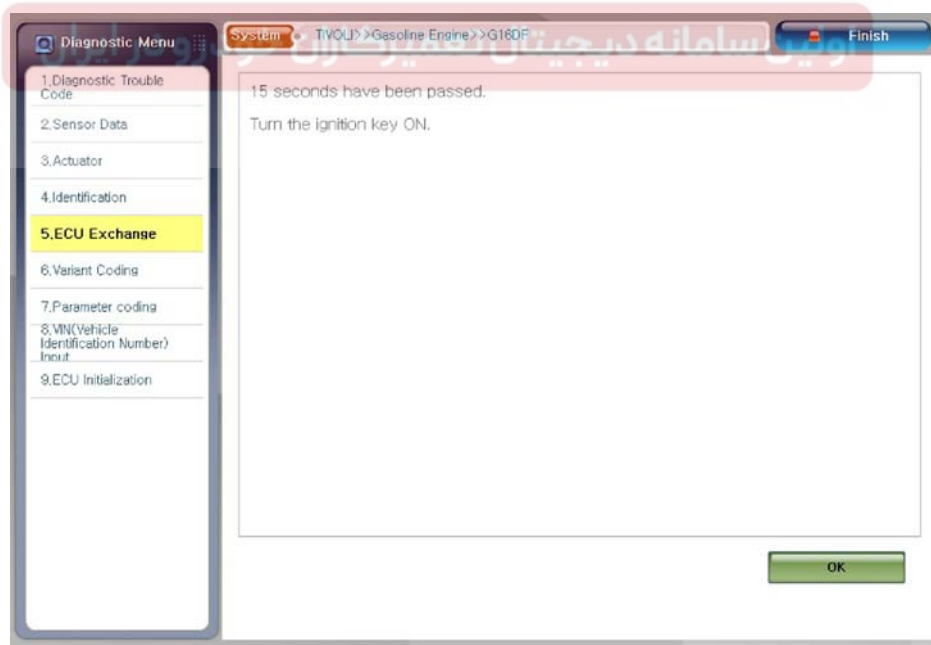


Modification basis	
Application basis	
Accessories	

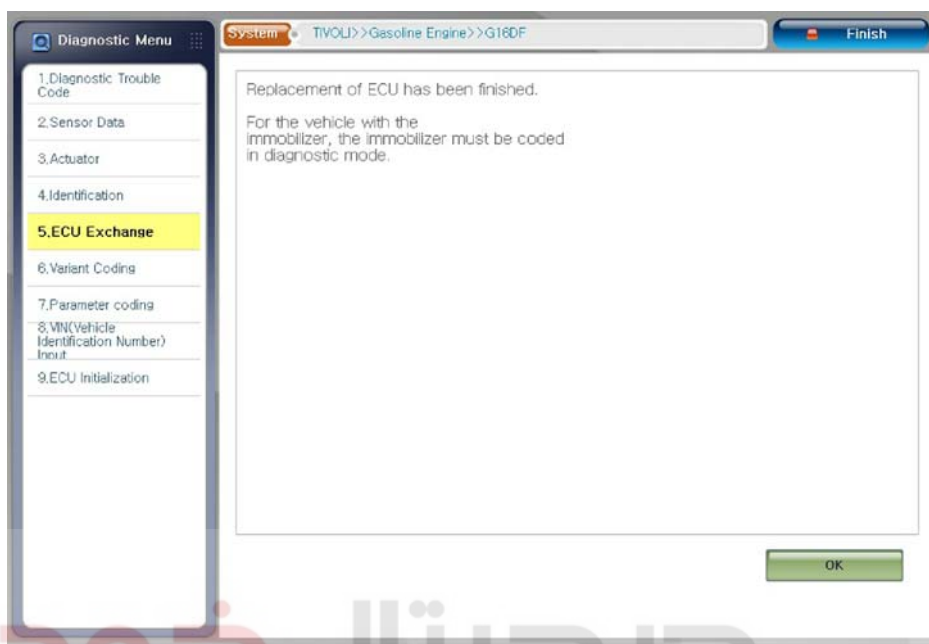
14.Wait for 15 seconds as instructed on the screen.



15.Turn the ignition ON as instructed on the screen, then press "Next".



16.If the following screen is displayed, press the "Next" button.



17.Make sure the information including ECU part number, software version, variant coding, and parameter coding which you have noted down before replacing the ECU is identical to the same information displayed on the Diagnosis menu screen to check if the coding for the replaced ECU has been completed successfully.

18.Return to the main screen and perform EMS registration, if needed.



#### NOTE

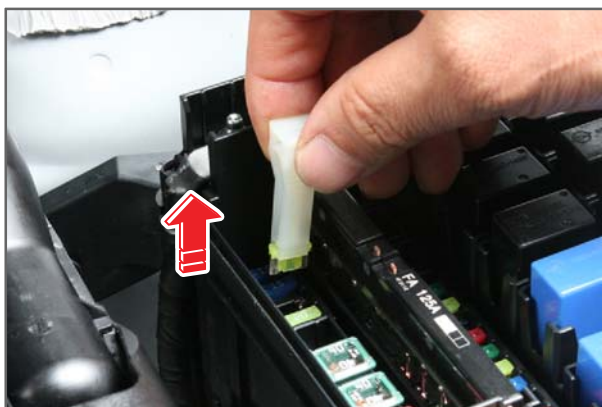
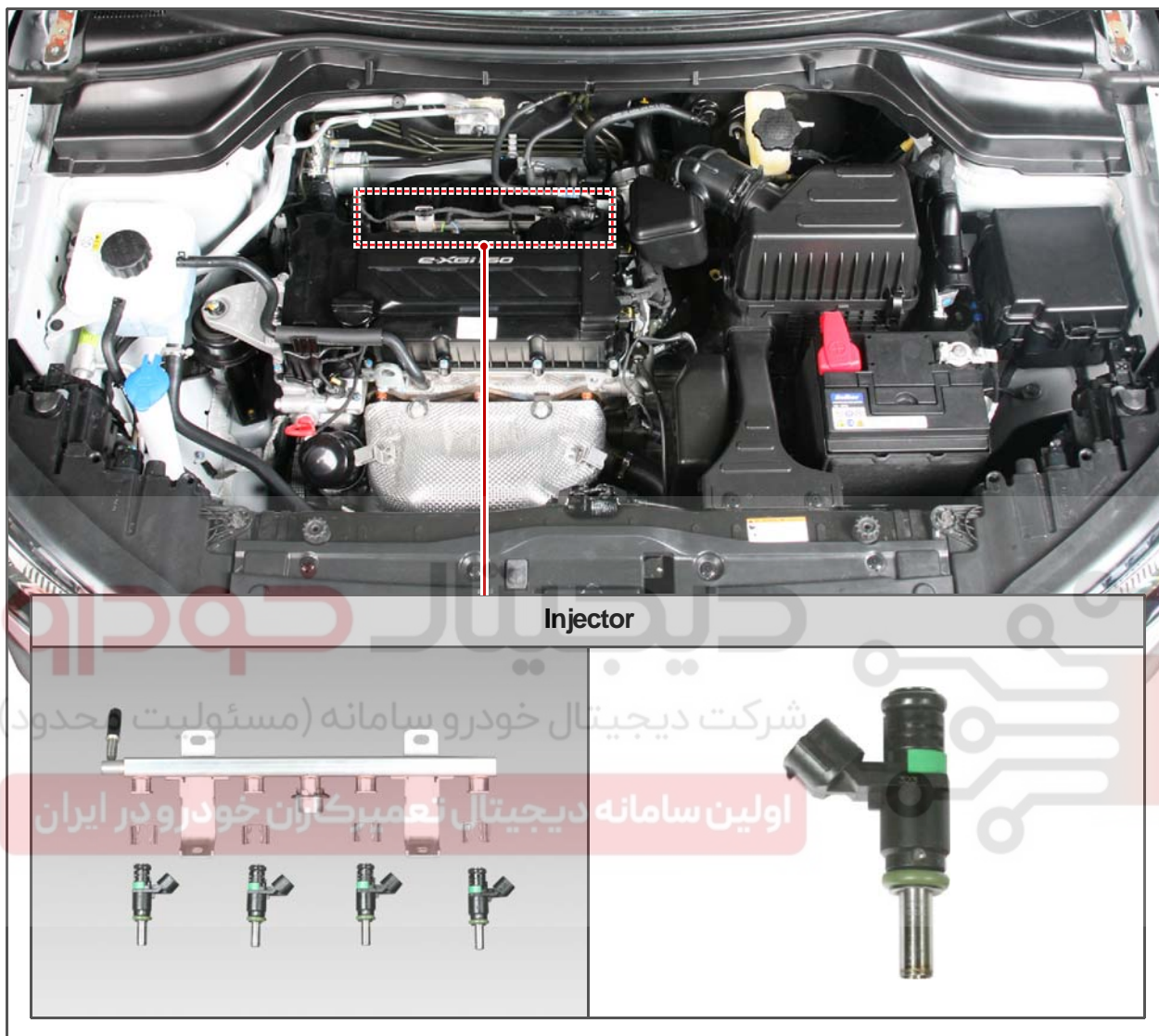
- For a vehicle with REKES key, refer to the "CODING ITEMS FOR ELECTRICAL UNITS REPLACEMENT" under "GENERAL INFORMATION" of "BCM" section in "ELECTRIC" chapter.
- For a vehicle with SMART key, refer to the "CODING ITEMS FOR ELECTRICAL UNITS REPLACEMENT" under "GENERAL INFORMATION" of "SKM" section in "ELECTRIC" chapter.

Modification basis	
Application basis	
Effective date	

S.G.N.

## 1890-02 INJECTOR

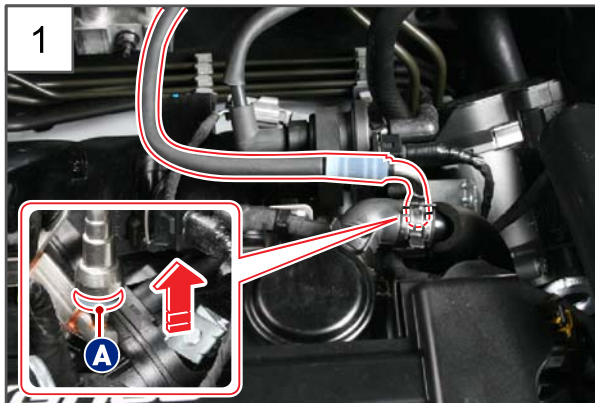
Preceding work - Disconnect the negative battery cable.

**NOTE**

To remove the injector, the fuel supply tube should be disconnected. Therefore, remove the fuel pump fuse from the engine compartment fuse box and rotate the engine to drain the fuel lines.

Modification basis	
Application basis	
Affected VIN	021 62 99 92 92





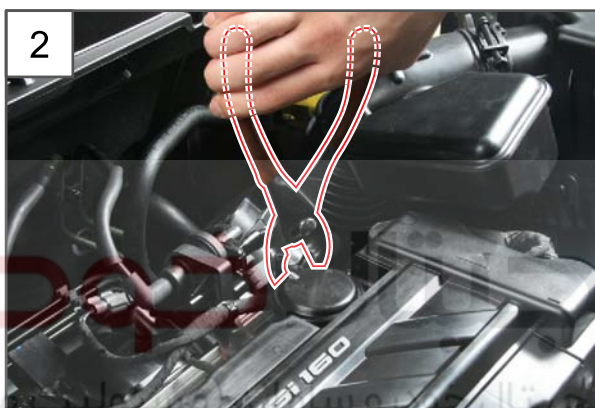
1. Disconnect the fuel supply tube from the fuel rail.

**NOTE**

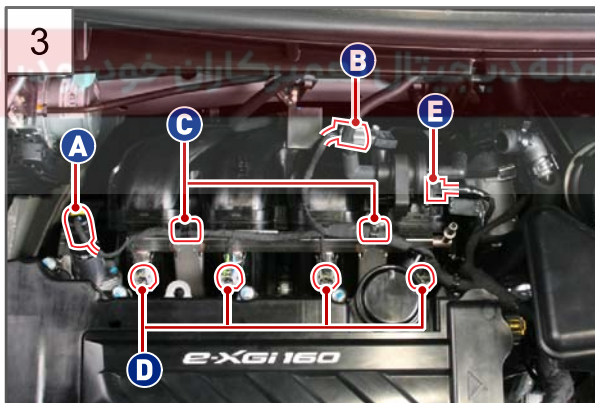
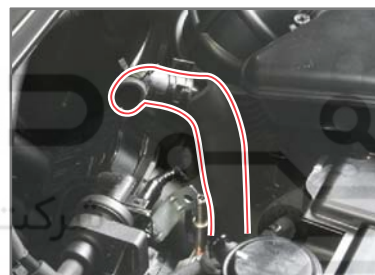
Push up the part (A) of the fuel supply tube in the direction of the arrow to remove the tube.

**CAUTION**

Be careful not to fold the fuel supply tube to prevent damage to the tube.

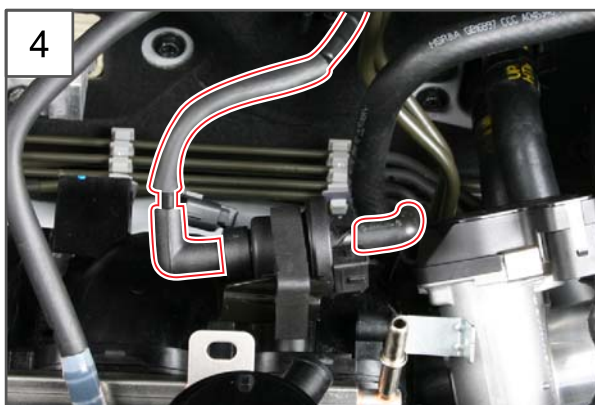


2. Disconnect the blowby hose from the cylinder head cover.



3. Disconnect the connectors and disengage the wiring clamps to free the engine main wiring.

- A. OCV connector to intake side
- B. T-MAP sensor connector
- C. Wiring clamp
- D. Injector connector
- E. PCSV connector



4. Disconnect the 2 hoses to the PCSV.

Modification basis	
Application basis	
Approval basis	

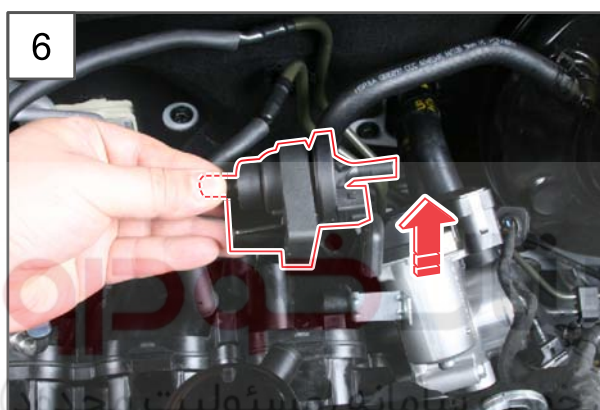


5. Unscrew the PCSV mounting bolt (10 mm).

**Tightening torque**  $10 \pm 1.0 \text{ Nm}$



6. Remove the PCSV.



7. Unscrew the 2 mounting bolts (13 mm) securing the fuel rail assembly on the top of the intake manifold.

**Tightening torque**  $25 \pm 2.5 \text{ Nm}$



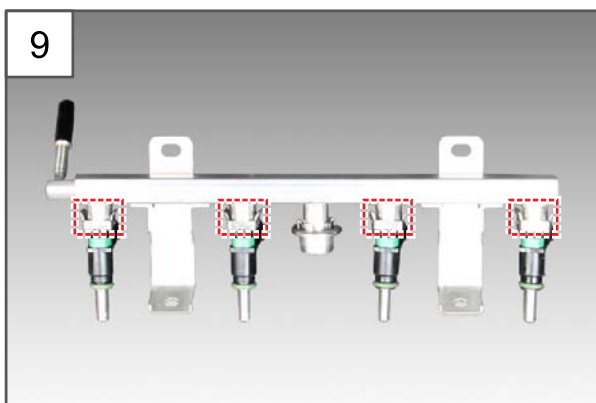
8. Remove the fuel rail assembly from the intake manifold by grasping and pulling it with both hands as shown in the picture.



#### CAUTION

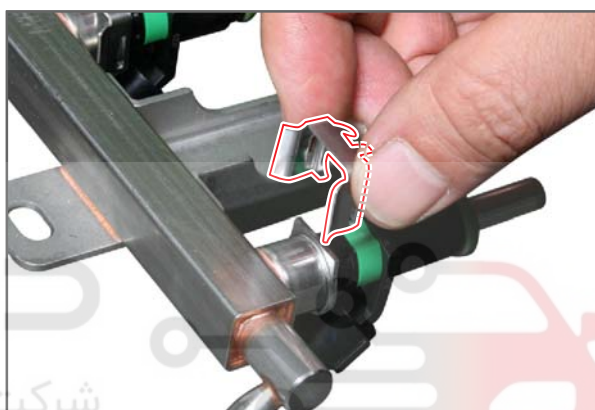
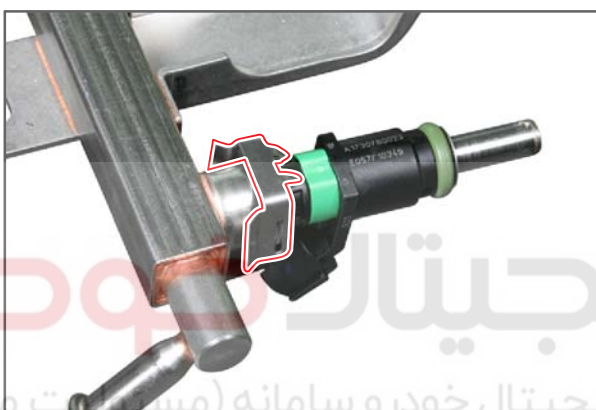
Make sure to use both hands to pull it out as the fuel rail and injector can break.



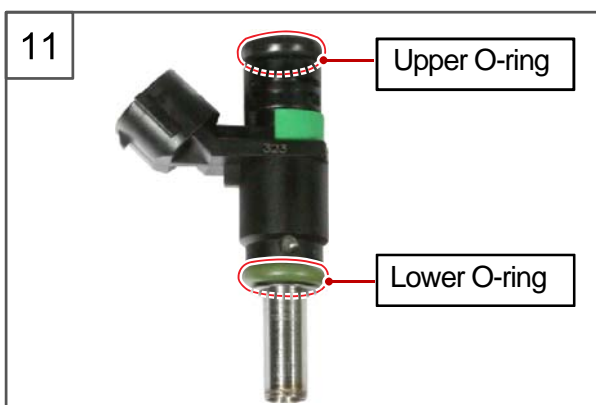


9. Remove the injector retaining key from the removed fuel rail assembly.

Injector retaining key



10. Remove the injector from the fuel rail.



11. Install in the reverse order of removal.



**NOTE**

When installing the injector, always replace the upper and lower O-rings of the injector with new ones.

Modification basis	
Application basis	
Life cycle	

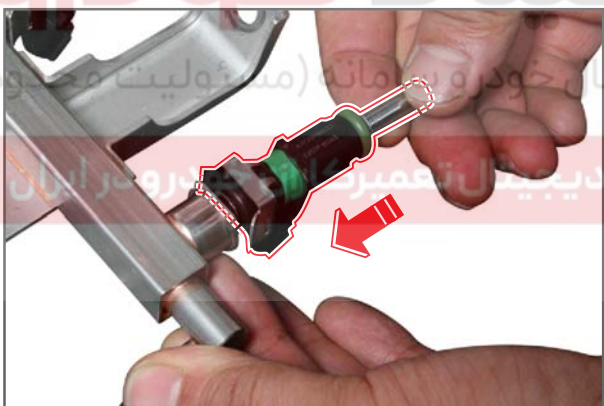
### Installation of injector

1. Fit the injector retaining key to the injector.



#### CAUTION

Make sure that the retaining key is aligned and positioned correctly in the groove for the retaining key.



2. Fit the injector to the fuel rail.

#### CAUTION

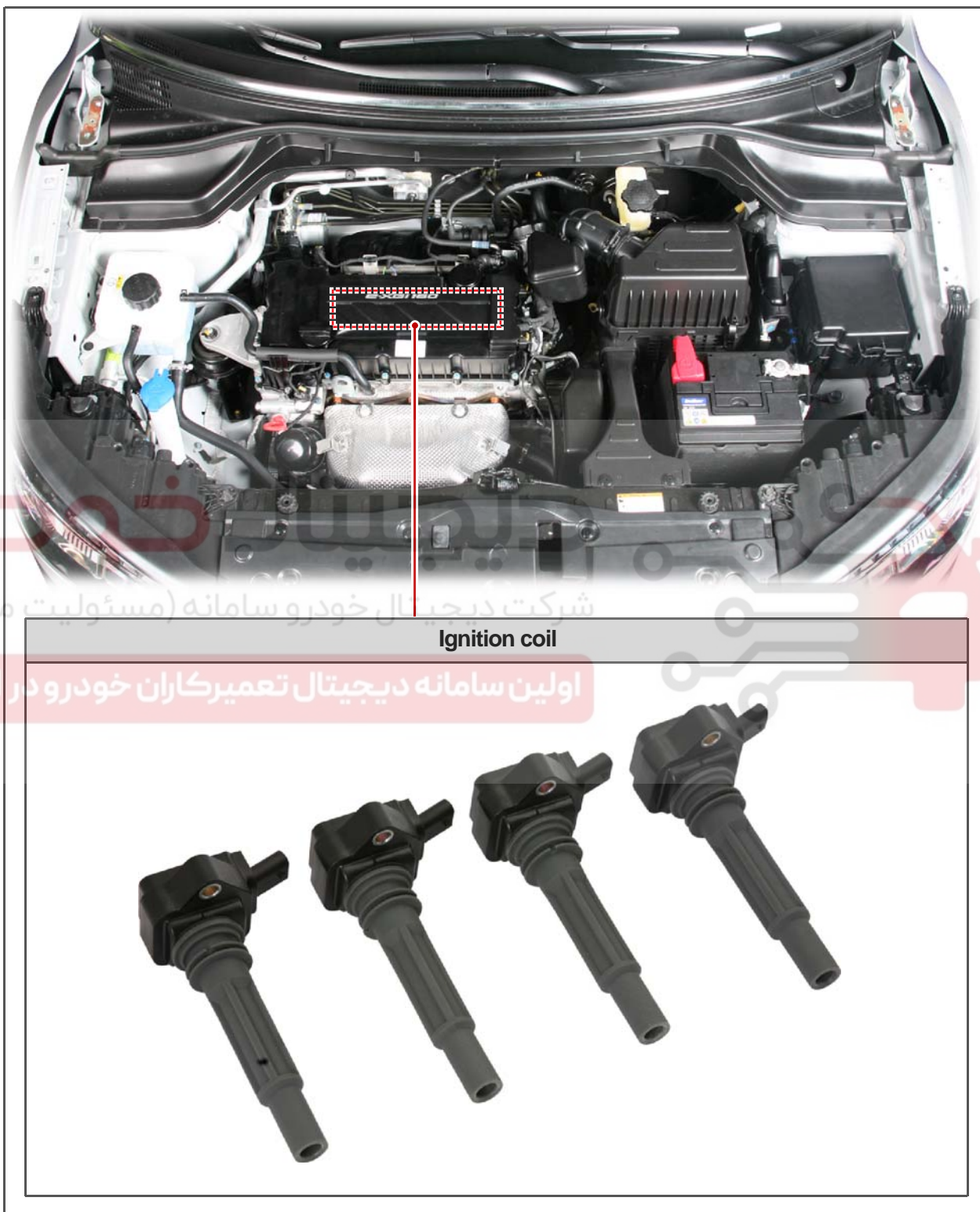
Make sure that the upper O-ring of the injector is inserted in the fuel rail correctly.

S.G.N.

## 1444-01 IGNITION COIL

Preceding work

- Disconnect the negative battery cable.



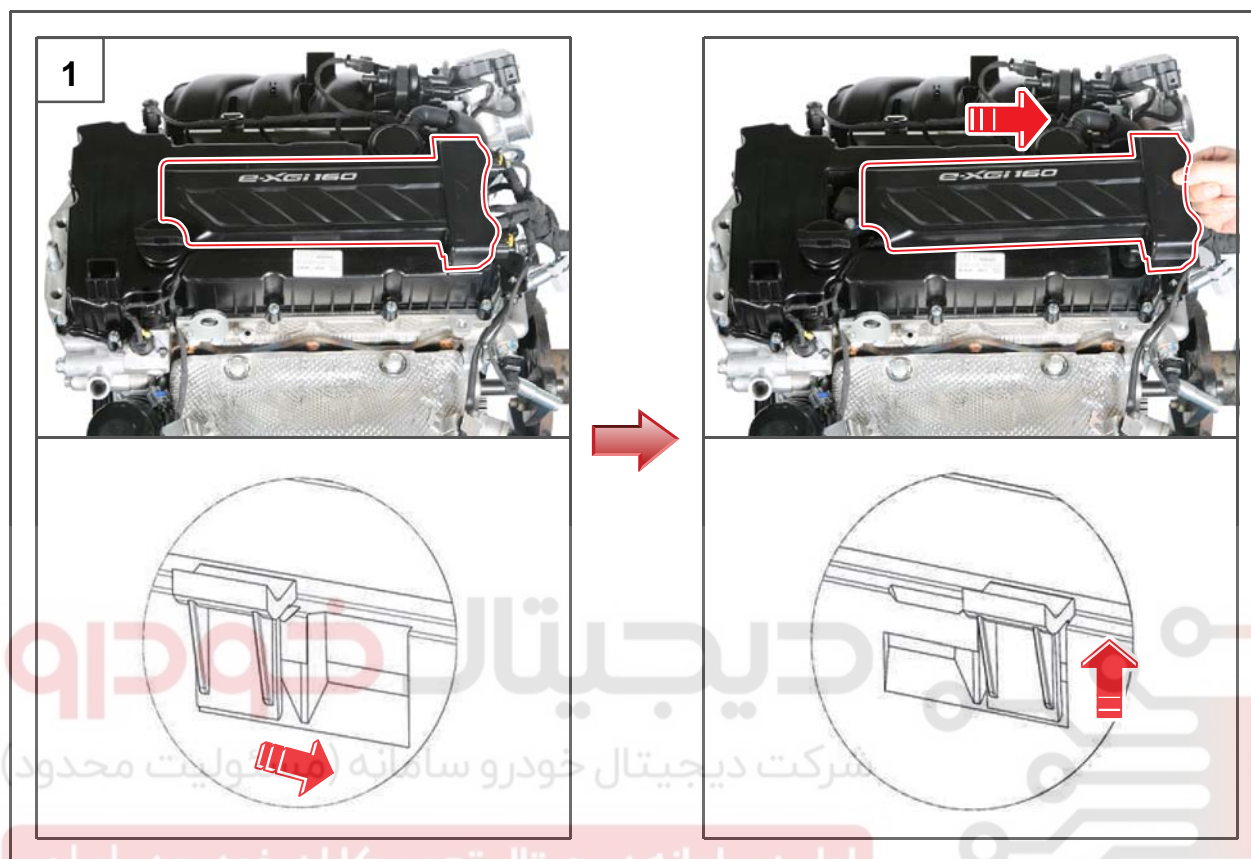
Modification basis	
Application basis	
Approval basis	

ENGINE CONTROL SYSTEM

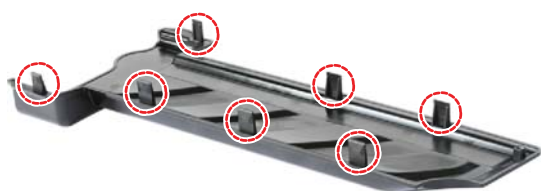
TIVOLI 2015.03



1. Slide and remove the ignition coil cover in the direction of the arrow as shown in the picture.



Ignition coil cover mountings - 7 points



#### NOTE

Install the ignition coil cover in vertical direction.



2. Disconnect the ignition coil connector.



3. Unscrew the mounting bolt (10 mm) for the ignition coil.

**Tightening torque**  $10 \pm 1.0 \text{ Nm}$



4. Remove the ignition coil.

**NOTE**

Remove the remaining ignition coils in order in the same way.

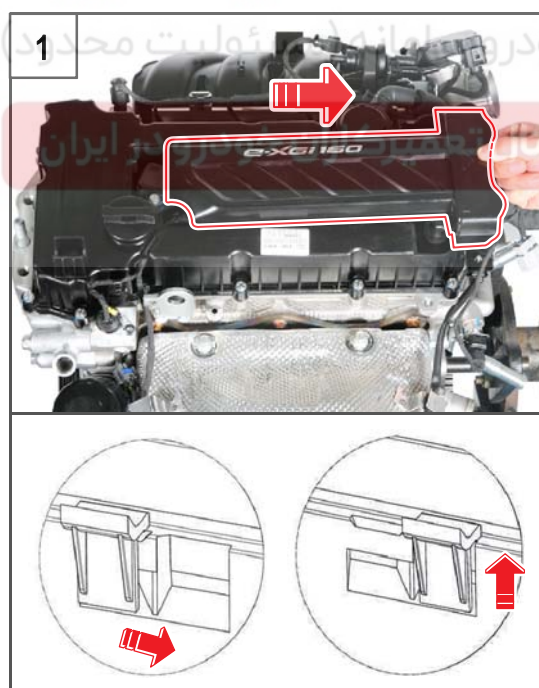
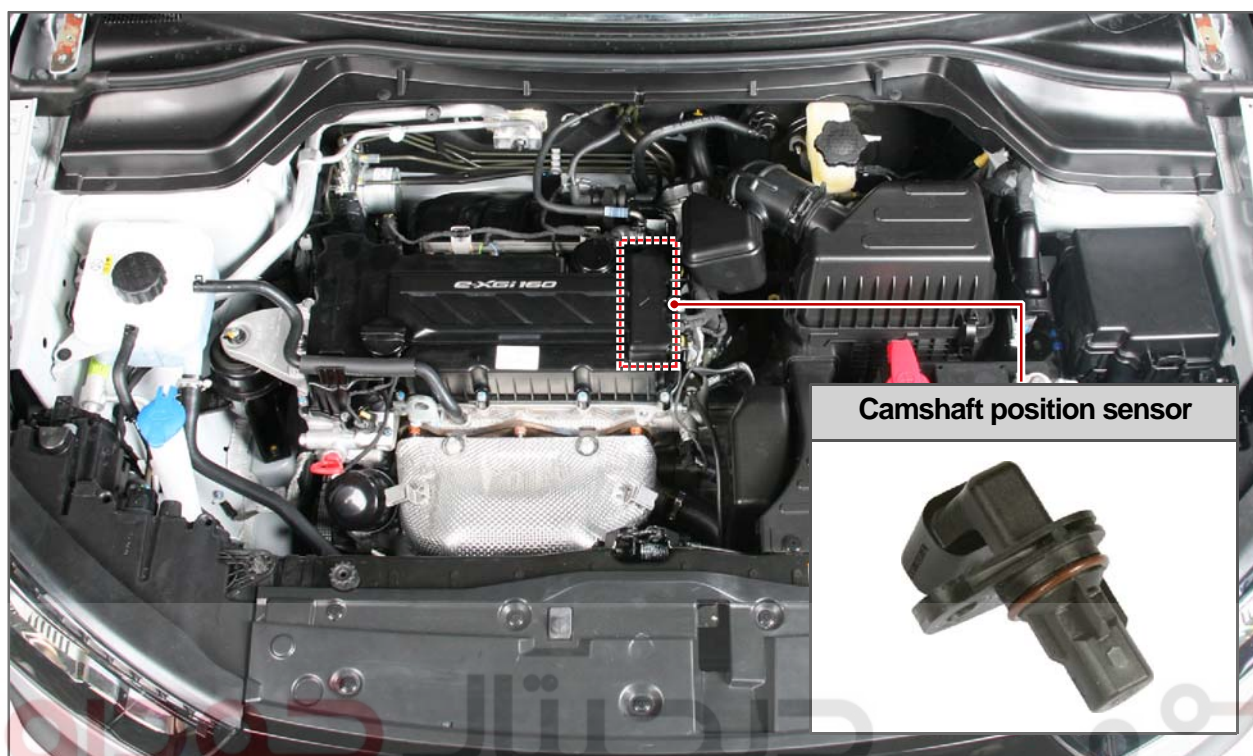


5. Install in the reverse order of removal.

Modification basis	
Application basis	
Life cycle	

S.G.N.

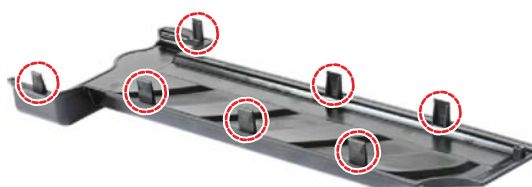
## 1430-14 CAMSHAFT POSITION SENSOR



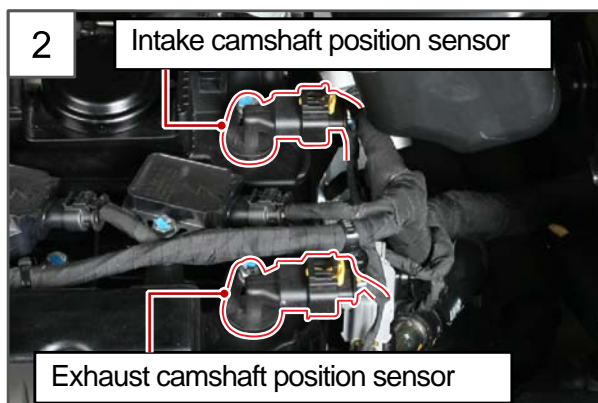
- Slide and remove the ignition coil cover in the direction of the arrow as shown in the picture.

**NOTE**

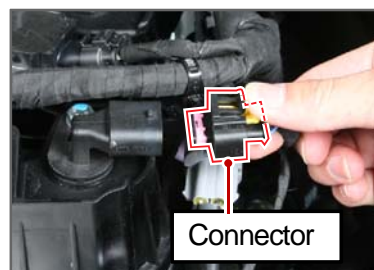
Install the ignition coil cover in vertical direction.

**Ignition coil cover mountings -  
7 points**




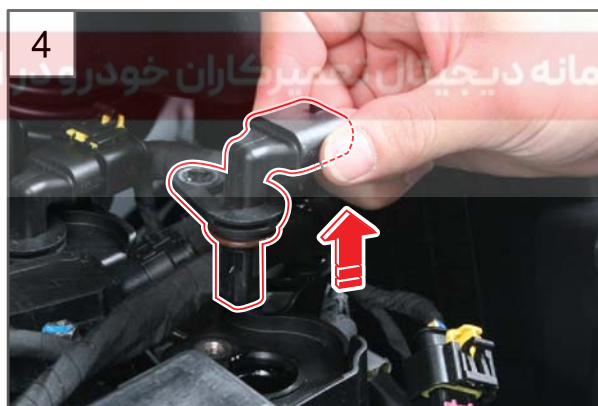


2. Disconnect the connector to the camshaft position sensor which will be removed.

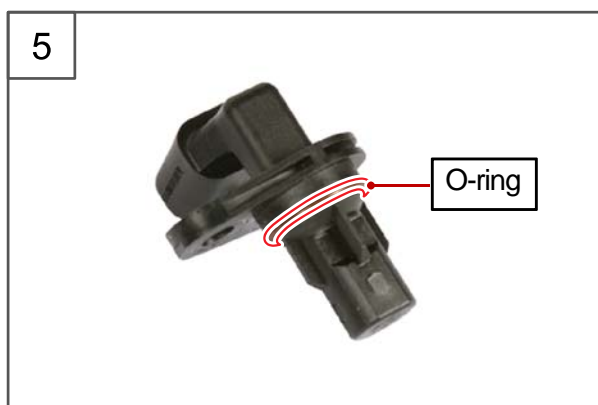


3. Unscrew the mounting bolt (10 mm) for the cam position sensor.

**Tightening torque**  $10 \pm 1.0\text{Nm}$



4. Remove the cam position sensor.



5. Install in the reverse order of removal.

Modification basis	
Application basis	
Life cycle	

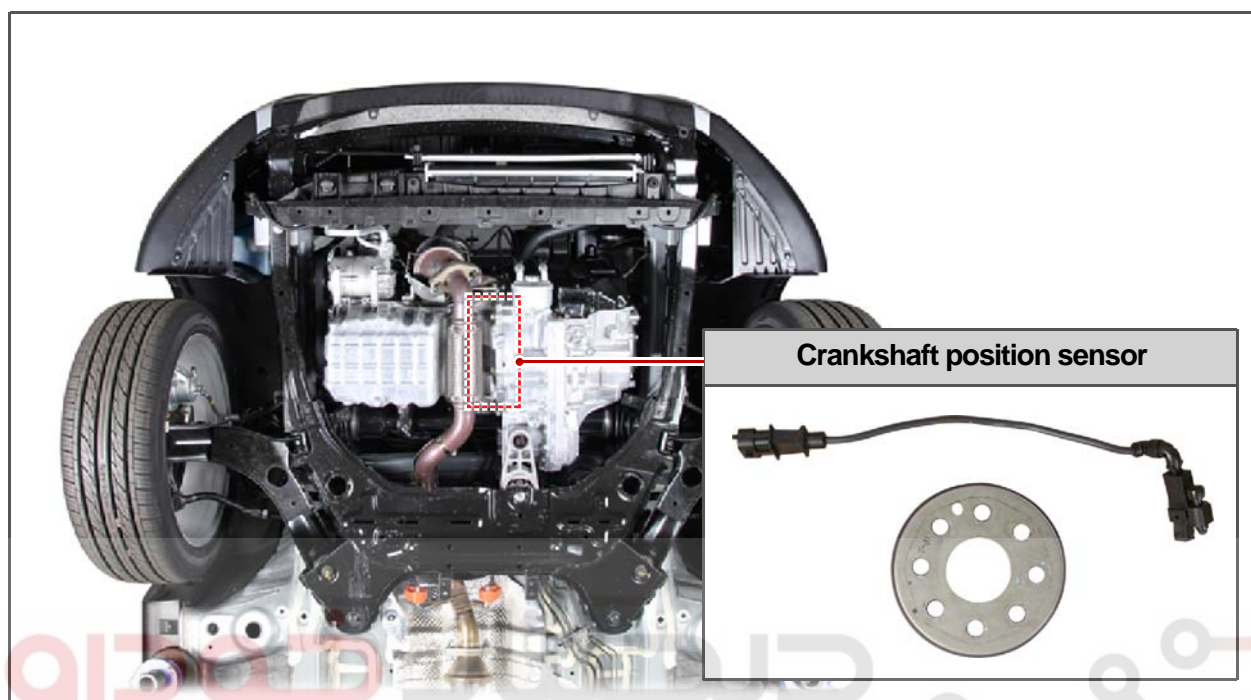
S.G.N.

1135-39

## CRANKSHAFT POSITION SENSOR

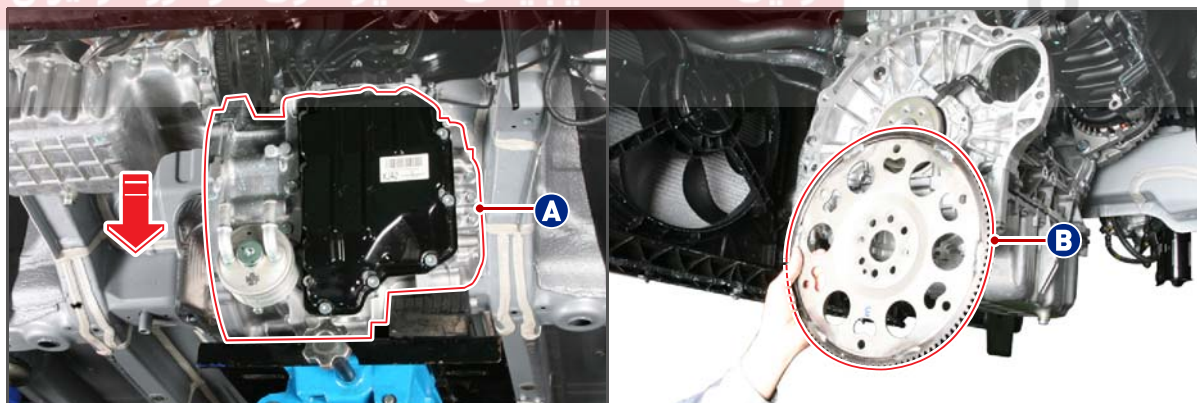
Preceding work

- Disconnect the negative battery cable.



## Preceding works for vehicles with A/T

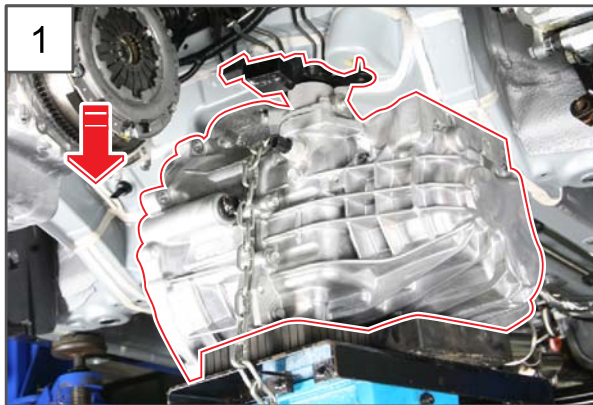
1. Remove the A/T assembly (A) and the drive plate (B).

**NOTE**

- Refer to "A/T ASSEMBLY" under "REMOVAL AND INSTALLATION" subsection of "6 A/T" section in "CHASSIS" chapter.
- Refer to "DRIVE PLATE" under "REMOVAL AND INSTALLATION" subsection of "ENGINE ASSEMBLY" section in "G16DF ENGINE" chapter.



### Preceding works for vehicles with M/T

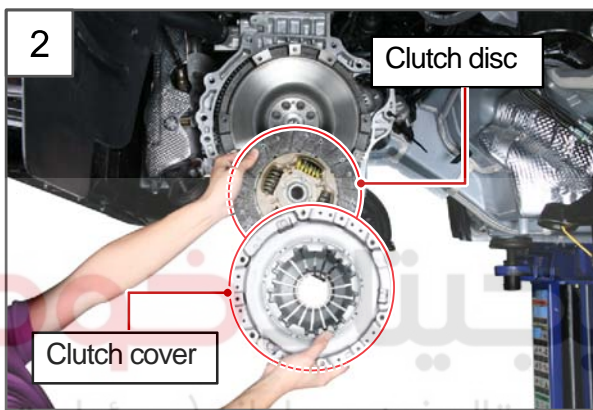


1. Remove the M/T assembly.



#### NOTE

Refer to "M/T ASSEMBLY" under "REMOVAL AND INSTALLATION" subsection of "6 M/T" section in "CHASSIS" chapter.

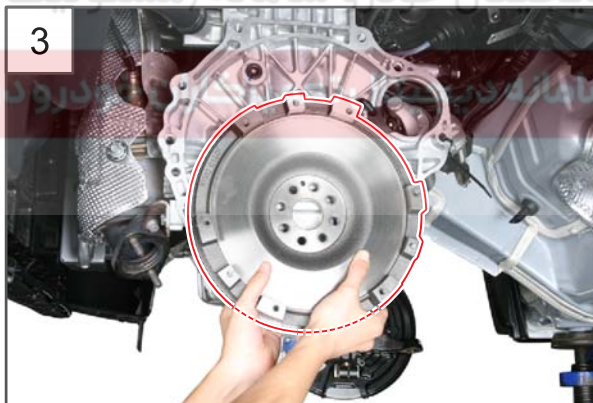


2. Remove the clutch cover and clutch disk.



#### NOTE

Refer to "CLUTCH DISK AND COVER ASSEMBLY" under "REMOVAL AND INSTALLATION" subsection of "CLUTCH" section in "CHASSIS" chapter.

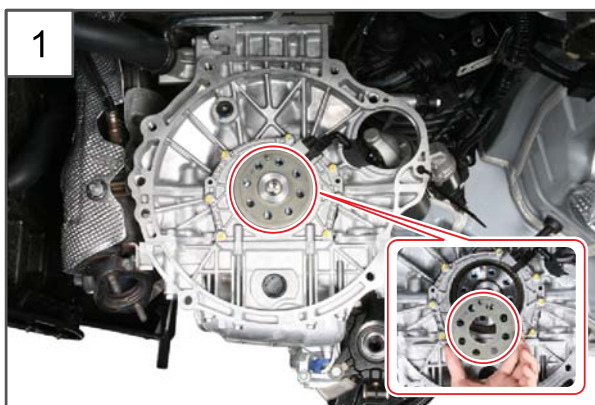


3. Remove the flywheel.



#### NOTE

Refer to "FLYWHEEL" under "REMOVAL AND INSTALLATION" subsection of "ENGINE ASSEMBLY" section in "G16DF ENGINE" chapter.



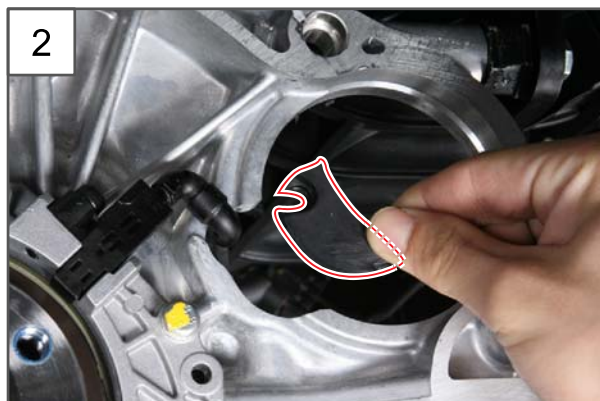
1. Remove the trigger ring from the crankshaft rear seal.



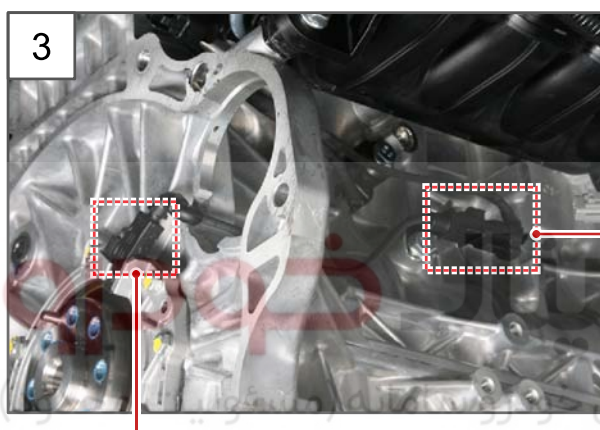
#### CAUTION

Do not work with a trigger ring near a magnetic tool or equipment, as the triggering can lose magnetic properties easily by an external magnetic field or scratches on the surface.

Modification basis	
Application basis	
Approval basis	

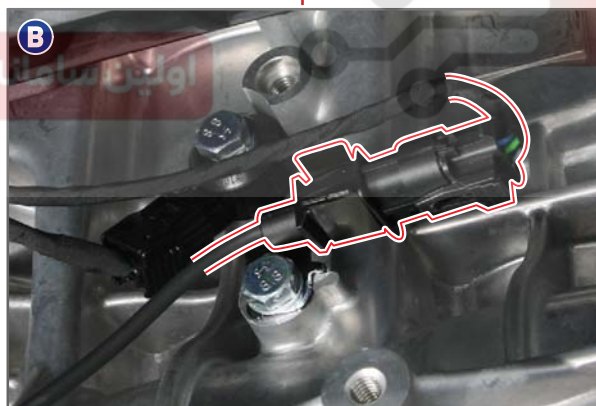


2. Remove the crankshaft position sensor dust cover.

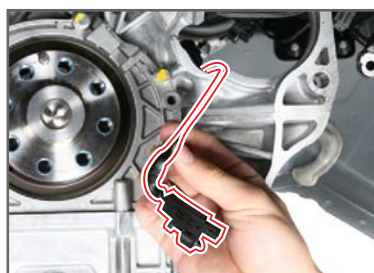


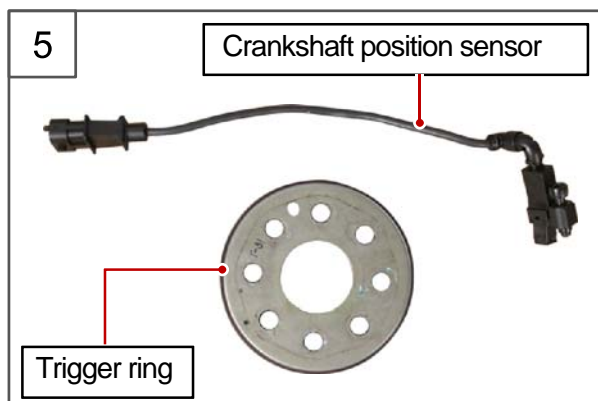
3. Unscrew the hexagon mounting bolt (5 mm) for the crankshaft position sensor and disconnect the connector (B).

**Tightening torque**  $5 \pm 1.0 \text{ Nm}$



4. Remove the crankshaft position sensor.





5. Install in the reverse order of removal.

# دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران

ENGINE  
GENERALENGINE  
ASSEMBLFUEL  
SYSTEMIGNITION  
SYSTEMINTAKE  
SYSTEMEXHAUST  
SYSTEMLUBRICA  
TIONCOOLING  
SYSTEMCHARGE  
GSTARTIN  
GCRUISE  
CONTROENGINE  
CONTRO

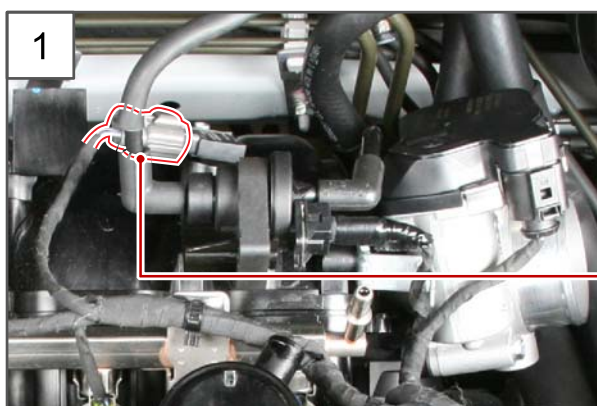
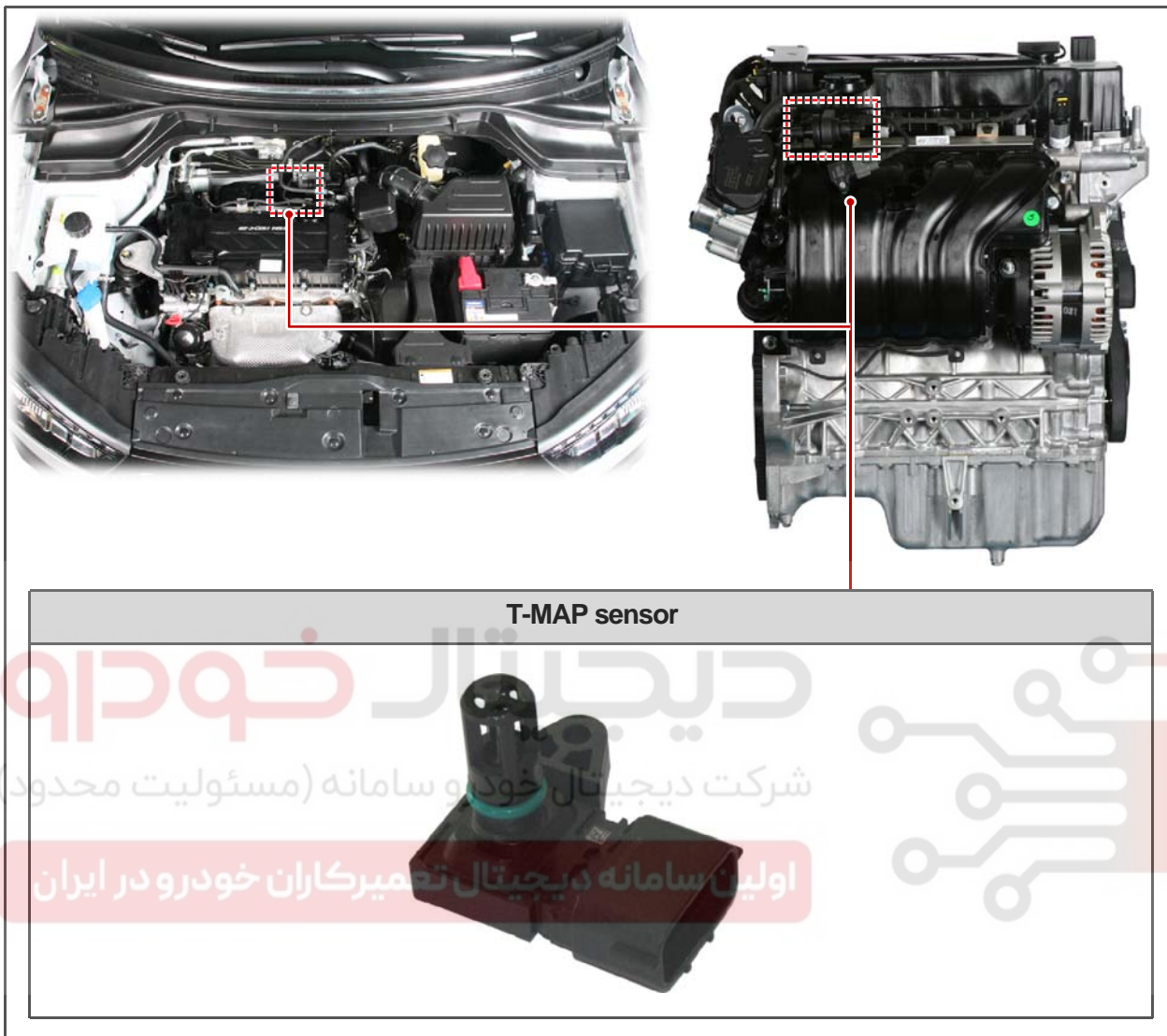
EEM

Modification basis	
Application basis	
Approved by	



S.G.N.

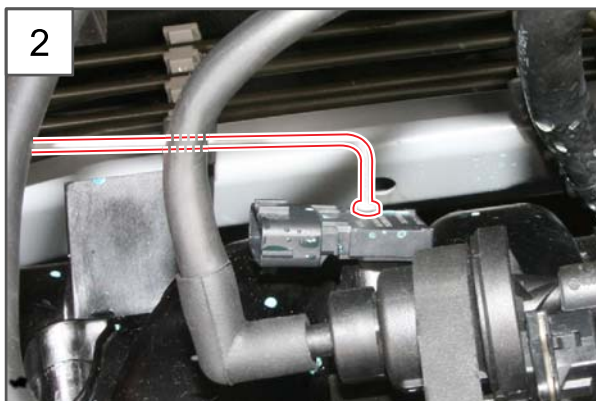
## 1430-20 T-MAP SENSOR



1. Disconnect the T-MAP sensor connector.



Modification basis	
Application basis	
Affected VIN	021 62 99 92 92



2. Unscrew the hexagon mounting bolt (3 mm) for the T-MAP sensor.



3. Remove the T-MAP sensor.



4. Install in the reverse order of removal.

ENGINE  
GENERALENGINE  
ASSEMBLYFUEL  
SYSTEMIGNITION  
SYSTEMINTAKE  
SYSTEMEXHAUST  
SYSTEMLUBRICA  
TIONCOOLING  
SYSTEM

CHARGING

STARTING

CRUISE  
CONTROLENGINE  
CONTROL

E E M

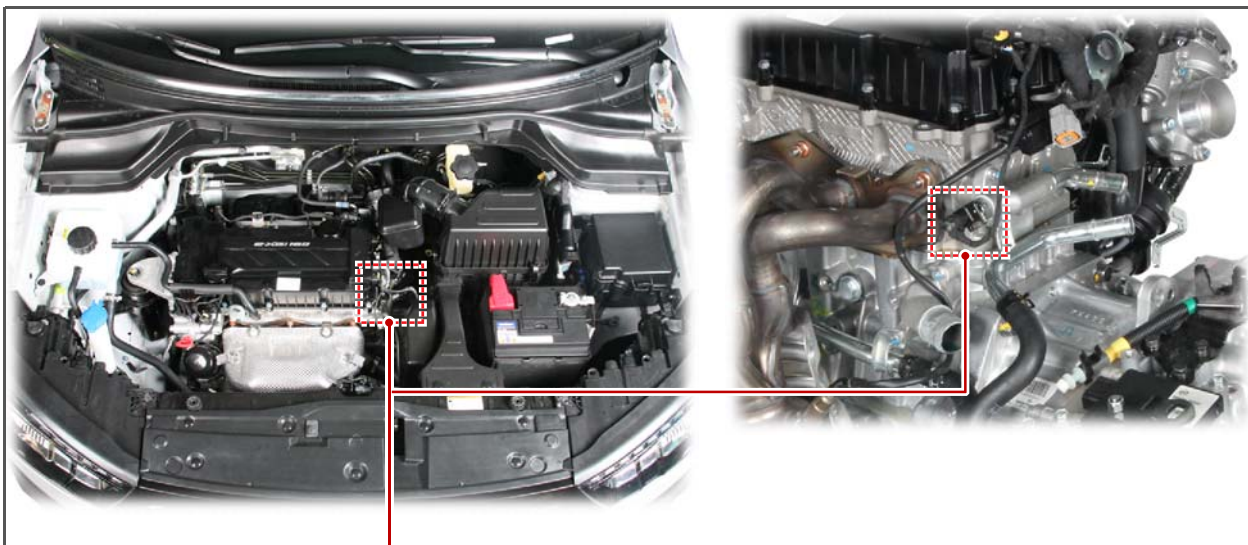
Modification basis	
Application basis	
Reference VIN	



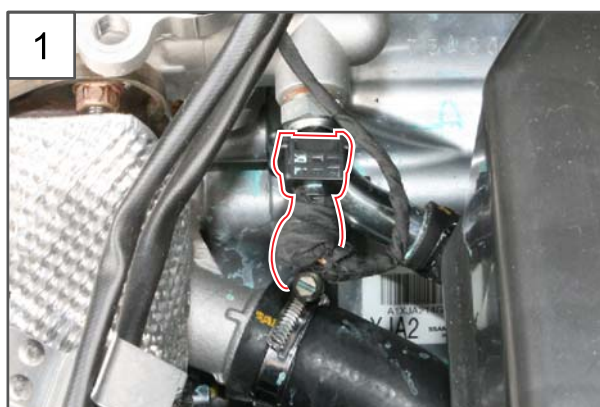
S.G.N.

1430-07

## COOLANT TEMPERATURE SENSOR



Coolant temperature sensor



1. Disconnect the coolant temperature sensor connector.



2. Loosen and remove the coolant temperature sensor (19 mm) in the direction of the arrow.



3. Remove the coolant temperature sensor.



4. Install in the reverse order of removal.



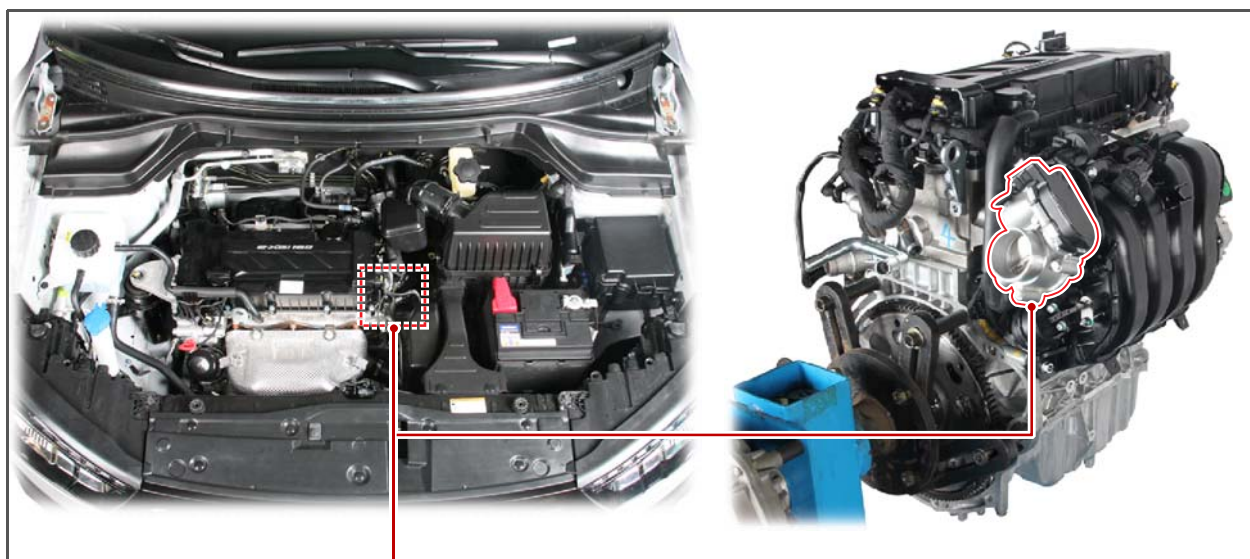
#### NOTE

When installing the sensor, replace the washer for the sensor with a new one.

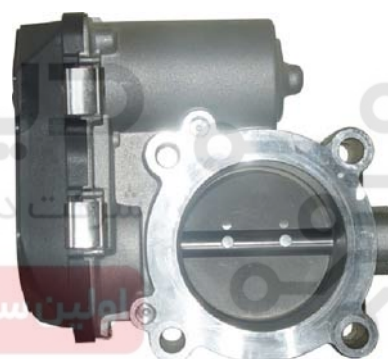
Modification basis	
Application basis	
Effective date	

S.G.N.

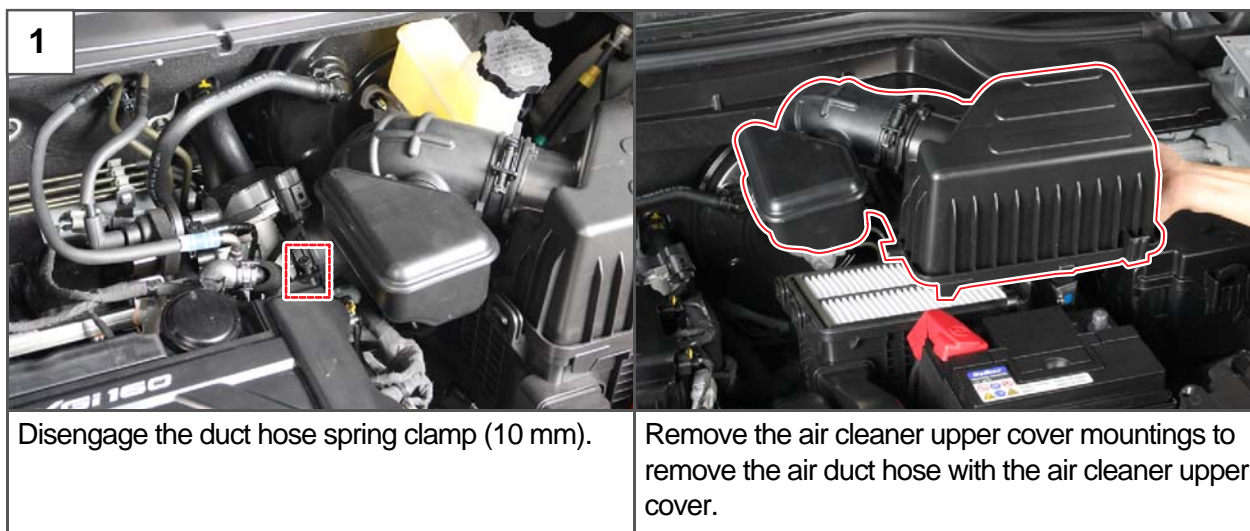
## 1742-07 ELECTRONIC THROTTLE BODY



Electronic throttle body



1. Remove the air duct hose with the air cleaner upper cover.



Disengage the duct hose spring clamp (10 mm).

Remove the air cleaner upper cover mountings to remove the air duct hose with the air cleaner upper cover.





2. Disconnect the electronic throttle body connector.



3. Unscrew the 4 mounting bolts (10 mm) for the electronic throttle body.

**Tightening torque**  $10 \pm 1.0 \text{ Nm}$



4. Remove the electronic throttle body.



5. Install in the reverse order of removal.

Modification basis	
Application basis	
Effective date	

**⚠ CAUTION**

- When installing the electronic throttle body, replace the gasket (A) with a new one.
- Cover the opening of the intake manifold by using, for example, a rag to prevent dirt from entering.



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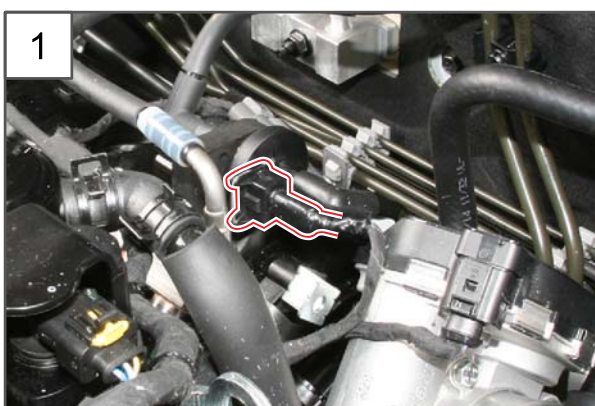
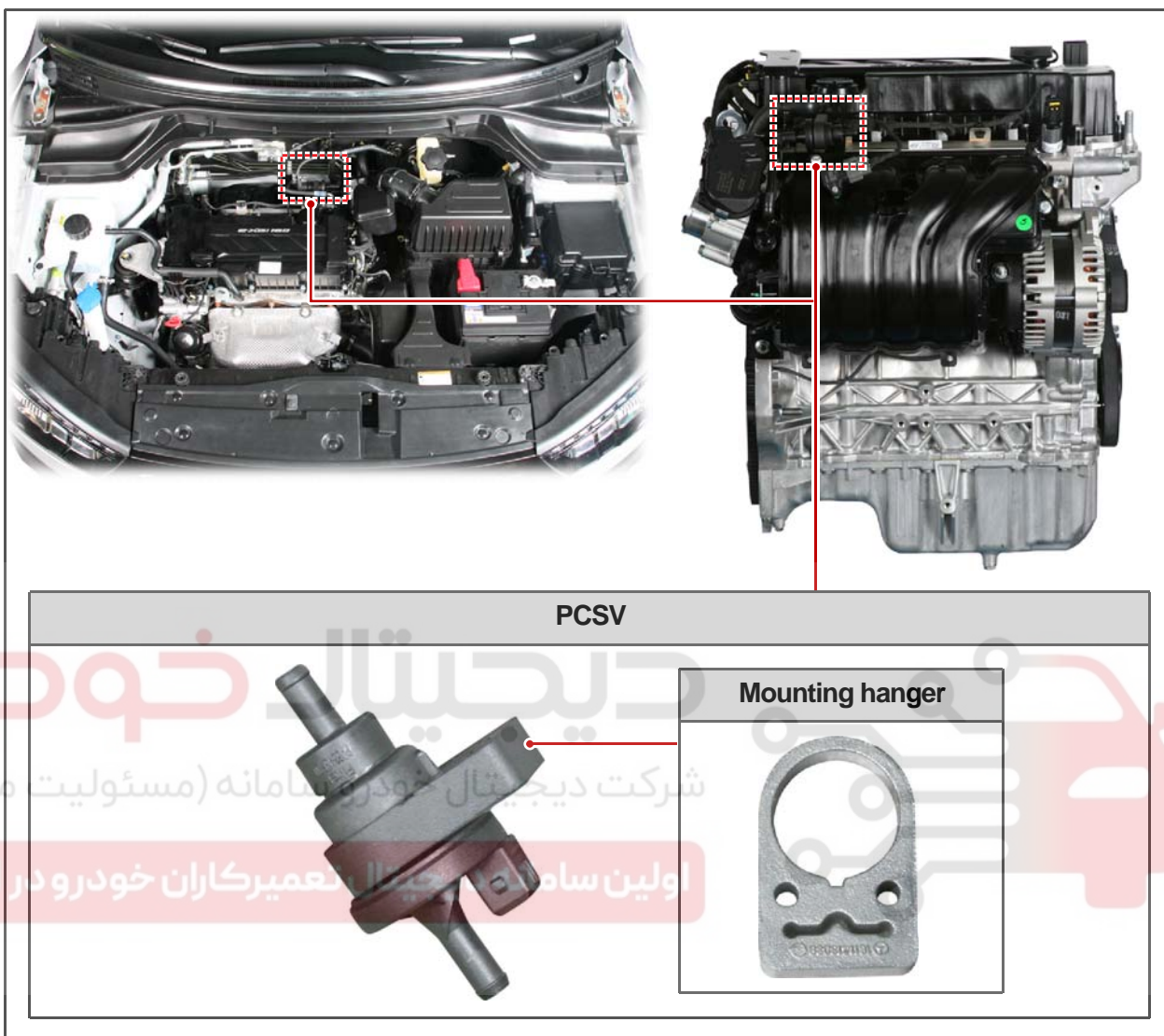
اولین سامانه دیجیتال تعمیرکاران خودرو در ایران





S.G.N.

## 1629-04 PURGE CONTROL SOLENOID VALVE

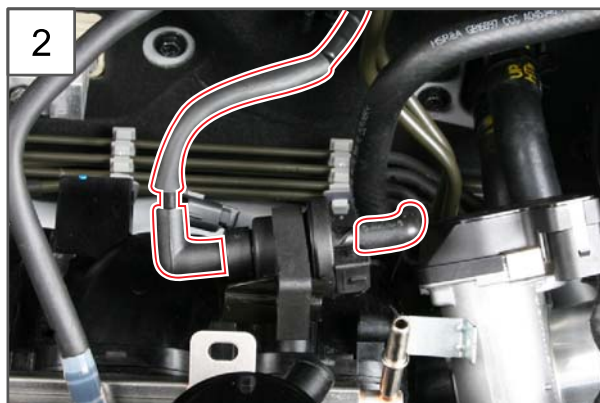


1. Disconnect the PCSV connector.

Modification basis	
Application basis	
Approval basis	

ENGINE CONTROL SYSTEM

TIVOLI 2015.03



2. Disconnect the 2 hoses to the PCSV.



3. Unscrew the PCSV mounting bolt (10 mm).

**Tightening torque**  $10 \pm 1,0 \text{ Nm}$



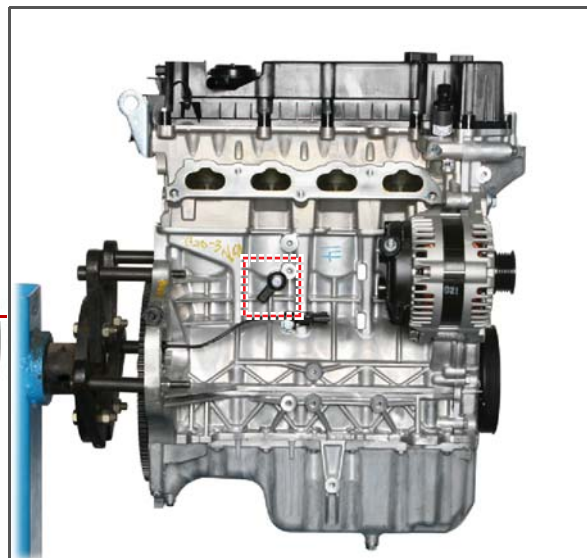
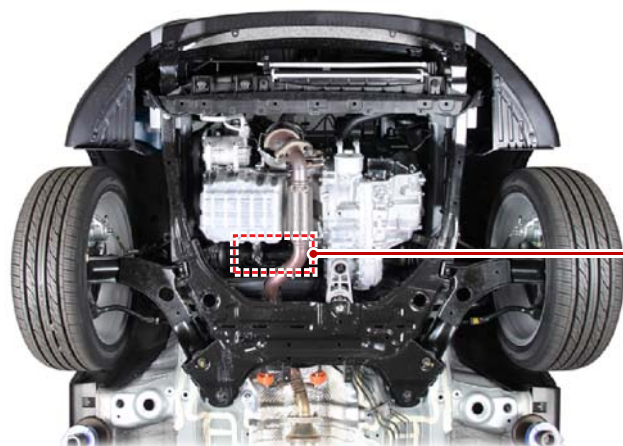
4. Remove the PCSV.



5. Install in the reverse order of removal.

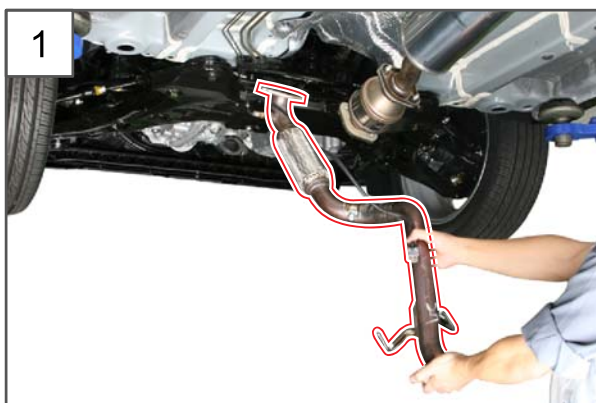
S.G.N.

## 1430-05 KNOCK SENSOR



Installed to the cylinder block (bottom of the intake manifold).

Knock sensor



1. Remove the front exhaust pipe to make room for the sensor removal.

**NOTE**

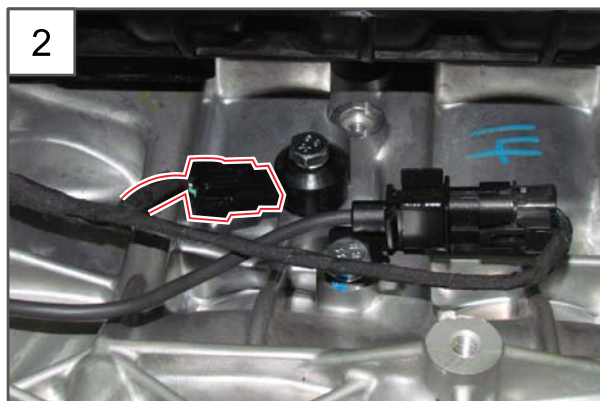
Refer to "FRONT EXHAUST PIPE" under "REMOVAL AND INSTALLATION" subsection of "EXHAUST SYSTEM" section in "G16DF ENGINE" chapter.

Modification basis	
Application basis	
Life cycle	

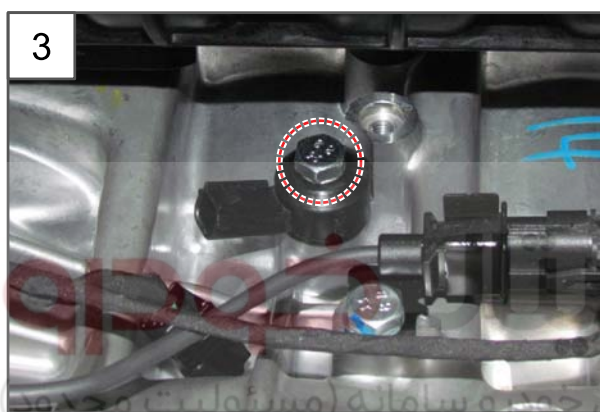
ENGINE CONTROL SYSTEM

TIVOLI 2015.03





2. Disconnect the knock sensor connector.



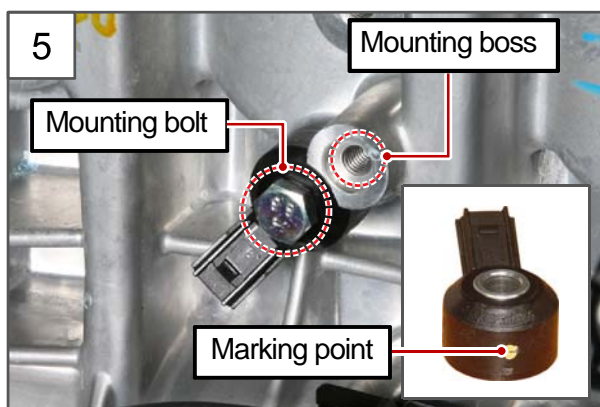
3. Unscrew the mounting bolt (13 mm) for the knock sensor.

**Tightening torque**  $25 \pm 2,5 \text{ Nm}$



4. Remove the knock sensor.

5. Install in the reverse order of removal.

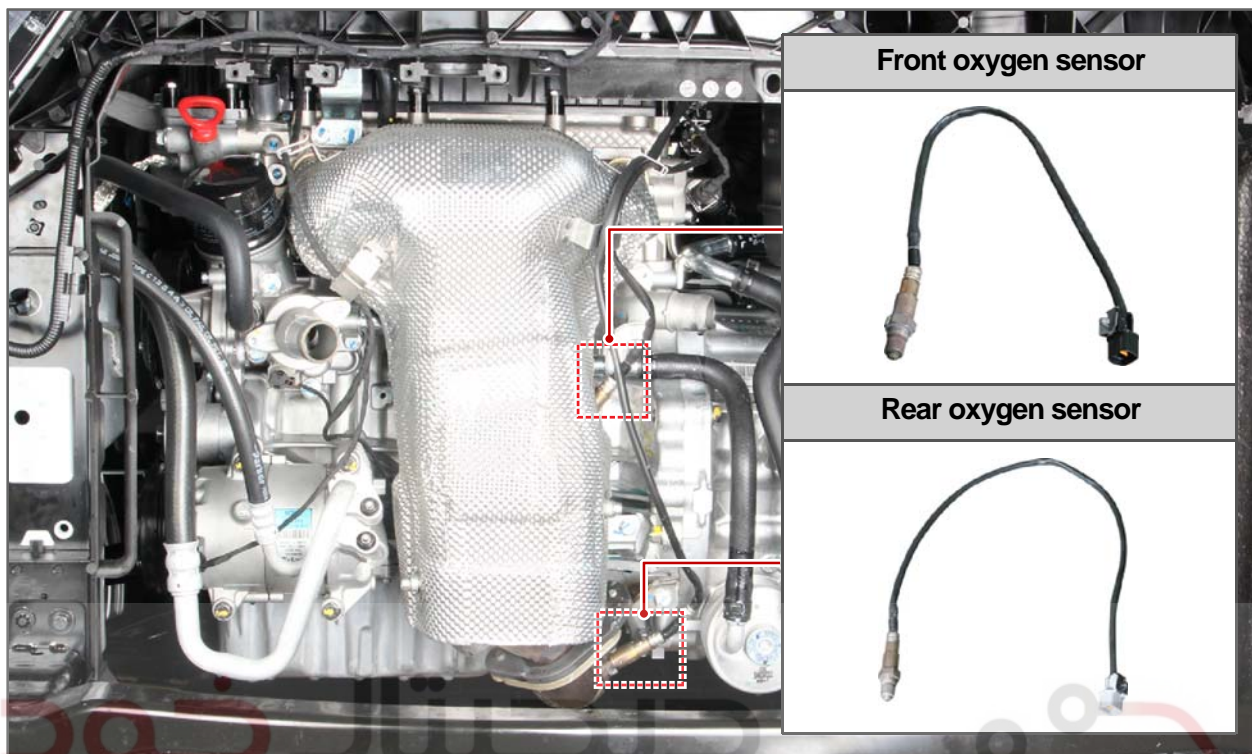


### CAUTION

Match the mark on the knock sensor with the mounting boss of the cylinder block when installing.

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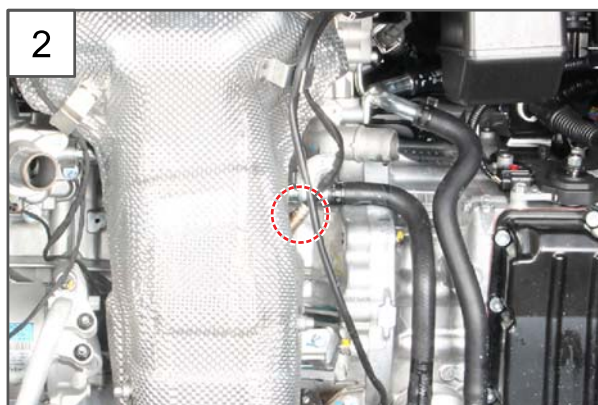
## 1430-09 OXYGEN SENSOR



## 1) Front Oxygen Sensor



1. Disconnect the front oxygen sensor connector in the engine compartment.



2. Use a dedicated socket (A) for the oxygen sensor to loose and remove the front oxygen sensor (22 mm) in the direction of the arrow.

**Tightening torque** 40 to 60 Nm



Modification basis	
Application basis	
Effective date	

ENGINE CONTROL SYSTEM

TIVOLI 2015.03





3. Remove the front oxygen sensor.



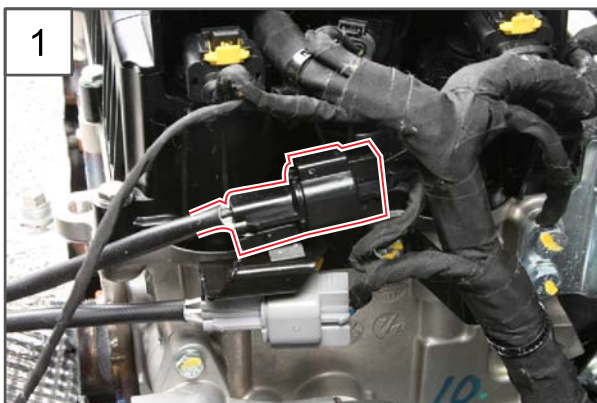
4. Install in the reverse order of removal.



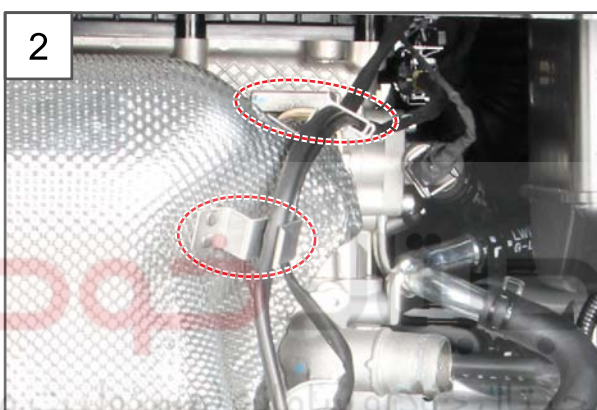
دیجیتال خودرو  
شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران

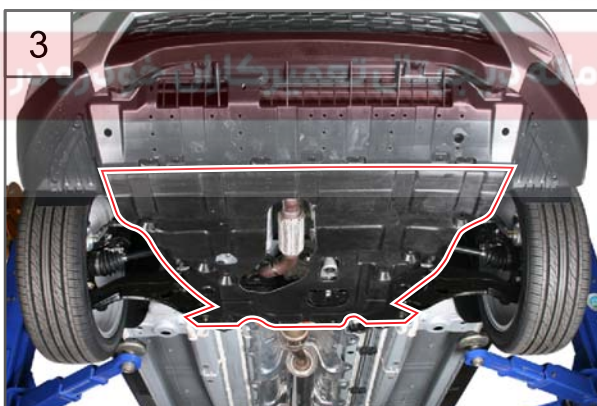
## 2) Rear Oxygen Sensor



1. Disconnect the rear oxygen sensor connector in the engine compartment.



2. Separate the rear oxygen sensor wiring secured to the exhaust heat protector.



3. Remove the rear under cover under the vehicle.



4. Use a spanner to loose and remove the rear oxygen sensor (22 mm) in the direction of the arrow.

Modification basis	
Application basis	
Approval basis	



5. Remove the rear oxygen sensor.



6. Install in the reverse order of removal.

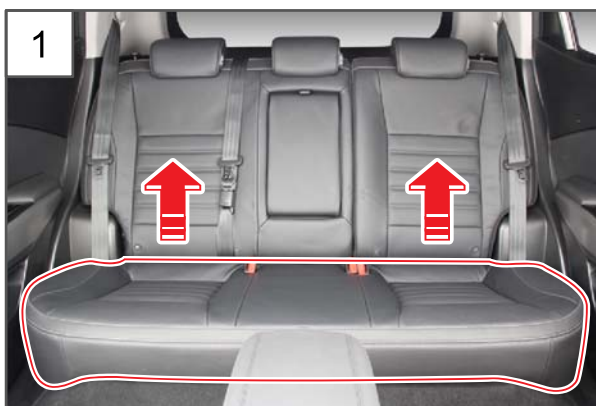


دیجیتال خودرو  
شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران

S.G.N.

## 2211-00 FUEL TANK PRESSURE SENSOR



1. Remove the rear seat cushion.

**NOTE**

Refer to "REAR SEAT" under "REMOVAL AND INSTALLATION" of "SEAT/SEAT BELT" section in "BODY" chapter.

Modification basis	
Application basis	
Approval	

ENGINE CONTROL SYSTEM

TIVOLI 2015.03





2. Remove the fuel sender dust cover using a hand remover.



3. Disconnect the fuel pressure sensor connector on the top of the fuel sender.



4. Remove the fuel tank pressure sensor.



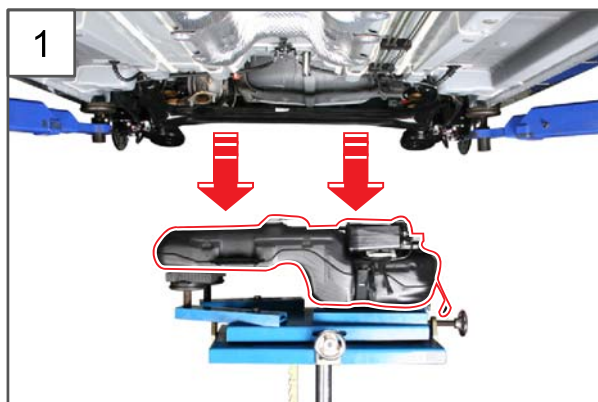
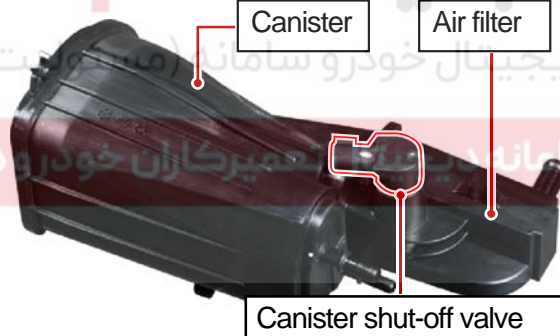
5. Install in the reverse order of removal.



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**2211-00 CANISTER SHUT-OFF VALVE****Preceding work**

- Disconnect the negative cable from the battery.

**Canister shut-off valve****Mounting view****Component**

1. Remove the fuel tank assembly from the vehicle.

**NOTE**

Refer to "FUEL TANK ASSEMBLY" under "REMOVAL AND INSTALLATION" subsection of "FUEL SYSTEM" section in "G16DF ENGINE" chapter.

Modification basis	
Application basis	
Approval	



2. Disconnect the canister shut off valve connector on the top of the air filter of the removed fuel tank assembly.

3. Position the canister shut-off valve by rotating it in the direction of the arrow shown in the picture.



4. Remove the canister shut-off valve.  
5. Install in the reverse order of removal.

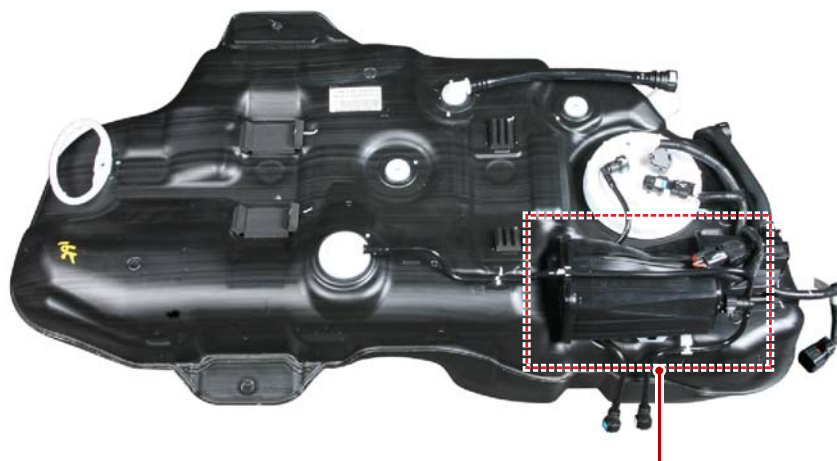


S.G.N.

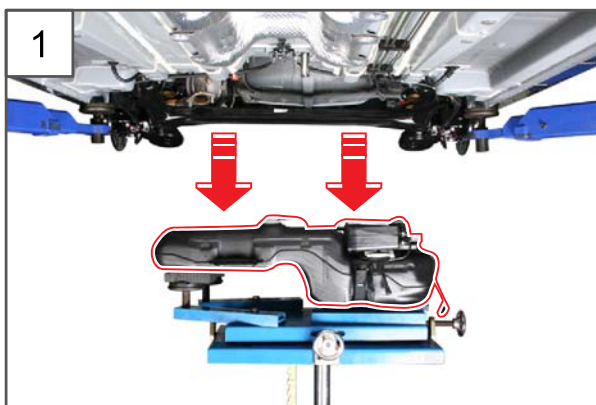
## 2211-03 CANISTER

Preceding work

- Disconnect the negative cable from the battery.



Canister



1. Remove the fuel tank assembly from the vehicle.

**NOTE**

Refer to "FUEL TANK ASSEMBLY" under "REMOVAL AND INSTALLATION" subsection of "FUEL SYSTEM" section in "G16DF ENGINE" chapter.

Modification basis	
Application basis	
Approval	

ENGINE CONTROL SYSTEM

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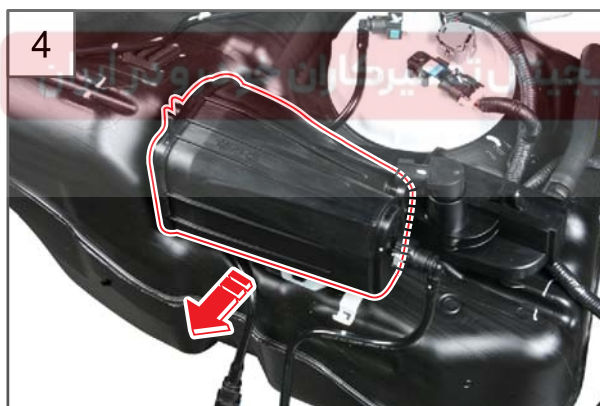




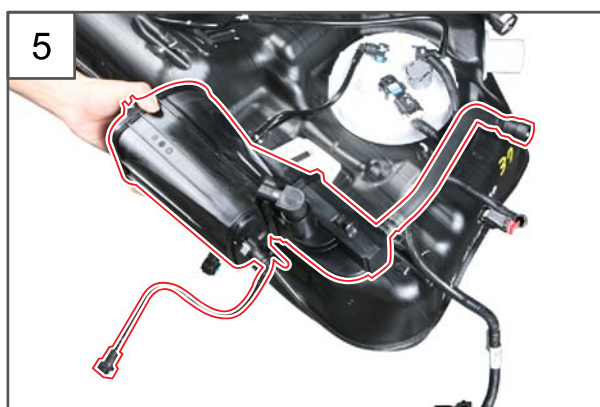
2. Disconnect the canister shut off valve connector on the top of the air filter of the removed fuel tank assembly.



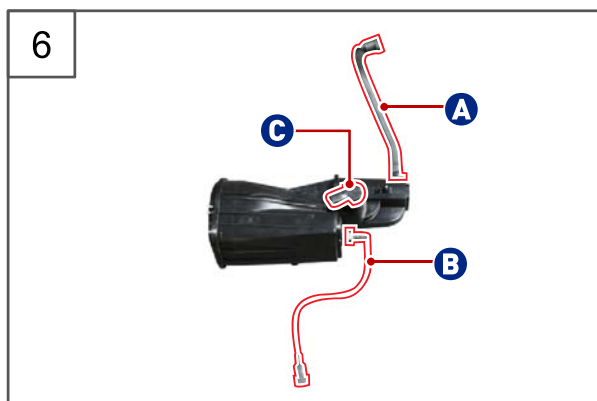
3. Remove the canister pipe connected to the roll-over valve.



4. Tilt the canister in the direction show in the picture.



5. Remove the canister from the fuel tank assembly.



6. Disconnect the hose (A) to the fuel filler and pipe (B) to the PCSV and remove the canister shut off valve (C).



7. Install in the reverse order of removal.

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شرکت دیجیتال خودرو سامانه

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران

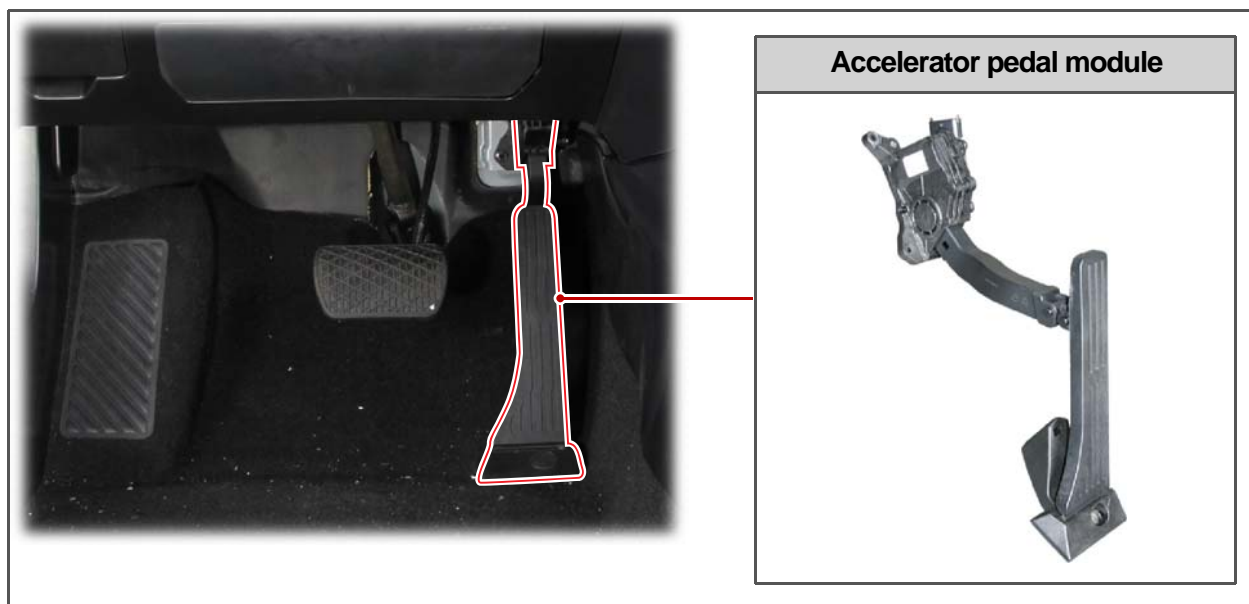


Modification basis	
Application basis	
Effective date	



S.G.N.

## 2010-01 ACCELERATOR PEDAL MODULE

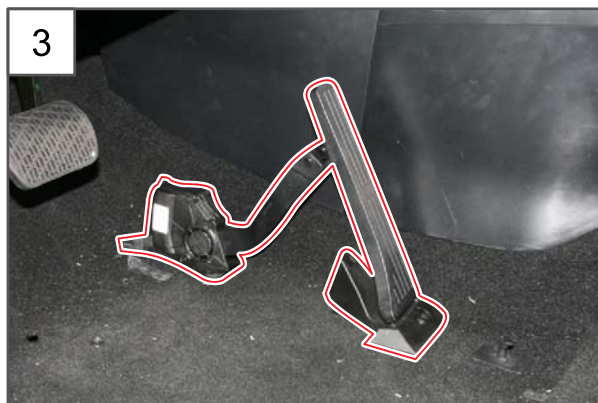


1. Disconnect the connector located on the top of the accelerator pedal module.

2. Unscrew the 3 mounting bolts and nuts (A, 10 mm) on the accelerator pedal module and the mounting bolt (B, 10 mm) on the pedal side.

**Tightening torque**  $6 \pm 2.0 \text{ Nm}$





3. Remove the accelerator pedal module.



4. Install in the reverse order of removal.

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شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران

ENGINE  
GENERALENGINE  
ASSEMBLFUEL  
SYSTEMIGNITION  
SYSTEMINTAKE  
SYSTEMEXHAUST  
SYSTEMLUBRICA  
TIONCOOLING  
SYSTEMCHARGE  
GSTARTIN  
GCRUISE  
CONTROENGINE  
CONTRO

E E M

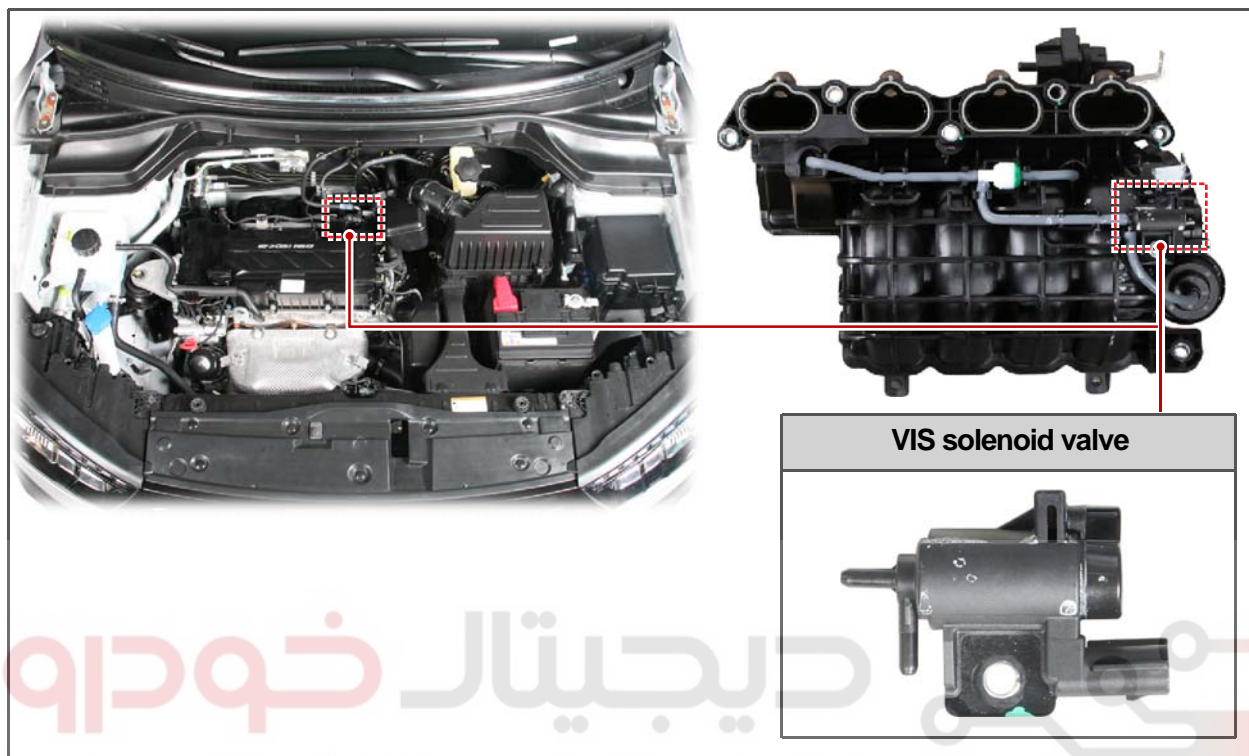
Modification basis	
Application basis	
Effective date	

S.G.N.

## 1742-00 VIS SOLENOID VALVE

## Preceding work

- Disconnect the negative cable from the battery.



شرکت دیجیتال خودرو (مسئولیت محدود)



1. Position the floor jack under the engine oil pan and remove the engine mounting bracket (RH).

## NOTE

Refer to the preceding work before removal of intake manifold assembly.



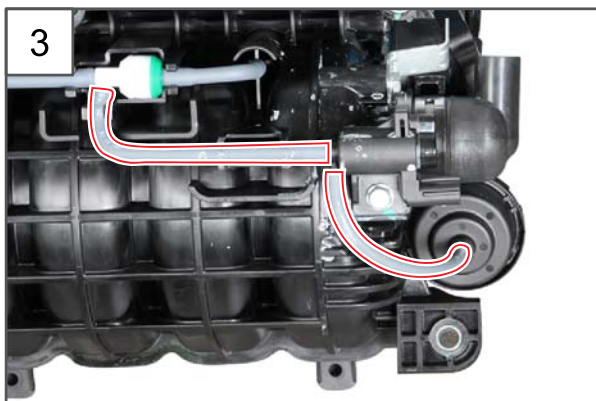
2. Remove the intake manifold assembly.

## NOTE

Refer to "INTAKE MANIFOLD ASSEMBLY" under "REMOVAL AND INSTALLATION" subsection of "INTAKE SYSTEM" section in "G16DF ENGINE" chapter.

Modification basis	
Application basis	
Affected VIN	021 62 99 92 92





3. Disconnect the 2 hoses from the VIS solenoid valve located on the rear face of the removed intake manifold assembly.



4. Unscrew the mounting bolt (10 mm) for the VIS solenoid valve.

**Tightening torque**  $10 \pm 1.0 \text{ Nm}$



5. Remove the VIS solenoid valve.

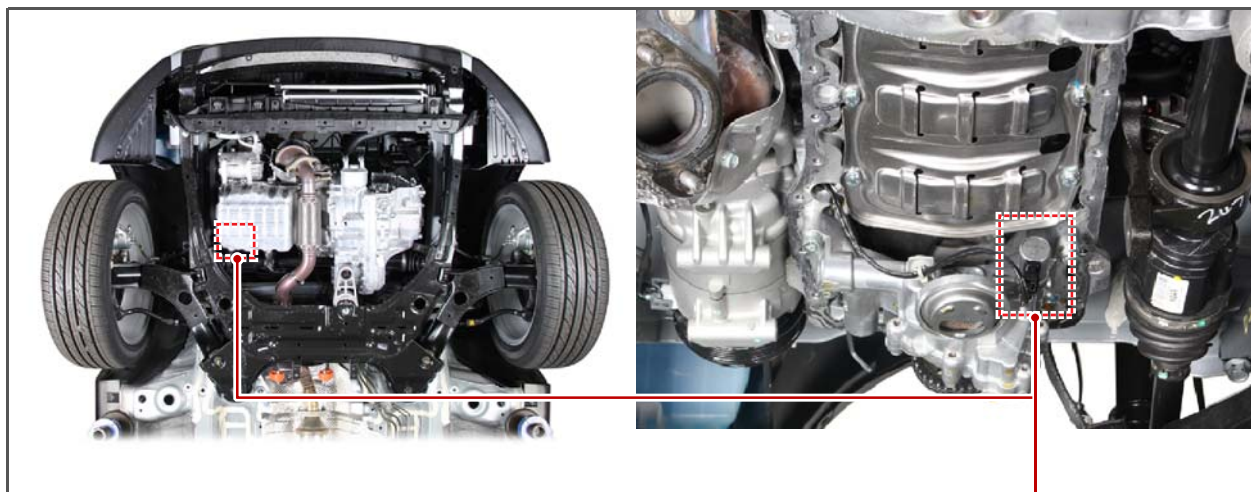


6. Install in the reverse order of removal.

Modification basis	
Application basis	
Life cycle	

S.G.N.

## 1538-50 VOP SOLENOID VALVE



VOP solenoid valve



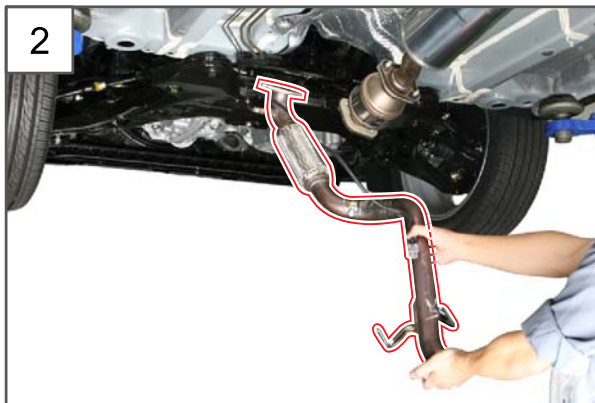
1. Unscrew the oil drain plug (14 mm) under the vehicle to drain the engine oil.

**Tightening torque** 27 to 33 Nm

**CAUTION**

- Tighten the drain plug to the specified torque. Otherwise, there is a risk of oil leakage.
- Replace the washer for the drain plug with a new one.





2. Remove the front exhaust pipe.



#### NOTE

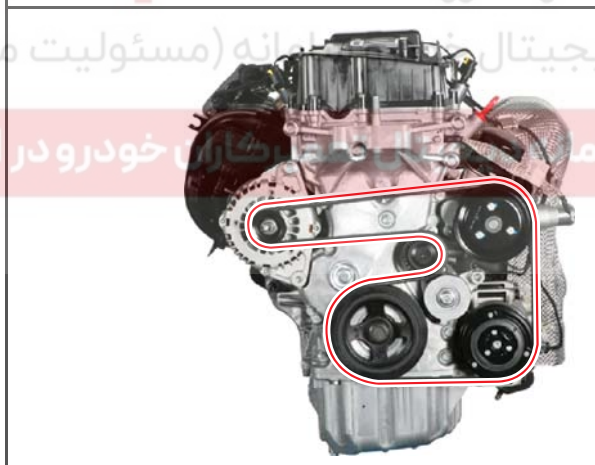
Refer to "FRONT EXHAUST PIPE" under "REMOVAL AND INSTALLATION" subsection of "EXHAUST SYSTEM" section in "G16DF ENGINE" chapter.

3. Remove the fan belt before removing the oil pan. Otherwise, the A/C compressor can be damaged by the tension of the fan belt when unscrewing the mounting bolts (A) located on the bottom of the compressor.



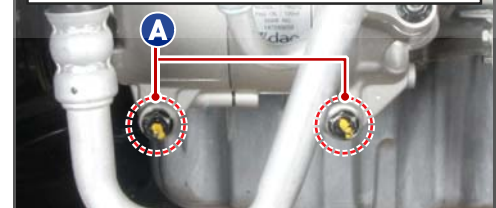
#### NOTE

Refer to "BELT SYSTEM" under "REMOVAL AND INSTALLATION" subsection of "ENGINE ASSEMBLY" section in "G16DF ENGINE" chapter.



Mounting bolts on the bottom of A/C compressor (13 mm, 2 off)

Tightening torque  $25 \pm 2.5 \text{ Nm}$



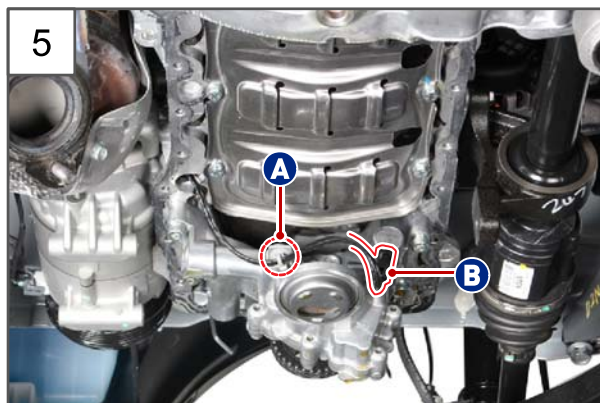
4. Remove the oil pan from the vehicle.



#### NOTE

Refer to "OIL PAN" under "REMOVAL AND INSTALLATION" subsection of "LUBRICATION SYSTEM" section in "G16DF ENGINE" chapter.

Modification basis	
Application basis	
Approval basis	

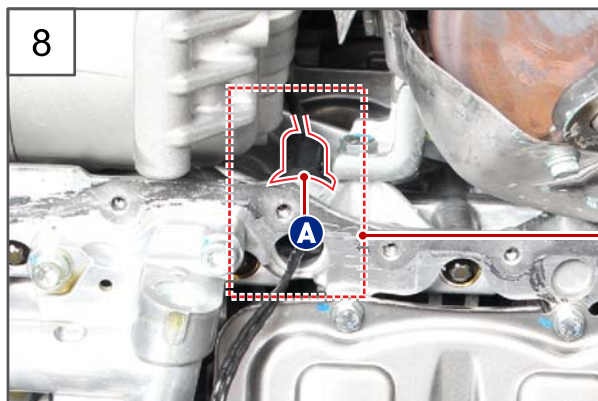


5. Disengage the VOP extension wiring clamp (A) and disconnect the VOP solenoid connector (B) from the oil pump.

6. Remove the retaining key for the VOP solenoid valve.



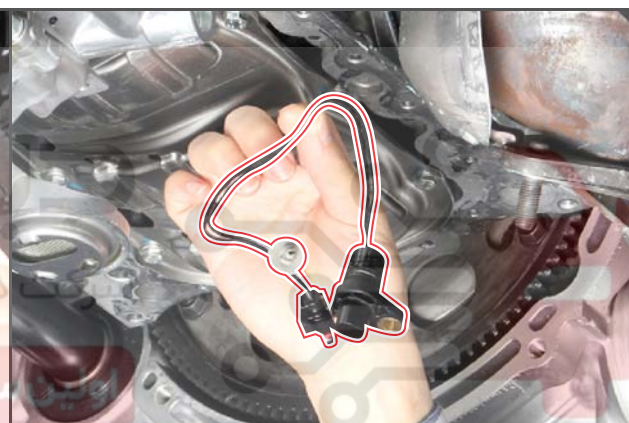
7. Remove the VOP solenoid valve.



8. Disconnect the VOP extension wiring connector (A) located on the rear side of the A/C compressor and unscrew the hexagon mounting bolt (B, 5 mm).



9. Remove the VOP extension wiring through the hole of the bed plate.



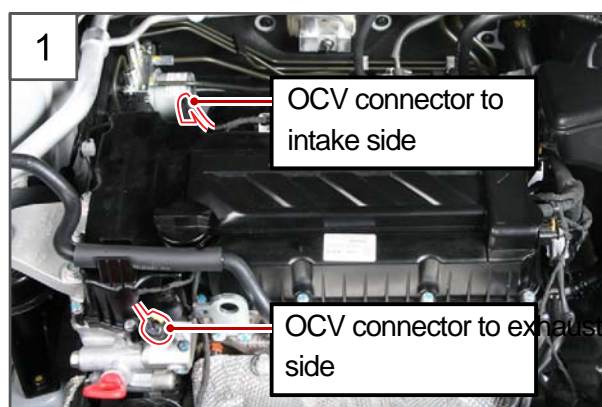
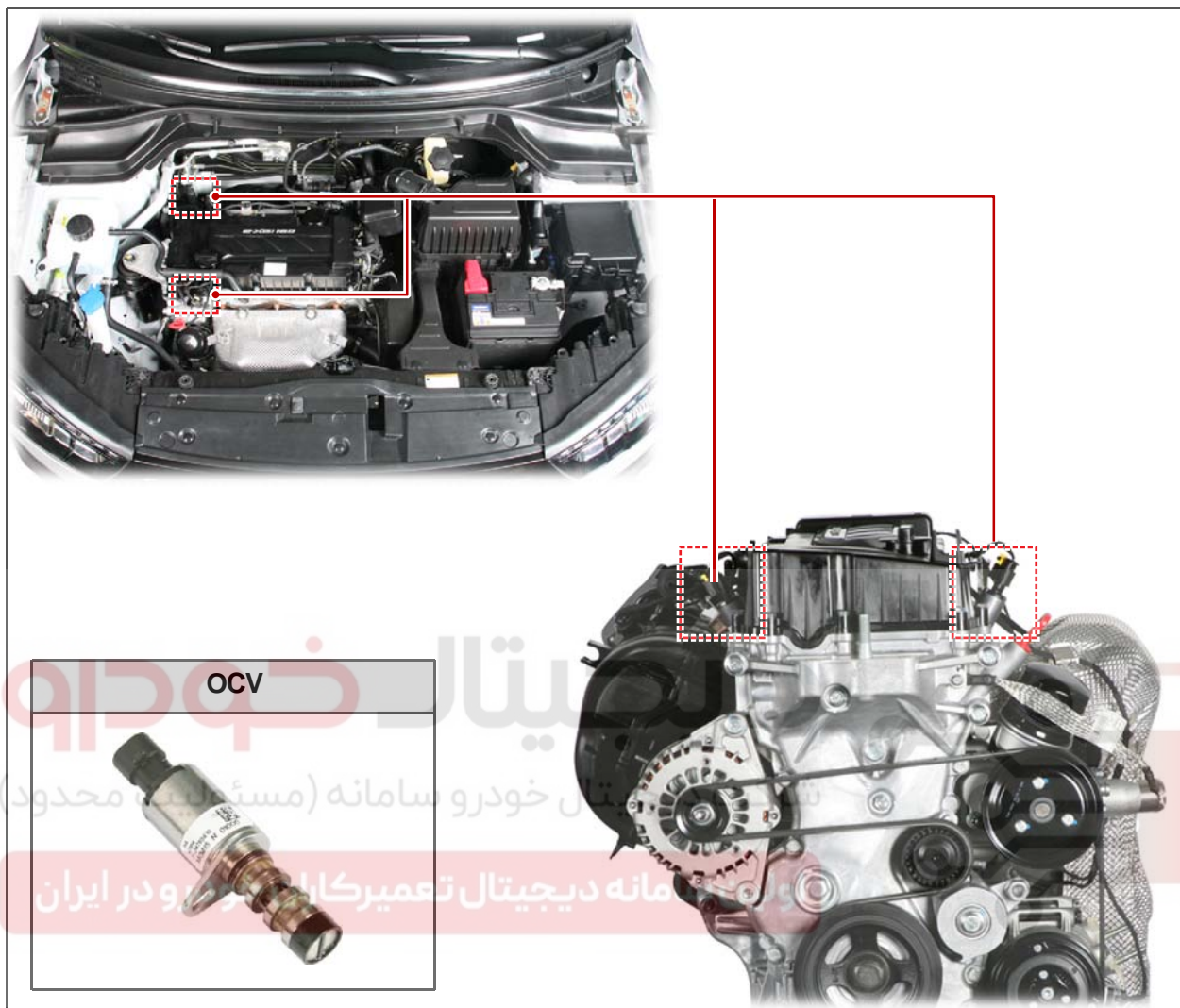
10. Install in the reverse order of removal.

Modification basis	
Application basis	
Accessories	



S.G.N.

## 1430-00 OIL CONTROL VALVE



1. Disconnect the connector to the OCV which will be removed.







2. Unscrew the OCV mounting bolt (8 mm).

**Tightening torque**  $8 \pm 1.0 \text{ Nm}$



3. Remove the OCV.



4. Install in the reverse order of removal.

ENGINE  
GENERALENGINE  
ASSEMBLYFUEL  
SYSTEMIGNITION  
SYSTEMINTAKE  
SYSTEMEXHAUST  
SYSTEMLUBRICA  
TIONCOOLING  
SYSTEM

CHARGING

STARTING

CRUISE  
CONTROLENGINE  
CONTROL

EEM

Modification basis	
Application basis	
Approval	

## Memo

# دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران

